

ParkOhio Industries(Qingdao) Co.,Ltd

SAMPLE INSPECTION REPORT

Customer					Part No.			Drawing No.			Revision Level			Part Name				Internal Part No.		
various								DU5T-14603-ZA			AELE-E			GROM-WIR				75474		
ITEM #	CHARACTERISTIC / DIMENSION				GAGE	INSPECTION RESULTS														Tolerance Acc / Rej
	Type	Dim	上限	下限		1#	2#	3#	4#	5#	6#	7#	8#							
1	Length	58.30	58.80	57.80	caliper	58.15	58.24	58.09	58.15	57.99	58.11	58.04	58.03					Acc		
2	Length	62.00	62.50	61.50	caliper	61.883	61.837	61.901	61.877	61.81	62.04	61.95	61.87					Acc		
3	Length	82.00	82.63	81.37	caliper	81.84	82.051	81.91	81.81	82.08	82.07	82.02	81.99					Acc		
4	Diameter	12.00	12.25	11.75	VMS	12.05	11.97	12.00	12.04	12.08	12.10	12.06	12.06					Acc		
5☆	Length	42.00	42.50	41.50	VMS	42.21	42.05	41.91	42.11	41.98	42.02	42.12	41.89					Acc		
6	Length	50.00	50.50	49.50	caliper	49.92	50.01	49.92	49.94	50.08	50.12	49.90	49.92					Acc		
7	Length	62.00	62.50	61.50	caliper	61.61	61.64	61.71	61.72	62.02	61.91	61.56	61.72					Acc		
8	Diameter	10.60	10.85	10.35	VMS	10.59	10.67	10.47	10.52	10.72	10.53	10.62	10.68					Acc		
9	Diameter	9.90	10.10	9.70	VMS	9.88	9.92	9.91	10.02	9.89	10.04	10.01	9.88					Acc		
10	Diameter	11.20	11.48	10.92	VMS	11.11	11.19	11.23	11.13	11.02	11.09	11.03	11.21					Acc		
11	Length	82.00	82.63	81.37	caliper	81.73	81.69	81.62	81.78	81.67	81.88	81.78	81.99					Acc		
12	Length	70.00	70.63	69.37	caliper	69.84	69.89	69.71	69.88	70.16	70.02	70.11	70.12					Acc		
13☆	Length	62.00	62.50	61.50	VMS	62.07	61.88	61.92	61.95	61.92	61.81	61.99	61.72					Acc		
14	单重 g				电子称	39.65	39.82	39.78	40.17	40.32	39.89	39.78	39.67					Acc		
15	硬度 HA				邵氏硬度计	50	50	50	50	50	50	50	50					Acc		
16	Text: EPDM				Visual	OK	OK	OK	OK	OK	OK	OK	OK					Acc		
17	Text: FoMoCo				Visual	OK	OK	OK	OK	OK	OK	OK	OK					Acc		
18	Text: DU5T-14603-ZA				Visual	OK	OK	OK	OK	OK	OK	OK	OK					Acc		

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Customer various				Part No.		Drawing No. DU5T-14603-ZA		Revision Level AELE-E		Part Name GROM-WIR				Internal Part No. 75474			
ITEM #	CHARACTERISTIC / DIMENSION				GAGE	INSPECTION RESULTS										Tolerance Acc / Rej	
	Type	Dim	上限	下限		1#	2#	3#	4#	5#	6#	7#	8#				
19	Text: Cavity No				Visual	OK	OK	OK	OK	OK	OK	OK	OK				Acc
20	Text: 75474				Visual	OK	OK	OK	OK	OK	OK	OK	OK				Acc

 INSPECTED BY: Wang lei

 DATE: 2022.12.22

 SUPERVISOR'S SIGNATURE: Pan ruocai

 DATE: 2022.12.22

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ITEM #	CHARACTERISTIC / DIMENSION				GAGE	INSPECTION RESULTS														Tolerance Acc / Rej
	Type	Dim	上限	下限		9#	10#	11#	12#	13#	14#	15#	16#							
1	Length	58.30	58.80	57.80	caliper	58.05	58.21	58.05	58.12	57.93	57.94	58.04	57.95					Acc		
2	Length	62.00	62.50	61.50	caliper	61.76	61.61	61.67	61.64	62.06	61.96	61.62	61.86					Acc		
3	Length	82.00	82.63	81.37	caliper	81.68	81.67	81.59	81.83	81.85	81.90	81.82	81.72					Acc		
4	Diameter	12.00	12.25	11.75	VMS	11.98	12.11	12.13	11.90	12.12	12.07	12.14	12.04					Acc		
5☆	Length	42.00	42.50	41.50	VMS	42.29	41.97	41.96	42.02	41.9	41.92	42.06	41.85					Acc		
6	Length	50.00	50.50	49.50	caliper	49.88	49.96	49.85	49.87	50.11	50.03	49.95	49.86					Acc		
7	Length	62.00	62.50	61.50	caliper	61.76	61.61	61.67	61.64	62.06	61.96	61.62	61.86					Acc		
8	Diameter	10.60	10.85	10.35	VMS	10.68	10.73	10.55	10.47	10.79	10.49	10.68	10.50					Acc		
9	Diameter	9.90	10.10	9.70	VMS	9.96	9.89	9.95	10.00	9.82	10.04	9.87	9.99					Acc		
10	Diameter	11.20	11.48	10.92	VMS	11.04	11.23	11.31	11.04	11.13	11.03	11.06	11.22					Acc		
11	Length	82.00	82.63	81.37	caliper	81.68	81.67	81.59	81.83	81.85	81.90	81.82	81.72					Acc		
12	Length	70.00	70.63	69.37	caliper	69.77	69.86	69.79	69.90	70.16	69.95	70.04	69.96					Acc		
13☆	Length	62.00	62.50	61.50	VMS	62.04	61.95	61.82	61.87	61.90	61.86	61.93	61.99					Acc		
14	单重 g				电子称	39.60	39.75	39.90	40.30	40.10	39.70	39.40	38.95					Acc		
15	硬度 HA				邵氏硬度计	50	50	50	50	50	50	50	50					Acc		
16	Text: EPDM				Visual	OK	OK	OK	OK	OK	OK	OK	OK					Acc		
17	Text: FoMoCo				Visual	OK	OK	OK	OK	OK	OK	OK	OK					Acc		
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19	Text: Cavity No				Visual	OK	OK	OK	OK	OK	OK	OK	OK				Acc
20	Text: 75474				Visual	OK	OK	OK	OK	OK	OK	OK	OK				Acc

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