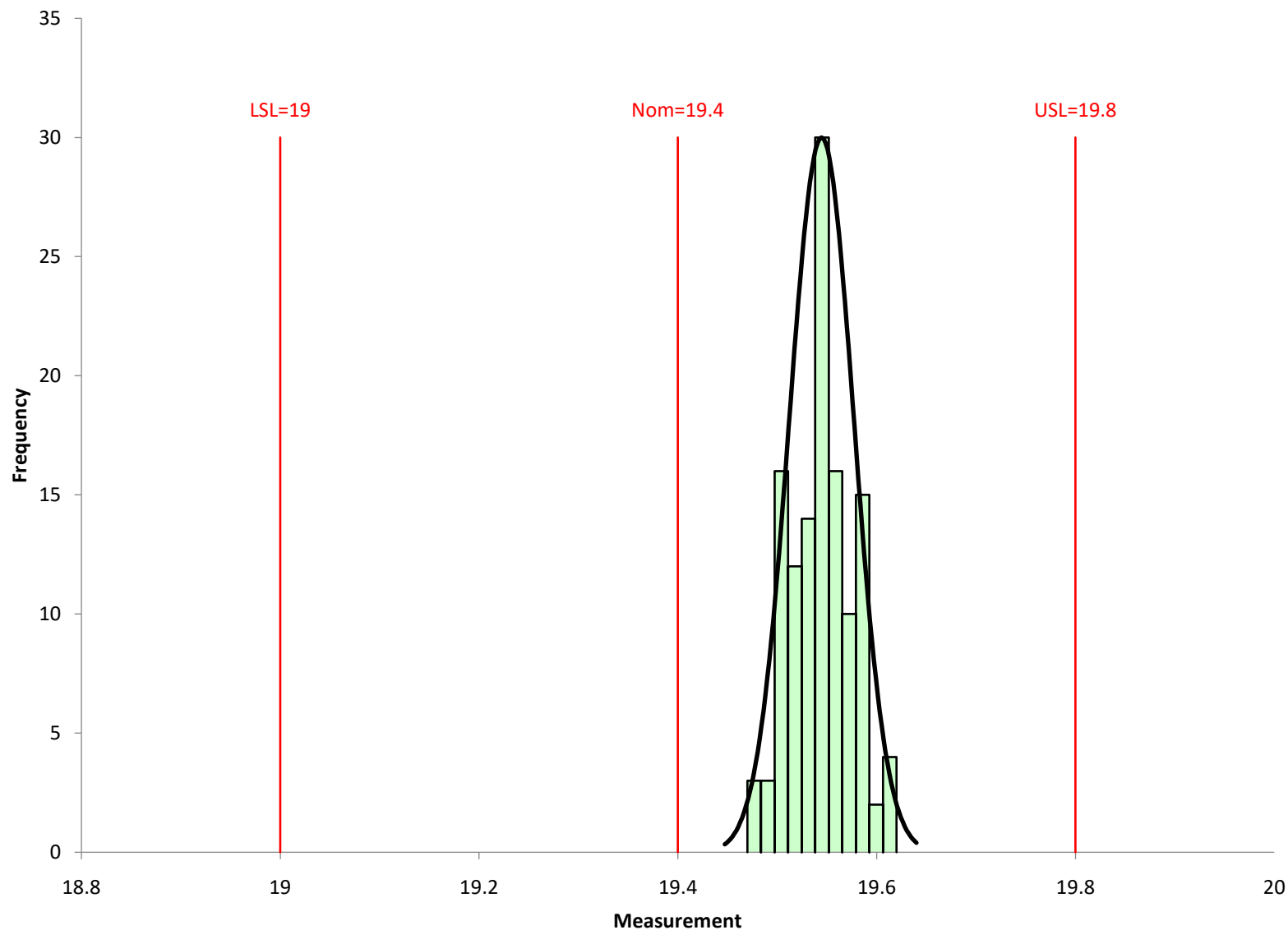


Capability Analysis- inner diameter- 1931019



Statistics

Within Capabilities:

Cp=4.11
Cpk=2.62
Cpu=2.62 (0%)
Cpl=5.59 (0%)
Est. Sigma=0.032

PPM>USL=0

PPM<LSL=0

Total PPM=0

Sigma Level=7.86

Overall Capabilities:

Pp=4.3

Ppk=2.74

Ppu=2.74 (0%)

Ppl=5.85 (0%)

Sigma= 0.031

PPM>USL=0

PPM<LSL=0

Total PPM=0

Sigma Level=8.22

Average=19.545

Count=125

No. Out of Spec=0 (0.00%)

Number	Value	Date
1	19.58	04.01.2023
2	19.57	
3	19.53	
4	19.55	
5	19.52	
6	19.5	
7	19.55	
8	19.54	
9	19.53	
10	19.51	
11	19.53	
12	19.56	
13	19.52	
14	19.56	
15	19.59	
16	19.55	
17	19.51	
18	19.54	
19	19.59	
20	19.57	
21	19.53	
22	19.58	
23	19.54	
24	19.52	
25	19.51	
26	19.52	
27	19.62	
28	19.5	
29	19.56	
30	19.53	
31	19.55	
32	19.51	
33	19.51	
34	19.57	
35	19.58	
36	19.5	
37	19.55	
38	19.54	
39	19.61	
40	19.52	
41	19.58	
42	19.56	
43	19.55	
44	19.53	
45	19.58	
46	19.55	
47	19.49	
48	19.51	
49	19.5	

50	19.56
51	19.52
52	19.5
53	19.56
54	19.54
55	19.48
56	19.54
57	19.57
58	19.56
59	19.5
60	19.55
61	19.61
62	19.51
63	19.52
64	19.53
65	19.57
66	19.56
67	19.54
68	19.58
69	19.55
70	19.53
71	19.55
72	19.53
73	19.57
74	19.52
75	19.54
76	19.54
77	19.55
78	19.53
79	19.56
80	19.52
81	19.53
82	19.54
83	19.53
84	19.56
85	19.55
86	19.54
87	19.56
88	19.59
89	19.52
90	19.57
91	19.56
92	19.55
93	19.59
94	19.57
95	19.52
96	19.53
97	19.61
98	19.58
99	19.54

100	19.56
101	19.54
102	19.52
103	19.6
104	19.47
105	19.56
106	19.59
107	19.57
108	19.55
109	19.56
110	19.59
111	19.5
112	19.59
113	19.57
114	19.6
115	19.49
116	19.55
117	19.51
118	19.49
119	19.55
120	19.47
121	19.51
122	19.53
123	19.54
124	19.58
125	19.56