



## PROCESS / INSPECTION FLOWCHART

ParkOhio Products, Inc.

PRODUCT: **GROM WIR**  
**Nursan Kablo Donanimlari**

ORIGINATED DATE: **2022/8/5**

CUSTOMER: **San. ve Tic.A.S**

REVISED DATE: **-**

PART NUMBER: **FU5T-14603-MA**

SUPPLIER LOCATION: **Qingdao, China**

PART NAME: **GROM WIR**

INTERNAL PART #: **76746**

### LEGEND:

● Operation

■ Inspect

▲ Storage

▼ Transportation

◆ Delay

STEP	EVENT	OPER. NUMBER	DESCRIPTION OF OPERATION OR EVENT	EVALUATION & ANALYSIS METHOD
1	●		Receive raw compound	
2	▼		Move to storage/hold area	
3	■		Laboratory testing	Rheometer, Hardness, Tensile and Elongation
4	▲		Storage of compound	
5	▼		Move to pressroom	
6	●	10	Mold part (injection)	
7	●	10	Trim part	
8	●	10	Apply Lubrication	DVS Boundary Specification Review
9	■	10	Operator inspect	DVS Boundary Specification Review
10	●	10	Final inspection, Packing	DVS Boundary Specification Review
11	■	10	QA final inspection	DVS Boundary Specification Review
12	▼	10	Move to shipping area	
13	▼		Ship to customer	