1940 Craigshire Rd.
St. Louis, MO 63146
Phone 314.434.2888
Fax 314.434.2902
www.efc-intl.com

Approval to Ship

This letter authorizes EFC to ship the below mentioned part number(s) without PPAP approval.

If NO PPAP approval is required please check the box below, sign, date and send back via email to: cdavis@efc-intl.com

☐ No PPAP Approval required

Customer: **NURSAN KABLO DONANIM**

Customer Part # **F7ZB-13A506-AB**

EFC Part # **02C700142-PA6603F**

Description **CLIP RTG TREE-TYPE 6.4BDL 17.5HL NY/BLK**

Customer Signature _____

Date: _____

Printed Name _____

Title: _____

Comments: _____

Please reference PPAP Request # **26588** Sent Date: 1/18/2023

PLEASE NOTE: Shipment of Production Parts may be held until receipt of signed Part Submission Warrant or Approval to Ship form.

Corporate Headquarters
1940 Craigshire Rd.
St. Louis, MO 63146
Phone 314.434.2888
Fax 314.434.2902
www.efc-intl.com

Production Part Approval Submission

PART NUMBER:
F7ZB-13A506-AB

EFC PART NUMBER:
02C700142-PA6603F

1/18/2023

To: NURSAN KABLO DONANIM

From: EFC INTERNATIONAL
1940 Craigshire Rd
St. Louis, MO 63146

Questions or comments concerning this submission may be directed to:

Steve Gaddy
Quality Assurance Manager
314.434.2888
sgaddy@efc-intl.com

Please reference PPAP Request # **26588**

PLEASE NOTE: Shipment of Production Parts may be held until receipt of signed Part Submission Warrant or Approval to Ship form.

Part Submission Warrant

Part Information

Part Name: CLIP RTG TREE-TYPE 6.4BDL 17.5HL NY/BLK
Cust. Part Number: F7ZB-13A506-AB
Shown on Drawing Number: 15-005778
EFC Part Number: 02C700142-PA6603F
Engineering Drawing Change Level: A
Dated: 4/29/2019
Additional Engineering Changes: NA
Dated: NA
Safety and/or Government Regulation: ☐ Yes ☑ No
Purchase Order No.:
Weight (kg): 0.0023
Checking Aid No.: NA
Checking Aid Engineering Change Level: NA
Dated: NA

ORGANIZATION MANUFACTURING INFORMATION

EFC International 069344257
Supplier Name & Supplier/Vendor Code
1940 Craigshire Rd
Street Address
St. Louis MO USA 63146
City Region Country Zip/Postal

CUSTOMER SUBMITTAL INFORMATION

NURSAN KABLO DONANIM
Customer Name/Division
NADIYE BARUTCU
Contact
Application:

MATERIALS REPORTING

Has all Customer-required material information been reported? ☑ Yes ☐ No
Submitted by IMDS or other Customer format: 897598356

Are polymeric parts identified with appropriate ISO marking codes? ☐ Yes ☐ No ☑ n/a

REASON FOR SUBMISSION (Check at lease one)

- ☑ Initial submission
- ☐ Engineering Change(s)
- ☐ Tooling: Transfer, Replacement, Refurbishment, or additional
- ☐ Correction of Discrepancy
- ☐ Tooling Inactive > than 1 year
- ☐ Change to Optional Construction or Material
- ☐ Sub-Supplier or Material Source Change
- ☐ Change in Part Processing
- ☐ Parts produced at Additional Location
- ☐ Other - please specify

REQUESTED SUBMISSION LEVEL (Check one)

- ☐ Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer.
- ☐ Level 2 - Warrant with product samples and limited supporting data submitted to customer.
- ☑ Level 3 - Warrant with product samples and complete supporting data submitted to customer.
- ☐ Level 4 - Warrant and other requirements as defined by customer.
- ☐ Level 5 - Warrant with product samples and complete supporting data reviewed at supplier's manufacturing location.

SUBMISSION RESULTS

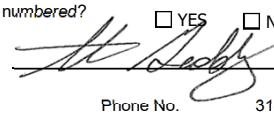
The results for ☑ dimensional measurements ☑ material and functional tests ☐ appearance criteria ☐ statistical process package
These results meet all design record requirements: ☑ YES ☐ NO (If "NO" - Explanation Required)
Mold / Cavity / Production Process: 1 MOLD / 4 CAVIITES / PLASTIC INJECTION MOLDING

DECLARATION

I affirm that the samples represented by this warrant are representative of our parts, which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further warrant that these samples were produced at the production rate of 7,480 / 8 hours. I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below.

EXPLANATION/COMMENTS:

Is each Customer Tool properly tagged and numbered? ☐ YES ☐ NO ☑ Not Applicable

Organization Authorized Signature:  Date: 1/18/2023

Print Name: Steve Gaddy Phone No.: 314-434-2888 Fax No.: 314-439-4470

Title: Quality Assistant E-mail: cdavis@efc-intl.com

FOR CUSTOMER USE ONLY (IF APPLICABLE)

Part Warrant Disposition: ☐ Approved ☐ Rejected ☐ Other

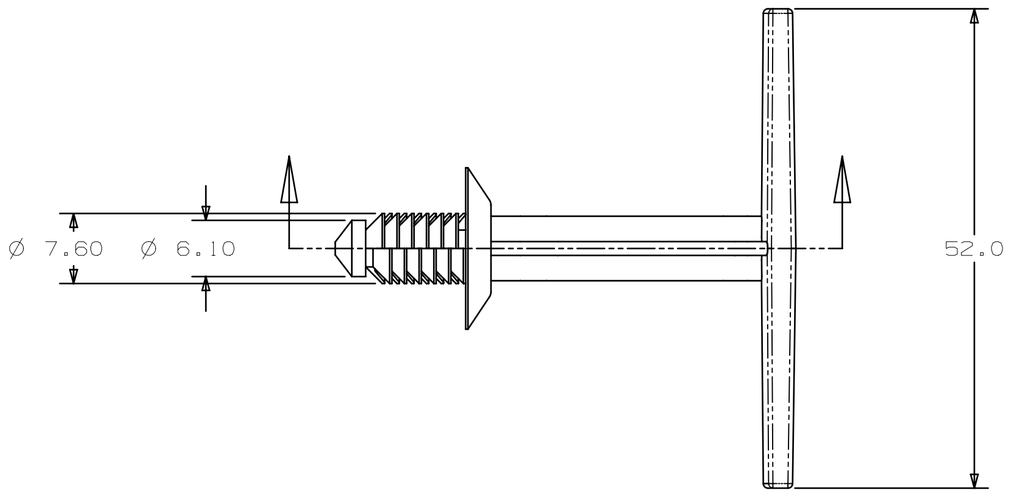
Customer Signature: Date:

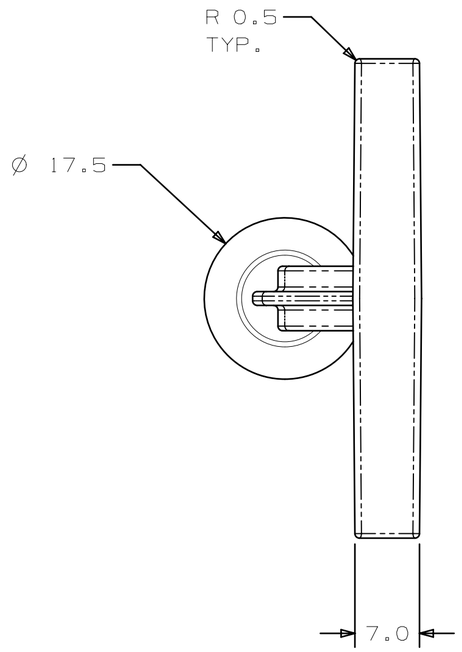
Print Name: Customer Tracking Number (optional):

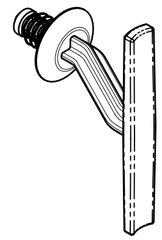
March 2006 **CFG-1001**

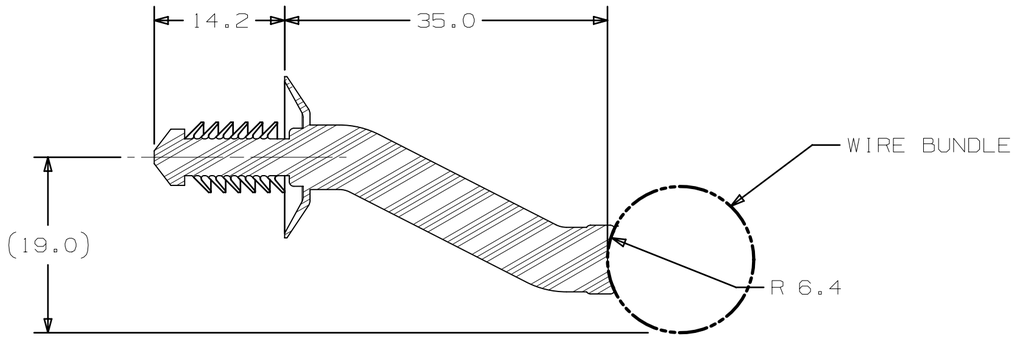
PPAP Request No: 26588

PLEASE NOTE: Shipment of Production Parts may be held until receipt of signed Part Submission Warrant or Approval to Ship form.









NOTES (UNLESS OTHERWISE SPECIFIED):
1. TREE TO FIT INTO A Ø6.7 +0.1/-0.2 HOLE IN A 0.7 TO 3.0 MATERIAL THICKNESS.
2. HOLES IN METAL PANELS SHALL BE PIERCED/PUNCHED PERPENDICULAR TO THE PANEL. THE PART MUST BE INSTALLED IN THE POSITIVE DIRECTION OF THE PUNCH.
3. CAVITY AND SUPPLIER I.D. TO APPEAR ON ALL CAVITIES.
4. PERFORMANCE REQUIREMENTS (TESTED D.A.M., R.T., 2 IN/MIN):
   TREE INSERTION FORCE: 44.5 N MAX
   TREE EXTRACTION FORCE: 111.0 N MIN
5. NYLON COMPONENTS MAY HAVE MOISTURE ADDED TO CARTON PRIOR TO SHIPPING FOR PROPER FLEXIBILITY DURING INSTALLATION
6. ALL UNSPECIFIED FEATURES AND DIMENSIONS AT THE DISCRETION OF THE MANUFACTURER PROVIDING THE FUNCTION OF THE PART IS NOT IMPAIRED.
7. IF THIS PART IS TO BE USED WITH CUSTOMER AUTOMATION, ITW MUST BE CONSULTED TO DISCUSS CRITICAL DIMENSIONS WHICH MAY AFFECT ASSEMBLY.

REV.	DATE	DESCRIPTION	INIT./ECN
A	04/29/19	CREATE DELTAR P/N & RELEASE	12960

REVISION HISTORY

ALL DIMENSIONS SHOWN IN MM

REFERENCE: 69519938

TOLERANCES UNLESS OTHERWISE SPECIFIED

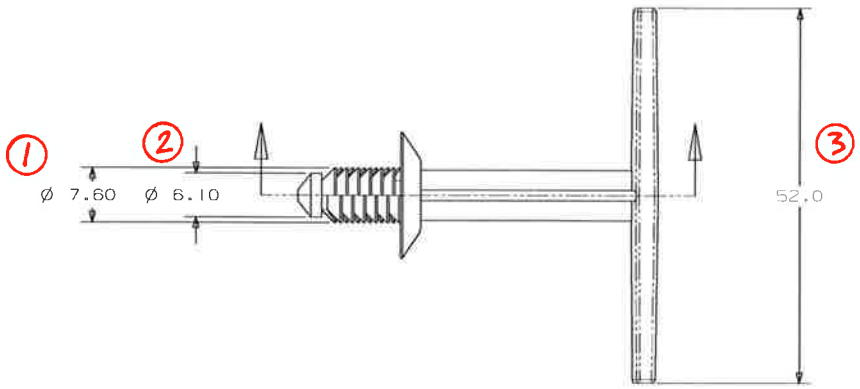
X.X ± 0.5
X.XX ± 0.25
X.XXX ± 0.125
ANGULAR ± 3°

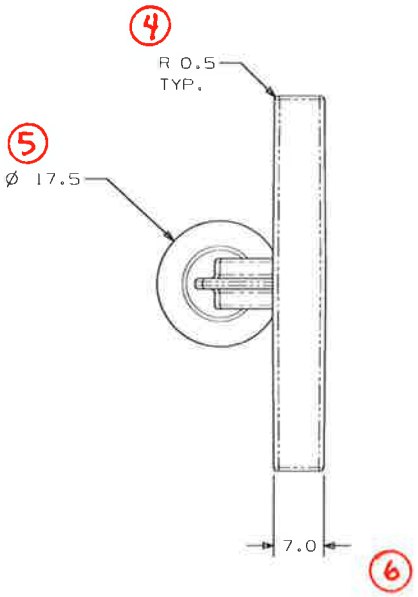
ITW Deltar Fasteners
Division of ITW Automotive Group

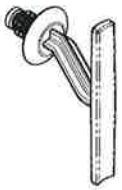
DELTAR

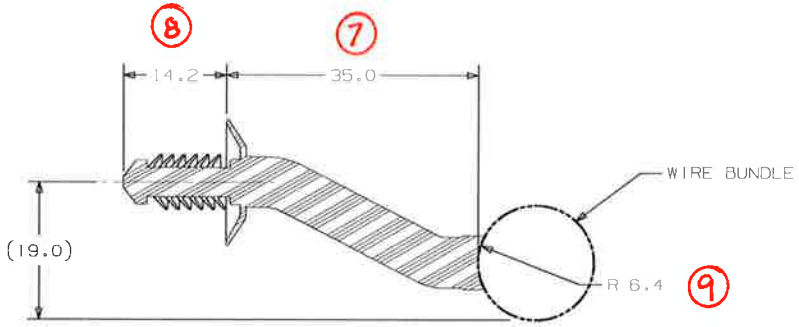
ENGINEER	DATE	SALES OFFICE
TDP	04/29/19	PH: 248-589-2500

MATERIAL SPECIFICATION	PART NAME	PRINT TYPE
PA66 BLEND PER: PA66-I (90% BY VOLUME) PA66-HI (10% BY VOLUME) BLACK	WIRE RETAINER	SD
	PART NUMBER: 15-005778	REV.: *A









10

NOTES (UNLESS OTHERWISE SPECIFIED):

1. TREE TO FIT INTO A Ø6.7 +0.1/-0.2 HOLE IN A 0.7 TO 3.0 MATERIAL THICKNESS.
2. HOLES IN METAL PANELS SHALL BE PIERCED/PUNCHED PERPENDICULAR TO THE PANEL. THE PART MUST BE INSTALLED IN THE POSITIVE DIRECTION OF THE PUNCH.
3. CAVITY AND SUPPLIER I.D. TO APPEAR ON ALL CAVITIES.
4. PERFORMANCE REQUIREMENTS (TESTED D.A.M., R.T., 2 IN/MIN):
   TREE INSERTION FORCE: 44.5 N MAX
   TREE EXTRACTION FORCE: 111.0 N MIN
5. NYLON COMPONENTS MAY HAVE MOISTURE ADDED TO CARTON PRIOR TO SHIPPING FOR PROPER FLEXIBILITY DURING INSTALLATION
6. ALL UNSPECIFIED FEATURES AND DIMENSIONS AT THE DISCRETION OF THE MANUFACTURER PROVIDING THE FUNCTION OF THE PART IS NOT IMPAIRED.
7. IF THIS PART IS TO BE USED WITH CUSTOMER AUTOMATION, ITW MUST BE CONSULTED TO DISCUSS CRITICAL DIMENSIONS WHICH MAY AFFECT ASSEMBLY.

REV.	DATE	DESCRIPTION	INIT./ECN
A	04/29/19	CREATE DELTAR P/N & RELEASE	12960

REVISION HISTORY

ALL DIMENSIONS SHOWN IN MM

REFERENCE: 6951993B

TOLERANCES UNLESS OTHERWISE SPECIFIED

X.X ± 0.5
X.XX ± 0.25
X.XXX ± 0.125
ANGULAR ± 3°

ITW Deltar Fasteners
Division of ITW Automotive Group

DELTAR

ENGINEER	DATE	SALES OFFICE
TDP	04/29/19	PH: 248-589-2500

17

MATERIAL SPECIFICATION: PA66 BLEND PER:
PA66-I (90% BY VOLUME)
PA66-HI (10% BY VOLUME)
BLACK

PART NAME: WIRE RETAINER

PRINT TYPE: SD

PART NUMBER: 15-005778

REV.: *A

PROCESS FLOW DIAGRAM

Deltar#: 15-005778-AA
DATE: 01/13/23
REV.: A
PAGE: 1 of 1
CORE TEAM: R. BuhleS. ClarkJ. GoodwinT. Pearson

CUSTOMER PART NUMBER: 02C700142-PA6603F

PART DESCRIPTION: RETAINER - WIRING

Step	Fabrication	Move	Store	Inspect	Operation (Description)	Item #	Key Product Characteristics	Item #	Key Control Characteristics
1					Incoming Receiving				Supplier Certification
2					Move & storage of product				
3					Move product to designated area				Injection Molding Central Feed Assembly area
4					Processing of raw material (if required)				WI M017 / Prospector
5					Start-up Inspection		FIN DIAMETER		Visual aid P107 Pantag specification
6					Inprocess inspection				
7					Add moisture (if required)				WI M-001 Pantag specification
8					Final Inspection				Pantag specification
9					Move parts to storage.				Scan-to-bin
10					Storage of final product.				
11					Shipping				FIFO
12					Periodic Requirements				Customer specific requirements

Deltar Part No: 15-005778-AA

ITW Deltar Fasteners — Division of ITW Automotive Group

POTENTIAL FAILURE AND EFFECTS ANALYSIS
PROCESS

Item Description	RETAINER - WIRING		LEAR P/N	02C700142-PA6603F	Prepared By: SG
Model Yr / Program	CURRENT	CURRENT	REVISION LEVEL	A	FMEA Date (Orig) 5/24/2019 FMEA Date (Rev) 1/13/2023
Core Team	R. Buhle	Quality Mgr	J. Goodwin	Manufacturing	PPAP Due Date 1/13/2023
	S. Clark	QAE	T. Pearson	Engineer	

	Process Function / REQUIREMENTS	Potential Failure Mode	Potential Effect(s) of Failure	Sever	Class	Potential Cause(s)/ Mechanism(s) of Failure	Occur	Current Process Controls Prevention	Current Process Controls Detection	Detect	R.P.N.	Recommended Action(s)	Responsibility & Target Completion Date	ACTION RESULTS: Actions Taken	Sev	Occ	Det	R.P.N.
1	**INCOMING RAW MATERIAL.** / MUST MEET AUTOMOTIVE MATERIAL SPECIFICATION.	DOES NOT MEET AUTOMOTIVE MATERIAL SPECIFICATION.	CANNOT USE MATERIAL	5		VENDOR SHIPPED NON-CONFORMING PRODUCT	2	SUPPLIER CERTIFICATE OF ANALYSIS	INCOMING INSPECOR VERIFIES TEST VALUES. NOTIFIES SUPERVISOR IF VALUES ARE NOT IN SPEC.	8	80	NONE						
2	**MOVE RAW MATERIAL TO STORAGE.** / MUST MOVE TO CORRECT MATERIAL BIN LOCATION.	STORE IN WRONG AREA	CANNOT FIND MATERIAL TO RUN	6		RECEIVING STORED MATERIAL IN WRONG LOCATION	2	DESIGNATED BIN LOCATIONS	INVENTORY, ID TAG	8	96	NONE						
3	**STORAGE OF RAW MATERIAL**./ STORE CORRECT MATERIAL IN PROPER MATERIAL BIN LOCATION	RAW MATERIAL TAGGED WRONG	WRONG MATERIAL USED	6		OPERATOR DID NOT FOLLOW DEFINED PROCEDURES	2	OPERATOR TRAINING.	IN-PROCESS INSPECTION.	8	96	NONE						
4	**MOVE RAW MATERIAL TO INJECTION MOLDING MACHINE.** / MUST BE CORRECT MATERIAL AT MACHINE	MATERIAL CONTAMINATION	FOREIGN MATERIAL IN CONTAINER	6		MATERIAL OPEN TO THE ENVIRONMENT	2	OPERATOR TRAINING. COVERS FOR THE MATERIAL CONTAINERS	5-S, IN-PROCESS INSPECTION.	7	84	NONE						
5	**INJECTION MOLDING OF PART.** (START-UP INSPECTION) / BOX CHECKER VERIFICATION	UNDER-WEIGHT	NOT ENOUGH PARTS IN CARTON	6		SCALE NOT SET-UP CORRECTLY	2	PANTAG LABEL	SCALE; AND OR INDEXER	4	48	NONE						
5	**INJECTION MOLDING OF PART.** (START-UP INSPECTION) / NO SHORT SHOTS.	SHORT SHOTS	PART NOT FUNCTIONAL	8		LOW HEAT/LOW PRESSURE	2	PROCESS PARAMETERS ADJUST AROUND PRE-DETERMINED SETTINGS FOR PREVENTING CONDITION	FIN DIAMETER :7.35 - 7.85 mm IN-PROCESS INSPECTIONS. CAVITY PRESSURE TRANSDUCER MONITORS EACH SHOT AND AUTOMATICALLY REJECTS SHOT THRU FLIP CHUTE IF SHOT DOES NOT MEET PRESSURE THRESHOLDS; PART WEIGHT	3	48	NONE						
5	**INJECTION MOLDING OF PART.** (START-UP INSPECTION) / NO EXCESS FLASH IN CRITICAL AREAS THAT INTERFERE WITH THE FUNCTION OF THE PART	EXCESSIVE FLASH IN CRITICAL AREAS	POOR APEARANCE / FUNCTION	7		Tooling	2	TOOLING MAINTENANCE;	VISUAL INSPECTION, 1ST PIECE, IN-PROCESS INSPECTIONS, GUAGE CHECK.	7	98	NONE						
6	**INPROCESS INSPECTION, QUALITY OF FINAL PRODUCT**./ FINISHED PRODUCT FLEXIBILITY DURING INSTALLATION	BRITTLENESS	PART BREAKS DURING INSTALLATION.	4		LACK OF MOISTURE IN NYLON PRODUCT ONLLY. CUSTOMERS ALLOWED NYLON PARTS TO DRY OUT.	2	PANTAG INSTRUCTIONS	ADD 2.5% MOISTURE TO NYLON PARTS FOR FLEXIBILITY DURING INSTALLATION	7	56	NONE						
7	**FINAL INSPECTION.**/ CORRECT PART IN PACKAGING PER PANTAG LABEL	CORRECT PART MIXED WITH WRONG PART	CANNOT USE WRONG PART	6		OPERATOR DID NOT FOLLOW DEFINED PROCEDURES	2	PACKAGING SCALES AT EVERY PRESS - ON DEMAND PRINTING AT EVERY PRESS	DOCK AUDITS/ FINAL INSPECTION. BAR CODE SCANNING AT EVERY PRESS.	3	36	NONE						

Deltar Part No: 15-005778-AA

ITW Deltar Fasteners — Division of ITW Automotive Group

POTENTIAL FAILURE AND EFFECTS ANALYSIS
PROCESS

Item Description	RETAINER - WIRING		LEAR P/N	02C700142-PA6603F	
Model Yr / Program	CURRENT	CURRENT	REVISION LEVEL	A	
Core Team	R. Buhle	Quality Mgr	J. Goodwin	Manufacturing	
	S. Clark	QAE	T. Pearson	Engineer	

Prepared By: SG
FMEA Date (Orig) 5/24/2019 FMEA Date (Rev) 1/13/2023
PPAP Due Date 1/13/2023

	Process / Function / REQUIREMENTS	Potential Failure Mode	Potential Effect(s) of Failure	Sever	Class	Potential Cause(s)/ Mechanism(s) of Failure	Occur	Current Process Controls Prevention	Current Process Controls Detection	Detect	R.P.N.	Recommended Action(s)	Responsibility & Target Completion Date	ACTION RESULTS: Actions Taken	Sev	Occ	Det	R.P.N.
7	**FINAL INSPECTION**/ CORRECT AMOUNT OF PARTS IN PACKAGING PER PANTAG LABEL	OVERAGE/ UNDERAGE OF PARTS IN PACKAGING	POSSIBLE LINE SHORTAGE	4		VARIATION IN PART/ PACKAGING WEIGHT PER RUN	2	PART WEIGHT TREND CHARTING/ SCALE SETUP AS PIECE COUNT	DOCK AUDITS/ FINAL INSPECTION	7	56	NONE						
8	**MOVE PARTS TO STORAGE.** / MOVE CORRECT PARTS TO CORRECT BIN - STORAGE LOCATION	STORE IN WRONG LOCATION	CANNOT FIND PARTS TO SHIP	4		OPERATOR DID NOT FOLLOW DEFINED PROCEDURES	2	DESIGNATED BIN LOCATIONS	INVENTORY; BARCODE SCANNING	6	48	NONE						
9	**STORAGE OF FINAL PRODUCT.**/ MUST HAVE THE CORRECT LABEL.	STORE PARTS IN WRONG LOCATION	SHIP WRONG PARTS	6		OPERATOR DID NOT FOLLOW DEFINED PROCEDURES	2	DESIGNATED BIN LOCATIONS	SCANNING OF ITW DELTAR PANTAG AGAINST CUSTOMER LABEL	3	36	NONE						
10	**SHIPPING.**/ MUST SHIP TO THE CORRECT LOCATION.	WRONG DESTINATION	CUSTOMER DID NOT GET PARTS OR GETS PARTS NOT ON THEIR INVOICE.	4		OPERATOR DID NOT FOLLOW DEFINED PROCEDURES	2	NONE	SCANNING OF ITW DELTAR PANTAG AGAINST CUSTOMER LABEL	3	24	NONE						
10	**SHIPPING.**/ MUST SHIP TO THE CORRECT LOCATION.	SHIP WRONG QUANITY	CUSTOMER DID NOT GET PARTS OR GETS PARTS NOT ON THEIR INVOICE.	4		PO NOT ACTIVE PREVENTING THE PROPER RELEASES FROM LOADING	2	EDI ERROR REPORTS ARE PRINTED BY IT AND GIVEN TO SALES COORDINATOR TO REVIEW AND FIX	EDI ERROR REPORT; BARCODE SCANNING	3	24	NONE						

ITW Deltar Fasteners
Division of ITW Automotive Group

DELTAR

Production Part Approval
Dimension Test Results

ORGANIZATION:	ITW Deltar Fasteners	PART NUMBER:	02C700142-PA6603F 15-005778-AA
SUPPLIER CODE:	049816044	PART NAME:	RETAINER - WIRING
INSPECTION FACILITY:	Quality Engineering Service	DESIGN RECORD CHANGE LEVEL:	A
		ENGINEERING CHANGE DOCUMENTS:	N/A

Item	DIMENSION/SPECIFICATION/LIMITS	TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)/ CAVITY # 1	2	3	4	1B	2B	3B	4B	OK	NOT OK
1	∅ 7.60 ± 0.25	06/22/22	8	7.7	7.7	7.7	7.7	7.7	7.7	7.7	7.7	X	
2	∅ 6.10 ± 0.25	06/22/22	8	6.1	6.1	6.1	6.1	6.1	6.2	6.1	6.1	X	
3	52.0 ± 0.5	06/22/22	8	51.6	51.6	51.5	51.5	51.6	51.6	51.6	51.6	X	
4	R 0.5 ± 0.5	06/22/22	8	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	X	
5	∅ 17.5 ± 0.5	06/22/22	8	17.7	17.7	17.7	17.7	17.7	17.7	17.7	17.7	X	
6	7.0 ± 0.5	06/22/22	8	7.3	7.3	7.2	7.3	7.3	7.3	7.2	7.2	X	
7	35.0 ± 0.5	06/22/22	8	34.9	35.1	35.0	35.0	35.0	35.1	35.1	34.9	X	
8	14.2 ± 0.5	06/22/22	8	13.9	13.9	13.8	13.9	13.9	13.9	13.8	13.9	X	
9	R 6.4 ± 0.5	06/22/22	8	6.4	6.4	6.4	6.4	6.4	6.4	6.4	6.4	X	
10	19.0 REF	06/22/22	8	17.2	16.6	16.3	15.9	17.1	16.3	16.0	16.9	X	
11	Note 1	06/22/22	8	Conforms								X	
12	Note 2	06/22/22	8	Acknowledged								X	
13	Note 3	06/22/22	8	Conforms								X	
14	Note 4	06/22/22	8	See Attached Performance Test Results								X	
15	Note 5	06/22/22	8	Acknowledged								X	
16	Note 6	06/22/22	8	Acknowledged								X	
17	Note 7	06/22/22	8	Acknowledged								X	
18	Material	06/22/22	8	See Attached Material Test Results								X	

Blanket statements of conformance are unacceptable for any test results.

SIGNATURE	TITLE	DATE
Peyton Tozer - QES	Metrologist	6/22/2022

ITW Deltar Fasteners
Division of ITW Automotive Group

DELTAR

Production Part Approval
Performance Test Results

ORGANIZATION: ITW Deltar Fasteners	PART NUMBER: 02C700142-PA6603F (15-005778-AA)
SUPPLIER CODE: I009C	PART NAME: RETAINER - WIRING
NAMEof LABORATORY ITW Deltar Fasteners	DESIGN RECORD CHANGE LEVEL: A
* CUSTOMER SPECIFIED SUPPLIER/VENDOR CODE:	ENGINEERING CHANGE DOCUMENTS: n/a
* If source approval is req'd, include the Supplier (Source) & Customer assigned code.	

TEST SPECIFICATION / REV / DATE	SPECIFICATION / LIMITS	TEST DATE	QTY. TESTED	SUPPLIER TEST RESULTS (DATA) / TEST CONDITIONS 1	2	3	4	5	6	7	8	OK	NOT OK
TREE INSERTION FORCE 90% (5049) 10% (5070)	44.5 N MAX	07/10/19	20	40	39	41	35	41	37	41	38	✓	
				42	35	41	39	40	34	41	38		
				39	35	41	36						
TREE EXTRACTION FORCE 90%(5049) 10%(5070)	111.0 N MIN	07/10/19	20	309	264	295	265	286	271	305	284	✓	
				307	265	290	291	292	284	269	275		
				296	268	274	281						

Blanket statements of conformance are unacceptable for any test results.

SIGNATURE	TITLE	DATE
Tom Benoit	Engineer	12-19-22

ITW Deltar Fasteners
Division of ITW Automotive Group

DELTAR

Production Part Approval
Material Test Results

ORGANIZATION: ITW Deltar Fasteners	PART NUMBER: 02C700142-PA6603F 15-005778-AA
SUPPLIER CODE: 049816044	PART NAME: RETAINER - WIRING
MATERIAL SUPPLIER: ASCEND	DESIGN RECORD CHANGE LEVEL: A
* CUSTOMER SPECIFIED SUPPLIER/VENDOR CODE:	ENGINEERING CHANGE DOCUMENTS: N/A
* If source approval is req'd, include the Supplier (Source) & Customer assigned code.	NAME of LABORATORY: ASCEND

MATERIAL SPEC. NO. REV /DATE	SPECIFICATION / LIMITS	TEST DATE	QTY. TESTED	SUPPLIER TEST RESULTS (DATA)	OK	NOT OK
Nylon 66	See cert	01/13/23	1	See material certification	X	
BLACK						

Blanket statements of conformance are unacceptable for any test results.

SIGNATURE	TITLE	DATE
Sharon Green	PPAP Coordinator	1/13/2023

ASCEND
PERFORMANCE MATERIALS

Ascend Performance Materials Operations LLC
Nylon Plastics and Polymers
3000 Chemstrand Road
Cantonment, FL 32533
Telephone : (850)968-7000

ILLINOIS TOOL WORKS INC
DELTAR DIVISION
FRANKFORT IL 60423
Attention : MELANIE KRAMER

Certificate Date : 11-Mar-22
Delivery No : 382607625
Shipped Qty : 36,800.000 Lbs
16,692.480 Kgs
Customer P.O. No: 700112-148-30
Container : LUTHER LOGIST 539119

Certificate of Analysis

This certifies that Nylon Resin shipped to you from Ascend Performance Materials Operations LLC has been tested and found to meet required specifications.

This material was produced under a Quality System that meets ISO 9001:2015 and IATF 16949:2016 criteria.

If you have questions or concerns about this Certificate of Analysis, please contact Ascend Performance Materials Customer Operations at 1-888-927-2363.

This product meets the requirements of the following specifications: SAE J1639, SAE J1639 PA0171, ASTM D6779-PA0161-Z1Z2, ASTM 4066 PA0161, FMVSS 302, Chrysler CPN-1826, Delphi M53125, ESB-M4D178-A2, WSS-M99P23-C1/C2, WSS-M99P9999-A1, WSS-M4D706B1, WSS-M99P1111-A, WSK-M4D706-A, GMW16447P-PA66-T2, and GMP.PA66.015, Ford WQ 100A.

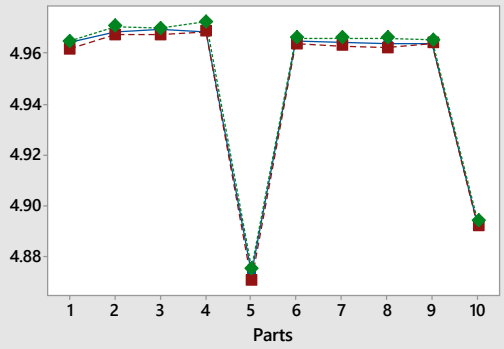
Material: VYDYNE 47H BK0501 Q511 **Material No:** 10375620 **Batch No:** KA24FY03 **Date of Mfg:** 24-Jan-2022

Ascend Performance Materials Operations LLC Specification

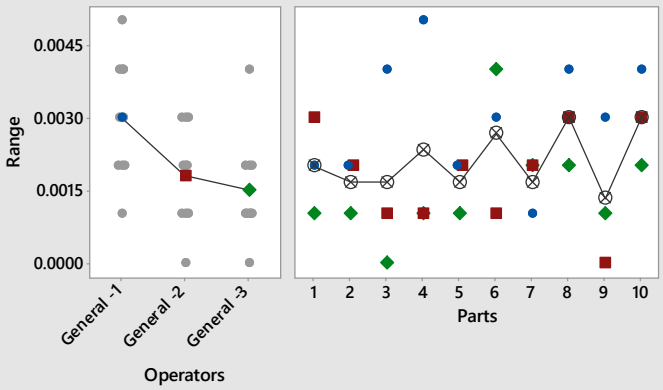
Lot Data Property	Test Method	Min	Max	Result	Units
Density	ISO 1183	1.09	1.11	1.11	g/cm^3
DTUL, 1.82 MPA	ISO 75 1-2	60.0		61.0	C
Flex Modulus	ISO 178	2000	2600	2494	MPa
Moisture	ASTM D6869	0.10	0.20	0.13	%
Nom. Str.@ Brk	ISO 527-1,2 / 1A	16.0		26.0	%
Notched Izod	ISO 180 / 1A	12.0		13.7	kJ/m^2
Strength @ Yld	ISO 527-1,2 / 1A	56	70	65	MPa

Gage R&R Study for Gram Scale Serial# 1121183552 Division: 0.001 g
Variation Report 6/23/22

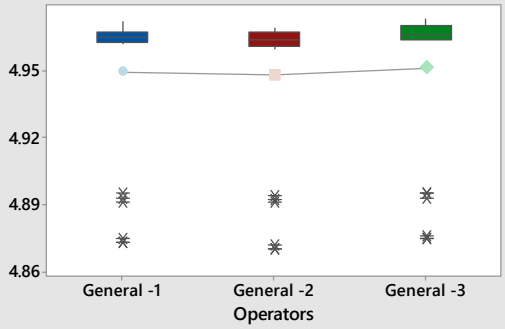
Reproducibility — Operator by Part Interaction
Look for abnormal points or patterns.



Test-Retest Ranges (Repeatability)
Operators and Parts with larger ranges have less consistency.



Reproducibility — Operator Main Effects
Look for operators with higher or lower averages.



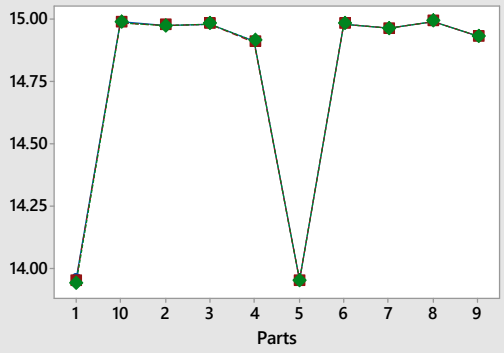
Source	StDev	%Study Variation
Total Gage	0.002	5.50
Repeatability	0.001	3.62
Reproducibility	0.001	4.14
Operator	0.001	4.14
Part-to-Part	0.035	99.85
Study Variation	0.035	100.00

Number of Distinct Categories = 25

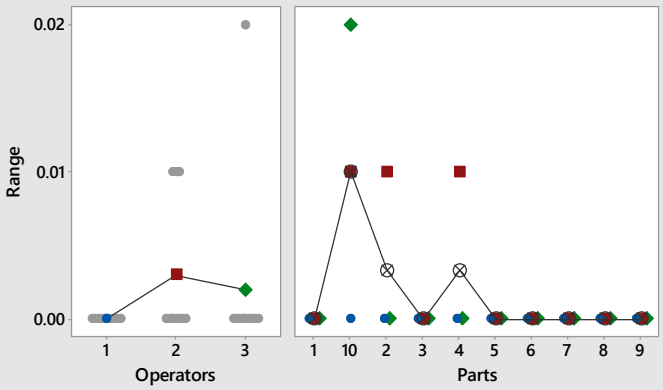
The Operator by Part interaction was not statistically significant and was removed from the table.

Gage R&R Study for Digital Caliper Serial# 4102520 Resolution mm/inch: 0.01 / .0005"
Variation Report 9/20/22

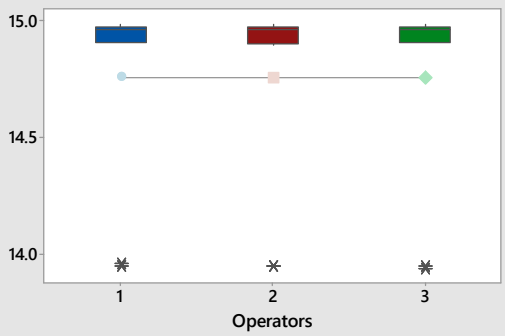
Reproducibility — Operator by Part Interaction
Look for abnormal points or patterns.



Test-Retest Ranges (Repeatability)
Operators and Parts with larger ranges have less consistency.



Reproducibility — Operator Main Effects
Look for operators with higher or lower averages.



Source	StDev	%Study Variation	%Tolerance
Total Gage	0.004	0.97	2.50
Repeatability	0.003	0.65	1.67
Reproducibility	0.003	0.73	1.86
Operator	0.001	0.19	0.49
Operator by Part	0.003	0.70	1.80
Part-to-Part	0.428	100.00	256.78
Study Variation	0.428	100.00	256.79

Tolerance (upper spec - lower spec): 1

Number of Distinct Categories = 144

CERTIFICATE OF REGISTRATION

This is to certify that

Ascend Performance Materials Operations LLC

Nylon Resins
3000 Old Chemstrand Rd., Cantonment, Florida, 32533-8926, USA

operates a

Quality Management System

which complies with the requirements of

IATF 16949:2016 - FIRST EDITION

for the following scope of certification

The design and manufacture of Ascend and Vydyne Nylon Resins for extrusion, molding and fiber applications.

Certificate No.:	001361-1	Issue Date:	March 3, 2021	
IATF Database No.:	0388282	Expiry Date:	March 2, 2024	Page 1 of 1

Frank Camasta
Global Head of Technical Services
SAI Global Assurance

Dusan Nikolic
Automotive Technical Manager
Global Scheme Owner

Certified System
IATF 16949

intertek
Total Quality. Assured.

CERTIFICATE
OF REGISTRATION

This is to certify that the management system of:

ITW Deltar Fasteners

Main Site: 21555 S. Harlem Avenue
Frankfort, Illinois 60423
United States

has been registered by Intertek as conforming to the requirements of:

ISO 14001:2015

The management system is applicable to:

Design and Manufacture of Injection Molded Plastic Specialty Fasteners for the Transportation Industry.

Certificate Number:
03-080

Initial Certification Date:
21 April 2003

Date of Certification Decision:
09 April 2021

Issuing Date:
09 April 2021

Valid Until:
20 April 2024

ISO 14001:2015 CERTIFICATION™
ANAB ACCREDITED ISO/IEC 17021 MANAGEMENT SYSTEMS CERTIFICATION BODY
Intertek

Calin Moldovean
President, Business Assurance

Intertek Testing Services NA, Inc.
900 Chelmsford Street, Lowell
MA 01851, USA

intertek
Total Quality. Assured.

CERTIFICATE OF REGISTRATION

This is to certify that the management system of:

ITW Deltar Fasteners

21555 S. Harlem Avenue, Frankfort, IL, 60423, USA

has been registered by Intertek as conforming to the requirements of:

IATF 16949:2016

The management system is applicable to:

Design and Manufacture of Injected Molded Plastic Specialty Fasteners.

Permissible exclusions include: None

IATF Certificate Number
0383143

Certificate Number:
2013-0098f

Certificate Issue Date:
30 January 2021

Certificate Expiry Date:
29 January 2024

Calin Moldovean
President, Business Assurance

Intertek – 4700 Broadmoor, Suite200
Kentwood MI 49512, USA

ITW Deltar Fasteners
Division of ITW Automotive Group

DELTAR

Laboratory Scope

Lab Contact: Robert Buhle, Quality Mgr.
PH: 708-720-7057
FAX: 708-720-2612

E-mail: rbuhle@deltarfasteners.com

Suppler Code: GM - 049816044
Ford - I009C
Chrysler – 65105
VW - 6002014238

ITW Deltar has the capability to perform the following tests:

A. Environmental
   a. Temperature/Humidity Chamber
   b. GM7400M DS85 Dimensional Stability
   c. Test method/procedure per customer print

B. Compression/Tensile
   1. Chatillon/Instron
   a. Insertion/Removal Testing per customer specifications
   b. Test method/procedure per customer print

C. Dimensional Measurement
   1. Comparator/Calipers/Micrometers
   a. Linear measurement to customer print

D. Torque Test
   1. Torque Wrench/Driver
   a. Torque test per customer print/control plan

E. Melt Index
   1. Test melt flow of material per material certification requirement

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Calibrations performed per WI – 11.4

Robert R. Buhle, Quality Manager *January 1, 2021*

ANAB

ANSI National Accreditation Board

CERTIFICATE OF ACCREDITATION

The ANSI National Accreditation Board

Hereby attests that

Quality Engineering Service of the Chippewa Valley, Inc.

345 Frenette Drive, Suite 1
Chippewa Falls, WI 54729

Fulfills the requirements of

ISO/IEC 17025:2017

and

ANSI/NCSL Z540-1-1994 (R2002)

In the fields of

TESTING, DIMENSIONAL MEASUREMENT and CALIBRATION

This certificate is valid only when accompanied by a current scope of accreditation document.
The current scope of accreditation can be verified at www.anab.org.

R. Douglas Leonard Jr., VP, PILR SBU

Expiry Date: 22 September 2024
Certificate Number: ACT-1189

ANAB

ANSI National Accreditation Board

ilac-MRA

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (refer to joint ISO-ILAC-IAF Communiqué dated April 2017).

SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017 AND ANSI/NCSL Z540-1-1994 (R2002)

Quality Engineering Service of the Chippewa Valley, Inc.
345 Frenette Drive, Suite 1
Chippewa Falls, WI 54729
Timothy A. Tozer
715-861-7723

TESTING, DIMENSIONAL MEASUREMENT AND CALIBRATION

Valid to: **September 22, 2024** Certificate Number: **ACT-1189**

TESTING

Mechanical

Specific Tests and/or Properties Measured	Specification, Standard, Method, or Test Technique	Items, Materials or Product Tested	Key Equipment or Technology
Compression force, Insertion	CUP-T1001	Plastic Fasteners, Screws, Adhesives, 3-D objects within equipment operational range	Tensile Testing Machine Up to 1 000 lbs.
Tensile Force, Extraction	CUP-T1002	Plastic Fasteners, Screws, Adhesives, 3-D objects within equipment operational range	Tensile Testing Machine Up to 1 000 lbs.
Tensile, Breaks	CUP-T1004	Plastic Fasteners, Screws, Adhesives, 3-D objects within equipment operational range	Tensile Testing Machine Up to 1 000 lbs.
Shear, Breaks, Adhesion Strength	CUP-T1003 CUP-D1002	Plastic Fasteners, Screws, Adhesives, 3-D objects within equipment operational range	Tensile Testing Machine Up to 1 000 lbs.
Strip Torque, Drive Torque, Torsional Strength	CUP-F.I.P 1000	Screws, Grommets, Bolts	Torque Wrench Up to 300 in-lbs.
Ductility Testing	CUP-F.I.P 1000	Screws & Bolts	Visual
Drive Test	CUP-F.I.P 1000	Screws & Bolts	Visual
Part Weights	RFM-0025	Plastic Fasteners, Screws, Small parts, 3-D objects	Balance Up to 310 g

DIMENSIONAL MEASUREMENT

1 Dimensional

Parameter	Range	Expanded Uncertainty of Measurement (+/-) [2]	Reference Standard, Method, and/or Equipment
Dimensional Measurement 1D	Up to 60 in	(1 400 + 14*L*) µin	Caliper, Length Gage
	Up to 12 in	1 500 µin	Height Gage
	Up to 2 in	(170 + 7.9*L*) µin	Micrometer
	Up to 6 in	1 200 µin	Depth Micrometer
	Up to 2 in	(220 + 4.2*L*) µin	Drop Indicator
	Up to 0.003 in	430 µin	Test Indicator
	(0.011 to 1.000) in	630 µin	Pin Gages
	Up to 180 °	1.3°	Protractors
	(0.01 to 2.00) in	3 700 µin	Radius Gages
	Up to 0.5 in Angular: 90 °	2 900 µin 1.6 °	Handheld Microscope (7x)
	Up to 1 in	120 µin	Laser Micrometer
Dimensional Visual Comparison	Pitches UNC (4 to 84)	Nearest 2 teeth per Inch	Screw Pitch Gage

2 Dimensional

Parameter	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Dimensional Measurement 2D	Up to 14 in Dia. & Angular: 360 °	320 µin 0.24 °	Optical Comparator (10x)
	Up to 10 in x 6 in Angular: 360 °	400 µin 0.18 °	Profile Projector (5x, 10x, 20x)

3 Dimensional

Parameter	Range	Expanded Uncertainty of Measurement (+/-) [2]	Reference Standard, Method, and/or Equipment
Dimensional Measurement 3D	Vision X & Y = Up to 12 in Z = Up to 9.8 in	(200 + 3.5*L*) µin	Video Measuring System – Vertex 312, Vertex 420, Sol 161
	Touch Trigger Probe X & Y = Up to 12 in Z = Up to 9.8 in	(210 + 3.3*L*) µin	Vertex 312 Renishaw Touch Probe
	X & Y = Up to 40 in Z = Up to 24 in	(120 + 9.1*L*) µin	Coordinate Measuring Machine – Zeiss Contura G2 Scanning

CALIBRATION

Length – Dimensional Metrology

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-) [2]	Reference Standard, Method, and/or Equipment
Calipers, Length Gages	Up to 60 in	(580 + 11*L*) µin	Caliper Calibration Set Gage Blocks Cal-001
Height Gages	Up to 20 in	(580 + 0.37*L*) µin	Gage Blocks Cal-001
Micrometers (ID, OD, Depth)	Up to 12 in	(80 + 6.7*L*) µin	Gage Blocks Cal-002, Cal-017, Cal-020
Drop or Dial Indicators	(0.000 1 to 6) in	(74 + 9.4*L*) µin	Gage Blocks Cal-003
Test Indicators	(0.000 1 to 0.1) in	180 µin	Gage Blocks Cal-004
Radius Gages	Up to 10 in	(200 + 1.5*L*) µin	Video Measurement System Cal-013
Protractors	Up to 180 °	0.78°	Angle Blocks Cal-015
Pin Gages	(0.01 to 1) in	30 µin	Laser Micrometer Cal-018

Length – Dimensional Metrology

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-) [2]	Reference Standard, Method, and/or Equipment
Thickness Gages & Other Fixed Gages	Up to 2 in	(220 + 4.2*L*) µin	Digital Indicator Cal-014, Cal-019
	Up to 12 in	(200 + 1.5*L*) µin	Video Measurement System Cal-014, Cal-019
Report of Values Only	Up to 40 in Angular: 360 °	(120 + 4.9*L*) µin 0.065°	Coordinate Measuring Machine – Zeiss Contura G2 Cal-012, Cal-014
Steel Rules	Up to 36 in	4 300 µin	Microscope Handheld / Master Steel Rule Cal-016

Calibration and Measurement Capability (CMC) is expressed in terms of the measurement parameter, measurement range, expanded uncertainty of measurement and reference standard, method, and/or equipment. The expanded uncertainty of measurement is expressed as the standard uncertainty of the measurement multiplied by a coverage factor of 2 (k=2), corresponding to a confidence level of approximately 95%.

Notes:

1. On-site calibration service is available for this parameter, since on-site conditions are typically more variable than those in the laboratory, larger measurement uncertainties are expected on-site than what is reported on the accredited scope.
2. L = Length in inches.
3. This scope is formatted as part of a single document including Certificate of Accreditation No. ACT-1189.

R. Douglas Leonard Jr., VP, PILR SBU

Certificate of Registration

QUALITY MANAGEMENT SYSTEM - ISO 9001:2015

This is to certify that:

EFC International
1940 Craigshire Road
St. Louis
Missouri
63146
USA

Holds Certificate No: **FS 81490**

and operates a Quality Management System which complies with the requirements of ISO 9001:2015 for the following scope:

Distribution of specialty fasteners, plastic and metal, electromechanical component parts and dying and kit assembly processes.

For and on behalf of BSI:

Carlos Pitanga, Chief Operating Officer Assurance – Americas

Original Registration Date: 2005-09-27
Effective Date: 2020-09-27
Latest Revision Date: 2020-09-15
Expiry Date: 2023-09-26

...making excellence a habit.™

Certificate No: **FS 81490**

Location	Registered Activities
EFC International 4150 Chandler Drive Hanover Park Illinois 60133 USA	Distribution of specialty fasteners, plastic and metal, electromechanical component parts and dying and kit assembly processes.
EFC International 926 Curie Drive Alpharetta Georgia 30005-2264 USA	Distribution of specialty fasteners, plastic and metal, electromechanical component parts.

Original Registration Date: 2005-09-27
Latest Revision Date: 2020-09-15

Effective Date: 2020-09-27
Expiry Date: 2023-09-26

ITW DELTAR FASTENERS

PROCESS CONTROL PLAN

ITW PART NUMBER:	15-005778-AA	**KEY CONTACT:**	ROBERT BUHLE	**PROTOTYPE:**		**CUSTOMER QUALITY APPROVAL:**	N/A
LATEST CHANGE LEVEL:	A	**PHONE NUMBER:**	708-720-2600	**PRE-LAUNCH:**		**CUSTOMER ENGINEERING APPROVAL:**	N/A
CUSTOMER NUMBER:	02C700142-PA6603F	**SUPPLIER:**	ITW DELTAR FASTENERS	**PRODUCTION:**	X	**OTHER APPROVAL 2:**	N/A
PART DESCRIPTION:	RETAINER - WIRING	**SUPPLIER CODE:**	049816044	**ORIG. DATE:**	5/24/2019	**OTHER APPROVAL 1:**	N/A
PROCESS CORE TEAM:	QUALITY, ENGINEERING, MANUFACTURING, TOOLING			**LAST REVISED:**	1/13/2023	**SUPPLIER APPROVAL:**	ITW DELTAR FASTENERS

STEP #	Process/Name Operation Description	Machine, Device Jig, Tools For Mfg.	Characteristics No.	Characteristics Product	Characteristics Process	Special Char. Class.	Methods Product/Process Specification/ Tolerance	Methods Evaluation Measurement Technique	Methods Sample Size	Methods Sample Freq.	Methods Control Method	Reaction Plan
1	INCOMING RECEIVING		a	RAW MATERIAL	DOCUMENT & CONTAINER VERIFICATION		PER CUSTOMER REQUIREMENTS	INCOMING MATERIAL CERTIFICATION	1 LOT	PER SHIPMENT	RECEIVING WORK INSTRUCTION R-001	QUARANTINE IN HOLD AREA, CONTACT RECEIVING AND/OR SUPPLIER
			b	COMPONENTS			RECEIPT OF PRODUCT	VISUAL	1 LOT		RECEIVING WORK INSTRUCTION WI-10-1	
			c	FINISHED GOODS								
2	MOVE PRODUCT TO STORAGE STORAGE OF PRODUCT	FORK TRUCK OR PALLET JACK	a	RAW MATERIAL	MOVE TO STORAGE		STORAGE LOCATION	VISUAL	1 LOT	PER SHIPMENT	PRODUCT LABEL	QUARANTINE IN HOLD AREA, CONTACT MANUFACTURING MANAGER
			b	COMPONENTS								
			c	FINISHED GOODS								
			a	RAW MATERIAL	STORE PRODUCT		STORAGE CONDITION	VISUAL	1 LOT	WHEN STOCKING PRODUCT	SPECIFIED LOCATION / SCAN TO BIN	
			b	COMPONENTS								
			c	FINISHED GOODS								
3	MOVE PRODUCT TO DESIGNATED AREA: INJECTION MOLDING MACHINE / RAW MATERIAL CENTRAL FEED SYSTEM / ASSEMBLY STATION		a	RAW MATERIAL	MOVE TO DESIGNATED AREA		FIFO	VISUAL	1 LOT	WHENEVER LOADING	LOT DATE / SCAN TO BIN / PRODUCT LABEL / PRESS SCHEDULE	CONTACT CELL LEADER OR IMMEDIATE SUPERVISOR
			b	COMPONENTS			REFERENCE PRESS OR ASSEMBLY SCHEDULE	VISUAL	1 LOT			
4	PROCESSING OF RAW MATERIAL	DRYER		RAW MATERIAL	DRY MATERIAL **(IF REQUIRED)**		DRY TEMPERATURE & DRY TIME	MATERIAL DRYER	EACH CONTAINER	WHENEVER PROCESSING	MATERIAL WORK INSTRUCTION M-017 PROSPECTOR	ADJUST & RECHECK
5	START-UP INSPECTION	INJECTION MOLDING MACHINE INJECTION MOLDING TOOL	a	MOLDED PRODUCT	VISUAL		REFERENCE P0107	VISUAL INSPECTION	1 SHOT	REFERENCE P0107	P0107 INPECTION SHEET & VISUAL AID	QUARANTINE PRODUCT NOTIFY MOLD TECHNICIAN. REACT AND RECORD ON P0107 SEE WI-13-1 FOR
			b		PART DIMENSION			CALIPERS			P0107 INSPECTION SHEET	
			c		WEIGHT		PART WEIGHT	SCALE			P0107 INSPECTION SHEET PANTAG SPECIFICATION	
			d		CARTON SIZE		CARTON SIZE PER PANTAG	VISUAL	1 CARTON		PANTAG SPECIFICATION	
			e		CARTON QUANTITY		CARTON QUANTITY PER PANTAG	PIECE COUNT OR WEIGHT				
		VISION SYSTEM (IF REQUIRED)	a		ERROR PROOFING TEST		PASS / FAIL	MASTER PART (red rabbit)	1 SHOT		P0107 INSPECTION SHEET / ERROR PROOFING WI	
		ASSEMBLY (IF REQUIRED)	a	ASSEMBLY (IF REQUIRED)	VISUAL		REFERENCE P0107	VISUAL INSPECTION			P0107 INPECTION SHEET & VISUAL AID	
			b		PART FUNCTION (IF REQUIRED)			VISUAL FUNCTIONAL CHECK				
		INJECTION MOLDING MACHINE	a		VISUAL		REFERENCE P0107	VISUAL INSPECTION			P0107 INPECTION SHEET & VISUAL AID	
			b		PART DIMENSION (IF REQUIRED)			CALIPERS				

ITW DELTAR FASTENERS

PROCESS CONTROL PLAN

ITW PART NUMBER:	15-005778-AA	**KEY CONTACT:**	ROBERT BUHLE	**PROTOTYPE:**		**CUSTOMER QUALITY APPROVAL:**	N/A
LATEST CHANGE LEVEL:	A	**PHONE NUMBER:**	708-720-2600	**PRE-LAUNCH:**		**CUSTOMER ENGINEERING APPROVAL:**	N/A
CUSTOMER NUMBER:	02C700142-PA6603F	**SUPPLIER:**	ITW DELTAR FASTENERS	**PRODUCTION:**	X	**OTHER APPROVAL 2:**	N/A
PART DESCRIPTION:	RETAINER - WIRING	**SUPPLIER CODE:**	049816044	**ORIG. DATE:**	5/24/2019	**OTHER APPROVAL 1:**	N/A
PROCESS CORE TEAM:	QUALITY, ENGINEERING, MANUFACTURING, TOOLING			**LAST REVISED:**	1/13/2023	**SUPPLIER APPROVAL:**	ITW DELTAR FASTENERS

STEP #	Process/Name Operation Description	Machine, Device Jig, Tools For Mfg.	Characteristics No.	Characteristics Product	Characteristics Process	Special Char. Class.	Methods Product/Process Specification/ Tolerance	Methods Evaluation Measurement Technique	Methods Sample Size	Methods Sample Freq.	Methods Control Method	Reaction Plan
6	IN-PROCESS INSPECTION	INJECTION MOLDING TOOL	c	MOLDED PRODUCT	WEIGHT (IF REQUIRED)		PART WEIGHT	SCALE	1 SHOT	REFERENCE P0107	P0107 INSPECTION SHEET & VISUAL AID	CONTAINMENT
			d		PART FUNCTION (IF REQUIRED)		REFERENCE P0107	VISUAL FUNCTIONAL CHECK				
		VISION SYSTEM (IF REQUIRED)	a		ERROR PROOFING TEST		PASS / FAIL	MASTER PART (red rabbit)			P0107 INSPECTION SHEET / ERROR PROOFING WI	
		ASSEMBLY (IF REQUIRED)	a	ASSEMBLY (IF REQUIRED)	VISUAL		REFERENCE P0107	VISUAL INSPECTION	1 SHOT	REFERENCE P0107	P0107 INPECTION SHEET & VISUAL AID	
			b		PART FUNCTION (IF REQUIRED)			VISUAL FUNCTIONAL CHECK				
7	ADD MOISTURE				ADD MOISTURE (IF REQUIRED)		PER PANTAG SPECIFICATION	MOISTURE MECHANISM	1 CARTON	EACH CARTON	WORK INSTRUCTION M-001 PANTAG	CONTAIN AND REPACKAGE
8	FINAL INSPECTION				PACKAGING			VISUAL	1 CARTON	WHEN PACKAGING PRODUCT	PANTAG	
9	MOVE PARTS TO STORAGE	FORK TRUCK OR PALLET JACK			MOVE TO STORAGE		STORAGE LOCATION	VISUAL		WHENEVER STORING	PANTAG / SCAN TO BIN	CONTAIN AND CORRECT ERROR
10	STORAGE OF FINAL PRODUCT				STORE PRODUCT		STORAGE CONDITION	VISUAL		WHENEVER STORING PRODUCT	SPECIFIED LOCATION	
11	SHIPPING				ROUTING		FIFO	VISUAL	QTY. TO BE SHIPPED	CARTON(S)	SHIPPING PICL SHEET	
							CARRIER/ CUSTOMER LABEL				BARCODE SCANNING	
12	PERIODIC REQUIREMENTS			ANNUAL VALIDATION			CUSTOMER PRINT	CALIBRATED INSPECTION EQUIPMENT	1 SHOT	ANNUAL REVALIDATION	AIAG LEVEL 1 PPAP	VERIFY DATA / NOTIFY QUALITY ENGINEER

Special Instructions:

Special Instructions: