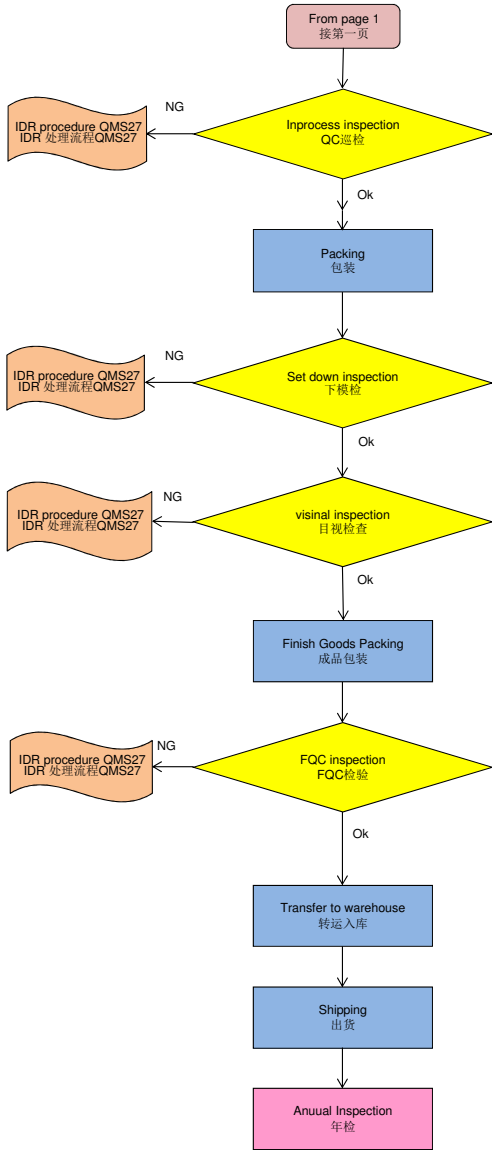




莫仕连接器(成都)有限公司

流程图Flow Chart

文件编号:	FC-034791-M102	料号	347910040 347910041 347910042 347910043 347910140 347910141 347910142 347910143 347910020 347910021 347910022 347910023					
文件名称:	MCD Generally Molding Flow ChartMini 50 Single Row 2CKT & 4CKT Receptacle HSG Molding Flow Chart	版本	D	页码	1/2			
步骤		流程图				备注		
Step 1.0 Receive raw material 接收物料		<pre>graph TD; A[Receiving raw material 接收物料] --> B[Incoming inspection 来料检验]; B --> C[Material Stock 原料储存在库]; C --> D[Transfer material to production line 领料]; D --> E[Drying material 烘料]; E --> F[Tool and equipment set up and adjust 模具和设备安装和调试]; F --> G[Mechanical parameter setting 机械参数设定]; F --> H[Molding parameter setting 成型参数设定]; F --> I[eDART setting eDART设置]; G --> J[Set up inspection 上模检验]; H --> J; I --> J; J -- NG --> K[NG IDR procedure QMS27 IDR 处理流程QMS27]; J -- OK --> L[Molding mass production 注塑生产]; L --> M[To page 2 按第二页];</pre>						
Step 2.0 Incoming inspection 来料检验								
Step 3.0 Material stock 原料入库存储								
Step 4.0 Transfer material to production line 领料								
Step 5.0 Material preparing 原料准备								
Step 6.0 Molding set up 注塑上模								
Step 7.0 Set up inspection 上模检验								
Step 8.0 Molding production 注塑生产								
版本	日期	变更内容		变更者	制作	核对	审批	
A	13/03/19	New Revision		Liu Yun	Liu Yun	李煜坤	Kevin Zhang	
B	15/12/11	Remove moisture test and update the part No. to cover 2way Receptacle HSG		Sun Jingjing	Sun Jingjing	Liu Hongli	Kevin Zhang	
C	16/10/25	Update the format and remove part No.		Charles Zhao	Charles Zhao	Liu Hongli	Kevin Zhang	
D	18/02/12	Update new version		Yang Wenchao	Yang Wenchao	Liu Hongli	Zhao Huantao	
分发范围:	CBU Assembly	0份	EBU Assembly	0份	TBU Assembly	0份	Insert molding	0份
	Molding	1份	Plating	0份	Stamping	0份	Other	0份

 莫仕连接器(成都)有限公司 流程图Flow Chart								
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文件名称:	MCD Generally Molding Flow ChartMini 50 Single Row 2CKT & 4CKT Receptacle HSG Molding Flow			版本	D	页码	2/2	
步骤	流程图					备注		
Step 9.0 In-process inspection 巡检	 <pre> graph TD Start([From page 1 接第一页]) --> Inprocess{Inprocess inspection QC巡检} Inprocess -- NG --> IDR1[IDR procedure QMS27 IDR 处理流程QMS27] Inprocess -- Ok --> Packing[Packing 包装] Packing --> Setdown{Set down inspection 下模检} Setdown -- NG --> IDR2[IDR procedure QMS27 IDR 处理流程QMS27] Setdown -- Ok --> Visual{visual inspection 目视检查} Visual -- NG --> IDR3[IDR procedure QMS27 IDR 处理流程QMS27] Visual -- Ok --> Packing2[Finish Goods Packing 成品包装] Packing2 --> FQC{FQC inspection FQC检验} FQC -- NG --> IDR4[IDR procedure QMS27 IDR 处理流程QMS27] FQC -- Ok --> Warehouse[Transfer to warehouse 转运入库] Warehouse --> Shipping[Shipping 出货] Shipping --> Annual[Annual Inspection 年检] </pre>							
Step 10.0 Packing 包装								
Step 11.0 Set down inspection 下模检								
Step 12.0 Final visual inspection 目视检验								
Step 13.0 Finish Goods Packing 成品包装								
Step 14.0 FQC inspection FQC 检验								
Step 15.0 Transfer to warehouse 转运入库								
Step 16.0 Shipping 出货								
Step 17.0 Annual Inspection 年检								
版本	日期	变更内容			变更者	制作	核对	审批
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分发范围:	CBU Assembly	0份	EBU Assembly	0份	TBU Assembly	0份	Insert molding	0份
	Molding	1份	Plating	0份	Stamping	0份	Other	0份