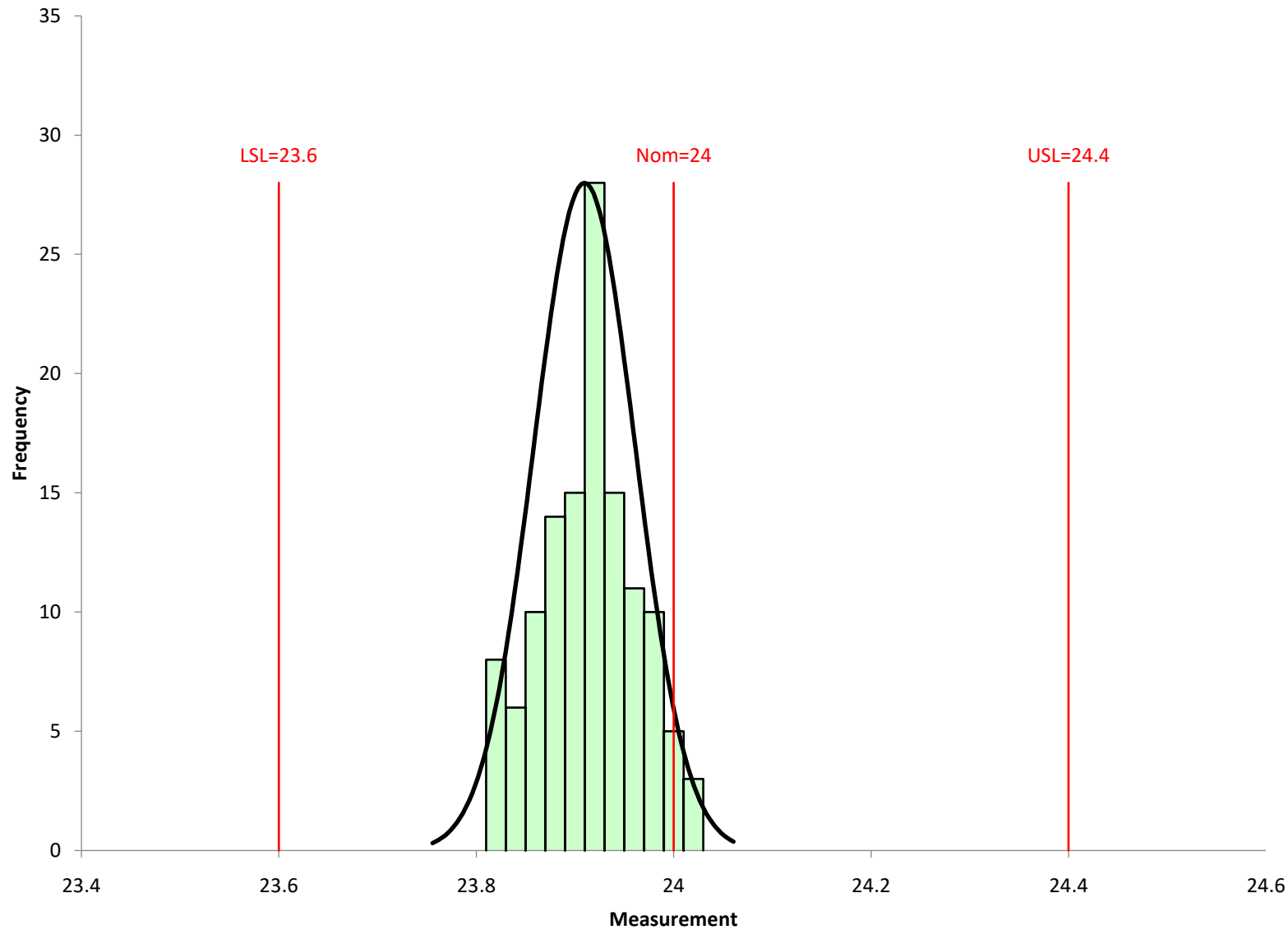


Capability Analysis- outer diameter- 1931019



Statistics

Within Capabilities:

Cp=2.6
Cpk=2.01
Cpu=3.18 (0%)
Cpl=2.01 (0%)
Est. Sigma=0.051
PPM>USL=0
PPM<LSL=0

Total PPM=0
Sigma Level=6.03

Overall Capabilities:

Pp=2.77
Ppk=2.14
Ppu=3.39 (0%)
Ppl=2.14 (0%)
Sigma= 0.048
PPM>USL=0
PPM<LSL=0
Total PPM=0
Sigma Level=6.42
Average=23.91
Count=125
No. Out of Spec=0 (0.00%)

Number	Value	Date
1	23.92	04.01.2023
2	23.84	
3	23.94	
4	23.86	
5	23.84	
6	23.89	
7	23.91	
8	24.01	
9	23.92	
10	23.95	
11	24	
12	23.88	
13	23.87	
14	23.9	
15	23.83	
16	23.93	
17	23.84	
18	23.93	
19	23.87	
20	23.96	
21	23.99	
22	23.98	
23	23.82	
24	23.95	
25	23.85	
26	23.89	
27	23.89	
28	23.92	
29	23.99	
30	23.94	
31	23.9	
32	23.84	
33	23.88	
34	23.93	
35	23.98	
36	23.95	
37	23.98	
38	23.91	
39	23.93	
40	23.85	
41	23.98	
42	23.92	
43	23.89	
44	23.92	
45	23.86	
46	23.9	
47	23.95	
48	23.94	
49	23.84	

50	23.92
51	23.99
52	23.85
53	23.86
54	23.87
55	23.89
56	23.97
57	23.86
58	23.93
59	23.88
60	23.94
61	23.95
62	23.91
63	23.97
64	23.89
65	23.91
66	23.86
67	23.93
68	23.91
69	23.95
70	23.91
71	23.88
72	23.9
73	23.98
74	23.82
75	23.82
76	23.92
77	23.89
78	23.99
79	23.92
80	23.92
81	23.95
82	23.87
83	23.88
84	23.94
85	23.95
86	23.91
87	23.91
88	23.83
89	23.98
90	23.81
91	23.91
92	23.92
93	23.94
94	23.88
95	24.01
96	23.93
97	23.85
98	23.91
99	23.84

100	23.95
101	23.91
102	23.89
103	23.92
104	23.89
105	23.88
106	23.94
107	23.92
108	23.98
109	23.82
110	23.91
111	23.91
112	23.92
113	23.93
114	23.88
115	23.85
116	23.91
117	23.89
118	23.95
119	23.82
120	23.88
121	23.87
122	23.89
123	24.03
124	23.98
125	23.92