










CONTROL PLAN

Project: Corrugated tube corrugated standard hose with continuous geometry endless ware and cutted pieces			<input type="checkbox"/> Prototype			<input type="checkbox"/> Pre-Launch			<input checked="" type="checkbox"/> Production			 safety			 critical			 lega / enviromental			Doc. Rev. 49 Date: 12.12.2022 Doc. Origin Date: 26.01.2010		
Supplier Name: DELFINGEN RO - Satu Mare S.A.						Supplier Code: DUNS 565470403						E-mail: bboros@delfingen.com											
Supplier Plant: Satu Mare - Romania						Author: Copil Ionel						Tel: +40261848339											
Part Name: Corrugated tube			Drawing: Schlemmer drawing			Approval: Bianka Boros			Core Team: Radu Bud (Production Manager), Claudiu Aciu (Maintenance), Bianka Boros (Quality Assurance), Erika Virag (Operational Manager), , Ioana Torje (PPAP Responsible), Laurentiu Aciu (Process Technician)														
Part No. & Issue Level: NA			Customer part no.: Schlemmer drawing			Dept.: Quality																	




Process		Machine, Device, Jig, Tools for Mfg.	Characteristics		Spec. Char. r./ Key Feature Ident'n	Specification / Tolerance	Evaluation / Measurement Technique	Methods		Control level	Maintenance	Poka Yoke	Reaction Plan
No.	Description		No.	Product				Process	Sample				
1	Raw material receipt		1	Raw material		Purchase order	Visual	1	every delivery		1		According to Diagrame for Raw material incoming VA1805RO
	Incoming quality inspection material		2	MFI (for PP only)		Material certificat / TDS	Visual	1	each lot batch no. form every delivery	Cross reference between TDS and raw material certificate	3		According to Diagrame for Raw material incoming VA1805RO
			3	Material humidity		Material certificat / TDS	Visual	1	each lot batch no. form every delivery	Cross reference between TDS and raw material certificate	3		According to Diagrame for Raw material incoming VA1805RO
2	Storage		1	Material		Storage on location / FIFO	Automatic (IFS)	cont.	Each box		1		Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO
3	Extrusion of corrugated tube	UC58/UC15	1		Extrusion process parameters	Temperatures on display/ Speeds and setup requirements on "Lista cu duze, stopfen, viteze obligatorii pentru productia de tuburi de protectie" / saved recipe where possible	Visual	1	Start of production; after each maintenance intervention; when the line stop does not occur	Control Chart	2	Preventive maintenance FB 1403-03	Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO
			2	Geometrical conformity		No more than 3 consecutive points of material between crests, no surface defects, no holes, misalignment of the molds	Visual	4m	Start of production / during production	Visual	1	Preventive maintenance for molds and molds travel path 1403-03; molds maintenance and checking the conformity with plasticine	Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO

Project: Corrugated tube corrugated standard hose with continuous geometry endless ware and cutted pieces		<input type="checkbox"/> Prototype <input type="checkbox"/> Pre-Launch <input checked="" type="checkbox"/> Production				 safety  critical  lega l/ enviromental			Doc. Rev. 49 Date: 12.12.2022 Doc. Origin Date: 26.01.2010			
Supplier Name: DELFINGEN RO - Satu Mare S.A.				Supplier Code: DUNS 565470403				E-mail: bboros@delfingen.com				
Supplier Plant: Satu Mare - Romania				Author: Copil Ionel				Tel: +40261848339				
Part Name: Corrugated tube		Drawing: Schlemmer drawing		Approval: Bianka Boros			Core Team: Radu Bud (Production Manager), Claudiu Aciu (Maintenance), Bianka Boros (Quality Assurance), Erika Virag (Operational Manager), , Ioana Torje (PPAP Responsible), Laurentiu Aciu (Process Technician)					
Part No. & Issue Level: NA		Customer part no.: Schlemmer drawing		Dept.: Quality								

Process		Machine, Device, Jig, Tools for Mfg.	Characteristics		Spec. Char. r./ Key Feature Ident'n	Specification / Tolerance	Methods			Control level	Maintenance	Poka Yoke	Reaction Plan		
No.	Description		No.	Product			Process	Evaluation / Measurement Technique	Sample					Control Method	
									Size						Freq'cy
3	Extrusion of corrugated tube	UC58/UC15	3	Geometrical conformity		No more than 3 consecutive points of material between crests, no surface defects, no holes, misalignment of the molds	Visual	4m	Start of order/reconditioning/p rimary start/change shifts	Daily inspection	3	Preventive maintenance for molds and molds travel path 1403-04; molds maintenance and checking the conformity with plasticine	Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO		
			4	Slit presence		Product drawing, Production order	Visual	1m	Start of production / during production	Control chart	2		Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO		
			5	Slit presence		Product drawing, Production order	Visual	4m	Start of order/reconditioning/p rimary start/change shifts	Daily inspection	3		Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO		
			6	Outer diameter	SC	Product drawing, Production order	Caliper	1m	Start of production / during production	Control chart	2		Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO		
			7	Outer diameter	SC	Product drawing, Production order	Caliper	1/ 4m	Start of order/reconditioning/p rimary start/change shifts	Daily inspection	3		Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO		
			8	Inner diameter	SC	Product drawing, Production order	Caliper	1m	Start of production / during production	Control chart	2		Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO		
			9	Inner diameter	SC	Product drawing, Production order	Caliper	1/ 4m	Start of order/reconditioning/p rimary start/change shifts	Daily inspection	3		Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO		
			10	Wall thickness		Product drawing, Production order	Caliper/Dial gauge	1m	Start of production / during production	Control chart	2		Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO		
			11	Wall thickness		Product drawing, Production order	Dial gauge	1/ 4m	Start of order/reconditioning/p rimary start/change shifts	Daily inspection	3		Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO		
			12	Wall thickness		Detection of holes on tube	Spark test	100%	Continuous	Automatic	1	Define the steps that the controller must follow when the detector frequently signals holes in the tube.	Spark test	Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO	
			13	Weight (for information only)		Control card of extruded tubes	Scale	1m	Start of production / during production	Control chart	2		Procedure for treating of nonconform product LP-		
3	Extrusion of corrugated tube	UC58/UC15	14	Weight (for information only)		Control card of extruded tubes	Scale	1m	Start of order/reconditioning/p rimary start/change shifts	Daily inspection	3		Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO		

Project: Corrugated tube corrugated standard hose with continuous geometry endless ware and cutted pieces		<input type="checkbox"/> Prototype <input type="checkbox"/> Pre-Launch <input checked="" type="checkbox"/> Production		 safety  critical  legal / environmental		Doc. Rev. 49 Date: 12.12.2022 Doc. Origin Date: 26.01.2010	
Supplier Name: DELFINGEN RO - Satu Mare S.A.		Supplier Code: DUNS 565470403		E-mail: bboros@delfingen.com		Tel: +40261848339	
Supplier Plant: Satu Mare - Romania		Author: Copil Ionel					
Part Name: Corrugated tube		Drawing: Schlemmer drawing		Approval: Blanka Boros		Core Team: Radu Bud (Production Manager), Claudiu Aciu (Maintenance), Blanka Boros (Quality Assurance), Erika Virag (Operational Manager), Ioana Torje (PPAP Responsible), Laurentiu Aciu (Process Technician)	
Part No. & Issue Level: NA		Customer part no.: Schlemmer drawing		Dept.: Quality			

Process		Machine, Device, Jig, Tools for Mfg.	Characteristics		Spec. Char. r./ Key Feature Ident'n	Specification / Tolerance	Evaluation / Measurement Technique	Methods		Control level	Maintenance	Poka Yoke	Reaction Plan		
No.	Description		No.	Product				Process	Sample					Control Method	
															Size
4	Printing of part number on tube	Printer	1	Correct text printing		Product drawing, Production order	Visual	1 m.	Start of production / during production	Control chart	2			Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO	
			2	Correct text printing		Product drawing, Production order	Visual	4 m.	Start of order/reconditioning/p rimary start/change shifts	Daily inspection	3			Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO	
			3	Text color		Product drawing, Production order	Visual	1 m.	Start of production / during production	Control chart	2			Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO	
			4	Text color		Product drawing, Production order	Visual	4 m.	Start of order/reconditioning/p rimary start/change shifts	Daily inspection	3			Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO	
			5	Complete text on part		Product drawing, Production order	Visual	1 m.	Start of production / during production	Control chart	2			Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO	
			6	Complete text on part		Product drawing, Production order	Visual	4 m.	Start of order/reconditioning/p rimary start/change shifts	Daily inspection	3			Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO	
			7	Text length		250±100mm	Ruler	4 m.	Start of order/reconditioning/p rimary start/change shifts	Daily inspection	3			Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO	
			8	Distance between text		450±50mm	Ruler	4 m.	Start of order/reconditioning/p rimary start/change shifts	Daily inspection	3			Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO	
5	Cutting	Cutting machine	1		Cutting process setting		Specific cutting module, tube length from Production order Set up of machine acc to AA1402-42 RO	Visual	1 pcs.	Start of production	Production order	1			Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO
			2		Cutting process setting		Specific cutting module, tube length from Production order Set up of machine acc to AA1402-42 RO	Visual	2 pcs	Start of order/reconditioning/p rimary start/change shifts	Doc. CL 5000- Audit eliberare produs	3			Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO
			3	Tube length			Acc to AQ029/IT-FAB/301- 001A / Production order	Ruler	20 pcs	each box	visual	1			Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO
			4	Link between uncut tube and cut tube (just for cutting off-line)			According to picking procedure AQ029-IT-LOG- 100-001A	Scanner	1 pcs	Start of production	Work instruction	1			Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO
			5	Tube length			Product drawing, Production order	Ruler	≥20 pcs	each box by operator,	Visual	1			Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO
			7	Tube length			Product drawing, Production order	Ruler	10-15 pcs	Two box per order (first and last) by quality inspector	Doc. CL 5000- Audit eliberare produs	3			Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO

Project: Corrugated tube corrugated standard hose with continuous geometry endless ware and cutted pieces		<input type="checkbox"/> Prototype <input type="checkbox"/> Pre-Launch <input checked="" type="checkbox"/> Production				 safety  critical  lega l/ enviromental			Doc. Rev. 49 Date: 12.12.2022 Doc. Origin Date: 26.01.2010			
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Supplier Plant: Satu Mare - Romania		Author: Copil Ionel				Tel: +40261848339						
Part Name: Corrugated tube		Drawing: Schlemmer drawing		Approval: Blanka Boros		Core Team: Radu Bud (Production Manager), Claudiu Aciu (Maintenance), Blanka Boros (Quality Assurance), Erika Virag (Operational Manager), , Ioana Torje (PPAP Responsible), Laurentiu Aciu (Process Technician)						
Part No. & Issue Level: NA		Customer part no.: Schlemmer drawing		Dept.: Quality								

Process		Machine, Device, Jig, Tools for Mfg.	Characteristics		Spec.Char. r./ Key Feature Ident'n	Specification / Tolerance	Methods			Control level	Maintenance	Poka Yoke	Reaction Plan		
No.	Description		No.	Product			Process	Evaluation / Measurement Technique	Sample					Control Method	
									Size						Freq'cy
			8	Tube length		Product drawing, Production order	Ruler	≥20 pcs	each box by operator,	Visual	1		Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO		
			9	Tube length		Product drawing, Production order	Ruler	10-15 pcs	Two box per order (first and last) by quality inspector	Doc. CL 5000- Audit eliberare produs	3		Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO		
			10	Wavecrest		Product drawing, Production order	Visual	≥20 pcs	each box by operator,	Visual	1		Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO		
			11	Wavecrest		Product drawing, Production order	Visual	6 pcs	recorded by operator,	Production order	1		Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO		
			12	Wavecrest		Product drawing, Production order	Visual	≥20 pcs	Two box per order (first and last) by quality inspector	Visual	3		Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO		
			13	Cut tube geometry		Product drawing, Production order	Visual	≥20 pcs	each box by operator,	Visual	1		Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO		
			14	Cut tube geometry		Product drawing, Production order	Visual	5 pcs	Two box per order (first and last) by quality inspector	Visual	3		Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO		
			15	Material		Product drawing, Production order	Visual	1 pcs	Two box per order (first and last) by quality inspector	Doc. CL 5000- Audit eliberare produs	3		Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO		
6	Packing		1	Quantity of parts in the box		Production order	Visual		cont.		1		Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO		
			2	Checking and comparing of production label with orange label from coil		Production order	Visual	1 coil	Start of production	Visual	2		Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO		
7	Storage		1	Material		Storage on location / FIFO	Automatic (IFS)	cont.	Each box / pallet		1		Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO		
8	Delivery		1	Finish good		Purchase Order	Visual	1	every delivery	Delivery note	1		Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO		
9	Requalification		1	Flammability		Drawing	Laboratory	3 pcs.	Every year for family group, 3 pcs of 3 diameter of each material	visual check	4		Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO		
			2	Warm storaging (short term)		Drawing + specification	Laboratory	2 pcs.	Every year for family group, 2 pcs of 3 diameter of each material	visual check	4		Procedure for treating of nonconform product LP- 8.7.1-WI_01 RO		

Project: Corrugated tube corrugated standard hose with continuous geometry endless ware and cutted pieces		<input type="checkbox"/> Prototype <input type="checkbox"/> Pre-Launch <input checked="" type="checkbox"/> Production			<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> safety</div> <div style="text-align: center;"> critical</div> <div style="text-align: center;"> lega l/ enviromental</div> </div>			Doc. Rev. 49 Date: 12.12.2022 Doc. Origin Date: 26.01.2010		
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Supplier Plant: Satu Mare - Romania		Author: Copil Ionel			Tel: +40261848339					
Part Name: Corrugated tube		Drawing: Schlemmer drawing		Approval: Blanka Boros		Core Team: Radu Bud (Production Manager), Claudiu Aciu (Maintenance), Blanka Boros (Quality Assurance), Erika Virag (Operational Manager), , Ioana Torje (PPAP Responsible), Laurentiu Aciu (Process Technician)				
Part No. & Issue Level: NA		Customer part no.: Schlemmer drawing		Dept.: Quality						

Process		Machine, Device, Jig, Tools for Mfg.	Characteristics			Spec. Cha r./ Key Feature Ident'n	Specification / Tolerance	Methods			Control level	Maintenance	Poka Yoke	Reaction Plan	
No.	Description		No.	Product	Process			Evaluation / Measurement Technique	Sample						Control Method
									Size	Freq'cy					
10	Audit		1	Product			Acc. to audit product audit procedure	Manual	3 pcs.	Acc. to audit plan	Audit report	4		Corrective actions	
			2		Process		Acc. to audit process audit procedure	Manual	1	Acc. to audit plan					

Control Level

1 - Operator

2 - Shift leader

3 - Quality inspector

4 - Quality assurance bureau / laboratory

Control Plan CHANGE HYSTORY

Revision	Date	Author	Description
1	26.01.2010	H. Ebert	First release
7	16.01.2014	Suta Romeo	Introduced a visual control for labeling (delivery)
8	04.03.2014	Ionut Golban	Introduced "Audi eliberare produs" for cutting
9	11.03.2014	Suta Romeo	Updating the sample / size / frequenti control and level control
10	29.04.2014	Suta Romeo	Requalification updated (every year)
11	19.01.2015	Suta Romeo	Added spark test for hole detection
12	28.01.2015	Suta Romeo	Introduced a visual control for misalignment of the molds
13	01.07.2015	Suta Romeo	Added preventive mentenance for molds travel path 1403-04
14	16.06.2016	Suta Romeo	Spark tester updated with new head design for hole detection
15	27-Jan-17	Suta Romeo	Control Plan review meeting added "Audit eliberare produs " for cutting two box per order by quality inspector (first box and last box)
16	10.07.2017	Torje Ioana	The process parameters will be checked after each maintenance intervention; when the line stop does not occur. (line 20)
17	31.08.2017	Torje Ioana	Checking and comparing of production label with orange label from coil; due to complain from Draexlmaier Romania Sisteme Electrice, No. I-1703472
18	16.05.2018	Torje Ioana	Added "molds maintenance and checking the conformity with plasticine" (line 21, 22) after claim OT-TR-1800766-Leoni Ucraina (burrs on the surface tube)
19	18.06.2019	Torje Ioana	Added "Tube length will be checked with Dedicated Ruler RO 1958126, RO 1959457 for articles 1958126,1959457", after claims from AWS Romania and RO 1958030 for article 1958030- after claim from Bect Bulgaria.
20	21.06.2019	Torje Ioana	Update due to claim from PKC Serbia- failure: "holes in the tube- root cause: defective molds or molds which were manually repaired". Part no. 1200070 / 1200037 .
21	05.07.2019	Torje Ioana	Update due to claim from PKC Poland- failure: "no printing- root cause: defective molds or molds which were manually repaired"; Part no.: 1200117.
22	11.07.2019	Torje Ioana	Update due to claim No. OT-TR-1901162, from Leoni Wiring Systems UA GmbH Ukraine- failure: "Wrong tube found in box"; Part no. 1993582.
23	16.01.2020	Torje Ioana	Update due to claim No. K-20-0004, from SE BORDNETZE BULGARIA EOOD- failure: "Cut - wave crest inaccurate"; Part no.: 1959240.
24	24.07.2020	Torje Ioana	Update due to claim No. K-20-0166, from Leoni Wiring Systems UA GmbH (Ukraine)- failure: "unslited tube instead of slitted"; Part no.: 1981170. Change the Core Teams.
25	26.09.2020	Torje Ioana	Update due to claim from Leoni Ukraine - failure: "Wrong lenght- too short". Part no.: 000-197371600-01.
26	02.10.2020	Torje Ioana	Update due to a claim No.:K-20-0290, from customer KROMBERG AND SCHUBERT ROMANIA ME SRL; Failure: "wrong dimension of the creast"- article: 1927008.
27	23.10.2020	Torje Ioana	Update due to a claim No.: 200078, from customer PKC Wiring Systems doo, Failure: "Burr on corrugated profile", for part: 1200061.
28	13.01.2021	Torje Ioana	Update due to a claim No.: 91/20/41320732020, from customer DIS Draexlmaier Industrial Solution GmbH, Failure: "Wrong delivered tube", for part: 1926100.
29	12.02.2021	Claudiu Timoc	Update due to a claim No: OT-TR-2100303 from customer Leoni Ukraine, Failure: Tube length to short
30	04.03.2021	Claudiu Timoc	Update due to a claim No: 255 from customer Rimaster , Failure:Missing quantity
31	23.04.2021	Claudiu Timoc	Update due to a claim No: OT-TR-2100956 from customer Leoni Ukraine, Failure: NOK cut on the creast
32	14.05.22021	Claudiu Timoc	Update due to a claim from customer Kromberg Ukraine, Failure: damaged profile
33	04.06.2021	Claudiu Timoc	Update due to a claim No: 274 from customer Rimaster, Failure: missing quantity
34	26.08.2021	Claudiu Timoc	Update due to a claim No: YBE-R-Q-N-FT-7133378-08-21 from customer Yazaki Bulgaria , Failure: tangled tube
35	07.09.2021	Claudiu Timoc	Update due to a claim from customer Fujikura Ukraine, Failure: wrong content in the box
36	08.10.2021	Claudiu Timoc	Update due to a claim No: OT-TR-2102067 from customer Leoni Ukraine , Failure: tube length too long

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Supplier Plant: Satu Mare - Romania			Author: Copil Ionel			Tel: +40261848339							
Part Name: Corrugated tube			Drawing: Schlemmer drawing		Approval: Bianka Boros			Core Team: Radu Bud (Production Manager), Claudiu Aciu (Maintenance), Bianka Boros (Quality Assurance), Erika Virag (Operational Manager), , Ioana Torje (PPAP Responsible), Laurentiu Aciu (Process Technician)					
Part No. & Issue Level: NA			Customer part no.: Schlemmer drawing		Dept.: Quality								

Process		Machine, Device, Jig, Tools for Mfg.	Characteristics		Spec. Char. r./ Key Feature Ident'n	Specification / Tolerance	Methods			Control level	Maintenance	Poka Yoke	Reaction Plan		
No.	Description		No.	Product			Process	Evaluation / Measurement Technique	Sample					Control Method	
									Size						Freq'cy
37	14.04.2022	Bianka Boros				Review CP after claim from SEBN Caras Severin # 1997 Wrong Item sent.									
38	15.04.2022	Bianka Boros				Review CP after claim from Nexans for wrong length, tube too short									
39	19.04.2022	Bianka Boros				Review CP after claim from Delfingen Hassfurt. Coil lenght Nok.									
40	09.06.2022	Bianka Boros				Review CP after claim from Leoni Bistrita wrong length									
41	18.07.2022	Bianka Boros				Review CP after claim no. 209 from Fujikura Ukraine for PN 000-195996500-01 wrong length. Work instruction AA1402-42 RO "Instruciuni de lucru Masina de Taiere "was added.									
42	19.07.2022	Bianka Boros				Review CP after claim from SEBN Bulgaria for part 000-123118400-01 length NOK too short.									
43	20.07.2022	Bianka Boros				Review CP after claim from Leoni for part 1200248 pinched tube.									
44	22.07.2022	Bianka Boros				Review CP after information from Leoni for coil length NOK									
45	20.09.2022	Bianka Boros				Review CP after claim KTR 22.8.385.02 from SEBN tube profile NOK and infoemation from leoni wrong length of part 005-196359500-01									
46	30.09.2022	Bianka Boros				Review CP after claim BM KTR 22.9.403.01 from SEBN tube profile NOK. Online labeling was implemented.									
47	18.11.2022	Bianka Boros				Review CP after claim from PKC tube profile NOK and after information from leoni SEBN (1958314) LENGTH nok. Increase number of parts measured by operator to 20 pcs / box.									
48	06.12.2022	Bianka Boros				Update CP picking procedure for offline cutting process was added.									
49	12.12.2022	Bianka Boros				Review CP after claim from SEBN BM KTR 22.9.410.02 (#3309) AND BM KTR 22.9.404.02 (#3288) wrong length									