DaimlerChrysler Ford General Motors

## **Part Submission Warrant**



Part Name	TERMINA	NL	Cust. F	Part Number	F	4SB-14474	·NA	
Shown on Drawing No.	7116	Org. Pa	Org. Part Number		7116-1232			
Engineering Change Level		C93-A011		Dated	18-01-	1993		
Additional Engineering Changes		N/A		Dated	N/J	4		
Safety and/or Government Regulation	Yes	s No Puro	chase Order	No. <b>N</b> /.	<b>A</b> We	eight (kg)	0.0005	
Checking Aid No.	N/A Checki	ng Aid Engineering Change Leve	el		N/A	Dated	N/A	
ORGANIZATION MANUFACTURING	INFORMATION		CUSTON	MER SUBMITTAL	INFORMATIO	ON		
YAZAKI EUROPE LTD	0.4			AN OTOMOTIN	/ BULGAF	RIA Ltd.		
Organization Name & Supplier/Vendor Robert Bosch Strasse., 43	Code		Custome	r Name/Division				
Street Address			Buyer/Buyer Code					
Cologne NRW	D-50769	Germany	FORD					
City Region	Postal Code	Country	Application	on				
MATERIALS REPORTING								
Has customer-required Substances of	·			✓ Yes	∐ No	∟ n/a		
	Submitted by IMDS or other cu	ustomer format:		IMDS ID: 144	2020417			
				IMDS ID: 142	2232417			
Are polymeric parts identified with app				Yes	∐ No	✓ n/a		
REASON FOR SUBMISSION (Check Initial submission	at least one)			Change to Optio	nal Construc	tion or Material		
Engineering Change(s)				<u> </u>				
	ent, Refurbishment, or addition	al		Change in Part Processing				
Correction of Discrepancy Tooling Inactive > than 1 yea	r			Parts produced at Additional Location  Other - please specify below				
				customer req				
Level 2 - Warrant with product Level 3 - Warrant with product Level 4 - Warrant and other r	or designated appearance item et samples and limited supporti et samples and complete supp equirements as defined by cus	ns, an Appearance Approval Rep ing data submitted to customer. orting data submitted to custome stomer. orting data reviewed at organizati	r.					
SUBMISSION RESULTS	_	_			_			
The results for  dimensional r These results meet all drawing and sp Mold / Cavity / Production Process		<del>-</del>	Yes	☐ NO		statistical p	rocess package red)	
DECLARATION I affirm that the samples represented by Manual 4th Edition Requirements. I full also certify that documented evidence	rther affirm that these samples	were produced at the production	n rate of <b>172</b>	2.800 / 8 hours.			ess	
EXPLANATION/COMMENTS:								
Is each Customer Tool properly tagged	d and numbered?		Yes	□No	✓ n/a			
Organization Authorized Signature	Dorin	ida Santos			Da	te <b>24 O</b> c	tober 2011	
Print Name Dorinda Sa	ntos	Phone No.	351 256	246 763	FAX N	o. <b>351 256 2</b>	46 892	
Title <b>QE</b>		E-mail <u>dor</u>	inda.santo	s@yazaki-eur	ope.com			
	FC	PR CUSTOMER USE ONLY (IF A	PPLICABLE	)				
PPAP Warrant Disposition:	_	<u></u>		,				
•	Approved	Rejected Other			Date	to		
Customer Signature				skina Na /	Da	.e		
Print Name		C	ustomer Irac	cking No. (optional				



## **Sample Component Inspection Report**

**CUSTOMER PART NO. CUSTOMER** 

F4SB-14474-NA **FORD** 

CCC PART NO. **PART NAME** 

7116-1232 W-TYPE TERMINAL

**FEMALE** 

3/9/93

**SUPPLIER** DIE/MOLD NO. **NUMBER CAVITIES**  **Circuit Controls** 

**B/P DATE** ECR/PCR

1D1232 NB00-E-10267266-000 **Progressive Die ▼** PRODUCTION PROTOTYPE

DIM#	DRAWING DIMENSION	TOLERANCE	RES	ULTS
1	2.90	+/-0.30	2.84	
2	2.20	Ref.	2.44	
3	5.60	+/-0.30	5.53	
4	5.10	Ref.	5.25	
5	3.30	+/-0.05	3.33	
6	4.40	+/-0.05	4.45	
7	2.50	+/-0.05	2.46	
8	7.00	+0.05/-0.10	6.95	
9	11.95	+/-0.30	12.08	
10	7.60	+/-0.30	7.69	
11	4.30	+/-0.30	4.37	
12	1.80	+/-0.30	1.81	
13	Material: TP Brass		OK	
			1	

**Inspected By:** M. Simowski Date: 2/03/11 Gary T. Mason Date: 2/9/11 Q.E. Approval:

QA-RL002 Effective Date: 11/13/2007 Revision Level: C

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## **CERTIFICATION REPORT**

<b>B</b>			8	

			CONTROLS CORP. 19 HIGHWAY EY, MI 49770			ENTRY - BOL 04693-360414 ALLOY 260	
PRODUCT DESCRIPTION 6.1250 .01260 H05 YELLOW BRASS STRIP *BET* P/N 2724-3100-2450 DATED 3/14/03 (.9646)		QUANTITY ORDERED PCS. LBS. 999000		PCS. 1 LBS. 2204 DATE 12/4/2010	CUSTOMER ORDER NO. OUTO-3/PULL GOVT CONTRACT NO.		
		**************************************	,,,,,,,,,,,,,,,,,,,,,,,,,,,	,,	TIME 9:06:10 AM	ad Villen in the contract of t	

COIL NUMBER	736604AF	736604AB				
COMPOSITION - %			1			
Copper	69.39	69.39				
Zinc	30.57	30.57				
Lead	.002	.002		ļ		
fron	.017	.017			1	
PROPERTIES						
Tensile Str. (N/mm²)	534.3	534.3				
Elongation (%) in 2 inches	10.5	10.5		]		٠
Grain Size (RTF) in mm	.005	.005				
Vickers	170	170				
Bend Test (L)	ok	ОК				İ
Bend Test (T)	ок	ок				
Elec. Cond. (%) IACS	26.7	26.7		1		
RA Side-A (µin)	8	8				
RA Side-B (µin)	8	8				
Coating Thickness (µin)	49.00	48.00				

WE HEREBY CERTIFY that these test results were obtained from samples taken from coil(s), which were produced for the purchase order stated. These samples have been subjected to the tests called for by the customer and /or ASTM specification(s).

This product was manufactured in compliance with all applicable government and safety constraints on restricted, toxic, and hazardous materials and complies to the Restriction of Hazardous Substances Directive (RoHS) 2002/95/EC and the Consumer Product Safety Improvement Act of 2008. Luvata Buffalo, Inc. product Material Safety Data Sheets (MSDS) provides component information for all hazardous materials in conformance with the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Technical Department

