

ParkOhio Industries(Qingdao) Co.,Ltd

SAMPLE INSPECTION REPORT

Customer				Part No.		Drawing No.			Revision Level			Part Name					Internal Part No.		
various						DU5T-14603-ZA			AELE-E			GROM-WIR					75474		
ITEM #	CHARACTERISTIC / DIMENSION				GAGE	INSPECTION RESULTS													Tolerance Acc / Rej
	Type	Dim	上限	下限		81#	82#	83#	84#	85#	86#	87#	88#	89#	90#	91#	92#		
1	Length	58.30	58.80	57.80	caliper	58.11	57.97	57.98	57.91	57.97	58.00	58.07	58.01	58.05	57.92	58.17	57.92	Acc	
2	Length	62.00	62.50	61.50	caliper	61.82	61.72	61.67	61.72	61.71	61.69	61.69	61.86	61.96	62.15	61.79	61.56	Acc	
3	Length	82.00	82.63	81.37	caliper	81.61	81.64	81.63	81.42	81.51	81.46	81.50	81.43	81.42	81.42	81.53	81.51	Acc	
4	Diameter	12.00	12.25	11.75	VMS	12.06	12.10	12.12	12.10	12.18	12.12	12.13	12.10	12.15	12.234	12.02	12.054	Acc	
5	Length	42.00	42.50	41.50	VMS	42.489	42.083	42.031	42.22	42.149	42.218	42.329	42.358	42.212	42.493	42.183	41.995	Acc	
6	Length	50.00	50.50	49.50	caliper	50.23	50.18	50.09	50.05	50.28	50.34	50.35	50.36	50.05	50.17	50.25	49.91	Acc	
7	Length	62.00	62.50	61.50	caliper	61.82	61.72	61.67	61.72	61.71	61.69	61.69	61.86	61.96	62.15	61.79	61.56	Acc	
8	Diameter	10.60	10.85	10.35	VMS	10.62	10.77	10.76	10.65	10.71	10.73	10.76	10.70	10.770	10.652	10.720	10.734	Acc	
9	Diameter	9.90	10.10	9.70	VMS	9.89	9.98	9.91	9.96	9.94	9.98	10.02	9.97	9.986	9.964	9.931	9.860	Acc	
10	Diameter	11.20	11.45	10.95	VMS	11.21	11.24	11.21	11.24	11.21	11.42	11.32	11.38	11.388	11.261	11.329	11.171	Acc	
11	Length	82.00	82.63	81.37	caliper	81.61	81.64	81.63	81.42	81.51	81.46	81.50	81.43	81.42	81.42	81.53	81.51	Acc	
12	Length	70.00	70.63	69.37	caliper	69.96	70.18	70.10	69.97	70.02	70.03	69.95	69.80	69.62	69.68	69.76	69.69	Acc	
13☆	Length	62.00	62.50	61.50	VMS	61.59	61.56	61.59	61.58	61.51	61.74	61.78	61.59	61.565	61.666	61.621	61.543	Acc	
14	单重 g				电子称	41.85	41.60	41.15	41.90	42.05	41.30	41.90	41.50	40.90	41.35	41.40	40.70	Acc	
15	硬度 HA				邵氏硬度计	48	50	49	48	50	51	49	51	50	50	51	51	Acc	
16	Text: EPDM				Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Acc	
17	Text: FoMoCo				Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Acc	
18	Text: DU5T-14603-ZA				Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Acc	
19	Text: Cavity No				Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Acc	

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ITEM #	CHARACTERISTIC / DIMENSION				GAGE	INSPECTION RESULTS												Tolerance Acc / Rej
	Type	Dim	上限	下限		81#	82#	83#	84#	85#	86#	87#	88#	89#	90#	91#	92#	
20	Text: 75474				Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Acc

INSPECTED BY: Wang lei

DATE: 2023.04.07

SUPERVISOR'S SIGNATURE: Liu weiting

DATE: 2023.04.07

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	Type	Dim	上限	下限		93#	94#	95#	96#											
1	Length	58.30	58.80	57.80	caliper	57.95	57.96	57.95	58.11									Acc		
2	Length	62.00	62.50	61.50	caliper	61.55	61.66	61.77	61.68									Acc		
3	Length	82.00	82.63	81.37	caliper	81.48	81.51	81.58	81.5									Acc		
4	Diameter	12.00	12.25	11.75	VMS	12.14	12.22	12.11	12.15									Acc		
5☆	Length	42.00	42.50	41.50	VMS	41.987	42.177	42.119	42.019									Acc		
6	Length	50.00	50.50	49.50	caliper	50.3	50.18	50.09	49.88									Acc		
7	Length	62.00	62.50	61.50	caliper	61.55	61.66	61.77	61.68									Acc		
8	Diameter	10.60	10.85	10.35	VMS	10.72	10.68	10.85	10.79									Acc		
9	Diameter	9.90	10.10	9.70	VMS	9.87	9.89	9.89	9.99									Acc		
10	Diameter	11.20	11.45	10.95	VMS	11.25	11.18	11.34	11.35									Acc		
11	Length	82.00	82.63	81.37	caliper	81.48	81.51	81.58	81.5									Acc		
12	Length	70.00	70.63	69.37	caliper	69.95	69.80	69.86	69.82									Acc		
13☆	Length	62.00	62.50	61.50	VMS	61.54	61.71	61.99	61.80									Acc		
14	单重 g				电子称	41.25	41.40	41.80	41.40									Acc		
15	硬度 HA				邵氏硬度计	51	51	51	52									Acc		
16	Text: EPDM				Visual	OK	OK	OK	OK									Acc		
17	Text: FoMoCo				Visual	OK	OK	OK	OK									Acc		
18	Text: DU5T-14603-ZA				Visual	OK	OK	OK	OK									Acc		

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19	Text: Cavity No				Visual	OK	OK	OK	OK								Acc		
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