

## **Production Part Approval, Dimensional Results**

**HellermannTyton** 

Internal PB-No.: 21525

**Production Part Approval Dimensional Test Results** 

ORGANIZATION: SUPPLIER/VENDOR CODE: INSPECTION FACILITY:		HellermannTyton GmbH DUNS: 315430892 QS Laboratory			PART NUMBER: 1701006106 PART NAME: Fixing tie T50SOSSFT6,5S2-E DESIGN RECORD CHANGE LEVEL: 1 22.03.10					
					ENGINEERING CHAI	NGE DOCUMENTS:				
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS	TEST DATE	QTY. TESTED		ZATION MEASUF RESULTS (DATA)	ОК	NOT OK		
					mean	min	max			
	8,5	± 0,5			8,3	8,3	8,3	\ \		
2	157,5	± 5			157,5	157,0	178,0	<b>✓</b>		
3	3,3	± 0,5			3,2	3,2	3,4	<b>✓</b>		
4	4,6	± 0,2			8,3	8,3	8,3	<b>\</b>		
5	10	± 0,5			10,0	10,0	10,0	<b>✓</b>		
6	14,8	± 0,5			14,9	14,8	14,9	✓		
7	1,3	± 0,2			1,3	1,3	1,3	<b>✓</b>		
8	Ø 16	± 0,5			16,3	16,0	16,3	✓		
						İ				
						İ				
								Ħ		

Blanket statements of conformance are unacceptable for any test results.

<u>SIGNATURE</u>	<u>TITLE</u>	<u>DATE</u>
a Long		
i.A. Ö. Pracht	PRQM	24-Nov-14



HellermannTyton GmbH internal remarks;

PB-No.:

Part Describtion:

21525

T50SOSKSFT6,5S2-E GPN

54207

## **Part Submission Warrant**

Part Name Fixing tie T50SOSSFT6,5S2-E Shown on Drawing No. 14,2309	Cust. Part Number Org. Part Number		7047060630							
Engineering Change Level 1		_ Org. P	Dated	12600086 22.03.10						
Additional Engineering Changes n/a			_ Dated	n/a		_				
Safety and/or Government Regulation	No.			600086	Weight (kg)	0,001				
Checking Aid No Checking Aid Engineering Change L	_evel			n/a	Dated	n/a				
ORGANIZATION MANUFACTURING INFORMATION		CUSTOMER S	UBMITTAL	INFORMATION						
HellermannTyton GmbH DUNS: 315430892 Organization Name & Supplier/Vendor Code		Yazaki Europe	e Limited			( 19130	)			
Großer Moorweg 45		Customer Name/Divi								
Street Address		Buyer/Buyer Code	-							
Tornesch         25436         Germany           City         Region         Postal Code         Country		Various Application								
Production Location:		Application								
Poland										
MATERIALS REPORTING										
Has customer-required Substances of Concern information been reported?		✓ Yes	☐ No	□ n/a						
Submitted by IMDS or other customer format:	ID:	107526090		<u>.</u>						
Are polymeric parts identified with appropriate ISO marking codes?		Yes	□ No	<b>⊿</b> n/a						
REASON FOR SUBMISSION (Check at least one)										
☑ Initial Submission			Ohaman ta d							
☐ Engineering Change(s)				Optional Constructio Material Source Cha						
Tooling: Transfer, Replacement, Refurbishment, or additional		ō		art Processing	nige					
☐ Correction of Discrepancy			-	ced at Additional Lo	cation					
☐ Tooling inactive > than 1 year			Other - plea	se specify below						
SPOUPOTED AUDIMODIANT BUTT (AL				SICR dat	ted 04.Nov. 13 attac	ched				
REQUESTED SUBMISSION LEVEL (Check one)										
Level 1 - Warrant only (and for designated appearance items, an Appearance Approval	I Repo	ort) submitted to c	ustomer.							
Level 2 - Warrant with product samples and limited supporting data submitted to custom	ner.									
Level 3 - Warrant with product samples and complete supporting data submitted to cust	tomer	<b>.</b>								
Level 4 - Warrant and other requirements as defined by customer.										
Level 5 - Warrant with product samples and complete supporting data reviewed at organ	nizatio	on's manufacturin	g location.							
SUBMISSION RESULTS										
The results for		; { f"No" - Explana		rance criteria i)	statistical pr	rocess package				
DECLARATION										
I affirm that the samples represented by this warrant are representative of our parts which were	re ma	de by a process ti	nat meets all	Production Part						
Approval Process Manual 4th Edition Requirements. I further affirm that these samples were	produ	uced at the produc	tion rate of	1	50000 pcs /	24 hours.				
I also certify that documented evidence of such compliance is on file and available for review.	. I hav	ve noted any devi	ations from th	is declaration below	v.					
EXPLANATION/COMMENTS: Part hasn't been PPAPéd before, so there's no former approval available										
$\wedge$										
Is each Customer Tool properly tagged and numbered?		No 🖸	n/a							
Organization Authorized Signature I.A.					Date	24-Nov-1	4			
Print Name i.A. O. Pracht				+49 (0) 4122 701 3	330 Fax No.	+49 4122 70	241			
Title PRQM E-mail O.Pracht@Hellerman	ın:Tyte	on.de								
FOR CUSTOMER USE ONLY (IF APPLICABLE)										
PPAP Warrant Disposition: Approved Rejected Other	AZ/	AKI EURO	PE Lim	ited			<i></i>			
Customer Signature						_Date <u>09/63</u>	120/5			
Print Name OF 1175NP	(	Customer Tracking	g Number (op	otional)						

DaimlerChrysler Ford General Motors

## Part Submission Warrant



Part Name	Fixing tie T50S0SSFT,5S2-E		Cust.	Cust. Part Number		DU5T-14E047-EA			
Shown on Drawing No.	142.309		Ora. P	Org. Part Number		7047060630			
Engineering Change Level	1			Org. Part Number Dated		22.03.2010			
Additional Engineering Changes		n/a		 Dated		n/a			
	☐ Yes	☑ No		_					
				40			0.004		
Safety and/or Government Regulation	No Charling Aid		chase Order	No. <u>12</u>	2600086	Weight (kg)	0,001		
		Engineering Change Leve			n/a	Dated	n/a		
ORGANIZATION MANUFACTURING INI YAZAKI KOTOZUKURI HUB TU			CUSTOMER SUBMITTAL INFORMATION  Nursan Kablo Donanımları San. ve Tic. A.Ş.						
Organization Name & Supplier/Vendor Co			Customer Name / Division						
Orhanli State Balaban Street Street Address				Barutçu Jyer Code					
Istanbul Tuzla	34956	Turkey	n/a						
City Region	Postal Code	Country	Applicati	on					
MATERIALS REPORTING									
Has customer-required Substances of Co	ncern information been reported?			✓ Yes	☐ No	□ n/a			
Sul	bmitted by IMDS or other custome	r format:		IMDS					
				IMDS ID: 1	1305259372	/1			
Are polymeric parts identified with approp	-			☐ Yes	☐ No	☑ n/a			
REASON FOR SUBMISSION (Check at least one)  Initial submission Engineering Change(s) Tooling: Transfer, Replacement, Refurbishment, or additional Correction of Discrepancy Tooling Inactive > than 1 year			<ul> <li>Change to Optional Construction or Material</li> <li>Supplier or Material Source Change</li> <li>Change in Part Processing</li> <li>Parts produced at Additional Location</li> <li>Other - please specify below</li> </ul>						
REQUESTED SUBMISSION LEVEL (Check one)  Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer.  Level 2 - Warrant with product samples and limited supporting data submitted to customer.  Level 3 - Warrant with product samples and complete supporting data submitted to customer.  Level 4 - Warrant and other requirements as defined by customer.  Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location.									
SUBMISSION RESULTS									
The results for	<del>-</del>	<del>-</del>	Yes ection mou	□ appearan □ NO ulding / serial		☑ planation Required)	statistical process package		
DECLARATION I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of 150000 / 24 hours. I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below.									
EXPLANATION/COMMENTS:	N/A								
Is each Customer Tool properly tagged an	nd numbered?		Yes	☐ No	☑ n/a				
Organization Authorized Signature	-/ w/4	41-				Date 1	9 September 2024		
Print Name Tanju Salmar	1	Phone No. +90	0 264 415	5102		FAX No. <b>N/A</b>			
Title SQA Department Leade	r	E-mail <u>tan</u>	<u>ju.salman</u>	<u>@yazaki-euro</u>	ope.com				
	FOR CU	STOMER USE ONLY (IF A	APPLICABLE	=)					
PPAP Warrant Disposition:	☐ Approved ☐ Reje	,							
Customer Signature						Date			
Print Name		C	ustomer Tra	cking No. (option	nal)				
				2 - (-1	<u> </u>				