



Part Submission Warrant

22/202472

revA

Part Name Female Connector Assembly, 6 Posn (1X6) Unsealed, Ger Cust. Part Number n/a

Shown on Drawing Number C-2035363 Org. Part Number 2035363-7

Engineering Change Level B4 Dated 31.08.2018

Additional Engineering Changes n/a Dated n/a

Safety and/or Government Regulation ☐ Yes ☒ No Purchase Order No. n/a Weight (kg) 2.626 g

Checking Aid Number n/a Checking Aid Engineering Change Level n/a Dated n/a

ORGANIZATION MANUFACTURING INFORMATION**CUSTOMER SUBMITTAL INFORMATION**TYCO ELECTRONICS BELGIUM EC BVBA / 370654167

Organization Name and Supplier Code

Nursan Otomotiv Ltd.

Customer Name/Division

SIEMENSLAAN 14

Street Address

n/a

Buyer/Buyer Code

OOSTKAMP 8020 Belgium

City Region Postal Code Country

All models

Application

MATERIALS REPORTING

Has customer-required Substance of Concern information been reported
Submitted by IMDS or other customer format

☒ Yes ☐ No ☐ n/a271607375 / 4

Are polymeric parts identified with appropriate ISO marking codes?

☒ Yes ☐ No ☐ n/a**REASON FOR SUBMISSION (Check at least one)**

- ☒ Initial submission
☐ Engineering Change(s)
☐ Tooling: Transfer, Replacement, Refurbishment, or additional
☐ Correction of Discrepancy
☐ Tooling Inactive > than 1 year

- ☐ Change to Optional Construction or Material
☐ Sub-Supplier or Material Source Change
☐ Change in Part Processing
☐ Parts Produced at Additional Location
☐ Other - please specify

REQUESTED SUBMISSION LEVEL (Check one)

- ☐ Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer.
☒ Level 2 - Warrant with product samples and limited supporting data submitted to customer.
☐ Level 3 - Warrant with product samples and complete supporting data submitted to customer.
☐ Level 4 - Warrant and other requirements as defined by customer.
☐ Level 5 - Warrant with product samples and complete supporting data reviewed at supplier's manufacturing location.

SUBMISSION RESULTSThe results for ☒ dimensional measurement ☒ material and functional tests ☐ appearance criteria ☐ statistical process packageThese results meet all design record requirements: ☒ Yes ☐ No (If "No" - Explanation Required)Mold / Cavity / Production Process Assembly**DECLARATION**

I affirm that the samples represented by this warrant are representative of our parts, which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of proprietary / 8 hours. I also certify that documented evidence of such compliance is on file and is available for review. I have noted any deviations from this declaration below.

EXPLANATION/COMMENTS General Parts according to tyco customer drawings. ISIR is depending on part number and independant from used tool. General Parts must not be signed by the customer.

Is each Customer Tool properly tagged and numbered? ☐ Yes ☐ No ☒ n/aOrganization Authorized Signature VedakDate 10.11.2022Print Name Veda KulkarniPhone No. +91 080 67022590Fax n/aTitle Quality ManagerEmail vedak@te.com**FOR CUSTOMER USE ONLY (IF APPLICABLE)**PPAP Warrant Disposition : ☐ Approved ☐ Rejected ☐ Other

Customer Signature

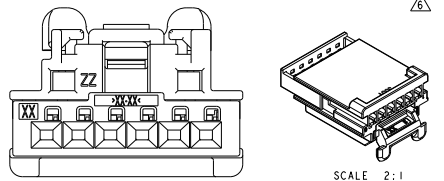
Date

Print Name

Customer Tracking Number (optional)

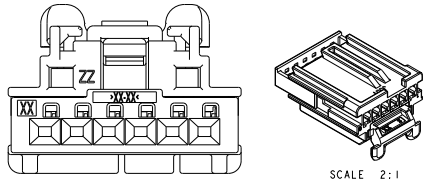
KEYING OPTIONS
(SHOWN WITH CPA)

KEYING OPTION: B



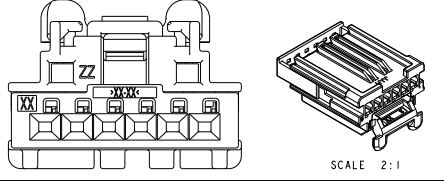
SCALE 2:1

KEYING OPTION: C



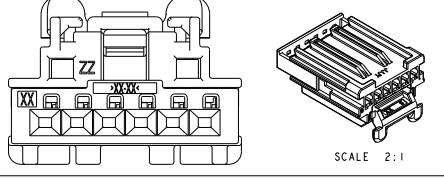
SCALE 2:1

KEYING OPTION: D



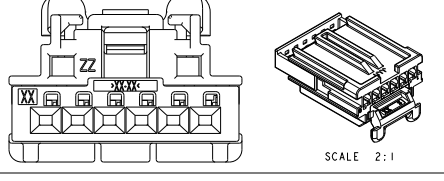
SCALE 2:1

KEYING OPTION: E

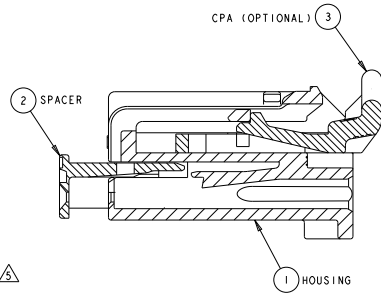
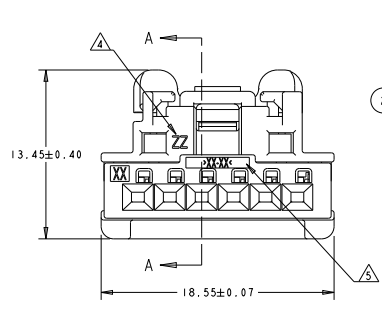
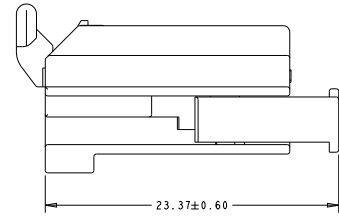


SCALE 2:1

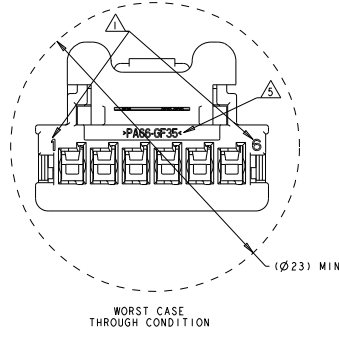
KEYING OPTION: F



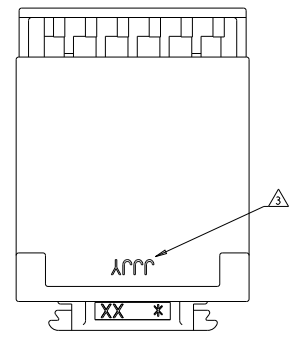
SCALE 2:1



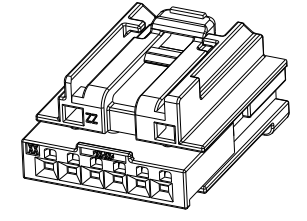
SECTION A-A



WORST CASE THROUGH CONDITION



1. CIRCUIT IDENTIFICATION NUMBERS LOCATED AS SHOWN.
2. SPACER AND CPA (OPTIONAL) ARE SHIPPED IN PRE-ASSEMBLED POSITION.
3. DATE CODE; FORMAT: JJJ = JULIAN DAY; Y = YEAR (4TH DIGIT).
4. MOLD CAVITY IDENTIFICATION.
5. MATERIAL IDENTIFICATION.
6. KEYING OPTION B NOT PREFERRED FOR NEW APPLICATIONS.
7. PACKAGING: CONNECTOR ASSEMBLIES BULK PACKED IN CARDBOARD BOXES.
8. REFERENCE TO INSTRUCTION SHEET 408-32052.



SCALE 4:1

| 1-2035363-0 | | | | | | | | | | <----- ASSEMBLY PART REVISION | | | |
|--------------------|---|---|---|---|---|---|---|---|---|---|-----------------------------|-------|---------|
| 2035363-9 | | | | | | | | | | <----- ASSEMBLY PN | | | |
| 1 | - | 1 | - | 1 | - | 1 | - | 1 | - | CPA | >PBT-GF15< >PBT-GF20< | RED | 3 |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | SPACER | >PBT+PC-GF30< >PBT-GF30< | RED | 2 |
| 1 | 1 | - | - | - | - | - | - | - | - | HOUSING; KEY F | >PA66-GF35< | BLACK | 1 |
| - | - | 1 | 1 | - | - | - | - | - | - | HOUSING; KEY E | >PA66-GF35< | BLACK | 1 |
| - | - | - | - | 1 | 1 | - | - | - | - | HOUSING; KEY D | >PA66-GF35< | BLACK | 1 |
| - | - | - | - | - | - | 1 | 1 | - | - | HOUSING; KEY C | >PA66-GF35< | BLACK | 1 |
| - | - | - | - | - | - | - | - | 1 | 1 | HOUSING; KEY B | >PA66-GF35< | BLACK | 1 |
| | | | | | | | | | | DESCRIPTION | MATERIAL | COLOR | ITEM NO |
| QTY REQ'D PER ASSY | | | | | | | | | | REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION) | | | |
| | | | | | | | | | | WEIGHT OF EACH ASSY NO (g) | | | |

PARTS LIST

| | | | | | |
|--|--|----------------------------|--------------------------|---------------------------|-----------------|
| THIS DRAWING IS A CONTROLLED DOCUMENT. | | DRW: D. DRUMMOND 20APR2012 | CHK: C. MARTIN 20APR2012 | APPD: C. MARTIN 20APR2012 | NAME: C. MARTIN |
| DIMENSIONS: mm | | 10 PLC | A: - | PRODUCT SPEC | SIZE: A1 |
| | | 2 PLC | A: - | APPLICATION SPEC | SCALE: 5:1 |
| | | 3 PLC | A: - | WEIGHT | SHEET 1 OF 1 |
| | | 4 PLC | A: - | CUSTOMER DRAWING | REV: 04 |
| | | 5 BRIDGE | A: - | | |
| SEE TABLE | | | | | |

TE Connectivity
FEMALE ASSEMBLY,
6 POSITION (1X6), UNSEALED,
GENERATION Y



Production Part Approval Dimension

| ORGANIZATION SUPPLIER/ENDER CODE TE Connectivity | | | | PART NUMBER 2035363-X PARTNAME FEMALE ASSEMBLY, 6 POSITION (1X6), UNSEALED, GENERATION Y DRAWING | | | | | | | |
|--|--|---------------|---------------|---|----------|----------|----------|----------|-----------|----|-----------|
| INSPECTION FACILITY TE Connectivity | | | | Design Record: C-2035363 Rev. B4 | | | | | | | |
| ITEM | DIMENSION/ SPECIFICATION (mm) | USL (Tol+) | LSL (Tol-) | ORGANIZATION MEASUREMENT RESULT (DATA) | | | | | | OK | NOT OK |
| | | | | Sample 1 | Sample 2 | Sample 3 | Sample 4 | Sample 5 | Samples 6 | | |
| 1 | 23.37 | 0.60 | 0.60 | 23.084 | 23.112 | 23.095 | 23.111 | 23.086 | 23.103 | x | |
| 2 | 13.45 | 0.40 | 0.40 | N/A | N/A | N/A | N/A | N/A | N/A | x | |
| 3 | 18.55 | 0.07 | 0.07 | 18.518 | 18.511 | 18.522 | 18.531 | 18.530 | 18.526 | x | |
| 4 | 23 | MIN | MIN | OK | OK | OK | OK | OK | OK | x | |
| 5 | CPA (OPTIONAL) | VISUAL | | OK | OK | OK | OK | OK | OK | x | |
| 6 | SPACER | VISUAL | | OK | OK | OK | OK | OK | OK | x | |
| 7 | HOUSING | VISUAL | | OK | OK | OK | OK | OK | OK | x | |
| 1 | CIRCUIT IDENTIFICATION NUMBER LOCATED AS SHOWN. | VISUAL | | OK | OK | OK | OK | OK | OK | x | |
| 2 | SPACER AND CPA (OPTIONAL) ARE SHIPPED IN PRE-ASSEMBLED POSITION. | VISUAL | | OK | OK | OK | OK | OK | OK | x | |
| 3 | DATE CODE: FORMAT: JJJ = JULIAN DAY; Y = YEAR (4TH DIGIT). | VISUAL | | OK | OK | OK | OK | OK | OK | x | |
| 4 | MOLD CAVITY IDENTIFICATION. | VISUAL | | OK | OK | OK | OK | OK | OK | x | |
| 5 | MATERIAL IDENTIFICATION. | VISUAL | | OK | OK | OK | OK | OK | OK | x | |
| 6 | KEYING OPTION B NOT PREFERRED FOR NEW APPLICATIONS. | VISUAL | | OK | OK | OK | OK | OK | OK | x | |
| 7 | PACKING: CONNECTOR ASSEMBLIES BULK PACKED IN CARDBOARD BOXES. | VISUAL | | NOTED PER APQP TEAM | | | | | | x | |
| 8 | REFERENCE TE INSTRUCTION SHEET 408-32052. | VISUAL | | NOTED PER APQP TEAM | | | | | | x | |

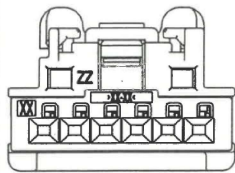
Date: 20/Nov/2021

Blanked statements of conformance are unacceptable for any test results. Based on report 51911.

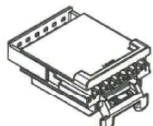
| | |
|---------------|-------|
| SIGNATURE | Title |
| Pablo Jimenez | PPAP |

KEYING OPTIONS
(SHOWN WITH CPA)

6

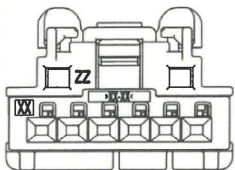


SCALE 2:1

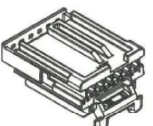


SCALE 2:1

ON:

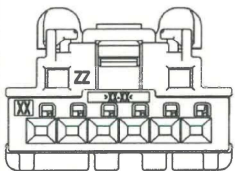


SCALE 2:1

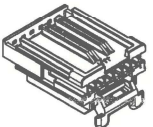


SCALE 2:1

ON:

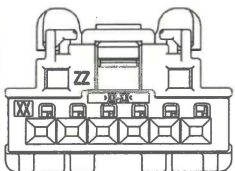


SCALE 2:1

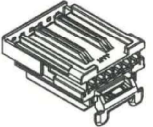


SCALE 2:1

ON :

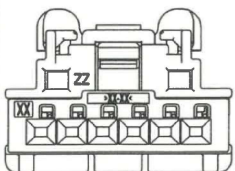


SCALE 2:1

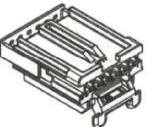


SCALE 2:1

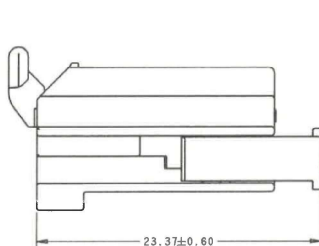
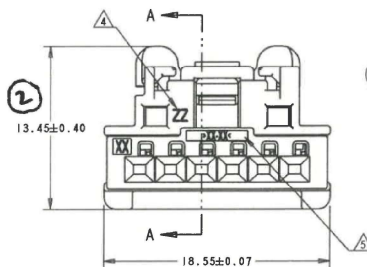
ON:



SCALE 2:1



SCALE 2:1

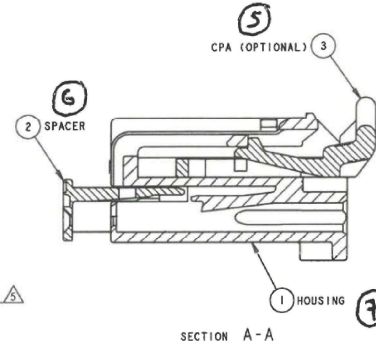
 -23.37 ± 0.60 

⑥

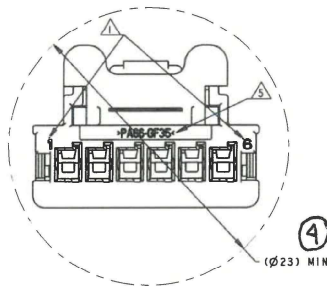
 13.45 ± 0.40

18.55±0.0

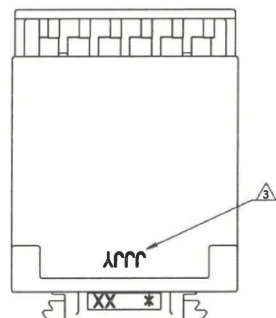
①



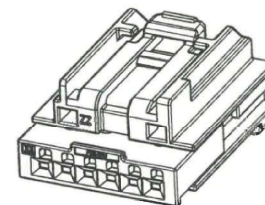
SECTION A-A



WORST CASE
THROUGH CONDITION








3



SCALE 4:1

| REVISIONS | | | | | |
|-----------|----|---------------------------|-----------|-----|-----|
| # | LN | DESCRIPTION | DATE | BY | APP |
| | B1 | REVISED PER ECO-15-011585 | 21AUG2015 | DLD | DCM |
| | B2 | REVISED PER ECO-17-009191 | 23JUN2017 | DLD | DCM |
| | B3 | REVISED PER ECO-18-009918 | 26JUN2018 | JMS | CW |
| | B4 | REVISED PER ECO-18-013902 | 31AUG2018 | JMS | CW |

1.  CIRCUIT IDENTIFICATION NUMBERS LOCATED AS SHOWN.
2. SPACER AND CPA (OPTIONAL) ARE SHIPPED IN PRE-ASSEMBLED POSITION.
3.  DATE CODE; FORMAT: JJJ = JULIAN DAY; Y = YEAR (4TH DIGIT).
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8. REFERENCE THE INSTRUCTION SHEET 408-32052.

| | | | | | | | | | | | | | | | | | | | <----- ASSEMBLY PART REVISION | | | |
|--------------------|---|-----------|---|-----------|---|-----------|---|-----------|---|---|---|-----------|---|-----------|---|-----------|---|-----------|-------------------------------|--|--|--|
| | | | | | | | | | | | | | | | | | | | <----- ASSEMBLY PN | | | |
| 1-2035303-0 | A | 2035303-9 | A | 2035303-8 | A | 2035303-7 | A | 2035303-6 | A | 2035303-5 | A | 2035303-4 | A | 2035303-3 | A | 2035303-2 | A | 2035303-1 | A | | | |
| 1 | - | 1 | - | 1 | - | 1 | - | 1 | - | 1 | - | 1 | - | 1 | - | 1 | - | 1 | - | | | |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | | | |
| 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | |
| - | - | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | |
| - | - | - | - | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | |
| - | - | - | - | - | - | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | | | |
| - | - | - | - | - | - | - | - | 1 | 1 | - | - | - | - | - | - | - | - | - | - | | | |
| - | - | - | - | - | - | - | - | - | - | 1 | 1 | - | - | - | - | - | - | - | - | | | |
| | | | | | | | | | | DESCRIPTION | | MATERIAL | | COLOR | | ITEM NO | | | | | | |
| QTY REQ'D PER ASSY | | | | | | | | | | REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION) | | | | | | | | | | | | |
| | | | | | | | | | | WEIGHT OF EACH ASSY NO (g) | | | | | | | | | | | | |
| PARTS LIST | | | | | | | | | | | | | | | | | | | | | | |

| | | | | | | | | | | | | | |
|---|--|---|--|--|---|--|--|---|--|--|---|--|--|
| THIS DRAWING IS A CONTROLLED DOCUMENT. | | | | | | | | | | | | | |
| VERSIONS: | | 254PR2672 254PR2672 254PR2672 254PR2672 254PR2672 254PR2672 | | |  TE Connectivity | | | | | | | | |
| 0 PRC 1 PRC 2 PRC 3 PRC 4 PRC 5 PRC 6 PRC 7 PRC 8 PRC 9 PRC 10 PRC 11 PRC 12 PRC 13 PRC 14 PRC 15 PRC 16 PRC 17 PRC 18 PRC 19 PRC 20 PRC 21 PRC 22 PRC 23 PRC 24 PRC 25 PRC 26 PRC 27 PRC 28 PRC 29 PRC 30 PRC 31 PRC 32 PRC 33 PRC 34 PRC 35 PRC 36 PRC 37 PRC 38 PRC 39 PRC 40 PRC 41 PRC 42 PRC 43 PRC 44 PRC 45 PRC 46 PRC 47 PRC 48 PRC 49 PRC 50 PRC 51 PRC 52 PRC 53 PRC 54 PRC 55 PRC 56 PRC 57 PRC 58 PRC 59 PRC 60 PRC 61 PRC 62 PRC 63 PRC 64 PRC 65 PRC 66 PRC 67 PRC 68 PRC 69 PRC 70 PRC 71 PRC 72 PRC 73 PRC 74 PRC 75 PRC 76 PRC 77 PRC 78 PRC 79 PRC 80 PRC 81 PRC 82 PRC 83 PRC 84 PRC 85 PRC 86 PRC 87 PRC 88 PRC 89 PRC 90 PRC 91 PRC 92 PRC 93 PRC 94 PRC 95 PRC 96 PRC 97 PRC 98 PRC 99 PRC 100 PRC 101 PRC 102 PRC 103 PRC 104 PRC 105 PRC 106 PRC 107 PRC 108 PRC 109 PRC 110 PRC 111 PRC 112 PRC 113 PRC 114 PRC 115 PRC 116 PRC 117 PRC 118 PRC 119 PRC 120 PRC 121 PRC 122 PRC 123 PRC 124 PRC 125 PRC 126 PRC 127 PRC 128 PRC 129 PRC 130 PRC 131 PRC 132 PRC 133 PRC 134 PRC 135 PRC 136 PRC 137 PRC 138 PRC 139 PRC 140 PRC 141 PRC 142 PRC 143 PRC 144 PRC 145 PRC 146 PRC 147 PRC 148 PRC 149 PRC 150 PRC 151 PRC 152 PRC 153 PRC 154 PRC 155 PRC 156 PRC 157 PRC 158 PRC 159 PRC 160 PRC 161 PRC 162 PRC 163 PRC 164 PRC 165 PRC 166 PRC 167 PRC 168 PRC 169 PRC 170 PRC 171 PRC 172 PRC 173 PRC 174 PRC 175 PRC 176 PRC 177 PRC 178 PRC 179 PRC 180 PRC 181 PRC 182 PRC 183 PRC 184 PRC 185 PRC 186 PRC 187 PRC 188 PRC 189 PRC 190 PRC 191 PRC 192 PRC 193 PRC 194 PRC 195 PRC 196 PRC 197 PRC 198 PRC 199 PRC 200 PRC 201 PRC 202 PRC 203 PRC 204 PRC 205 PRC 206 PRC 207 PRC 208 PRC 209 PRC 210 PRC 211 PRC 212 PRC 213 PRC 214 PRC 215 PRC 216 PRC 217 PRC 218 PRC 219 PRC 220 PRC 221 PRC 222 PRC 223 PRC 224 PRC 225 PRC 226 PRC 227 PRC 228 PRC 229 PRC 230 PRC 231 PRC 232 PRC 233 PRC 234 PRC 235 PRC 236 PRC 237 PRC 238 PRC 239 PRC 240 PRC 241 PRC 242 PRC 243 PRC 244 PRC 245 PRC 246 PRC 247 PRC 248 PRC 249 PRC 250 PRC 251 PRC 252 PRC 253 PRC 254 PRC 255 PRC 256 PRC 257 PRC 258 PRC 259 PRC 260 PRC 261 PRC 262 PRC 263 PRC 264 PRC 265 PRC 266 PRC 267 PRC 268 PRC 269 PRC 270 PRC 271 PRC 272 PRC 273 PRC 274 PRC 275 PRC 276 PRC 277 PRC 278 PRC 279 PRC 280 PRC 281 PRC 282 PRC 283 PRC 284 PRC 285 PRC 286 PRC 287 PRC 288 PRC 289 PRC 290 PRC 291 PRC 292 PRC 293 PRC 294 PRC 295 PRC 296 PRC 297 PRC 298 PRC 299 PRC 300 PRC 301 PRC 302 PRC 303 PRC 304 PRC 305 PRC 306 PRC 307 PRC 308 PRC 309 PRC 310 PRC 311 PRC 312 PRC 313 PRC 314 PRC 315 PRC 316 PRC 317 PRC 318 PRC 319 PRC 320 PRC 321 PRC 322 PRC 323 PRC 324 PRC 325 PRC 326 PRC 327 PRC 328 PRC 329 PRC 330 PRC 331 PRC 332 PRC 333 PRC 334 PRC 335 PRC 336 PRC 337 PRC 338 PRC 339 PRC 340 PRC 341 PRC 342 PRC 343 PRC 344 PRC 345 PRC 346 PRC 347 PRC 348 PRC 349 PRC 350 PRC 351 PRC 352 PRC 353 PRC 354 PRC 355 PRC 356 PRC 357 PRC 358 PRC 359 PRC 360 PRC 361 PRC 362 PRC 363 PRC 364 PRC 365 PRC 366 PRC 367 PRC 368 PRC 369 PRC 370 PRC 371 PRC 372 PRC 373 PRC 374 PRC 375 PRC 376 PRC 377 PRC 378 PRC 379 PRC 380 PRC 381 PRC 382 PRC 383 PRC 384 PRC 385 PRC 386 PRC 387 PRC 388 PRC 389 PRC 390 PRC 391 PRC 392 PRC 393 PRC 394 PRC 395 PRC 396 PRC 397 PRC 398 PRC 399 PRC 400 PRC | | | | | | | | | | | | | |
|  | | 0 PRC 1 PRC 2 PRC 3 PRC 4 PRC 5 PRC 6 PRC 7 PRC 8 PRC 9 PRC 10 PRC 11 PRC 12 PRC 13 PRC 14 PRC 15 PRC 16 PRC 17 PRC 18 PRC 19 PRC 20 PRC 21 PRC 22 PRC 23 PRC 24 PRC 25 PRC 26 PRC 27 PRC 28 PRC 29 PRC 30 PRC 31 PRC 32 PRC 33 PRC 34 PRC 35 PRC 36 PRC 37 PRC 38 PRC 39 PRC 40 PRC 41 PRC 42 PRC 43 PRC 44 PRC 45 PRC 46 PRC 47 PRC 48 PRC 49 PRC 50 PRC 51 PRC 52 PRC 53 PRC 54 PRC 55 PRC 56 PRC 57 PRC 58 PRC 59 PRC 60 PRC 61 PRC 62 PRC 63 PRC 64 PRC 65 PRC 66 PRC 67 PRC 68 PRC 69 PRC 70 PRC 71 PRC 72 PRC 73 PRC 74 PRC 75 PRC 76 PRC 77 PRC 78 PRC 79 PRC 80 PRC 81 PRC 82 PRC 83 PRC 84 PRC 85 PRC 86 PRC 87 PRC 88 PRC 89 PRC 90 PRC 91 PRC 92 PRC 93 PRC 94 PRC 95 PRC 96 PRC 97 PRC 98 PRC 99 PRC 100 PRC 101 PRC 102 PRC 103 PRC 104 PRC 105 PRC 106 PRC 107 PRC 108 PRC 109 PRC 110 PRC 111 PRC 112 PRC 113 PRC 114 PRC 115 PRC 116 PRC 117 PRC 118 PRC 119 PRC 120 PRC 121 PRC 122 PRC 123 PRC 124 PRC 125 PRC 126 PRC 127 PRC 128 PRC 129 PRC 130 PRC 131 PRC 132 PRC 133 PRC 134 PRC 135 PRC 136 PRC 137 PRC 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Garcia
Date:
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2021-11-08

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BASF CORPORATION

Certificate No 9425

Inspection Certificate 3.1 according to EN 10204

ULTRAMID® A3EG7 BLACK 23189
POLYAMIDE
726KG FIBREBOARD IBC
Purchase Order/Customer Product#
2718156375
702661-9

| | |
|-----------|-------------------|
| Material | 52568990 |
| Order | 0118440230 000010 |
| Delivery | 0145978780 000010 |
| Lot | WF1246091 |
| Lot/Qty | 14405.004 LB |
| Total | 14405.004 LB |
| Transport | 220374/68-UG 2U |

| Characteristic/Method | UOM | Result | Specification |
|---------------------------------|-------------------------|--------|---------------|
| Ash / Filler Content | % | 34.825 | 33.000-37.000 |
| | ASTM5630/ISO3451 | | |
| Moisture Content | % | 0.06 | <=0.15 |
| | ASTM D6869 / ISO 15512B | | |
| Viscosity Number for Polyamides | ml/g | 145 | 130-160 |
| | ISO 307 | | |

Manufacturing Date: Sep-03-2021

Results shown are the means of individual test values determined on samples taken during production of the lot specified.

This product is approved for the following specifications:

MS-DB41 CPN 2224
MS-DB41 CPN 3695
M5600
M53122

THIS CERTIFICATE OF ANALYSIS HAS BEEN PRODUCED ELECTRONICALLY
AND IS VALID WITHOUT A SIGNATURE.

The aforementioned data shall constitute the agreed contractual quality of the product at the time of passing of risk. The data are controlled at regular intervals as part of our quality assurance program. Neither these data nor the properties of product specimens shall imply any legally binding guarantee of certain properties or of fitness for a specific purpose. No liability of ours can be derived therefrom.

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Customer:

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85340 EMPALME SON

Product Number

: 52506291

Product Name

: ULTRAMID® A3EG7 UNCOLORED
POLYAMIDE 726KG FIBREBOARD IBC

Vehicle

:

Batch/Lot

: A521255A1

Manuf. Date

: Sep-13-2021

Shipped Date

:

Shipped Quantity

:

Delivery Date

:

Order Number

:

Delivery Note

:

Attention:

FAX:

Cust Prod:

Cust Prod Name:

Cust P.O.:

Cust P.O. Line:

Inspection Certificate 3.1 according to EN 10204

| Characteristic | Result | UOM | -----Specification----- | | Test Method |
|----------------|--------|------|-------------------------|---------|----------------------|
| | | | Minimum | Maximum | |
| ASH CONTENT | 35.274 | % | 33.000 | 37.000 | ASTM5630 / ISO3451 |
| Moisture | 0.06 | % | | 0.12 | ASTM6869 / ISO15512B |
| VN-PA | 143 | ml/g | 130 | 160 | ISO307 |

Comments :

Results shown are the means of individual test values for those samples taken during production.

This product is approved for the following specifications:

MS-DB41 CPN2224
MS-DB41 CPN3695
WSK-M4D673-A
GMP.PA66.013
GMW16802P-PA66-GF35
100-1302
M53122
M5600

NSF Standard 51 Listed

NSF Standard 61 Listed

Thank you for choosing a BASF Product

The information contained herein is based either on analytical tests of samples or on statistical process data; it is intended solely for purposes of comparison with the established specifications for the product. Warranties of the product are exclusively as set forth in the applicable contract documents.

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Certificate of Analysis

Certificate Type:

Insp. certificate "3.1" EN
10204

Date printed: MAY/03/2021



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47620-0000
MT. VERNON
USA

| | |
|--------------------------|---------------------------|
| Material Number | 22021926 |
| Material Description | 508R-RD3E204-OCT-00-00-00 |
| Material Group | VALOX™ resin |
| Batch Number | 0017171150 |
| Manufacturing Plant | Mt. Vernon |
| Manufacturing Date | FEB/14/2021 |
| Sales Order | 3626420 |
| Delivery | 803621572 |
| Customer PO Number | 2715139822 |
| Customer Material Number | 1-703566-3 |

| Characteristic | Unit | Value | Lower Limit | Upper Limit | Inspection method |
|--------------------------------|--------------|----------------|---------------|--------------|-------------------|
| GLASS CONTENT | % | 28.8 | 28.0 | 32.0 | ASTM D5630 |
| METAL CONTAMINATION | - | Pass | - | - | SABIC |
| MVR 250°C @2.16KG | CC/10' | 6.0 | 6.0 | 9.7 | ISO 1133 |
| SPECIFIC GRAVITY | | 1.48000 | 1.470 | 1.540 | ASTM D792 |
| TENSILE MODULUS | MPa | 9472.00 | 8154.0 | | ISO 527 |
| TENSILE STRENGTH @BREAK | MPa | 133.400 | 95.0 | | ISO 527 |
| HDT FW 1.80MPa 4.0MM | °C | 171.800 | 145.0 | | ISO 75-1,2 |
| DENSITY | g/cm3 | 1.48000 | 1.470 | 1.530 | ISO 1183 |
| CHARPY NOTCH 23°C | kJ/m2 | 11.6300 | 10.0 | | ISO 179 |

The results in bold/italics are audit tests, latest done on 07/31/2020.

It is hereby stated that the material above has been found in accordance with the conditions and requirements of our standard/agreed quality specification.

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