YAZAKI **Part Submission Warrant** DaimlerChrysler Ford General Motors SLEEVE ASY - WIRE CONNECTOR - FEMALE DU5T-14A464-AKA Part Name Cust. Part Number Shown on Drawing No. BU5T-14A464-CCA 7283-4115-30 Org. Part Number B5 / AELE-E-11784007-268 21-10-2013 Engineering Change Level Additional Engineering Changes N/A N/A Safety and/or Government Regulation ☐ Yes ✓ No Purchase Order No. Weight (kg) 0,0068 N/A Checking Aid No. N/A Checking Aid Engineering Change Level N/A Dated ORGANIZATION MANUFACTURING INFORMATION **CUSTOMER SUBMITTAL INFORMATION** YAZAKI EUROPE LTD 323047696 Nursan Organization Name & Supplier/Vendor Code Robert Bosch Strasse., 43 Buyer/Buyer Code NRW D-50769 Cologne Germany **FORD** Region Postal Code Country MATERIALS REPORTING ✓ Yes ☐ No Has customer-required Substances of Concern information been reported? n/a **IMDS** Submitted by IMDS or other customer format: IMDS ID: 558484456 / 1 Are polymeric parts identified with appropriate ISO marking codes? Yes ☐ No ✓ n/a REASON FOR SUBMISSION (Check at least one) Initial submission Change to Optional Construction or Material Engineering Change(s) Supplier or Material Source Change Tooling: Transfer, Replacement, Refurbishment, or additional Change in Part Processing Parts produced at Additional Location Correction of Discrepancy Tooling Inactive > than 1 year Other - please specify below Customer Request REQUESTED SUBMISSION LEVEL (Check one) Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer. 1 Level 2 - Warrant with product samples and limited supporting data submitted to customer. Level 3 - Warrant with product samples and complete supporting data submitted to customer. Level 4 - Warrant and other requirements as defined by customer. Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location. SUBMISSION RESULTS The results for < dimensional measurements material and functional tests appearance criteria statistical process package ✓ Yes ☐ NO (If "NO" - Explanation Required) These results meet all drawing and specification requirements: UB-1 / 8 cavities / Assembly Mold / Cavity / Production Process

I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process

☐ No

E-mail telmo.oliveira@yazaki-europe.com

Customer Tracking No. (optional)

√ n/a

Date

FAX No.

Date

11 November 2019

Yes

Phone No. **+351 256 245 544** 

FOR CUSTOMER USE ONLY (IF APPLICABLE)

Other

I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below.

Telmo Oliveira

Rejected

Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of 2,244 / 8 hours.

#### March 2006 CFG-1001

EXPLANATION/COMMENTS:

Organization Authorized Signature

Print Name

Title

QΕ

Customer Signature

Print Name

PPAP Warrant Disposition:

Is each Customer Tool properly tagged and numbered?

Telmo Oliveira

Approved



# Production Part Approval Dimensional Results

Approved By /Aprobado Por:\_\_\_\_

## Partes Aprobadas de Producción Resultados Dimensionales

SUPPLIER/PROVEEDOR:	YCC
INSP. FACILITY/PLANTA DE INSP.:	YCC
ENG.LEVEL/NIVEL DE ING.:	B5
Nº. OF CAVITIES/No DE CAVIDAD:	8 OF 8
DRAWING/PLANO:	CUSTOMER FORD
DIE No./No. DE DADO-MOLDE:	UB-1

YCC CONTROL NUMBER: 1908-1031

CUSTOMER PART NO./NO. PARTE DEL CLIENTE: DU5T-14A464-AKA

YAZAKI PART NO./NO. PARTE YAZAKI: 7283-4115-30

PART NAME/NOMBRE DE PARTE: SLEEVE ASY-WIRE

CONNECTOR - FEMALE

	ITEM No/	SPEC / ESPECI	FICACION	1	;	SUPPLIEF	R MEASUI	REMENT/	RESULTA	DOS DIME	NSIONALI	ES.	Date/	Inspect by/	Dev./	OK	NOT C
	DIM. No.	DIMENSION	- TOL.	+ TOL.	CAV. 1	CAV.2	CAV. 3	CAV. 4	CAV. 5	CAV. 6	CAV. 7	CAV. 8	Fecha	Inspec. Por	Des.		NG
1	1-2	5.50	0.10	0.10	5.54	5.51	5.52	5.46	5.46	5.51	5.45	5.52	08/18/19	I. PARRA		*	
	C/L 1	2.75			2.86	2.83	2.84	2.78	2.78	2.83	2.75	2.85	08/18/19	I. PARRA			
	2				2.68	2.68	2.68	2.69	2.68	2.69	2.70	2.67	08/18/19	I. PARRA			
2	L	4.00	0.10	0.20	4.05	4.05	4.05	4.05	4.05	4.05	4.05	4.05	08/18/19	I. PARRA		*	
	R				4.08	4.08	4.10	4.08	4.10	4.08	4.08	4.10	08/18/19	I. PARRA		*	
3		20.00	0.15	0.20	19.94	19.95	19.95	19.94	19.94	19.92	19.92	19.94	08/18/19	I. PARRA		*	
4	1	1.75	0.10	0.10	1.76	1.78	1.73	1.78	1.80	1.74	1.79	1.74	08/18/19	I. PARRA		*	
	2				1.71	1.74	1.78	1.74	1.75	1.79	1.77	1.70	08/18/19	I. PARRA		*	
5		4.90	0.15	0.15	4.87	4.87	4.87	4.87	4.87	4.89	4.88	4.87	08/18/19	I. PARRA		*	
6		7.05	0.15	0.15	7.01	7.04	7.03	7.01	7.01	7.03	7.00	7.02	08/18/19	I. PARRA		*	
7		10.00	0.15	0.15	9.92	9.91	9.92	9.91	9.92	9.90	9.92	9.92	08/18/19	I. PARRA		*	
В		Ø 32.00 MIN			OK	OK	OK	OK	OK	OK	OK	OK	08/18/19	I. PARRA		*	
9		4.90	0.15	0.15	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A			
10		7.05	0.15	0.15	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A			
11		10.00	0.15	0.15	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A			
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PAGE1/1 QA-059-E

A. HERNANDEZ

**32K1** ADD004

## BILL OF MATERIAL INQUIRY

19/09/24 10:00:11

PARENT ITEM : 7283-4115-30 ECN: F1:ECN INQUIRY FUN : 1.5 SYSTEM SEALED CONNECTOR 2P QUANTITY DATE DATE LEVEL SF CHILD ITEM T O DEP LIN REQUIRED UOM EFFEC. DISC. - - --- ---\_\_\_\_\_\_\_\_\_\_ 000.00080 **EA** 131014 000000 01 BOXCOR007 7 2 PUR CMP CAJA 15"1/16X10"1/4 14"9/16 01 7 2 PUR CMP 000.00080 **EA** 131014 000000 LAB-PAP-001 ETIQUETA PARA CAJA 01 PAD-CHP-003 7 2 PUR CMP 000.00873 **EA** 131014 000000 SEPARADOR 14 X 10 IN 000.00002 **EA** 131014 000000 01 7 2 PUR CMP PALW00001 47X44X4X 1/2 IN SIZE B PALLET 01 000.00794 **EA** 131014 000000 PAR-CHP-010 7 2 PUR CMP 14 1/2X10X1 3/8 126C CHPBD PAR 01 TAP-PLA-001 7 2 PUR CMP 000.00119 **KG** 180820 000000 SHUR TAPE 2"X100 M 01 3 2 PUR CMP 001.00000 **EA** 131014 000000 7137-2713-50

FUN = 'BLANK' DISPLAYS ACTIVE ITEM ONLY ALL: DISPLAY ALL ITEM

ROLL CMD3: END CMD7: WHERE USED INQUIRY

CAT.II GASKET

32K1 ADD004

## BILL OF MATERIAL INQUIRY

19/09/24 10:00:11

PARENT ITEM : 7283-4115-30 ECN: F1:ECN INQUIRY FUN : 1.5 SYSTEM SEALED CONNECTOR 2P DATE DATE QUANTITY LEVEL SF CHILD ITEM T O DEP LIN REQUIRED UOM EFFEC. DISC. \_ \_ \_\_\_ \_\_\_\_\_\_\_\_\_\_ 131014 000000 01 7158-4174 **3 3 F00** G05 001.00000 **EA** 2P F FRONT HOLDER 02 7 2 PUR CMP 000.00026 **EA** 161108 000000 BAG-PLA-008 70X80 CM BOLSA DE PLASTICO NAT 02 CON-PLA-001 7 2 PUR CMP 000.00026 **EA** 161108 000000 CON PLAS NO 1 (48X38X10.4) CM 02 4 2 PUR CMP 000.00121 **KG** 070712 000000 85799K01 HP HT Z HPA-LG2D DN000 NATURAL 01 001.00000 **EA** 7183-4115-30 **3 3 F00** F06 131014 000000 1.5SYS SEA CONN 2P(F)PBT HOUS 02 7 2 PUR CMP 000.00159 **EA** 130529 000000 BAG-PLA-008 70X80 CM BOLSA DE PLASTICO NAT 02 **7 2 PUR** CMP 000.00159 **EA** 130529 000000 CONPLA002

FUN = 'BLANK' DISPLAYS ACTIVE ITEM ONLY ALL: DISPLAY ALL ITEM

CONT PLAS NO 2 (48X38X20)CM

ROLL CMD3: END CMD7: WHERE USED INQUIRY

19/09/24 **32K1** ADD004 BILL OF MATERIAL INQUIRY 10:00:11

PARENT ITEM : 7283-4115-30 ECN : \_\_\_\_ F1:ECN INQUIRY

1.5 SYSTEM SEALED CONNECTOR 2P FUN : \_\_\_\_

DATE DATE QUANTITY LEVEL SF CHILD ITEM T O DEP LIN REQUIRED UOM EFFEC. DISC. - - --- ---**4 2 PUR** CMP 000.00926 **KG** 130529 000000

02 85410024

PF DURANEX 515 AC ED3002 BLACK

FUN = 'BLANK' DISPLAYS ACTIVE ITEM ONLY ALL: DISPLAY ALL ITEM

ROLL CMD3: END CMD7: WHERE USED INQUIRY

Letter 1 of 1 Page 1 of 11



DuPont Washington Works Certification Office P.O. Box 1217 Washington, WV 26181-1217

September 17, 2019

AUTOCONECTORES DE CHIHUAHUA ELCOM S. DE RL. DE C.V. ISHIKAWA NO. 1400 PARQU QUALITY ASSURANCE PARQUE INDUSTRIAL SUPRA Chihuahua - CHI 31137 DU PONT ORDER NO: 2500284157 CUSTOMER PO NO: K1190012655 DELIVERY DATE: 09/17/19 DELIVERY NO: 7800515534

FAX NUMBER:

THIS IS TO ADVISE THAT THE PRODUCT LISTED BELOW HAS BEEN CLASSIFIED STANDARD PRODUCT. TEST DATA ARE ATTACHED WHICH SHOW COMPLIANCE TO THE INDICATED SPECIFICATION.

#### QUALITY ASSURANCE MANAGER

PRODUCT(S)	LOT(S)	<u>QTY</u> <u>Kgs</u>	<u>Lbs</u>	SPECIFICATION(S)
ZYTEL® ZYTHTNHPALG2D DN000 25 KG BAG CPN:85799K01	NSDTGED102	1000.00	2204.00	DU PONT STD SPEC
ZYTEL® HTNHPALG2D DG002 25 KG BAG NYLON RESIN CPN:85799K04	NSDTCBD302	1000.00	2204.00	DU PONT STD SPEC
ZYTEL® ZYT70G35HSLRA4 BK267 25 KG BAG CPN:85434017	N89THLQ201	1000.00	2204.00	DU PONT STD SPEC

PRODUCT(S)	LOT(S)	QTY		SPECIFICATION(S)
		<u>Kgs</u>	<u>Lbs</u>	
ZYTEL® 70G35HSL NC010 25 KG BAG CPN:85434013	N59TG8B103	1000.00	2204.00	DU PONT STD SPEC YAZAKI YPES-25-02-513
CRASTIN® CE2560 BK503 25 KG BAG POLYESTER RESIN CPN:85430045	N1STFZ0102	3000.00	6612.00	DU PONT STD SPEC
CRASTIN® CE2560 NC010 25 KG BAG POLYESTER RESIN CPN:85430044	NSUTGZ0405	2000.00	4408.00	DU PONT STD SPEC
CRASK602 NC010 25 KG PE BAG CPN:85430033	EUQTFUG401	4000.00	8816.00	DU PONT STD SPEC
CRASK602 BK851 25 KG PE BAG CPN:85430034	EUQTGVE401	2000.00	4408.00	DU PONT STD SPEC

Product: ZYTEL® ZYTHTNHPALG2D DN000 25 KG BAG

		LIM	<u>ITS</u>		
TESTS	TEST METHOD	MIN	MAX	RESUL	rs
LOT TEST			LOT NO: N	ISDTGED102	
Melt Viscosity, Pa.s	ISO 11443	100	170	119	(01)
Water Content at Packout, %	ISO 15512		0.18	0.08	

(01) PERFORMED AT 325°C WITH A SHEAR RATE OF 1000/SEC AND A DWELL TIME OF 300 SECS USING AN ORIFICE WITH AN L/D RATIO OF 20:1 AND AN ENTRANCE ANGLE OF 120°. SAMPLES ARE DRIED TO 0.03% MOISTURE PRIOR TO TESTING.

Product: ZYTEL® HTNHPALG2D DG002 25 KG BAG NYLON RESIN

		LIM	<u>ITS</u>		
TESTS	TEST METHOD	MIN	MAX	RESULT	S
LOT TEST			LOT NO: N	ISDTCBD302	
Melt Viscosity, Pa.s	ISO 11443	100	170	122	(01)
Water Content at Packout, %	ISO 15512		0.18	0.04	

(01) PERFORMED AT 325°C WITH A SHEAR RATE OF 1000/SEC AND A DWELL TIME OF 300 SECS USING AN ORIFICE WITH AN L/D RATIO OF 20:1 AND AN ENTRANCE ANGLE OF 120°. SAMPLES ARE DRIED TO 0.03% MOISTURE PRIOR TO TESTING.

Product: ZYTEL® ZYT70G35HSLRA4 BK267 25 KG BAG

		<u>LIMI</u>	<u>TS</u>		
TESTS	TEST METHOD	MIN	MAX	RESULTS	
LOT TEST			LOT NO: N	89THLQ201	
Ash Content %	ISO 3451/1	33	37	35	
Melt Viscosity, Pa.s	ISO 11443	90	190	131	
Water Content at Packout, %	ISO 15512		0.18	0.08	

Product: ZYTEL® 70G35HSL NC010 25 KG BAG

		<u>LIMITS</u>	<u>S</u>	
TESTS	TEST METHOD	MIN	MAX	RESULTS
LOT TEST			LOT NO: N59	TG8B103
Ash Content %	ISO 3451/1	33.0	37.0	35.5
Water Content at Packout, %	ISO 15512		0.18	0.03
PERIODIC TEST			LAST TEST D	DATE: December 2018
Deflection Temperature @1.80 MPa, °C	ISO 75-1&2			255
Density, g/cm3	ISO 1183/Method A			1.42
Notched Charpy Impact @ 23C, kj/m2	ISO 179/1eA			14.6
Temp of melting,2nd melt,10°C/min °C	ISO 11357			260
Tensile Modulus, Mpa	ISO 527-1&2			11900
Tensile Stress @ Break, 5mm/min, MPa	ISO 527			221

## DU PONT COMPANY CUSTOMER SPECIFICATION

Product: ZYTEL® 70G35HSL NC010 25 KG BAG

Specification: YAZAKI YPES-25-02-513

		<u>LIMITS</u>	<u>S</u>		
TESTS	TEST METHOD	MIN	MAX	RESULTS	
LOT TEST			LOT NO: N59	TG8B103	
Ash Content %	ISO 3451/1	33.0	37.0	35.5	
Melt Viscosity, Pa.s	ISO 11443	120	220	197	(01)
Water Content at Packout, %	ISO 15512		0.20	0.03	
PERIODIC TEST			LAST TEST [	DATE: Decembe	r 2018
Deflection Temperature @1.80 MPa, °C	ISO 75-1&2	245		255	
Density, g/cm3	ISO 1183/Method A	1.35	1.45	1.42	
Notched Charpy Impact @ 23C, kj/m2	ISO 179/1eA	9.0		14.6	
Temp of melting,2nd melt,10°C/min °C	ISO 11357	250	265	260	
Tensile Modulus, Mpa	ISO 527-1&2	9000		11900	
Tensile Stress @ Break, 5mm/min, MPa	ISO 527	180		221	

(01) PERFORMED AT 280 DEGREES C WITH A SHEAR RATE OF 1000/SE C AND A DWELL TIME OF 300 SEC. USING AN ORIFICE WITH AN L/D RATIO OF 20:1 AND AN ENTRANCE ANGLE OF 120 DEGREES. RESULTS ARE CORRECTED TO A MOISTURE CONTENT OF 0.13%.

Product: CRASTIN® CE2560 BK503 25 KG BAG POLYESTER RESIN

		<u>LIM</u>	<u>ITS</u>		
TESTS	TEST METHOD	MIN	MAX	RESUL	TS
LOT TEST			LOT NO: N	1STFZ0102	
Ash Content %	ISO 3451/1	13.0	17.0	14.9	
Melt Viscosity, Pa.s	ISO 11443	120	220	165	(01)
Water Content at Packout, %	ISO 15512		0.10	0.00	

(01) PERFORMED AT 250°C WITH A SHEAR RATE OF 1000/SEC AND A DWELL TIME OF 360 SECS USING AN ORIFICE WITH AN L/D RATIO OF 20:1 AND AN ENTRANCE ANGLE OF  $120^{\circ}$ 

Product: CRASTIN® CE2560 NC010 25 KG BAG POLYESTER RESIN

		<u>LIM</u>	<u>ITS</u>		
TESTS	TEST METHOD	MIN	MAX	RESUL	TS
LOT TEST			LOT NO: N	SUTGZ0405	
Ash Content %	ISO 3451/1	13.0	17.0	14.9	
Melt Viscosity, Pa.s	ISO 11443	100	300	168	(01)
Water Content at Packout, %	ISO 15512		0.10	0.02	

(01) PERFORMED AT 250°C WITH A SHEAR RATE OF 1000/SEC AND A DWELL TIME OF 360 SECS USING AN ORIFICE WITH AN L/D RATIO OF 20:1 AND AN ENTRANCE ANGLE OF  $120^{\circ}$ 

Product: CRASK602 NC010 25 KG PE BAG

		LIMI	<u>rs</u>		
TESTS	TEST METHOD	MIN	MAX	RESULTS	
LOT TEST			LOT NO: EU	QTFUG401	
Ash Content %	ISO 3451/1	13.0	17.0	14.9	
Melt Viscosity, Pa.s	ISO 11443	160	260	200	(01)
Water Content at Packout, %	ISO 15512		0.10	0.03	
PERIODIC TEST			LAST TEST	DATE: December	2016
Deflection Temperature @1.80 MPa, °C	ISO 75-1&2			201	
Density, g/cm3	ISO 1183/Method A			1.41	
Notched Charpy Impact Strength @ 23C	ISO 179/1eA			7.0	
Temp of melting,2nd melt,10°C/min °C	ISO 11357			224	
Tensile Modulus, Mpa	ISO 527-1&2			5790	
Tensile Stress @ Break, 5 Mm/Min	ISO 527-1&2			110	
HISTORICAL TEST					
Flammability (Burn Rate 1 of 5), mm/min	ISO 3795			B/24.00	
Flammability (Burn Rate 2 of 5), mm/min	ISO 3795			B/38.20	
Flammability (Burn Rate 3 of 5), mm/min	ISO 3795			B/36.55	
Flammability (Burn Rate 4 of 5), mm/min	ISO 3795			B/29.88	
Flammability (Burn Rate 5 of 5), mm/min	ISO 3795			B/31.62	
Flammability, mm/min	ISO 3795		100	B/32.05	
Plaque Thickness, mm	ISO 3795			1.89	

(01) PERFORMED AT 250°C WITH A SHEAR RATE OF 1000/SEC AND A DWELL TIME OF 360 SECS USING AN ORIFICE WITH AN L/D RATIO OF 20:1 AND AN ENTRANCE ANGLE OF  $120^{\circ}$ 

Product: CRASK602 BK851 25 KG PE BAG

	<u>LIMITS</u>				
TESTS	TEST METHOD	MIN	MAX	RESULTS	
LOT TEST	LOT NO: EUQTGVE401				
Ash Content %	ISO 3451/1	13.0	17.0	14.8	
Melt Viscosity, Pa.s	ISO 11443	160	260	206	



TO Yazaki North Americas, Inc.

POLYPLASTICS CO.,LTD.
JR SHINAGAWA EAST BLDG. 13F
2-18-1, KONAN
MINATO-KU, TOKYO, 108-8280 JAPAN

## **CERTIFICATE OF ANALYSIS**

WE HEREBY CERTIFY THAT THE UNDERMENTIONED LOT WAS DUTY INSPECTED AND PASSED BY OUR QUALITY CONTROL DEPARTMENT.

POLYBUTYLENE TEREPHTHALATE

**DURANEX®** 

GRADE; COLOR NO.

LOT NO.

JUDGMENT

515AC ED3002 H190708D1

**PASS** 

ITEM	TESTING METHOD	UNIT	<<< SPEC >>> V	'ALUE
MFR	ISO1133	g/10min	8.0 18.0	14.4
Tensile strength	ISO527-1,2	MPa	≥ 80.0	108.5
Tensile strain	ISO527-1,2	%	≧ 1.7	4.1
Ash	ISO3451	%	12.5 - 17.5	14.7
Color	Visual	(A)	Within Standard	Pass
Contamination	Visual	ign.	None	Pass
Appearance	Visual	-	None	Pass

Approved by

2019/08/05

QUALITY ASSURANCE DEPARTMENT YOICHI KUROKAWA

%according to EN 10204-3.1
%This lot complies with RoHS requirements.

 $\mathsf{DURANEX}^{\mathcal{B}} \text{ is a registered trademark of Polyplastics Co}_{\mathsf{u}}, \mathsf{Ltd. in Japan} \text{ and other countries}_{\mathsf{u}}$ 

