

1) IDENTIFICATION

Request reference :	1015888/69001	Date :	17-01-2024
Samples name :	SCROLL PVC RG 19X0790 (9/-9)	Project :	Extrusion_SCROLL
Samples Identification:	NA	S/R Product :	NA
Measuring device :	COMP 2	Characteristic :	Epaisseur: 0,50± 0,1
Appraiser :	Elaisaouali.M	Unit :	mm

2) CONCLUSION

Criteria	Result	OK	NOK
Normality acceptance (Anderson-Darling graph)	Pass		
Normality acceptance p-value (Ryan-Joiner p-value, if A-D failed)			
Cpk or Cmk > 1,67 Ppk > 1,33	1,89		

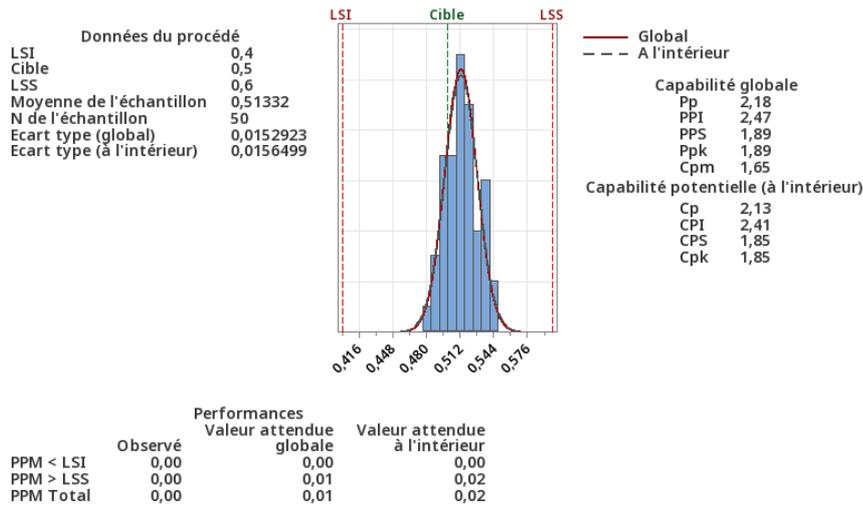
Validated by: E.M

Comments :
3) METHOD

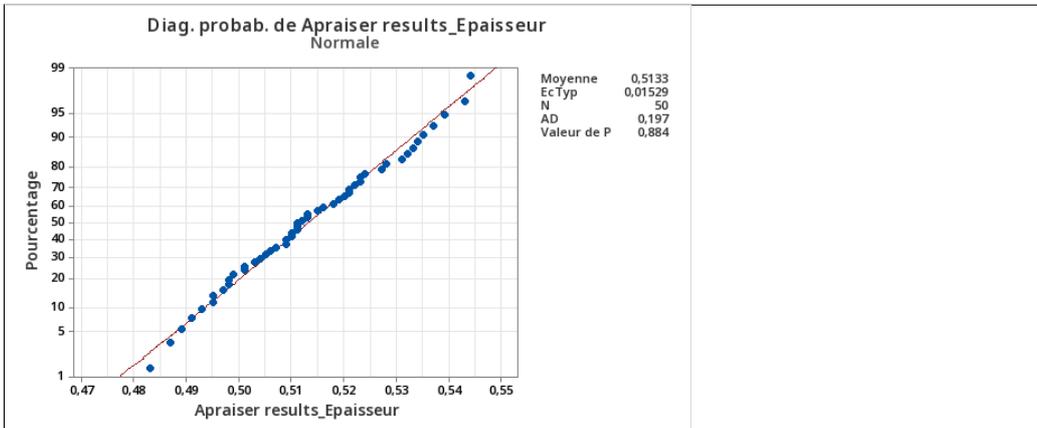
- 50 parts are randomly picked up;
- Each sample is identified from 1 to 50.

4) MINITAB : Summary Report

Rapport de capacité du procédé pour Aпраiser results_Epaisseur



La répartition réelle du procédé est représentée par 6 sigma.

5) MINITAB : If Ryan-Joiner normality test used, copy/paste the graph below :


6) APPRAISER RESULTS



Sample number	Appraiser results_Epaisseur
1	0,521
2	0,497
3	0,523
4	0,498
5	0,532
6	0,513
7	0,523
8	0,509
9	0,527
10	0,499
11	0,509
12	0,533
13	0,483
14	0,495
15	0,511
16	0,507
17	0,539
18	0,531
19	0,515
20	0,511
21	0,501
22	0,491
23	0,489
24	0,521
25	0,505
26	0,518
27	0,522
28	0,493
29	0,544
30	0,534
31	0,498
32	0,503
33	0,537
34	0,524
35	0,513
36	0,501
37	0,511
38	0,510
39	0,528
40	0,504
41	0,520
42	0,512
43	0,510
44	0,543
45	0,535
46	0,506
47	0,487
48	0,495
49	0,519
50	0,516

Report date:

2024-01-17

Reported by :

E.M

Project :

Extrusion_SCROLL

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