

western Diversified									
Part Name	34 W/M Hyb	orid Sealed Connector As	sembly		Customer	Part Number -		FU5T-14A624-CC(	000)
Shown on	Drawing No.	FU5T-14A624-CC			Supplier P	art Number		60013512A01C(00	00)
Engineerin	g Change Level	BN1 AELE	E-E-12035198-482					Dated	15-Jan-2019
Additional	Engineering Cha	anges Na						Dated	Na
Safety and	or Government	Regulation Ye	s V No	Purchase Or	der No.	Na		Weight (kg)	0.0581
Checking A	Aid No. Na		Checking Aid Eng	gineering Chang	e Level	Na		Dated	Na
SUPPLIER N	MANUFACTURI	NG INFORMATION			CUSTOME	R SUBMITTAL	INFORMATIO	ON	
Western Dive	ersified Plastics	609123190			Nursan Oto	motiv EOOD			
Supplier N	ame & Supplier/	Vendor Code			Customer	Name/Division	n		
53150 N. Ma	in St.								
Street Add	ress				Buyer/Bu	yer Code			
Mattawan	MI	49071	USA		Ford				
City	State	Postal Code	Country		Application	n			
	REPORTING mer-required Sul	bstances of Concern info	mation been report		IMDS -5046	Yes 17055 / 4	No	Not Applicable	
Are polyme	eric parts identifi	ed with appropriate ISO r	narking codes?	-	<b></b>	Yes	No	Not Applicable	
REASON FO	R SUBMISSION	(Check at least one)							
Engin Toolii Corre	I Submission neering Change(sing: Transfer, Restriction of Discrepang Inactive > the	placement, Refurbishmen	t, or additional	[ [ [ [	Suppl Chang Parts	ier or Material ge in Part Proc	dditional Locati	9	
REQUESTE	SUBMISSION	LEVEL (Check one)							
Leve Leve Leve SUBMISSIOI The results These resu	I 2 - Warrant wit I 3 - Warrant wit I 4 - Warrant an I 5 - Warrant wit N RESULTS S for  di	ly (and for designated ap th product samples and li th product samples and c d other requirements as o th product samples and c mensional measurements wing and specification rec on Process Assemb	mited supporting dispersion of the complete supporting defined by custome complete supporting material a uirements:	ata submitted to data submitted r.	customer. to customer at organizati	r.	uring location.	atistical process pacl	kage
Approval F I also certif	firm that the san Process Manual of fy that document NATION /	nples represented by this 4th Edition Requirements ted evidence of such com stomer requested revalid	. I further affirm that pliance is on file ar	at these samples	were produ	uced at the pro	duction rate of	10000	/ 8 hours.
Is each Custo	omer Tool prope	rly tagged and numbered	?	Yes	No 🗸	n/a			
Supplier Auth	norized Signatur	e ali	à Lossie					Date	20-Feb-19
Print Name	-	Alice Lossie		none No.		269-668-33	93	— Fax No.	269-668-7143
Title		Quality Engineer		-mail		Alice L	ossie@west		
						<u>/ 11100.Lt</u>	22.2(2,1103)		
Part Warrant	Disposition:	Approved	Rejected	Other					
Customer Sig	gnature		_				Da	te	
Print Name				Custon	ner Tracking	Number (opti	onal)		
1	-								



western Diversified	riastics								
Part Name	34 W/M Hyb	rid Sealed Connector As	sembly		Customer F	Part Number		FU5T-14A624-CC(	146)
Shown on I	Drawing No.	FU5T-14A624-CC			Supplier Pa	art Number		60013512A01C(1	46)
Engineerin	g Change Level	BN1 AELE	E-E-12035198-482					Dated	15-Jan-2019
Additional I	Engineering Cha	nges Na						Dated	Na
Safety and	or Government	Regulation Ye	es 🗸 No	Purchase Ord	der No.	Na		Weight (kg)	0.0581
Checking A	Aid No. Na		Checking Aid Eng	ineering Change	e Level	Na		Dated	Na
SUPPLIER N	IANUFACTURIN	IG INFORMATION		(	CUSTOMER	SUBMITTAL	INFORMATIO	ON	
Western Dive	ersified Plastics /	609123190			Nursan Otor	notiv EOOD			
Supplier Na	ame & Supplier/\	/endor Code			Customer	Name/Division	n		
53150 N. Mai	in St.								
Street Add	ress				Buyer/Buy	ver Code			
Mattawan	MI	49071	USA	<u>F</u>	ord				
City	State	Postal Code	Country		Applicatio	n			
	REPORTING ner-required Sub	estances of Concern info	rmation been reporte		MDS -6565	Yes 80969 / 1	No	Not Applicable	
Are polyme	eric parts identifie	ed with appropriate ISO r	narking codes?	_	<b></b>	Yes	No	Not Applicable	
REASON FO	R SUBMISSION	(Check at least one)							
Engin Toolir Corre	Submission eering Change(s ng: Transfer, Rep ction of Discrepa ng Inactive > tha	olacement, Refurbishmen	t, or additional		Suppli Chang Parts I	er or Material e in Part Proce	dditional Locati	9	
REQUESTED	SUBMISSION	LEVEL (Check one)							
Level Level Level SUBMISSION The results These resu	I 2 - Warrant wit I 3 - Warrant wit I 4 - Warrant and I 5 - Warrant wit N RESULTS For J dir	y (and for designated ap h product samples and li h product samples and c d other requirements as o h product samples and c mensional measurements ing and specification rec n Process Assemb	mited supporting da omplete supporting defined by customer omplete supporting material an uirements:	ta submitted to data submitted to	customer. to customer  t organization  ts a		uring location.	atistical process pacl	kage
Approval P	firm that the sam rocess Manual 4 y that documento IATION / Cus	ples represented by this th Edition Requirements ed evidence of such com stomer requested revalid	. I further affirm that pliance is on file and	t these samples	were produ	ced at the pro	duction rate of	10000	/ 8 hours.
ls each Custo	omer Tool proper	ly tagged and numbered		Yes	No 🗸	n/a			
Supplier Auth	orized Signature	alu	a Losie					Date	20-Feb-19
Print Name		Alice Lossie	Ph	one No.		269-668-33	93	— Fax No.	269-668-7143
Title		Quality Engineer	 E-r	– mail		Alice.Lo	ossie@west	 terndp.com	
		, , ,		_					
Part Warrant	Disposition:	Approved	Rejected	Other					
Customer Sig	nature						Dat	te	
Print Name				Custom	ner Tracking	Number (option	onal)		



western Diversified	riastics								
Part Name	34 W/M Hyb	rid Sealed Connector As	sembly		Customer	Part Number -		FU5T-14A624-CC(	179)
Shown on	Drawing No.	FU5T-14A624-CC			Supplier P	art Number		60013512A01C(1	79)
Engineerin	g Change Level	BN1 AELE	E-E-12035198-482					Dated	15-Jan-2019
Additional	Engineering Cha	nges Na						Dated	Na
Safety and	or Government I	Regulation Ye	s V No	Purchase Or	der No.	Na		Weight (kg)	0.0581
Checking A	Aid No. Na		Checking Aid Eng	gineering Chang	je Level	Na		Dated	Na
SUPPLIER M	IANUFACTURIN	G INFORMATION			CUSTOME	R SUBMITTAL	. INFORMATIO	N	
Western Dive	ersified Plastics /	609123190			Nursan Oto	motiv EOOD			
Supplier Na	ame & Supplier/\	/endor Code			Customer	Name/Divisio	n		
53150 N. Mai	in St.								
Street Add	ress				Buyer/Bu	yer Code			
Mattawan	MI	49071	USA		Ford				
City	State	Postal Code	Country		Application	n			
	REPORTING mer-required Sub	stances of Concern info	mation been report	ted?	✓ IMDS -5273	Yes 69793 / 1	No	Not Applicable	
Are polyme	eric parts identifie	ed with appropriate ISO r	narking codes?	•	<b></b>	Yes	No	Not Applicable	
REASON FO	R SUBMISSION	(Check at least one)						••	
Engin Toolir Corre	Submission seering Change(s) sing: Transfer, Reportion of Discrepang Inactive > that	lacement, Refurbishmen ncy	t, or additional	[	Suppl Chang Parts	ier or Material ge in Part Proc	dditional Locati	•	
REQUESTED	SUBMISSION	LEVEL (Check one)							
Leve Leve Leve SUBMISSION The results These resu	J 2 - Warrant witl I 3 - Warrant witl I 4 - Warrant and I 5 - Warrant witl N RESULTS For  dir	y (and for designated ap n product samples and li n product samples and c I other requirements as o n product samples and c mensional measurements ing and specification req n Process Assemb	mited supporting data omplete supporting defined by custome omplete supporting material and uirements:	ata submitted to data submitted r. data reviewed and functional te	customer. I to customer at organizati	r.	uring location.	atistical process pack	kage
Approval P I also certif	firm that the sam Process Manual 4 Ty that documente IATION /	ples represented by this th Edition Requirements ed evidence of such com stomer requested revalid	. I further affirm that pliance is on file an	at these samples	s were produ	iced at the pro	duction rate of	10000	/ 8 hours.
Is each Custo	omer Tool proper	ly tagged and numbered	?	Yes	No 🗸	n/a			
Supplier Auth	norized Signature	alu	in Fossie					Date	20-Feb-19
Print Name	-	Alice Lossie		none No.		269-668-33	93	<del>—</del> Fax No.	269-668-7143
Title		Quality Engineer		mail		Alice L	ossie@west		
						<u>/ 11100.Lt</u>			
Part Warrant	Disposition:	Approved	Rejected	Other					
Customer Sig	nature		_				Dat		
Print Name				Custor	mer Tracking	Number (opti	onal)		
	-			<del></del>					



western Diversified									
Part Name	34 W/M Hyl	orid Sealed Connector As	sembly		Customer	Part Number		FU5T-14A624-CC(2	210)
Shown on	Drawing No.	FU5T-14A624-CC			Supplier P	art Number		60013512A01C(2	10)
Engineerin	g Change Level	BN1 AELE	E-E-12035198-482					Dated	15-Jan-2019
Additional	Engineering Cha	anges Na						Dated	Na
Safety and	/or Government	Regulation Ye	s V No	Purchase Or	der No.	Na		Weight (kg)	0.0581
Checking /	Aid No. Na		Checking Aid Eng	ineering Chang	je Level	Na		Dated	Na
SUPPLIER N	MANUFACTURII	NG INFORMATION			CUSTOME	R SUBMITTAL	. INFORMATIO	N	
Western Dive	ersified Plastics	609123190			Nursan Oto	motiv EOOD			
Supplier N	ame & Supplier/	Vendor Code			Custome	Name/Divisio	n		
53150 N. Ma	in St.								
Street Add	ress				Buyer/Bu	yer Code			
Mattawan	MI	49071	USA		Ford				
City	State	Postal Code	Country		Application	n			
	REPORTING mer-required Su	bstances of Concern info	mation been report		IMDS -5273	Yes 69805 / 1	No	Not Applicable	
Are polyme	eric parts identifi	ed with appropriate ISO r	narking codes?	•		Yes	No	Not Applicable	
REASON FO	R SUBMISSION	(Check at least one)						, , , , , , , , , , , , , , , , , , ,	
Engir Toolii Corre	I Submission neering Change(sing: Transfer, Restriction of Discreping Inactive > th	placement, Refurbishmen	t, or additional	[ [ [	Suppl Chang Parts	ier or Material ge in Part Proc	dditional Locati		
REQUESTE	SUBMISSION	LEVEL (Check one)							
Leve Leve Leve SUBMISSIO The results	I 2 - Warrant wi I 3 - Warrant wi I 4 - Warrant an I 5 - Warrant wi N RESULTS	ly (and for designated ap th product samples and li th product samples and c d other requirements as o th product samples and c mensional measurements wing and specification rec on Process Assemb	mited supporting data complete supporting defined by customer complete supporting material arruirements:	nta submitted to data submitted r. data reviewed and functional tes	to customer. to custome at organizati	r.	uring location.	atistical process pack	kage
Approval F I also certi	firm that the san Process Manual fy that documen NATION / Cu	nples represented by this 4th Edition Requirements ted evidence of such com stomer requested revalid	. I further affirm that pliance is on file an	it these samples	s were produ	uced at the pro	duction rate of	10000	/ 8 hours.
Is each Cust	omer Tool prope	rly tagged and numbered	?	Yes	No 🗸	n/a			
Supplier Auth	norized Signatur	e ali	in Fossie					Date	20-Feb-19
Print Name	-	Alice Lossie		none No.		269-668-33	93	<del>—</del> Fax No.	269-668-7143
Title		Quality Engineer		mail			ossie@west	_	
						,oo.L			
Part Warrant	Disposition:	Approved	Rejected	Other					
Customer Sig	gnature						Dat	е	
Print Name				Custor	mer Trackino	g Number (opti	onal)		
1				<del></del>					



Part Name 34 W/M Hybrid Sealed Connector Assembly	Customer Part Number	FU5T-14A624-CC(211)
Shown on Drawing No. FU5T-14A624-CC	Supplier Part Number	60013512A01C(211)
Engineering Change Level BN1 AELE-E-12035198-482	-	Dated 15-Jan-2019
Additional Engineering Changes Na		Dated Na
Safety and/or Government Regulation Yes V No Purchase C	Order No. Na	Weight (kg) 0.0581
Checking Aid No. Na Checking Aid Engineering Chan	nge Level Na	 Dated Na
SUPPLIER MANUFACTURING INFORMATION	CUSTOMER SUBMITTAL INFORMATI	<del></del>
Western Diversified Plastics / 609123190	Nursan Otomotiv EOOD	
Supplier Name & Supplier/Vendor Code	Customer Name/Division	
53150 N. Main St.		
Street Address	Buyer/Buyer Code	
Mattawan MI 49071 USA	Ford	
City State Postal Code Country	Application	
MATERIALS REPORTING  Has customer-required Substances of Concern information been reported?	Yes No MDS -527369815 / 1	Not Applicable
Are polymeric parts identified with appropriate ISO marking codes?	Yes No	Not Applicable
REASON FOR SUBMISSION (Check at least one)		
Initial Submission Engineering Change(s) Tooling: Transfer, Replacement, Refurbishment, or additional Correction of Discrepancy Tooling Inactive > than 1 year	Change to Optional Construction of Supplier or Material Source Change Change in Part Processing Parts Produced at Additional Loca Other - please specify below	ge
REQUESTED SUBMISSION LEVEL (Check one)		
Level 1 - Warrant only (and for designated appearance items, an Appearance All Level 2 - Warrant with product samples and limited supporting data submitted to Level 3 - Warrant with product samples and complete supporting data submitted Level 4 - Warrant and other requirements as defined by customer.  Level 5 - Warrant with product samples and complete supporting data reviewed SUBMISSION RESULTS  The results for  dimensional measurements  material and functional to These results meet all drawing and specification requirements:  Yes Mold / Cavity / Production Process Assembly	to customer.  If at organization's manufacturing location	statistical process package
I hereby affirm that the samples represented by this warrant are representative of our Approval Process Manual 4th Edition Requirements. I further affirm that these sample I also certify that documented evidence of such compliance is on file and available for EXPLANATION / COMMENTS:  Customer requested revalidation	es were produced at the production rate of	of 10000 / 8 hours.
Is each Customer Tool properly tagged and numbered?  Yes	No / n/a	
Supplier Authorized Signature Clica Joseph		Date 20-Feb-19
Print Name Alice Lossie Phone No.	269-668-3393	Fax No. 269-668-7143
Title Quality Engineer E-mail	Alice.Lossie@wes	 sterndp.com
Part Warrant Disposition: Approved Rejected Other		
Customer Signature		ate
Print Name Custo	omer Tracking Number (optional)	

March 2006 CFG-1001

Optional: customer tracking number: #



western Diversified	Flastics								
Part Name	34 W/M Hyb	orid Sealed Connector As	sembly		Customer -	Part Number		FU5T-14A624-CC(	331)
Shown on	Drawing No.	FU5T-14A624-CC			Supplier F	Part Number		60013512A01C(3	31)
Engineerin	g Change Level	BN1 AELE	E-E-12035198-482					Dated	15-Jan-2019
Additional	Engineering Cha	anges Na						Dated	Na
Safety and	or Government	Regulation Ye	s V No	Purchase O	rder No.	Na		Weight (kg)	0.0581
Checking A	Aid No. Na		Checking Aid Eng	gineering Chanç	ge Level	Na		Dated	Na
SUPPLIER N	MANUFACTURI	NG INFORMATION			CUSTOME	R SUBMITTAL	. INFORMATIO	ON	
Western Dive	ersified Plastics	609123190			Nursan Oto	motiv EOOD			
Supplier Na	ame & Supplier/	Vendor Code			Custome	r Name/Divisio	n		
53150 N. Mai	in St.								
Street Add	ress				Buyer/Bu	ıyer Code			
Mattawan	MI	49071	USA		Ford				
City	State	Postal Code	Country		Application	on			
	REPORTING mer-required Sul	bstances of Concern info	mation been report	ted?	IMDS -5273	Yes 369828 / 1	No	Not Applicable	
Are polyme	eric parts identifi	ed with appropriate ISO r	narking codes?			Yes	No	Not Applicable	
REASON FO	R SUBMISSION	(Check at least one)							
Engin Toolir Corre	I Submission neering Change(sing: Transfer, Restriction of Discrepang Inactive > the	placement, Refurbishmen ancy	t, or additional		Supp Chan Parts	lier or Material ge in Part Proc	dditional Locati	9	
REQUESTE	SUBMISSION	LEVEL (Check one)							
Leve Leve Leve SUBMISSION The results These resu	I 2 - Warrant wit I 3 - Warrant wit I 4 - Warrant an I 5 - Warrant wit N RESULTS S for  di	ly (and for designated ap th product samples and li th product samples and c d other requirements as o th product samples and c mensional measurements wing and specification req on Process Assemb	mited supporting dispersion of the complete supporting defined by custome complete supporting material a uirements:	ata submitted to data submitted r. data reviewed nd functional te	o customer.  d to custome  at organizat	er.	uring location. teria	atistical process pacl	kage
Approval P I also certif	firm that the san Process Manual of fy that document NATION /	nples represented by this 4th Edition Requirements ted evidence of such com stomer requested revalid	I further affirm that pliance is on file ar	at these sample	s were prod	uced at the pro	duction rate of	10000	/ 8 hours.
Is each Custo	omer Tool prope	rly tagged and numbered	?	Yes	No 🗸	n/a			
Supplier Auth	norized Signatur	e alu	in Lossie					Date	20-Feb-19
Print Name	-	Alice Lossie		none No.		269-668-33	93	<del></del> Fax No.	269-668-7143
Title		Quality Engineer		mail		Alice I	ossie@west		
						<u>/ 11100.L</u>	220.0(0, 1100)		
Part Warrant	Disposition:	Approved	Rejected	Other					
Customer Sig	gnature		_				Dat	te	
Print Name				Custo	mer Trackin	g Number (opti	onal)		
	-								



W-No. **W-3512** Part No. See below

Run Date 01/18/18 Print No. FU5T-14A624-CC Part Name **34-Way Male Hybrid** Revision / Date BE3 (AELE-E-12035198-459) 6/5/18 Assembly

Material PBT-GF30 Insp. Date **06/07/18** Insp. By **PB/SD** 

									Sample	Number		
Dim.	Specification	Tol. ±	Lo Lim	Hi Lim	1	2	3	4	5			
	FU5T-14A624-CC, 60013512/	A01C (Sea	aled A-Pol)	١								
1	(84.0)		0	999	83.98	84.44	84.43	84.00	84.10			
2	(45.4)		0	999	45.42	45.45	45.38	45.49	45.47			
3	(67.5)		0	999	67.47	67.50	67.49	67.50	67.49			
4	(66.1)		0	999	65.95	66.06	66.14	66.09	65.96			
5	(3.7)		0	999	3.52	3.55	3.51	3.58	3.63			
6	(35.5)		0	999	34.83	34.84	34.81	34.86	34.84			
7	Material ID Note		0	999	Conforms	Conforms	Conforms	Conforms	Conforms			
8	R0.3 Max		0.00	0.30	0.30	0.30	0.30	0.30	0.30			
9	R0.5	0.3	0.2	0.8	0.50	0.50	0.50	0.50	0.50			
10	Parts free of imperfection		0	999	Conforms	Conforms	Conforms	Conforms	Conforms			
	FU5T-14A624-DC, 60013512	301C (Sea	led B-Pol)	1								
1	(84.0)		0	999	84.01	84.02	83.78	84.02	83.99			
2	(45.4)		0	999	45.52	45.55	45.51	45.49	45.47			
3	(67.5)		0	999	67.52	67.51	67.52	67.55	67.50			
4	(66.1)		0	999	66.20	66.19	66.22	66.18	66.22			
5	(3.7)		0	999	3.51	3.55	3.52	3.55	3.50			
6	(35.5)		0	999	34.81	34.80	34.81	34.82	34.85			
7	Material ID Note		0	999	Conforms	Conforms	Conforms	Conforms	Conforms			
8	R0.3 Max		0.00	0.30	0.30	0.30	0.30	0.30	0.30			
9	R0.5	0.3	0.2	8.0	0.50	0.50	0.50	0.50	0.50			
10	Parts free of imperfection		0	999	Conforms	Conforms	Conforms	Conforms	Conforms			
	FU5T-14A624-BC, 600135120	C01C (Sea	led C-Pol)	)								
1	(84.0)		0	999	84.06	84.00	83.97	83.99	84.04			
2	(45.4)		0	999	45.44	45.52	45.36	45.42	45.42			
3	(67.5)		0	999	67.51	67.49	67.53	67.50	67.52			
4	(66.1)		0	999	66.10	66.10	66.09	66.09	66.10			
5	(3.7)		0	999	3.49	3.51	3.55	3.52	3.55			
6	(35.5)		0	999	34.85	34.93	34.90	34.95	37.86			
7	Material ID Note		0	999	Conforms	Conforms	Conforms	Conforms	Conforms			
8	R0.3 Max		0.00	0.30	0.30	0.30	0.30	0.30	0.30			
9	R0.5	0.3	0.2	8.0	0.50	0.50	0.50	0.50	0.50			
10	Parts free of imperfection		0	999	Conforms	Conforms	Conforms	Conforms	Conforms			

**Dimensional Layout Inspection Report** 



W-No. W-3512
Part No. See below
Part Name 34-Way Male Hybrid
Assembly

#### Dimensional Layout Inspection Report

Run Date 01/18/18
Print No. FU5T-14A624-CC
Revision / Date BE3 (AELE-E-12035198-459) 6/5/18

Material PBT-GF30
Insp. Date 06/07/18
Insp. By PB/SD

Dim.									Sample			
	Specification	Tol. ±	Lo Lim	Hi Lim	1	2	3	4	5			
	HU5T-14A624-AB, 60013512I	D01B (Sea	led D-Pol	)								
1	(84.0)		0	999	84.02	84.00	84.05	83.96	83.99			
2	(45.4)		0	999	45.54	45.52	45.56	45.51	45.53			
3	(67.5)		0	999	67.53	67.50	67.57	67.51	67.53			
4	(66.1)		0	999	66.18	66.15	66.19	66.20	66.17			
5	(3.7)		0	999	3.51	3.53	3.49	3.52	3.53			
6	(35.5)		0	999	34.80	34.83	34.79	34.85	34.81			
7	Material ID Note		0	999	Conforms	Conforms	Conforms	Conforms	Conforms			
8	R0.3 Max		0.00	0.30	0.30	0.30	0.30	0.30	0.30			
9	R0.5	0.3	0.2	0.8	0.50	0.50	0.50	0.50	0.50			
10	Parts free of imperfection		0	999	Conforms	Conforms	Conforms	Conforms	Conforms			
Α	U5T-14A459-AD, 60023512A	01D (Unse	aled A-Po	ol)								
1	(84.0)		0	999	84.02	84.05	84.02	84.02	84.00			
2	(45.4)		0	999	45.47	45.51	45.49	45.51	45.48			
3	(67.5)		0	999	67.51	67.53	67.50	67.51	67.54			
4	(66.1)		0	999	66.20	66.19	66.25	66.20	66.15			
5	(3.7)		0	999	3.53	3.50	3.54	3.50	3.51			
6	(35.5)		0	999	34.85	34.89	34.85	34.84	34.83			
7	Material ID Note		0	999	Conforms	Conforms	Conforms	Conforms	Conforms			
8	R0.3 Max		0.00	0.30	0.30	0.30	0.30	0.30	0.30			
9	R0.5	0.3	0.2	8.0	0.50	0.50	0.50	0.50	0.50			
10	Parts free of imperfection		0	999	Conforms	Conforms	Conforms	Conforms	Conforms			
Α	U5T-14A459-BD, 60023512B	01D (Unse	aled B-Po	ol)								
1	(84.0)		0	999	84.00	84.05	84.01	83.95	84.01			
2	(45.4)		0	999	45.53	45.50	45.55	45.51	45.47			
3	(67.5)		0	999	67.51	67.55	67.51	67.50	67.55			
4	(66.1)		0	999	66.20	66.18	66.22	66.15	66.18			
5	(3.7)		0	999	3.51	3.50	3.54	3.55	3.51			
6	(35.5)		0	999	34.85	34.89	34.85	34.82	34.81			
7	Material ID Note		0	999	Conforms	Conforms	Conforms	Conforms	Conforms			
8	R0.3 Max		0.00	0.30	0.30	0.30	0.30	0.30	0.30			
9	R0.5	0.3	0.2	0.8	0.50	0.50	0.50	0.50	0.50			



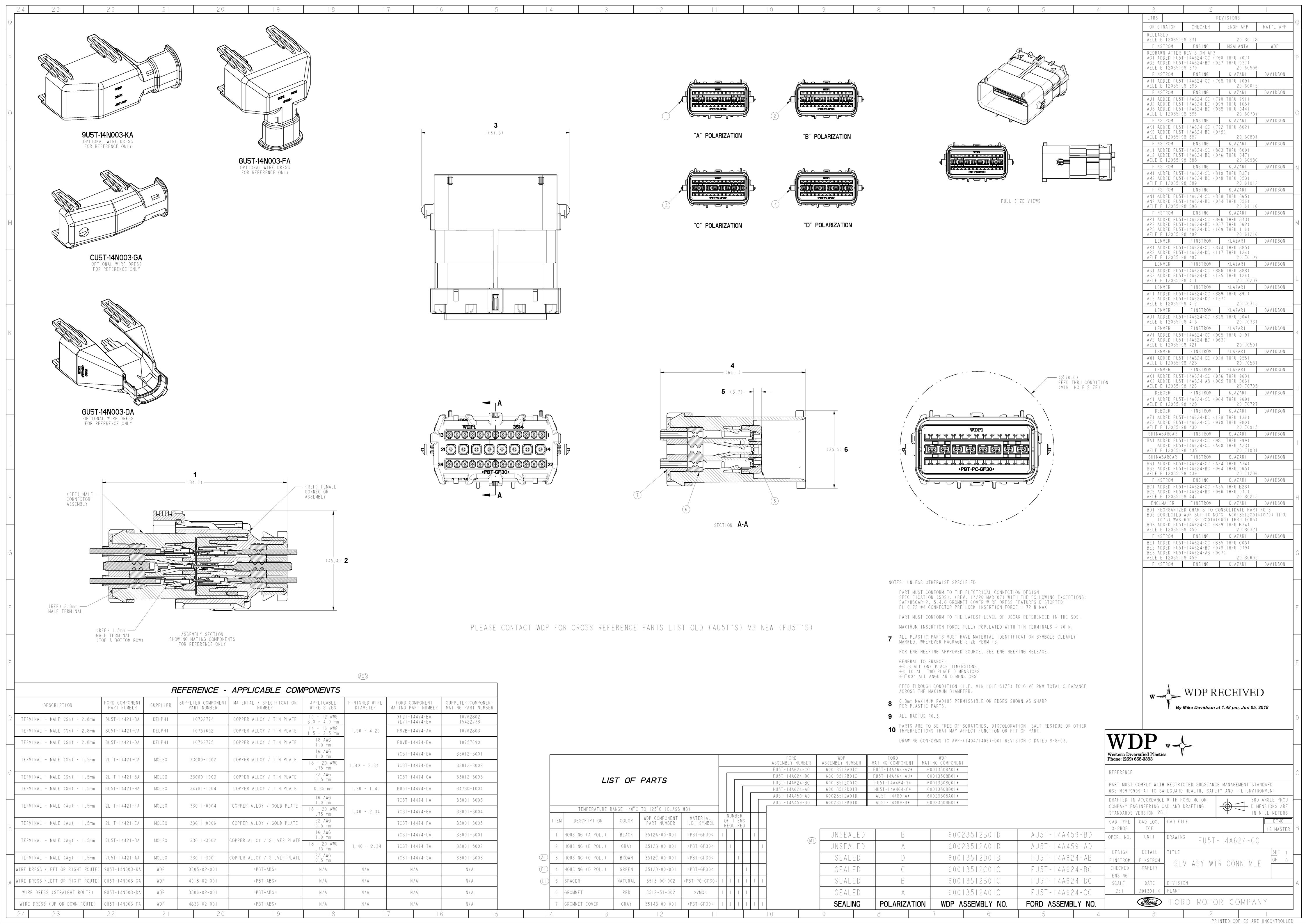
#### **Dimensional Layout Inspection Report**

W-No. W-3512
Part No. See below
Part Name 34-Way Male Hybrid
Assembly

Run Date 01/18/18
Print No. FU5T-14A624-CC
Revision / Date BE3 (AELE-E-12035198-459) 6/5/18

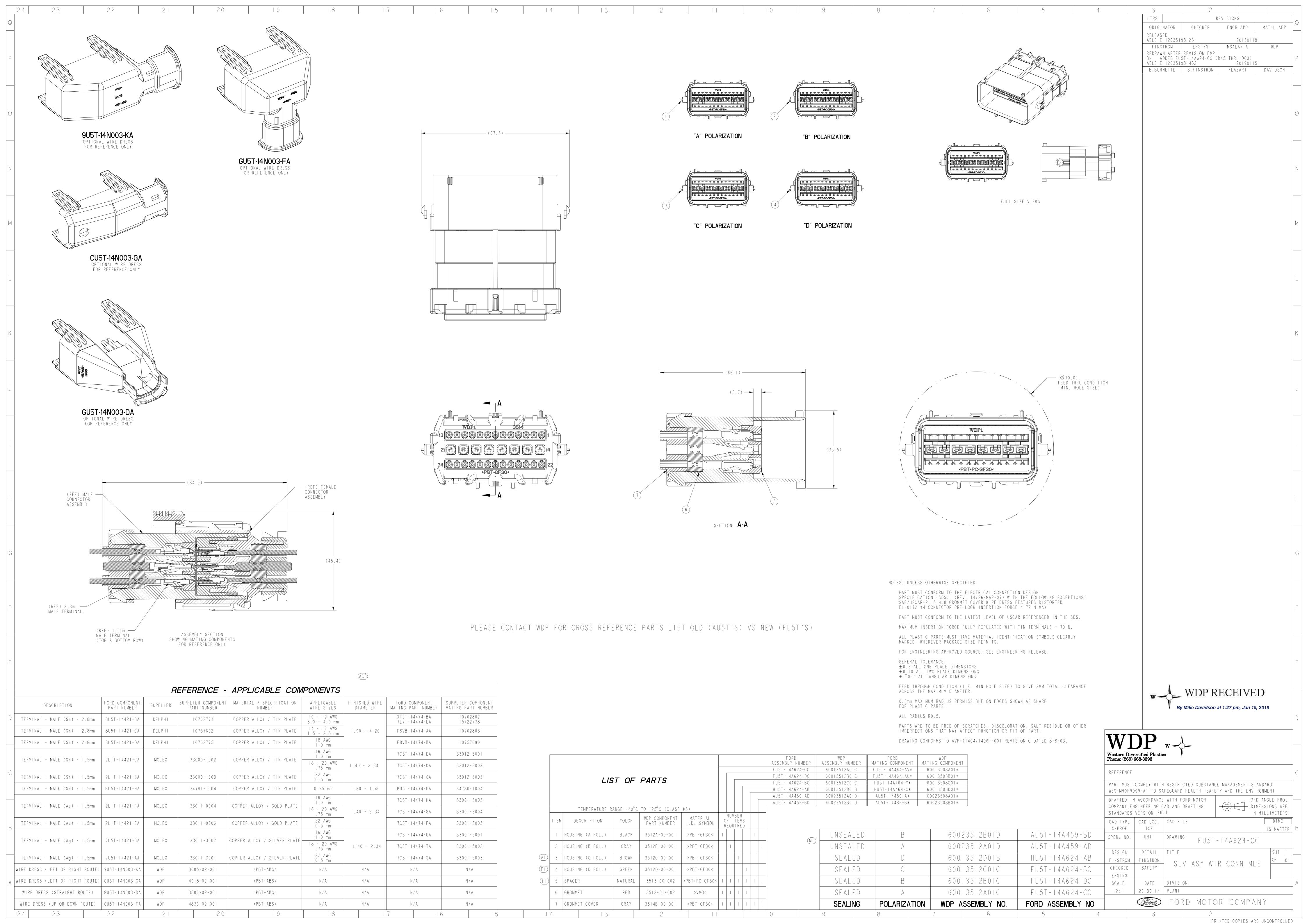
Material PBT-GF30
Insp. Date 06/07/18
Insp. By PB/SD

									Sample	Number				
Dim.	Specification	Tol. ±	Lo Lim	Hi Lim	1	2	3	4	5					
10	Parts free of imperfection		0	999	Conforms	Conforms	Conforms	Conforms	Conforms					
											I	I	1	



Layout Rev Level Note: Print revisions after current layout were part number related. Does not effect dimensional data.

Note: This print shows the location of the ballooned dimensions.



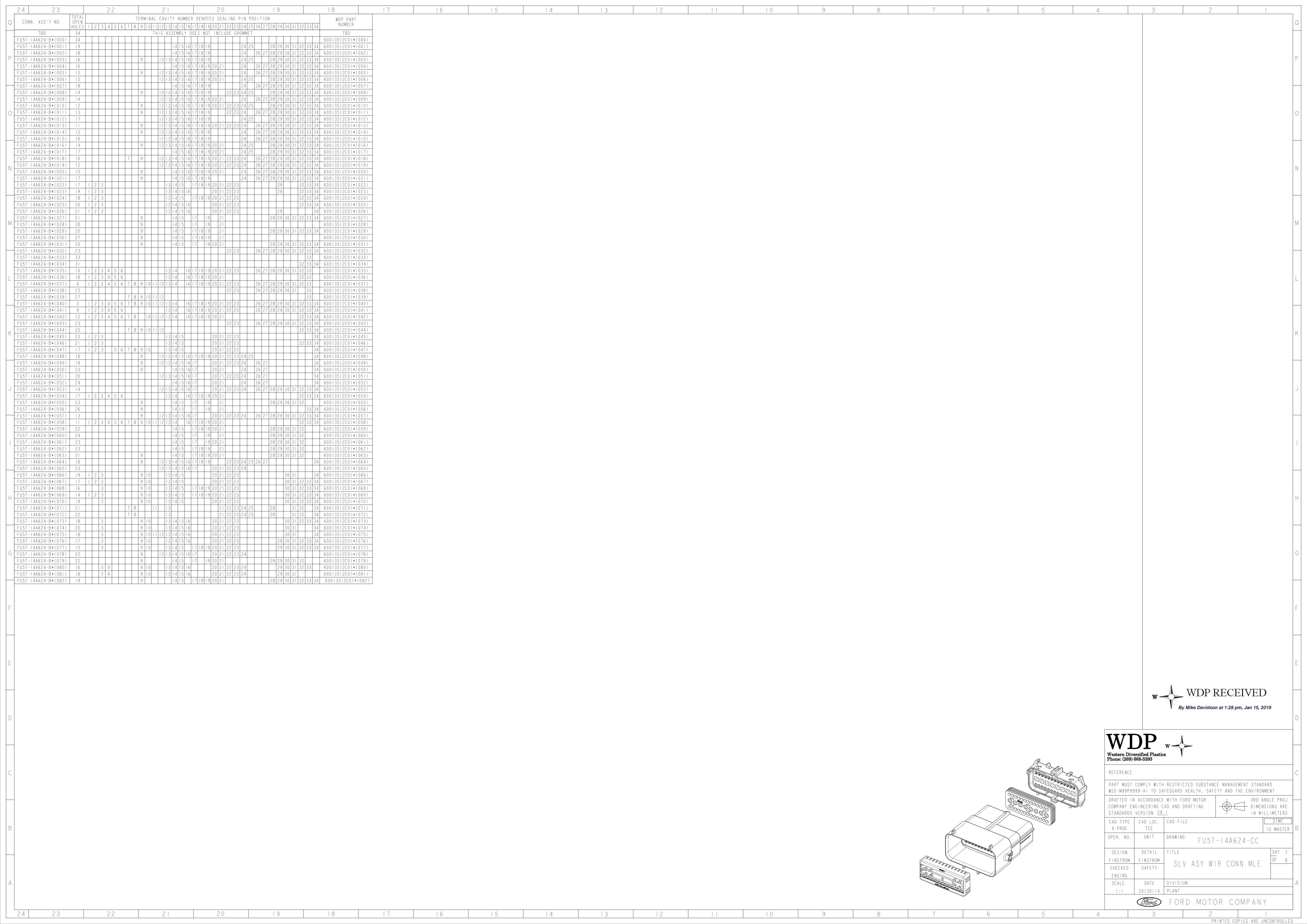
24 23	22	TEDMAN	2	20		19	18 17	16	15	4	TV NUMBER REV	3		2		10	9 8	150	7	6	5		4 3	2
Q CONN. ASS'Y NO. OPEN HOLES  AU5T-14A459-A* 34	1 2 3 4 5	6 7 8 9 10 11	1   12   13   14   15   16	R DENOTES SEALING 17 18 19 20 21 22 2 OES NOT INCLUDE (	23 24 25 26 27 28	8 29 30 31 32 33	WDP PART NUMBER 60023512A01*	CONN. ASS'Y NO. OPEN HOLES   2	3 4 5 6 7 8	TERMINAL CAVIT	14 15 16 17 18	19 20 21 22	NG PIN POSI	27 28 29 30 3	WDP PART NUMBER 31 33 60013512A01*(132)		CONN. ASS'Y NO. OPEN HOLES   2 3 4	5 6 7 8 9	MINAL CAVITY N	UMBER DENOTES SEALING 5   6   7   8   9   20   21   22   2	3 24 25 26 27 28	29 30 31 32 33 3	WDP PART NUMBER 34 600 35 2A0 *(265)	
FU5T-14A624-C*(000) 34 FU5T-14A624-C*(001) 22	1 2 4	7 8	1213 16	JES NOT INCLUDE (	23 24 25 27		60023312A01* 60013512A01*(000) 60013512A01*(001)	FU5T-14A624-C*(133)	3 4 6 7	11 13	1 4   15   16   17   18	19 20 21 22	2 23 24 25 26	27 28 29 30 3	3  32 33 34 600 35 2A0 *( 33) 3  32 33 34 600 35 2A0 *( 34)		FU5T-14A624-C*(266) 24 4 FU5T-14A624-C*(267) 31	7 7			24 25 24 25	29 30 31 32 33 3		
FU5T-14A624-C*(002) 18 FU5T-14A624-C*(003) 19	1     2     3     4     5       1     2     3     4     5	7 8 7	12   13   15   16         13   15   16	19 20 2	23     24     25     27       23     24     25     27		600 35 2A0 *(002) 600 35 2A0 *(003)	FU5T-14A624-C*(135) 7 FU5T-14A624-C*(136) 7	3     4     6     7       3     4     5     7		14   5   6   7   8	19 20 21 22 19 20 21 22	2 23 24 25 26 2 23 24 25 26	27 28 29 30 3 27 28 29 30 3	31 32 33 34 60013512A01*(135) 31 32 33 34 60013512A01*(136)		FU5T-14A624-C*(268) 32 FU5T-14A624-C*(269) 29 2 3	8			24 25 24 25		600 35 2A0 *(268) 600 35 2A0 *(269)	P
FU5T-14A624-C*(004) 20 FU5T-14A624-C*(005) 22	1 2 3 4 5	7 8	13 15 16	19 20 2	23 24 25 27 23 24 27		600 35 2A0 *(004) 600 35 2A0 *(005)	FU5T-14A624-C*(137)	3 4 6 7		4       6       7       8         4       6       7       8	19 20     22       19 20     22	2 24 25 26 2 23 24 25 26	27 28 29 30 3 27 28 29 30 3	31 32 33 34 60013512A01*(137) 31 32 33 34 60013512A01*(138)		FU5T-14A624-C*(270) 27 2 3 FU5T-14A624-C*(271) 31	7 8 8 9		5	24 25	32	600 35 2A0 *(270) 600 35 2A0 *(271)	
FU5T-14A624-C*(006) 23 FU5T-14A624-C*(007) 25 FU5T-14A624-C*(008) 26	3 3	7 8	12 15 16	20 2	23 24 27 27 23 24		600 35 2A0 *(006) 600 35 2A0 *(007) 600 35 2A0 *(008)	FU5T-14A624-C*(140) 10	3 4 5 6 7		14 17 18	1920 22	2 23 24 25 26	27 28 29 30 3	31 32 33 34 60013512A01*(139) 31 32 33 34 60013512A01*(140) 31 32 33 34 60013512A01*(141)		FU5T-14A624-C*(272) 25 FU5T-14A624-C*(273) 18 1 2 3 4 FU5T-14A624-C*(274) 20 1 2 3 4	6 7 8		5	24 25	29 30 31 32 33 3 29 30 31 32 33 3	34 600 35 2A0 *(272) 34 600 35 2A0 *(273) 34 600 35 2A0 *(274)	
FU5T-14A624-C*(009) 29 FU5T-14A624-C*(010) 25	2	8 8	12 15	1920	23 24 23 24 27		600 35 2A0 *(009) 600 35 2A0 *(0 0)	FU5T-14A624-C*(142) 15 FU5T-14A624-C*(143) 12	6		14     17   18         14     17   18	19 20     22       19 20     22	2 24 25 26 2 23 24 25 26	27 28 29 30 3 27 28 29 30 3	31 32 33 34  600 35 2A0 *( 43)		FU5T-14A624-C*(275) 28 2 3			5 20		32 3	600 35 2A0 *(275) 34 600 35 2A0 *(276)	
FU5T-14A624-C*(012) 21	2	7 8	13 15 16	19 20 2	23     24       23     24       27     28	8 29	600 35 2A0 *(0  ) 600 35 2A0 *(0 2)	FU5T-14A624-C*(144) 12 FU5T-14A624-C*(145) 28	4 5 6 7		4   1 5     1 8	19 20 22	2 23 24 25 26	27 28 29 30 3	31 32 33 60013512A01*(144) 31 33 60013512A01*(145)		FU5T-14A624-C*(277)	5     6     7     8     9       5     6     7     8     9	111213	5 181920 222	3 24 25 26 27 28	30 31 32 33 3 29 32 3	34 600 35 2A0 *(277) 34 600 35 2A0 *(278)	
FU5T-14A624-C*(013) 22 FU5T-14A624-C*(014) 21 FU5T-14A624-C*(015)	<u> </u>	7 0	10 10				600 35 2A0 *(0 3) 600 35 2A0 *(0 4) 600 35 2A0 *(0 5)	FU5T-14A624-C*(147) 4	3 4 5 6 7 8	9 111213	14 15 16 18	19 20 21 22	2 23 24 25 26	27 28 29 30 3	31 32 33 34  600 35 2A0 *( 47)		FU51-14A624-C*(279) 25 4 FU5T-14A624-C*(280) 14 4 FU5T-14A624-C*(281) 26 1 2	1 1 1 1 1 1	+ + + + + + +	5 1819 222		29 32		
FU5T-14A624-C*(016) 17 FU5T-14A624-C*(017) 19	1 2 0 1 0			17 18 19 20 2		<del>                                     </del>	00010510401 (017)	FU5T-14A624-C*(149) 15 FU5T-14A624-C*(150) 9	2 4 5 2 7	11 12 13	14   15         18           14   15         18	19 20     22       19 20     22	2 23 24 25 26 2 23 24 25 26	27 28 29 30 3 27 28 29 30 3	32 600 35 2A0 *( 49) 31 33 34 600 35 2A0 *( 50)		FU5T-14A624-C*(283)     18   1   2	5			3 24 25 26 27 28	29 30 31 32 33 3	34 60013512A01*(283)	
NI	3 4 5	ô II	1 14 16 1		23 24 25 26 27 28	8 29 30 31 32 33	34 600 35 2A0 *(0 9)	FU5T-14A624-C*(151)   12	4     5     6     7       3     4     5     -	11 12 13	4   1 5     1 8	19 20 22	2 23 24 25 26	27 28 29 30 3	31 32 33 60013512A01*(151) 31 33 34 60013512A01*(152)		FU5T-14A624-C*(284)	5     6     7     8     9       5     6     7     8     9		22 2	3 24 25 26 27 28	29 30 31 32 33 3	34 600 35 2A0 *(284) 34 600 35 2A0 *(285)	N N
FU5T-14A624-C*(021)   1	3 4 5 (	6	1 14 15 11 11 12 15 15	17 18 19 20 22 2	23 24 25 26 27 28	8 29 30 31 32 33	34 600 35 2A0 *(02 ) 34 600 35 2A0 *(02 )	FU5T-14A624-C*(154) 10 FU5T-14A624-C*(155) 8	4 5 6 7		14 15 16 18	19 20 21 22	2 23 24 25 26	27 28 29 30 3	31 32 33 60013512A01*(154)		FU5T-14A624-C*(287) 29			5   6   7   8     2         5   6   7   8     2			600 35 2A0 *(287)	
FU5T-14A624-C*(023) 16 FU5T-14A624-C*(024) 18		9 10	12   15   14   15   16	17     18     19     20     21     22     2       17     18     19	23     27     28       24     26     27     28		34 600 35 2A0 *(023) 34 600 35 2A0 *(024)	FU5T-14A624-C*(156) 16 FU5T-14A624-C*(157) 23	4 5 0 7		14 15 18	19 20 22	2 23 24 25 26 25	+ + + + + + + + + + + + + + + + + + + +	600 35 2A0 *( 56) 3 32 33 600 35 2A0 *( 57)		FU5T-14A624-C*(289) 26 FU5T-14A624-C*(290) 11 3	6 7 8 9	1112141	5     16     17     18     21       5     18     19     20     21     22     2	3 24 25 26 27 28		600 35 2A0 *(289) 34 600 35 2A0 *(290)	
FU5T-14A624-C*(025) 19 FU5T-14A624-C*(026) 15 FU5T-14A624-C*(027) 18		9 10 11	1 1 2 1 5 1			8 29 30 31 32	34 600 35 2A0 *(025) 34 600 35 2A0 *(026) 34 600 35 2A0 *(027)	FU5T-14A624-C*(158) 29 FU5T-14A624-C*(159) 21 FU5T-14A624-C*(160) 5		9 1112	14 15 16 18	20	23 24 25 26	30 3	600 35 2A0 *( 58) 3 32 33 34 600 35 2A0 *( 59) 3 32 33 34 600 35 2A0 *( 60)		FU5T-14A624-C*(291) 12 3 FU5T-14A624-C*(292) 21 FU5T-14A624-C*(293) 25	6 7 8 9	10 141	5   18   19   20   21   22   2	3     24     25     26     27     28       3     24     25     28       3     28     28	29 31	34 600 35 2A0 *(29 ) 600 35 2A0 *(292) 600 35 2A0 *(293)	
M FU5T-14A624-C*(028) 17 FU5T-14A624-C*(029) 18		9 10	15	17 18 19 20 21 2	23 27 28	8 29 30 31 32 8 29 30 31 32 33	34 600 35 2A0 *(028) 34 600 35 2A0 *(029)	FU5T-14A624-C*(161) 6 FU5T-14A624-C*(162) 18	3 4 5 6 7 8 3 4 5 6 7 8	9 111213	1415 18	19 20 22	2 23 24 25 26	27 28 29 30 3	31 32 33 34 60013512A01*(161) 31 32 33 34 60013512A01*(162)		FU5T-14A624-C*(294) 20 4 FU5T-14A624-C*(295) 12 2 3 4	5 6 7 8 9	10111213 1	17   18   19   20   21   22   2	3 24 25 28	29 30 32 33 3	600 35 2A0 *(294) 600 35 2A0 *(295)	
FU5T-14A624-C*(030) 15 FU5T-14A624-C*(031) 25		9 10	12   15	17   8   9   20   2     22   2	23 24 26 27	8 29 30 31 32 33	34 600 35 2A0 *(030) 600 35 2A0 *(031)	FU5T-14A624-C*(163) 19 FU5T-14A624-C*(164) 22	4 5 6 7 8	9 111213		20		30 3	31 32 33 34 60013512A01*(163)		FU5T-14A624-C*(296) 21 FU5T-14A624-C*(297) 22	9 9	10 11 12 13 1	5   16   17   18   19   2         5   16   17   18   19   2         5   16   17   18   19   2			34 600 35 2A0 *(296) 34 600 35 2A0 *(297)	
FU5T-14A624-C*(032) 16 FU5T-14A624-C*(033) 29 FU5T-14A624-C*(034) 27		9 10	12   15	1118119 20 21  2	23 24 26 27 23 24 26 27	8 29 30 31 32 33	34 600 35 2A0 *(032) 600 35 2A0 *(033) 600 35 2A0 *(034)	FU5T-14A624-C*(165) 9 FU5T-14A624-C*(166) 8 FU5T-14A624-C*(167) 8	3 4 6 7 8	9   11   12   13	14   15	19 20      22       19 20      21 22       19 20      22	2 23 24 25 26 2 23 24 25 26 2 23 24 25 26	27 28 29 30 3 27 28 29 30 3	32 34 600 35 2A0 *( 65) 31 32 33 34 600 35 2A0 *( 66) 31 32 33 34 600 35 2A0 *( 67)		FU5T-14A624-C*(298) 21 3 4 FU5T-14A624-C*(299) 14 1 2 4 FU5T-14A624-C*(300) 23 1 4	7 8 9	10 13 1	5     16     17     19     20     21       16     17     19     20     21	24 24 24 24	29 30 31 32 33	600 35 2A0 *(298) 600 35 2A0 *(299) 600 35 2A0 *(300)	
FU5T-14A624-C*(034) 24 FU5T-14A624-C*(036) 26	1 2	7	13 15 16	19 20 2	23 24 27 27 23 24 27		600 35 2A0 *(035) 600 35 2A0 *(036)			3 9   I I   I 3	14   15   17   18	19 20 22	2 23 24 25 26	27 28 29 30 3 27 28 29 30 3	3  32 33 34 600 35 2A0 *( 68) 3  32 33 34 600 35 2A0 *( 69)		FU5T-14A624-C*(301) 19 FU5T-14A624-C*(302) 11 1 2 4	6 7 8 9	10 11 12 13 1	5   6   17   18   19   2         5   17   19   20   2	3 24 26 27 28	31 33 3 29 30 31 32 33	34 600 35 2A0 *(30 ) 600 35 2A0 *(302)	
FU5T-14A624-C*(037) 27 FU5T-14A624-C*(038) 24	1 2		13 16	17 20	23 24 27 27		600 35 2A0 *(037) 600 35 2A0 *(038)		3 4 7 8	9 11 13	14   16   7   18	19 20 21 22 19 20 21 22	2 23 24 25 26 2 23 24 25 26	27 28 29 30 3 27 28 29 30 3	3   32   33   34   600   35   2A0   * (   70 )   3   32   33   34   600   35   2A0   * (   71 )		FU5T-14A624-C*(303) 20 1 4 FU5T-14A624-C*(304) 7 4	5 6 8 9		17     19     20     2       5     18     19     20     22     2       5     18     19     20     22     2	3     24     26     27     28       3     24     25     26     27     28       3     24     25     26     27     28	29 30 31 32 33 3	600 35 2A0 *(303) 34 600 35 2A0 *(304)	
FU5T-14A624-C*(039) 22 FU5T-14A624-C*(040) 26 FU5T-14A624-C*(041) 33	2 3 4 5		12   16		23 24 27 27		600 35 2A0 *(039) 600 35 2A0 *(040) 600 35 2A0 *(04 )	FU5T-14A624-C*(174) 22	3 4 6		4     5     6     7     8	9   20   2     22   9   20   2     22   9	2 23 24 25 26	27 28 29 30 3 27 28 29 30 3 27 28 29	31 32 33 34 60013512A01*(172) 31 32 33 34 60013512A01*(173) 60013512A01*(174)		FU5T-14A624-C*(306) 22 4 FU5T-14A624-C*(307) 28 4	5 6 7 8 9 5 8 9	11 12 13	20		32 3	34 600 35 2A0 *(306) 600 35 2A0 *(307)	
FU5T-14A624-C*(042) 23 FU5T-14A624-C*(043) 27	1 2 3 4 5		1 16	17 19 2	24 25 27 23 24 27		600 35 2A0 *(042) 600 35 2A0 *(043)	FU5T-14A624-C*(175)	3 4 6	11	14 16 17 18	19 20 22	2 23 24 25 26	27 28 29 30 3	31 32 33 34 60013512A01*(175)		FU5T-14A624-C*(308)	5 6 7 8 9		22 2	3 24 25 26 27 28	29 30 31 32 33 3	34 600 35 2A0 *(308) 34 600 35 2A0 *(309)	
	<del>-                                     </del>	<del>-                                     </del>	<del>                                     </del>	17     20       17     20       17     20		<del>                                     </del>	600 35 2A0 *(044) 600 35 2A0 *(045)	FU5T-14A624-C*(178) 13 FU5T-14A624-C*(178) 24									FU5T-14A624-C*(311)	6 7 8 9		22 2	3 24 25 26 27 28	29 30 31 32 33 3	34 600 35 2A0 *(3 0) 34 600 35 2A0 *(3 1) 34 600 35 2A0 *(3 2)	K
FU5T-14A624-C*(047) 24	1 2 5		1 1 2   1 6 1	17	24 25 27		60013512A01*(047)	FU5T-14A624-C*(180) 20 FU5T-14A624-C*(181) 12	4 7 4 7	9 10 11 12 13	18	19 20 21	26	27 28 29 30 3 27 28 29 30 3	31 32 33 60013512A01*(180) 31 32 33 60013512A01*(181)		FU5T-14A624-C*(313) 21 1 2 FU5T-14A624-C*(314) 22 1 2	6 7 8 9		22		29 30 31 32 33 3 29 30 31 32 33 3	34 600 35 2A0 *(3 3) 34 600 35 2A0 *(3 4)	
FU5T-14A624-C*(049) 27 FU5T-14A624-C*(050) 28	2 2			17     19     20     2       17     19     2	23 24 27 23 24 27		600 35 2A0 *(049) 600 35 2A0 *(050)	FU5T-14A624-C*(182) 2 FU5T-14A624-C*(183) 19	3     4     5     6     7     8       3     4     5     8	9 10 11 12 13	14 15 16 17 18	20 22	2 23 24 25 26 2 23 25 26	27 28 29 30 3			FU5T-14A624-C*(315) 27 1 2 FU5T-14A624-C*(316) 15 4	6 7 8 9 5 8 9	13141	5 18 19 20 22 2	3 24 25 26 27 28	29 32	34 600 35 2A0 *(3 5) 600 35 2A0 *(3 6)	
FU5T-14A624-C*(051) 32 FU5T-14A624-C*(052) 24 FU5T-14A624-C*(053) 25	1 2 5	11	1 1 2 1 6	20	24 25 27 24 25 27		60013512A01*(051) 60013512A01*(052) 60013512A01*(053)	FU5T-14A624-C*(185)   12	3 4 5 6 7 8	9 10 11 12 13	4   5   17   8         4   5   17   8         4   5   17   8	19 20 22	2 23 24 25 26 25 26	27 28 29 30 3 27 28 29 30 3	31 32 33 34 60013512A01*(184) 31 32 33 34 60013512A01*(185)		FU5T-14A624-C*(318) 7 3 4 FU5T-14A624-C*(319) 21 2 3 4	5 6 8 9		5   17   18   19   20   22   2   5   16   17   18   21	3 24 25 26 27 28	29 30 31 32 33 3	34 600 35 2A0 *(3 8) 600 35 2A0 *(3 9)	
FU5T-14A624-C*(054) 7 FU5T-14A624-C*(055) 24	4 5 (	6 7 8 9 11	1 12 13 14 15	18 19 20 22 2	23 24 25 26 27 28	8 29 30 31 32 33 30 31 32 33	34 600 35 2A0 *(054) 600 35 2A0 *(055)	FU5T-14A624-C*(187) 23 FU5T-14A624-C*(188) 26	5 6	10 11 12 13	1415 18	19 20			600 35 2A0 *( 87) 600 35 2A0 *( 88)		FU5T-14A624-C*(321) 7 4	5     6     7     8     9       5     6     7     8     9	111213141	5     16     18     19     20     21     22     2       5     18     19     20     22     2	3 24 25 26 27 28 3 24 25 26 27 28	29 30 31 32 33 3 29 30 31 32 33 3	34 600 35 2A0 *(320) 34 600 35 2A0 *(321)	
FU5T-14A624-C*(056) 8 FU5T-14A624-C*(057) 10	4 5 (	6     7     8     9       6     7     8     9     1	13 14 15 16	18   19   20   21   22   2   18   19   20       22   2	23 24 25 26 27 28 23 24 25 26 27 28	8     29     30     31     32     33       8     29     32	600 35 2A0 *(056) 34 600 35 2A0 *(057)	FU5T-14A624-C*(190) 21 1	4 7	101112		22	2 23 26	28 30 3	31 32 60013512A01*(190)		FU5T-14A624-C*(322)   17     3	6 7 8 9	10	22 2	3     24     25     26     28       24     26     28	29 30 31     33 3       29 30 31     33 3	34 600 35 2A0 *(322) 34 600 35 2A0 *(323)	
	3 4 5	6 7 8 9 10	4   5   1	17 18 19 20 22 2	23 24 25 26 27 28	8 29 30 31 32 33	34 600 35 2A0 *(059)	FU5T-14A624-C*(192) 9 FU5T-14A624-C*(193) 13	5 6 7 8	9 10	1415 1718	19 20 22	2 23 24 25 26	27 28 29 30 3	31 32 33 34 60013512A01*(192) 31 32 33 34 60013512A01*(193)		FU5T-14A624-C*(324) 19 3 FU5T-14A624-C*(325) 23 3 FU5T-14A624-C*(326) 17 2 3 4	6 7 8 9		5   6   19   20	24 26 28	30 31 33	600 35 2A0 *(325)	
FU5T-14A624-C*(061) 13 FU5T-14A624-C*(062) 24	4 5	6 7 8 9 8 9 III	131415	18 19 20 22 2	23 24 25 26 27 28	8 29 32 33	600 35 2A0 *(06 ) 34 600 35 2A0 *(062) 34 600 35 2A0 *(063)	FU5T-14A624-C*(194) 19 FU5T-14A624-C*(195) 25 1 2	3 4	111213	16	20 22	2 23 26	27	34 600 35 2A0 *( 94)		FU5T-14A624-C*(327) 14 4 FU5T-14A624-C*(328) 14 4	5 6 7 8 9 5 6 7 8 9		5   16   17   18   19   20   2	25 26 28 25 26 27	30 31 32 33 30 31 32 33		
FU5T-14A624-C*(064) 10	4 5	5 7 8 9	13 14 15	18 19 20 22 2	23 24 25 26 27 28	8 29 30 31 32 33	60013512A01*(064)	FU5T-14A624-C*(198) 18	6 7 8	3 9			23 24 25 26	27 28 29 30 3	31 32 33 34 60013512A01*(196) 31 32 33 34 60013512A01*(197) 31 32 33 34 60013512A01*(198)		FU5T-14A624-C*(329) 22 FU5T-14A624-C*(330) 24 FU5T-14A624-C*(331) 16	6 6 7		5   6   17   18   19   20   2	25   26   27     25   26   27   28	29 30 31 32 33 3	600 35 2A0 *(329) 600 35 2A0 *(330) 34 600 35 2A0 *(331)	
FU5T-14A624-C*(066) 21 FU5T-14A624-C*(067) 23	1 2 3 4 5	7 8 11	1 12	17 1920 2	23 25 27 25 27		60013512A01*(065) 60013512A01*(066) 60013512A01*(067) 60013512A01*(069) 60013512A01*(070) 60013512A01*(071)		6 7 0						COOL3513401*(100)		FU5T-14A624-C*(332) 23 2 3 FU5T-14A624-C*(333) 31 3	6 7 8	12	21	25 26 27	31	600 35 2A0 *(332) 600 35 2A0 *(333)	
H FU5T-14A624-C*(068) 31 FU5T-14A624-C*(069) 29 FU5T-14A624-C*(070) 22	3 3	7 7	15 15		24 26	2222	600 35 2A0 *(068) 600 35 2A0 *(069) 600 35 2A0 *(070)	FU5T-14A624-C*(200) 23 FU5T-14A624-C*(201) 22 FU5T-14A624-C*(202) 32 1 2 FU5T-14A624-C*(203) 26 FU5T-14A624-C*(204) 7 1 2				20 22	23 24 25 26	27 28 29 30 3	31 32 33 34 60013512A01*(201) 60013512A01*(202)		FU5T-14A624-C*(334) 20   2 3 4 FU5T-14A624-C*(335) 23   2 FU5T-14A624-C*(336)   2 3 4	6	101112 141	16 17     19 20     2       17     20       5     17 18 19     2	3 24 25 26 27 28	29 31 32 33 3	600 35 2A0 *(334) 600 35 2A0 *(335) 34 600 35 2A0 *(336)	
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	<del>-                                    </del>	<del></del>	<del></del>	<del>-                                     </del>	<del>-                                     </del>	<del></del>	600 35 2A0 *(080) 600 35 2A0 *(08 ) 34 600 35 2A0 *(082)	FU5T-14A624-C*(213)  9	3 4 6 7		4     5     6     7     8	20 21 22	2 23 24 25 26	27 28 29 30 3	31 32 33 34 600 135 12A0 1 * (213) 34 600 135 12A0 1 * (214)		FU5T-14A624-C*(346) 25 3 FU5T-14A624-C*(347) 18 2 3 4 FU5T-14A624-C*(348) 30 3	7 8 9		5 1920	24   26   28     24   25		600 35 2A0 *(346) 34 600 35 2A0 *(347) 600 35 2A0 *(348)	
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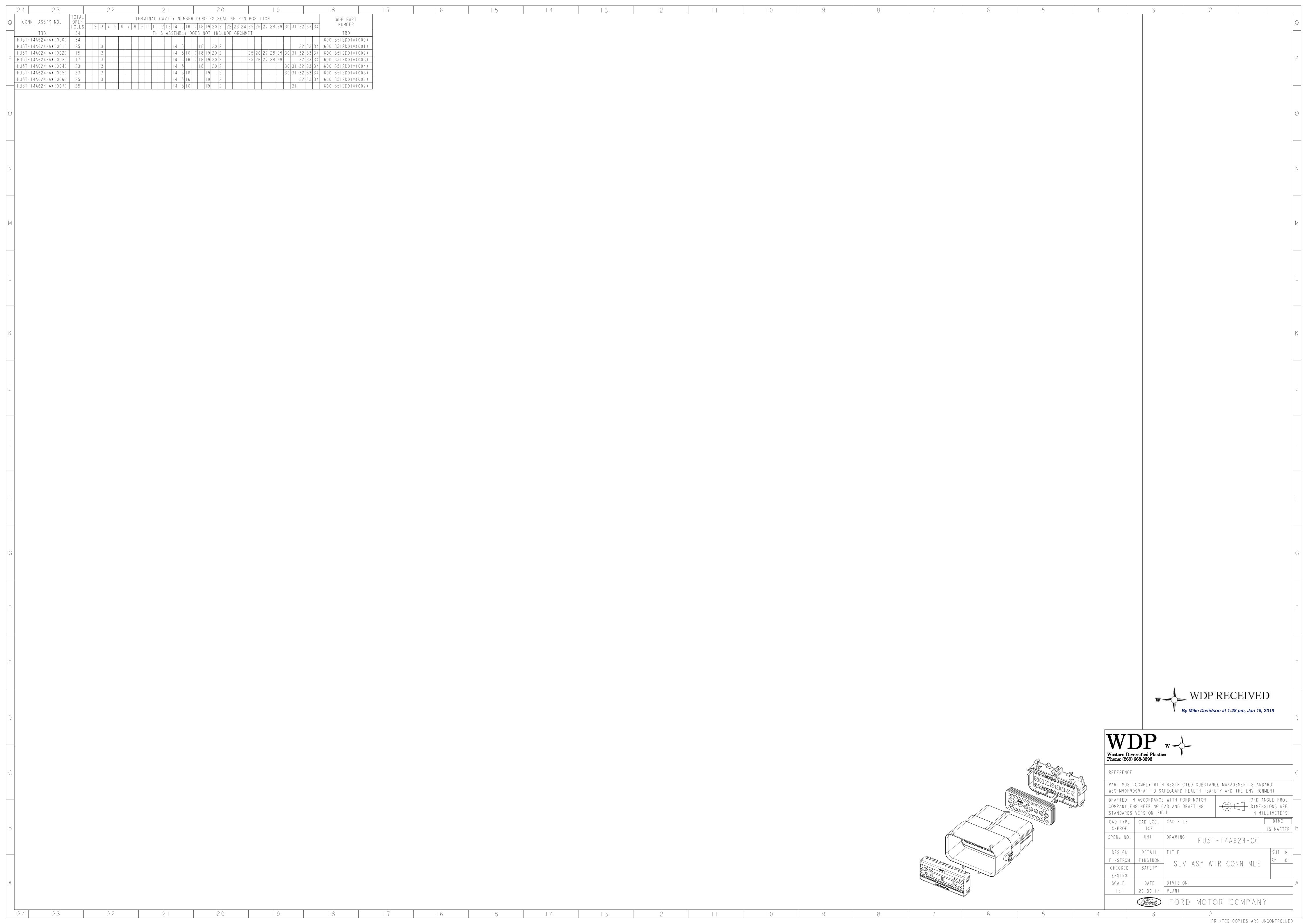
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1 0 0 1 1 1 1 1 1 0 1 0 0 0 0 7 1 2 0	<del>                                     </del>	6 7 8 9 10 1	1 13 14 15 16	20 21	23 24 25 26 27 28	3 2 9 3 2 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3		FU5T-14A	0210101	<del>                                     </del>	<del>                                     </del>				23 24 25	26 27 28	34	00010012/01 (010)		FU5T-14A624-C*(650) 22 FU5T-14A624-C*(651) 25 3			17 18 19 20 21 22 2	3 24 25 28	29 32	600 35 2A0 *(650) 600 35 2A0 *(651)	
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24 23	22		2	20		19	18	7	4		13	12		0 9 8 7 6 5 4 3 2
CONN. ASS'Y NO. OPEN HOLES	S I 2 3 4 5	6 7 8 9 10	CAVITY NUMBER	17 18 19 20 21	22 23 24 25 26	27 28 29 30 31	WDP PART NUMBER 32 34 60013512A01*(A91)	CONN. ASS'Y NO. OPEN HOLES   2 3 4 5 6 7   FU5T-14A624-C*(C24)   10   1 2 3 4 5 6 7	ERMINAL CAVITY NUMB 8 9 10 11 12 13 14 15 8 9 10 11 12 13 14 15	5   16   17   18   19   20	2   22   23   24   25   2	26 27 28 29 30 31	WDP PART NUMBER 32 60013512A01*(C24)	CONN. ASS'Y NO.   TERMINAL CAVITY NUMBER DENOTES SEALING PIN POSITION   WDP PART   NUMBER   N
FU5T-14A624-C*(A92) 18 FU5T-14A624-C*(A93) 20	I     2     3     4     5	6 7 8 6 7	16	17	23 24 25 26	31	32 34 600 35 2A0 *(A92) 32 33 34 600 35 2A0 *(A93)	FU5T-14A624-C*(C25) 26   6   FU5T-14A624-C*(C26)   17   1   4   5   6   7	8 9 13		25 25/2	28 29 31 26 27 28 29 30 31	32 600 35 2A0 *(C25) 32 33 600 35 2A0 *(C26)	FU5T-14A624-C*(D58)     28     67     17     2021     28     60013512A01*(D58)       FU5T-14A624-C*(D59)     21     67     10111213     17     2021     25     2829     32     60013512A01*(D59)
P FU5T-14A624-C*(A94) 27 FU5T-14A624-C*(A95) 25 FU5T-14A624-C*(A96) 25	1 2		16   16	1	23 23 26		32 33 34 600   35   2A0   * (A94) 32 33 34 600   35   2A0   * (A95) 32 34 600   35   2A0   * (A96) 32 34 600   35   2A0   * (A97)	FU5T-14A624-C*(C27) 28   6   6   FU5T-14A624-C*(C28)   19   1   4   5   6   7   FU5T-14A624-C*(C29)   27   1     6	9		25 2 23 25 2	26 27 29 30 31 28 28	32 600 35 2A0 *(C27) 32 33 600 35 2A0 *(C28) 32 33 600 35 2A0 *(C29)	FU5T-14A624-C*(D60) 22   2   6   10   1   17   20   21   26   27   28   32   600  35  2A0  * (D60)   FU5T-14A624-C*(D61) 24   2   10   11   12   3   17   26   27   28   32   600  35  2A0  * (D61)   FU5T-14A624-C*(D62) 25   2   10   11   17   26   27   28   32   600  35  2A0  * (D62)   FU5T-14A624-C*(D63) 20   20   20   20   20   20   20   20
FUST-14A6Z4-C*(A98)   Z3					[23]		32 33 34  bUUI3312AUI*(A98)	FU5T-I4A624-C*(C30)       I5       6       7         FU5T-I4A624-C*(C3I)       I7       6       7	8   9   10   11   12   13   14   15	5   6   7   8   9   20   5   6   7   8   9   20   5   6   7   8   9   20   5   6   7   7   7   7   7   7   7   7   7	2   2 2 2 2   2   2   2	28 29	600 35 2A0 *(C30) 600 35 2A0 *(C31)	FU5T-14A624-C*(D63) 20   2   6 7   11   2   3   17   20   21   26   27   28   32   600   35   2   2   2   3   3   3   3   3   3   3
FUST-14A624-C*(A99) 19 FUST-14A624-C*(B00) 15 FUST-14A624-C*(B01) 17	1 2 3 4 5	6 7 8	16		24 25	29   31	32 34 600 35 2A0 *(A99) 32 34 600 35 2A0 *(B00) 32 33 34 600 35 2A0 *(B01)	FU5T-14A624-C*(C32)	8 9 10 11 12 13 14 15	5   6   7   18   9   20   5   16   17   18   19   20   16   19   20	21 22 23	28 29 28 29 31	600 35 2A0 *(C32) 600 35 2A0 *(C33) 34 600 35 2A0 *(C34)	
FU5T-14A624-C*(B02) 23  FU5T-14A624-C*(B03) 16	1 2 3 4 5	6 7 8	16	17	24 25 24 25 26	31 31 31	32 33 34 600 35 2A0 *(B02) 32 34 600 35 2A0 *(B03)	FU5T-14A624-C*(C35) 21 4 5 6	8 9 10 11 12 9 10 12 13	16	22 23 25 2	26     27     28       26     27     28     30       30     31	34 600 35 2A0 *(C35) 32 33 34 600 35 2A0 *(C36) 32 33 34 600 35 2A0 *(C37)	
FU5T-14A624-C*(B04) 15 FU5T-14A624-C*(B05) 17 FU5T-14A624-C*(B06) 17	1 2 4	8	12	17 18     20       17 18     20       17 18     20	22 23 24 25 26 22 23 24 25 26 22 23 24 26		33 34 600   35   2A0   * (B04) 33 34 600   35   2A0   * (B05) 33 34 600   35   2A0   * (B06)	FU5T-14A624-C*(C37)       8       1       2       4       5       6         FU5T-14A624-C*(C38)       11       1       4       5       6         FU5T-14A624-C*(C39)       11       1       2       4       5       6	8 9 10 12 13	17   18   20   17   18   20	22 23 24 25 2	26 27 28 30 31	32 33 34 60013512A01*(C37) 32 33 34 60013512A01*(C38) 32 33 34 60013512A01*(C39)	
FU5T-14A624-C*(B07) 13 FU5T-14A624-C*(B08) 16 FU5T-14A624-C*(B09) 18 FU5T-14A624-C*(B10) 33	1 2 4	8 9 10	12   13	17 18     20       17 18     20       17 18     20	22 23 24 25 26 22 24 26 22 24 25 26	27 28 29 30 27 28 29 30 3 27 28 29 30	33 34 600 35 2A0 *(B07) 33 34 600 35 2A0 *(B08) 33 34 600 35 2A0 *(B09)	FU5T-14A624-C*(C40)	9 10 12 13		22 23 25 2 22 24 25 2 22 25 2	26 27 28 29 30 31	32 33 34 600   35   2A0   * (C40) 32 33 34 600   35   2A0   * (C41) 32 33 34 600   35   2A0   * (C42)	
N FU5T-14A624-C*(BII) 26			14		25		600 35 2A0 *(B 0) 600 35 2A0 *(B 0)	FU5T-14A624-C*(C42)       13       1       4       5       6         FU5T-14A624-C*(C43)       13       1       4       5       6         FU5T-14A624-C*(C44)       10       1       2       4       5       6		<del></del>		<del></del>	32 33 34 600 I 35 I 2 A 0 I * (C 4 4)	
FU5T-14A624-C*(B12) 28 FU5T-14A624-C*(B13) 31 FU5T-14A624-C*(B14) 15	1 2	9 10	12	20	25 26 22 23 24 25 26	5 27 28 29 30	600 35 2A0 *(B  ) 600 35 2A0 *(B 3) 33 34 600 35 2A0 *(B 4)	FU5T-14A624-C*(C47) 31	8 9 10 12 13	20	21 23		32 33 34  600 35 2A0 *(C45) 600 35 2A0 *(C46) 600 35 2A0 *(C47)	
FU5T-14A624-C*(B15) 14 FU5T-14A624-C*(B16) 18 FU5T-14A624-C*(B17) 15			12 13				33 34 600 35 2A0 *(B 5) 33 34 600 35 2A0 *(B 6) 33 34 600 35 2A0 *(B 7)	FU5T-I4A624-C*(C48) 22 5 6 FU5T-I4A624-C*(C49) 24 FU5T-I4A624-C*(C50) 27		17	2425	27 28 31	32 600 35 2A0 *(C48) 32 600 35 2A0 *(C49) 32 600 35 2A0 *(C50)	
FU5T-14A624-C*(B18) 17 FU5T-14A624-C*(B19) 31			12			27 28 29 30	33 34 600 35 2A0 *(B 8) 600 35 2A0 *(B 9)	FU5T-14A624-C*(C51) 24 5 6 FU5T-14A624-C*(C52) 26		17	24 25	27 28 31 27 28 31	32 600 35 2A0 *(C5 ) 32 600 35 2A0 *(C52)	
FU5T-14A624-C*(B21) 29 FU5T-14A624-C*(B22) 26		9 10	4   4	17	25 25	27 28 30	60013512A01*(B22)	FU5T-14A624-C*(C54) 26 FU5T-14A624-C*(C55) 23	9 10 14	17 20	24 25 2	26 31 26 27 28 31	32 600 35 2A0 *(C54) 32 600 35 2A0 *(C55)	
FU5T-14A624-C*(B23) 16 FU5T-14A624-C*(B24) 15 FU5T-14A624-C*(B25) 18	1 2 4	9 10	12 13	17 18 20	23 24	27 28 29 30	33 34 600 35 2A0 *(B23) 33 34 600 35 2A0 *(B24) 33 34 600 35 2A0 *(B25)	FU5T-14A624-C*(C56)       25         FU5T-14A624-C*(C57)       9       1       2       4       5       6         FU5T-14A624-C*(C58)       9       1       2       4       5       6		17 20	24 2	26 27 28 31	32 600 35 2A0 *(C56)	
FU5T-14A624-C*(B26) 17 FU5T-14A624-C*(B27) 17	1 2 4	8	12 13	17 18 20	2324	27 28 29 30	33 34 600 35 2A0 *(B26) 33 34 600 35 2A0 *(B27)	FU5T-14A624-C*(C59) 24   2   4   5   6   7   FU5T-14A624-C*(C60) 25   4   5   6   7	8 9 10	18			600 35 2A0 *(C59) 600 35 2A0 *(C60)	
	3 3	9 9			24	29	33 34 600 35 2A0 *(B28) 34 600 35 2A0 *(B29) 600 35 2A0 *(B30)	FU5T-14A624-C*(C62) 21 1 2 3 6 FU5T-14A624-C*(C63) 23 1 2 3 6	8   11   13   8   11   13	16 19	2	26 28 29 30	600 35 2A0 *(C62) 600 35 2A0 *(C63)	
FUST-1/162/1-(*(B31)) 26	3	a		19	2.1	29	34 600 35 2A0 *(B3 ) 600 35 2A0 *(B32)	FU5T-I4A624-C*(C64)       I9       I       2       3       6       7         FU5T-I4A624-C*(C65)       22       I       2       3       6	8 9 10 11 13	16     18       16     19	2	26 29 30	600 35 2A0 *(C64) 600 35 2A0 *(C65)	
FU5T-14A624-C*(B35)   8	1 2 3 4 5	6 7 8 9 10	1111213141516	7	22   23	28 29 30 31	32 33 34  600 35 2A0 *(B35)	FU5T-14A624-C*(C66) 23 1 2 4 5 6 7 FU5T-14A624-C*(C67) 20 1 2 3 6 6	8 9 10 13	16 19	24 25 2	26 2930	60013512A01*(C66) 60013512A01*(C67)	
K FU5T-14A624-C*(B36) 19 FU5T-14A624-C*(B37) 19 FU5T-14A624-C*(B38) 20	1 2 3	8 9 10 8 9 10 8 9 10	11 12 13	19 20	23 22 23	28 29 30 31 28 29 30 31	34 600 35 2A0 *(B36) 32 33 34 600 35 2A0 *(B37) 34 600 35 2A0 *(B38)	FU5T-14A624-C*(C69)	10   15	5     16     17     18     20       5     16     17     18     20       5     16     17     18     20	22 23 24 25 22 23 24 25	29	33 34 600 35 2A0 *(C69) 33 34 600 35 2A0 *(C70)	K
FU5T-14A624-C*(B39) 20 FU5T-14A624-C*(B40) 22		8 9 10	1112 16	1920	26	27 28 29 30	34 600 35 2A0 *(B39) 34 600 35 2A0 *(B40)	FU5T-14A624-C*(C72)	10 12 15	5   6   17   18   20 5   6   17   18   20	22 23 22 23		32 33 34 60013512A01*(C72) 33 34 60013512A01*(C72) 33 34 60013512A01*(C73)	
FU5T-14A624-C*(B41) 19 FU5T-14A624-C*(B42) 20 FU5T-14A624-C*(B43) 20	3 4 5 3 4 5 4 5	8 8		17	23 25 23 25 24 25	27 28 29 27 28 29	600 35 2A0 *(B4 ) 600 35 2A0 *(B42) 600 35 2A0 *(B43)	FU5T-14A624-C*(C74)   1   1   2   3   4   5   6   7     FU5T-14A624-C*(C75)   23     FU5T-14A624-C*(C76)   20     FU5T-14A624-C*(C76)   20   FU5T-14A624-C*(C76)   20     FU5T-14A624-C*(C76)   20     FU5T-14A624-C*(C76)   20     FU5T-14A624-C*(C76)   20     FU5T-14A624-C*(C76)   20     FU5T-14A624-C*(C76)   20     FU5T-14A624-C*(C76)   20     FU5T-14A624-C*(C76)   20     FU5T-14A624-C*(C76)   20     FU5T-14A624-C*(C76)   20     FU5T-14A624-C*(C76)   20     FU5T-14A624-C*(C76)   20     FU5T-14A624-C*(C76)   20     FU5T-14A624-C*(C76)   20     FU5T-14A624-C*(C76)   20     FU5T-14A624-C*(C76)   20     FU5T-14A624-C*(C76)   20     FU5T-14A624-C*(C76)		5   16   17   18   20 5   16   17   18   20	22 23 24 25 2 22 23 24 25 2	26 27 28 29 31 26 27 28 29	32 33 34 600 I 35 I 2 A 0 I * (C 7 4) 34 600 I 35 I 2 A 0 I * (C 7 5) 34 600 I 35 I 2 A 0 I * (C 7 6)	
FU5T-14A624-C*(B44) 21 FU5T-14A624-C*(B45) 21 FU5T-14A624-C*(B46) 19	4 5	8 10	12 13 15	20	24 25 26 25 26	27 28 29 30 30 30 30	32 33 34 600   35   2A0   * (B44) 32 33 34 600   35   2A0   * (B45)	FU5T-14A624-C*(C77) 21 1 2 FU5T-14A624-C*(C78) 18 4 5 6 7 FU5T-14A624-C*(C79) 22	10   15	5     16     17     18     20       5     16     17     18     20       5     16     17     18     20	22 23 24 25	26 27 28	34 600 35 2A0 *(C77) 33 34 600 35 2A0 *(C78) 33 34 600 35 2A0 *(C79)	J
FU5T-14A624-C*(B47) 2 FU5T-14A624-C*(B48) 14	I     2     3     4     5       I     2     3     4     5	6 7 8 9 10	11 12 13 14 15 16	17     18     19     20     21       17     18     19     20     21	22 25 26 22 25 26	28 29 30 31	32 33 34 600 35 2A0 *(B47) 32 600 35 2A0 *(B48)	FU5T-14A624-C*(C80) 21 FU5T-14A624-C*(C81) 17 1 2 3 4 5 6 7	8 10 15	5   6   7   8   20 5   6   7   20	22 23 24 25 2	26 27 28 29	34 600 35 2A0 *(C80) 33 600 35 2A0 *(C8 )	
FU5T-14A624-C*(B49) 22 FU5T-14A624-C*(B50) 24 FU5T-14A624-C*(B51) 23	4 5	7 8 10	11 12 15		24 25	28 30 28 30	32 33 600 35 2A0 *(B49) 32 33 600 35 2A0 *(B50) 32 33 600 35 2A0 *(B5 )	FU5T-14A624-C*(C82)	8				33 600 35 2A0 *(C82) 33 600 35 2A0 *(C83) 33 600 35 2A0 *(C84)	
FU5T-14A624-C*(B52) 25 FU5T-14A624-C*(B53) 20	4 5 4 5	7 8 6 7 8	11 13	18 19 20	23	<del>                                      </del>	600 35 2A0 *(B52) 33 34 600 35 2A0 *(B53)	FU5T-14A624-C*(C85)       17       1       2       3       4       5       6       7         FU5T-14A624-C*(C86)       20       4       5       6       7	8 10 15 8 10 15	5     16     17     20       5     16     17     20	23 24 25 23 24 25		33 600 35 2A0 *(C85) 33 600 35 2A0 *(C86)	
FU5T-14A624-C*(B54) 17 FU5T-14A624-C*(B55) 30 FU5T-14A624-C*(B56) 29	2 4 5	6 8 6					33 34 600   35   2A0   * (B54) 600   35   2A0   * (B55) 600   35   2A0   * (B56)	FU5T-I4A624-C*(C88)       I6       I       2       3       4       5       6       7         FU5T-I4A624-C*(C89)       I9       4       5       6       7		5     16     17     20       5     16     17     20	23 24 25 2 23 24 25 2	26     27     28       26     27     28	600 35 2A0 *(C87) 600 35 2A0 *(C88) 600 35 2A0 *(C89)	
FU5T-14A624-C*(B57) 26 FU5T-14A624-C*(B58) 24 FU5T-14A624-C*(B59) 19	2 3	6		19	24 25 26		600 35 2A0 *(B57) 600 35 2A0 *(B58) 600 35 2A0 *(B59)	FU5T-14A624-C*(C91) 23 4 5 6 7	8   10   8   8   10   11   12   12   13   14   15   15   15   15   15   15   15		23 24 25 2	26 27 28	33 600 35 2A0 *(C90) 600 35 2A0 *(C9 ) 600 35 2A0 *(C92)	
FU5T-14A624-C*(B60) 21 FU5T-14A624-C*(B61) 16	2 3	6 8 6 7 8 9 IO		18 19	2 4 2 5 2 6 2 4 2 5 2 6	29 30 29 30	600 35 2A0 *(B60) 600 35 2A0 *(B6 )	FU5T-14A624-C*(C93) 29 2	9 14	19	23	28 29 30 31	600 35 2A0 *(C93)	H
FU5T-14A624-C*(B62) 15 FU5T-14A624-C*(B63) 19 FU5T-14A624-C*(B64) 18	1 2 3	6 8		19	24 25 26	28 29 30	600 35 2A0 *(B62) 600 35 2A0 *(B63) 600 35 2A0 *(B64)	FU5T-14A624-C*(C95) 31 FU5T-14A624-C*(C96) 21 5 6 FU5T-14A624-C*(C97) 23	9   10       14	1/     20	24   2	26 27 28     31	32      600 35 2A0 *(C97)	
FU5T-14A624-C*(B65)   17	1 2 3	6 7 8 9 10		18 19	2 4 2 5 2 6 2 4 2 5 2 6	28 28 27 28	600 35 2A0 *(B65) 600 35 2A0 *(B66) 600 35 2A0 *(B67)	FU5T-14A624-C*(C98)	9 10 12 15	17 18     20       5 16 17 18     20       5 16 17 18     20	22 23 24 25	26 27 28 29 30 31	32 33 34 600   35   2A0   * (C98) 32 33 34 600   35   2A0   * (C99) 32 33 34 600   35   2A0   * (D00)	
FU5T-14A624-C*(B68) 31 FU5T-14A624-C*(B69) 28				20	25	31	32 600 35 2A0 *(B68) 32 600 35 2A0 *(B69)	FU5T-14A624-C*(D01) 21 FU5T-14A624-C*(D02) 19 1 2	10 12 15	5   6   7   8   20 5   6   7   8   20	22 23 24 25 2	26 27 28	32 33 34 600   35   2A0   * (D0   ) 34 600   35   2A0   * (D02)	
FU5T-14A624-C*(B70) 27 FU5T-14A624-C*(B71) 29 FU5T-14A624-C*(B72) 27	5	9 10			24 25 24	27 28 31	32 600 35 2A0 *(B70) 32 600 35 2A0 *(B71) 32 600 35 2A0 *(B72)	FU5T-14A624-C*(D03) 30 FU5T-14A624-C*(D04) 29 FU5T-14A624-C*(D05) 17 4 5		5 20	22 23 24 25 2	30 31	33 600 35 2A0 *(D03) 33 600 35 2A0 *(D04) 32 34 600 35 2A0 *(D05)	
FU5T-14A624-C*(B73) 29 FU5T-14A624-C*(B74) 25 FU5T-14A624-C*(B75) 27	5 5	6 9 10			25	27 28 31	32 600 35 2A0 *(B73) 32 600 35 2A0 *(B74) 32 600 35 2A0 *(B75)	FU5T-14A624-C*(D06) 32 FU5T-14A624-C*(D07) 25 4 5		18 19 20		30 31	600 35 2A0 *(D06) 33 600 35 2A0 *(D07) 33 600 35 2A0 *(D08)	
FU5T-14A624-C*(B76) 13 FU5T-14A624-C*(B77) 11	1 2 5	9 10	12	17 18     20       17 18     20       17 18     20	22 23 24 25 26	27 28 29 30 31	32 33 34 600 35 2A0 *(B76) 32 33 34 600 35 2A0 *(B77)	FU5T-14A624-C*(D08) 24 4 5 FU5T-14A624-C*(D09) 27 4 5 FU5T-14A624-C*(D10) 16 4 5	8 9 11 13 14 15	18 19 20	22 23 24 25 2	26 27	600 35 2A0 *(D09) 32 600 35 2A0 *(D10)	
FU5T-14A624-C*(B78) 14 FU5T-14A624-C*(B79) 16 FU5T-14A624-C*(B80) 14	1     2       1     2       1     2       5	6	12 12	17     18     20       17     18     20       17     18     20	22     24     25     26       22     24     25     26       22     24     25     26	9 2 1 28 29 30 3 1       5 27 28 29 30 3 1       6 27 28 29 30 3 1	32 33 34 600   35   2A0   * (B78) 32 33 34 600   35   2A0   * (B79) 32 33 34 600   35   2A0   * (B80)	FU5T-14A624-C*(DII)       23       5       6         FU5T-14A624-C*(DI2)       22       5       6         FU5T-14A624-C*(DI3)       24       5	10	5   16   17   18   19   20 5   16   17   18   19   20 5   17   19	25   2   21   25   2   24   25	26 27	600 35 2A0 *(D  ) 600 35 2A0 *(D 2) 32 33  600 35 2A0 *(D 3)	F
FU5T-14A624-C*(B81) 15 FU5T-14A624-C*(B82) 13 FU5T-14A624-C*(B83) 11	1 2 5	6 6	12	17     18     20       17     18     20       17     18     20       17     18     20	22 23 24 25 26	27 28 29 30 3 I 27 28 29 30 3 I 27 28 29 30 3 I	32 33 34 600 35 2A0 *(B8 ) 32 33 34 600 35 2A0 *(B82) 32 33 34 600 35 2A0 *(B83)	FU5T-14A624-C*(D14) 25 FU5T-14A624-C*(D15) 30 FU5T-14A624-C*(D16) 29	10   15	5 17 19	2425	28 30 31	32 33 600 35 2A0 *(D 4) 33 600 35 2A0 *(D 5) 33 600 35 2A0 *(D 6)	
FU5T-14A624-C*(B84)   12 FU5T-14A624-C*(B85)   13	1     2     4     5       1     2     4     5       1     2     4     5	6 9 10	12 13	17     18     20       17     18     20	24 25	27 28 29 30 31	32 33 34 60013512A01*(B83) 32 33 34 60013512A01*(B84) 32 33 34 60013512A01*(B85)	FU5T-14A624-C*(D17) 17 4 5 FU5T-14A624-C*(D18) 14 4 5	8 9	5 20	22 23 24 25 2	26 27 30 31 26 27 30 31	32 34 600 35 2A0 *(D 7) 32 33 34 600 35 2A0 *(D 8)	
E FU5T-14A624-C*(B86) 13 FU5T-14A624-C*(B87) 11 FU5T-14A624-C*(B88) 14	2	8 9 10 6 8 9 10 8 9 10	12 12 12	17   18   20	22 23 24 26 22 23 24 26 22 24 26	27 28 29 30 3 I 27 28 29 30 3 I 27 28 29 30 3 I	32 33 34 600   35   2A0   * (B86) 32 33 34 600   35   2A0   * (B87) 32 33 34 600   35   2A0   * (B88)	FU5T-14A624-C*(D19)       24       4       5         FU5T-14A624-C*(D20)       15       4       5         FU5T-14A624-C*(D21)       23       4       5	8 9	5   18   9   20 18   9   20	22 23 24 25 2	26 27 30 31	33 600 35 2A0 *(D 9) 32 600 35 2A0 *(D20) 33 600 35 2A0 *(D21)	
FU5T-14A624-C*(B90) 13 FU5T-14A624-C*(B91) 10	1 2 5	8 6 8	12	17 18     20       17 18     20       17 18     20			32 33 34 60013512A01*(B90) 32 33 34 60013512A01*(B91)	FU5T-14A624-C*(D22)	8     10     12     15       8     10     12     15       8     10     12     15	5   6   17   20 5   6   17   20	23 24 25	29 31	32 33 600   35   2A0   * (D22)	
FU5T-14A624-C*(B92) 20 FU5T-14A624-C*(B93) 11	3 3 4 5	6 8 9 10	13 14 15 16	17     18     19     20     21       17     18     20	22 23 24 25	27 28 29 30 31	33 34 600 35 2A0 *(B92) 32 33 34 600 35 2A0 *(B93)	FU5T-14A624-C*(D25)	8 10 14 15	5 16 17 18 19 20	21 22 25 25	28 29 30 31	32 600 35 2A0 *(D25) 32 33 34 600 35 2A0 *(D26)	$\mathbf{w} \longrightarrow \mathbf{WDP} \mathbf{RECEIVED}$
FU5T-14A624-C*(B94) 12 FU5T-14A624-C*(B95) 18 FU5T-14A624-C*(B96) 21	1     2     4     5       4     5       4     5       4     5	6 8 10 6 7 10	12 13 15 16		23 24 25 23 24 25 23 24 25	2/28/29/30/31	32 33 34 600   35   2A0   * (B94) 32 33 34 600   35   2A0   * (B95) 32 33 34 600   35   2A0   * (B96)	FU5T-I4A624-C*(D27)       I6       3 4 5 6         FU5T-I4A624-C*(D28)       20       2         FU5T-I4A624-C*(D29)       I6       I 2 3 4	8 9   11   12   13   15	17	23 24 25 22 23 24 25 2 22 23 24 25 2	27   28   29	33 34 600 35 2A0 *(D27) 33 34 600 35 2A0 *(D28) 33 34 600 35 2A0 *(D29)	By Mike Davidson at 1:28 pm, Jan 15, 2019
FU5T-14A624-C*(B97) 25 FU5T-14A624-C*(B98) 23			16	17	23 24 25 26	31 31	32 33 34 600 35 2A0 *(B97) 32 34 600 35 2A0 *(B98)	FU5T-14A624-C*(D31) 20 2 FU5T-14A624-C*(D32) 16 1 2 3 4	9	1 17 19	21 23 24 25		32 600 35 2A0 *(D30) 33 34 600 35 2A0 *(D31)	
FU5T-14A624-C*(B99) 22 FU5T-14A624-C*(C00) 20 FU5T-14A624-C*(C01) 32	4 5	6 7 10	15 16	17 20	23 24 25	31	32 33 34 600   35   2A0   * (B99) 32 33 34 600   35   2A0   * (C00) 34 600   35   2A0   * (C01)	FU5T-14A624-C*(D33) 29 FU5T-14A624-C*(D34) 18 1 3 4	9	17	23 24 25		33 34 600   35   2A0   * (D32) 600   35   2A0   * (D33) 33 34 600   35   2A0   * (D34)	Western Diversified Plastics Phone: (269) 668-3393
FU5T-14A624-C*(C02) 30 FU5T-14A624-C*(C03) 24 FU5T-14A624-C*(C04) 8	Δ 5	6 7 8 9	15 16		23 22 23 24 25 26	31	32 33 34 600 35 2A0 *(C02) 32 33 34 600 35 2A0 *(C03)	FU5T-14A624-C*(D35) 32 FU5T-14A624-C*(D36) 22 FU5T-14A624-C*(D37) 29	9 12 13	17 20	22 23 24 25 2	26 27	33 34 600 35 2A0 *(D35) 32 600 35 2A0 *(D36)	REFERENCE C
FU5T-14A624-C*(C05) 12 FU5T-14A624-C*(C06) 6	1 2 3 4 5	8 9 6 7 8 9 10	11 12 13 14 15	18 19 20	22 23 24 25 26	28 29 30 31	32 33 600 35 2A0 *(C05) 32 600 35 2A0 *(C06)	FU5T-14A624-C*(D38) 22 2 FU5T-14A624-C*(D39) 17 1 2 3 4	9 10 12 13	20	22 23 24 25 2	26 27	33 600 35 2A0 *(D38) 33 34 600 35 2A0 *(D39)	PART MUST COMPLY WITH RESTRICTED SUBSTANCE MANAGEMENT STANDARD WSS-M99P9999-AI TO SAFEGUARD HEALTH, SAFETY AND THE ENVIRONMENT
FU5T-14A624-C*(C07) 23 FU5T-14A624-C*(C08) 24 FU5T-14A624-C*(C09) 18	1 2 3 4 5	6 7	1	17 21	22 23	2     28     3	32 34 600 35 2A0 *(C07) 32 34 600 35 2A0 *(C08) 33 34 600 35 2A0 *(C09)	FU5T-I4A624-C*(D40)       6       I       2       3       4       5       6       7         FU5T-I4A624-C*(D41)       2       I       2       3       4       5       6       7         FU5T-I4A624-C*(D42)       I7       7	8     9     10     11     12     13     14     15       8     9     10     11     12     13     14     15       8     12     13     15	5   16   1 /   18   19   20 5   16   17   18   19   20 5   16   17   18   19   20	22 23 24 25 2 22 23 24 25 2 22 23		32 33 34 600   35   2A0   * (D40 ) 32 33 34 600   35   2A0   * (D41 ) 32 33 34 600   35   2A0   * (D42 )	DRAFTED IN ACCORDANCE WITH FORD MOTOR  COMPANY ENGINEERING CAD AND DRAFTING  DIMENSIONS ARE  STANDARDS VERSION 28.1
FU5T-14A624-C*(C10) 22 FU5T-14A624-C*(C11) 11	1 2 3 4 5	8 9 10		17	23	28 29 30 31	32 33 34 600   35   2A0   * (C   0 ) 32 33 34 600   35   2A0   * (C   0 )	FU5T-14A624-C*(D43) 13 FU5T-14A624-C*(D44) 23 6	8   12   3   15	5   16   17   18   19   20 5   16   17   18   19   20 5   16   17	22 23 24 25 2	26 27 28 29 31	32 33 34 600   35   2A0   * (D43) 600   35   2A0   * (D44)	CAD TYPE CAD LOC. CAD FILE  X-PROE TCE  IN MILLIMETERS  DTMC  IS MASTER B
FU5T-14A624-C*(C12) 29 FU5T-14A624-C*(C13) 27 FU5T-14A624-C*(C14) 22		7 9	141516	17 18 19 20	24 25 26	5 29	33 34 60013512A01*(C11) 33 34 60013512A01*(C13) 33 34 60013512A01*(C14)	FU5T-14A624-C*(D45)       19       4       7         FU5T-14A624-C*(D46)       18       1       2       4       7         FU5T-14A624-C*(D47)       21       1       2       3       4	8   13   13   4   5	5 20	21 22 23 24 25 2	26 27	33 34 600   35   2A0   * (D46) 600   35   2A0   * (D47)	OPER. NO. UNIT DRAWING FUST-14A624-CC
FU5T-14A624-C*(C15) 18 FU5T-14A624-C*(C16) 15 FU5T-14A624-C*(C17) 18						3031	32 33 34 600   35   2A0   * (C   5) 32 33 34 600   35   2A0   * (C   6) 600   35   2A0   * (C   7)	FU5T-14A624-C*(D48)       33         FU5T-14A624-C*(D49)       17       1       2       4       7         FU5T-14A624-C*(D50)       25       25	8	116 20	21 22 23 24 25 2	26 27 28 29	33 34 600 35 2A0 *(D48) 32 600 35 2A0 *(D49) 32 600 35 2A0 *(D50)	DESIGN DETAIL TITLE  FINSTROM FINSTROM  CHECKED SAFETY  SLV ASY WIR CONN MLE  OF 8
FU5T-14A624-C*(C18) 23 FU5T-14A624-C*(C19) 26		8 10	14   5   6	17 18 19 20 21			600 35 2A0 *(C 8) 600 35 2A0 *(C 9)	FU5T-14A624-C*(D51) 32 FU5T-14A624-C*(D52) 27 1 2	1011	17	22	28 28 28	600 35 2A0 *(D5 ) 32 600 35 2A0 *(D52)	CHECKED SAFETY  ENSING  SCALE DATE DIVISION  A
A FU5T-14A624-C*(C20) 25 FU5T-14A624-C*(C21) 22 FU5T-14A624-C*(C22) 21			11 13 13 11 12 13		25 26	28 29 30 31	32 33 34 600 35 2A0 *(C20) 32 600 35 2A0 *(C21)	FU5T-14A624-C*(D53)       22       1       2       6       7         FU5T-14A624-C*(D54)       22       1       2       6       7         FU5T-14A624-C*(D55)       20       1       2       6       7	1011	17 20	21 22 21 22	28 31 28 31	32 33 600   35   2A0   * (D53) 32 33 600   35   2A0   * (D54) 32 33 600   35   2A0   * (D55)	I:I 20130114 PLANT
FU5T-14A624-C*(C23) 21 24 23	22	T	2	20			32 33 34 60013512A01*(C23)	FU5T-14A624-C*(D56) 21 1 2 6 7		20	3	28 31	32 33 600   35   2A0   * (D56)	FORD MOTOR COMPANY  10 9 8 7 6 5 4 3 2 1
		I			I		, <del>-</del>			l		1		PRINTED COPIES ARE UNCONTROLLED

24 23	22		2	20		9	18	7   16   15   14   13   12   11   10   9   8   7   6   5	4 3 2
Q CONN. ASS'Y NO. OPEN HOLES	5   2   3   4   5	6 7 8 9 10	2     3     4     5     6	R DENOTES SEALING	23 24 25 26 27 28	29 30 31 32 33	34	CONN. ASS'Y NO.   OPEN	
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FU5T-14A624-D*(002) 17 FU5T-14A624-D*(003) 21 FU5T-14A624-D*(004) 15		9 9	11 12 13 15 16	17     18     19     20     21     22     2       17     18     19     20     21     22     2       17     18     19     20     21     22     2	23     24     26     27       23     24     26     27       23     24     26     27	33	34 600 35 2B0 *(002) 600 35 2B0 *(003) 34 600 35 2B0 *(004)	FU5T-14A624-D*(135) 29	
FU5T-14A624-D*(005) 18 FU5T-14A624-D*(006) 22		9 9	11 12 13 15 16	17 18 19 20     22 2       17 18 19 20     22 2       17 18 19 20     22 2	23 24 26 27 23 24 26 27	33	34 600 35 2B0 *(005) 600 35 2B0 *(006)	FU5T-14A624-D*(139)	
FU5T-14A624-D*(007) 16 FU5T-14A624-D*(008) 22	1	9 9	11 12 13 15 16	17   18   19   20     22   2   22   2   17   18   19   20     2	23     24     26     27       23     24     26     27       23     24     26     27	33	34 600 35 2B0 *(007) 34 600 35 2B0 *(008) 600 35 2B0 *(009)	FU5T-14A624-D*(140) 22	
FU5T-14A624-D*(009) 25 FU5T-14A624-D*(010) 19 FU5T-14A624-D*(011) 31	1	9 9	11 12 13 15 16	21 22 2	23 24 26 27	33	34 600 35 2B0 *(0 0) 600 35 2B0 *(0 1)	FU5T-14A624-D*(143)   I	
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FU5T-14A624-D*(014) 27 FU5T-14A624-D*(015) 26 FU5T-14A624-D*(016) 23		9 9	15 16	22 2	23     24     26     27       23     24     26     27		600 35 2B0 *(0 5) 600 35 2B0 *(0 6)	1001 14/1024 0 (14/1) 20   12/10   10/10/10/20   22/20	
FU5T-14A624-D*(017) 29 FU5T-14A624-D*(018) 27 FU5T-14A624-D*(019) 25				17   8   9   20   2			600 35 2B0 *(0 7) 600 35 2B0 *(0 8) 600 35 2B0 *(0 9)		
FU5T-14A624-D*(020) 29 FU5T-14A624-D*(021) 17	2 3 4 5	6 8 9	15 16	17 18 19 20 2	23 24 26 27		600 35 2B0 *(020) 600 35 2B0 *(02 )		
FU5T-14A624-D*(024)   22		7 9 10	11   12   13   15   16   11   12   13   15   16	1/18/19/20 2	23 24 26 27		60013512B01*(023) 60013512B01*(024)		
FU5T-14A624-D*(025) 24 FU5T-14A624-D*(026) 28		9 9		17   18   19   20   21	23     24     26     27       23     24     26     27		600 35 2B0 *(025) 600 35 2B0 *(026)		
FU5T-14A624-D*(028) 21 FU5T-14A624-D*(029) 17		9 9	11   12   13   15   16       11   12   13   15   16	17 18 19 20 2	23     24     26     27       23     24     26     27	33	34 600 35 2B0 *(028) 34 600 35 2B0 *(029)		
FU5T-14A624-D*(030) 22 FU5T-14A624-D*(031) 20 FU5T-14A624-D*(032) 16		9 9		17   18   19   20   21       2   21   2   17   18   19   20   21     2	23 24 26 27 23 24 26 27 23 24 26 27	33	600 35 2B0 *(030) 34 600 35 2B0 *(031) 34 600 35 2B0 *(032)		
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FU5T-14A624-D*(036) 18 FU5T-14A624-D*(037) 23		9 9	111213	17 18 19 20 21 2	23 24 26 27	33	34 600 35 2B0 *(036) 34 600 35 2B0 *(037)		
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FU5T-14A624-D*(041) 19 FU5T-14A624-D*(042) 18		9 9	11     12     13     15     16       11     12     13     15     16	17     18     19     20     21     2       17     18     19     20     21     2	23 24 26 27 23 24 26 27		34 600 35 2B0 *(04 ) 34 600 35 2B0 *(042)		
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FU5T-14A624-D*(047) 22				17 18 19 20 21	24 25 26 27 28 24 25 26 27 28	29 30 31 32 33	34 600 35 2B0 *(046) 600 35 2B0 *(047)		
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FU5T-14A624-D*(062) 22 FU5T-14A624-D*(063) 18	2 3 4 5 2 3 4 5	6 8 9		21 2	23 24 26 27 23 24 26 27		600 35 2B0 *(062) 600 35 2B0 *(063)		
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FU5T-14A624-D*(079) 31 FU5T-14A624-D*(080) 25 FU5T-14A624-D*(081) 27	4		13	22 2	23 24 26 27	31 32 33	600 35 2B0 *(080) 600 35 2B0 *(08 )		
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FU5 - 4A624-D*(098)      2		6 / 8 9 10	111213	17     19     20     21     22     2       22     2       21	23 24   26 27	31 32 33	34 60013512801*(098)		w WDP RECEIVED
FU5T-14A624-D*(101) 30 FU5T-14A624-D*(102) 24		7 7	11 12 13	21 22 2	23 24 26 27	31 32 33	600 35 2B0 *( 0 ) 600 35 2B0 *( 02)		By Mike Davidson at 1:28 pm, Jan 15, 2019
FU5T-14A624-D*(103) 26 FU5T-14A624-D*(104) 27 FU5T-14A624-D*(105) 30	4	7 7	1112	21 22 2	23 24 23 24		600 35 2B0 *( 03) 600 35 2B0 *( 04) 600 35 2B0 *( 05)		
FU5T-14A624-D*(106) 24 FU5T-14A624-D*(107) 25 FU5T-14A624-D*(108) 33	4	7 8 9 7 8 9	1112	21 22 2	23 24 23 24		600 35 2B0 *( 06) 600 35 2B0 *( 07) 600 35 2B0 *( 08)		WDP w
FU5T-14A624-D*(109) 14 FU5T-14A624-D*(110) 21	1 2 3 4 5	6 8 9		17 18 19 20 21     2       17 18 19 20     2	23 24 26 27 26 27	30 31	34 600 35 2B0 *( 09) 34 600 35 2B0 *( 10)		Western Diversified Plastics Phone: (269) 668-3393
C FU5T-14A624-D*(111) 17 FU5T-14A624-D*(112) 23 FU5T-14A624-D*(113) 12	1 2 3 4 5	0     8       9       6     8	15 16	17     18     19     20     21     2       17     18     19     20     21     2	23 24 26 27 23 24 26 27	30 31	600 35 2B0 *(   ) 600 35 2B0 *(  2) 34 600 35 2B0 *(  3)		PART MUST COMPLY WITH RESTRICTED SUBSTANCE MANAGEMENT STANDARD
FU5T-14A624-D*(114) 19 FU5T-14A624-D*(115) 14 FU5T-14A624-D*(116) 21	2 3 4 5	6 8 9			23 24 26 27 23 24 26 27 23 24 26 27	30 31	34 600 35 2B0 *(  4) 600 35 2B0 *(  5) 600 35 2B0 *(  6)		WSS-M99P9999-AI TO SAFEGUARD HEALTH, SAFETY AND THE ENVIRONMENT  DRAFTED IN ACCORDANCE WITH FORD MOTOR  COMPANY ENGINEERING CAD AND DRAFTING  DIMENSIONS ARE
FU5T-14A624-D*(117) 32 FU5T-14A624-D*(118) 26	5 4 5	6 8 9	1112	21			600 35 2B0 *(  7) 600 35 2B0 *(  8)		STANDARDS VERSION 28.1  CAD TYPE CAD LOC. CAD FILE  DIMENSIONS ARE IN MILLIMETERS  DIMC
B FU5T-14A624-D*(119) 30 FU5T-14A624-D*(120) 27 FU5T-14A624-D*(121) 28	5 4 5	6     8     9       6     1	11 12 11 12	21			600 35 2B0 *(  9) 600 35 2B0 *( 20) 600 35 2B0 *( 2 )		X-PROE TCE IS MASTER B
FU5T-14A624-D*(122) 29 FU5T-14A624-D*(123) 17	5	6 8 9 10	11 12 13	17 18 19 20	26 27	30 31 32 33	600 35 2B0 *( 22) 34 600 35 2B0 *( 23)		DESIGN DETAIL TITLE SHT 6
FU5T-14A624-D*(126) 22	2 3 4 5	6 8 9	111213	17     18     19     20     22     2       17     18     19     20     21     2       2     2     2     2     2	23 24 26 27 23 24 26 27	30 31 32 33	60013512B01*(125) 60013512B01*(126)		CHECKED SAFETY  SLV ASY WIR CONN MLE  OF 8
A FU5T-14A624-D*(127) 24 FU5T-14A624-D*(128) 26 FU5T-14A624-D*(129) 30	1 2 4 5		11   14   15   16	21 21	26	30 31 33 33			ENSING  SCALE DATE DIVISION  1:1 20130114 PLANT
FU5T-14A624-D*(130) 28 FU5T-14A624-D*(131) 32	1 2		1415	21		33			FORD MOTOR COMPANY
24 23	22		21	20		9	8	7   16   15   14   13   12   11   10   9   8   7   6   5	4 3 2 I PRINTED COPIES ARE UNCONTROLLED





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Company Number: 515251593 <sup>®</sup> VAT Number: 515251593 Withheld Tax File: 902248582



URL: http://www.polyram-group.com E-mail: mail@polyram-group.com

# Certificate of Analysis

**Grade Name:** 

RAMSTER 620 BLK

Customer PN#:

MAT-089-BLK

Description:

PBT I GF30 HR BLACK

ELOT Number:

18120115

LOT Date:

12/12/18

Color:

BLACK 401

Customer: Polyram Name:

WESTERN DIVERSIFIED PLASTICS

RAMSTER PF312G68K401

Properties	Test Method	Units	Designated Min	Designated Max	AVG RESULTS
LIBER 4 OMPS	ISO-75	°C	200.0000	<del></del>	205.4500
HDT 1.8MPa	ISO 3451-1	%	28.0000	32.0000	29.6200
Determination of ASH	INTERNAL	in	35.0000	42.0000	37.8750
SPIRAL FLOW	ISO 1133	g/10min		28,0000	18.1000
MFI (250/2.16kg)	ISO 527-2/1A	MPa	115,0000		135.0000
TENSILE STRENGTH			7,500.0000		9,278,0000
TENSILE MODULUS	ISO 527-2/1A	MPa			10.1800
NOTCHED CHARPY IMPACT	ISO179-1/1eA	kJ/m²	7.0000		10.1000

#### Grade Remarks

This lot meets the mechanical requirements of FCA MS50103 CPN 4615 and Ford WSK-M4D725-B1 specification

No. 86 Version A

The test values reported are means of individual test values determined on samples taken in accordance with the testing plan of the day of production.

Thank you for deciding on Polyram product.

Yaara Avrahami Quality Manager Polyram Plastic Industries LTD

# Polyram Plastic Industries LTD

Moshav Ram On M.P Gilboa 1920500

Israel

Tel.: 972-4-6599900, Fax: 972-4-6499763

**Company Number: 515251593** © VAT Number: 515251593 Created in Priority - Priority -



URL: http://www.polyram-group.com E-mail: mail@polyram-group.com

# Certificate of Analysis

**RAMSTER 620 GRAY** 

Customer PN#:
Description:

MAT-089-GRY

PBT I GF30 HR GREY

្ត LOT Number:

18070686

LOT Date:

29/08/18 **GREY 402** 

Color: Customer:

WESTERN DIVERSIFIED PLASTICS

Polyram Name:

RAMSTER PF312G6GR402

Properties	Test Method	Units	Designated Min	Designated Max	AVG RESULTS
HDT 1.8MPa	ISO-75	°C	200.0000		203.0000
Determination of ASH	ISO 3451-1	%	28.0000	32.0000	29.4000
SPIRAL FLOW	INTERNAL	in	35.0000	42.0000	38.6250
MFI (250/2.16kg)	ISO 1133	g/10min	12.0000	28.0000	23.0500
TENSILE STRENGTH	ISO 527-2/1A	MPa	115,0000		126.0000
TENSILE MODULUS	ISO 527-2/1A	MPa	7,500.0000		9,495.0000
NOTCHED CHARPY IMPACT	ISO179-1/1eA	kJ/m²	7.0000		7.8750

#### **Grade Remarks**

This lot meets the mechanical requirements of FCA MS50103 CPN 4615 and Ford WSK-M4D725-B1 specification

No. 86 Version A

The test values reported are means of individual test values determined on samples taken in accordance with the testing plan of the day of production.

Thank you for deciding on Polyram product.

Yaara Avrahami **Quality Manager Polyram Plastic Industries LTD** 



# Certificate of Registration

This certificate has been awarded to

# Polyram Plastic Industries Ltd

Ram-On, 1920500, Israel

in recognition of the organization's Quality Management System which complies with

IATF 16949:2016

The scope of activities covered by this certificate is defined below

#### Design and Manufacture of Thermoplastic Raw Material Compounds

Certificate Number:

Date of Issue of Certification Cycle:

Date of Issue:

61487/B/0001/SM/En

04 July 2017

06 July 2017

Issue No:

**Expiry Date:** 

IATF No:

3

03 July 2020

0268648

Issued by:



On behalf of the Schemes Manager







#### **Certificate of Analysis**

#### **Certificate Type:**

Insp. certificate "3.1" EN

10204

Date printed: JAN/16/2019



WESTERN DIVERSIFIED PLASTICS

53150 NORTH MAIN STREET

Michigan 49071 MATTAWAN USA Shipped from details:

SABIC INNOVATIVE PLASTICS US LLC

1 LEXAN LN 47620-0000 MT. VERNON

USA

Material Number 22017602

Material Description 508-1001-OCT-00-00

Material GroupVALOX™ resinBatch Number0009682756Manufacturing PlantMt. VernonManufacturing DateDEC/28/2018Sales Order2670758Delivery800738783Customer PO Number18921

Customer Material Number MAT-003-NAT-VIR

Observatorists	115	Walan	Lower	Upper	Inspection
Characteristic	Unit	Value	Limit	Limit	method
ARC RESISTANCE	s	100.000	100.0		ASTM D495
DENSITY	g/cm3	1.47790	1.470	1.530	ISO 1183
DIELECTRIC STRENGTH 3.2MMDISK	v	480.000	457.00		ASTM D149
FLEXURAL MODULUS, 4.0MM	lb/in2	1298040	841000.		ISO 178
WATER ABS IMMERSION 23°C 24HR	%	0.09000		0.1	ASTM D570
HDT FW 1.80MPA 4.0MM	°C	172.000	145.0	192.0	ISO 75-1,2
IZOD IMPACT NOT 4.0MM -40°C	kJ/m2	9.75000	3.4		ISO 180
IZOD IMPACT NOT 4.0MM 23°C	kJ/m2	9.90000	4.4		ISO 180
IZOD IMPACT NOTCH 23°C, 3.2MM	flb/in	1.81000	1.3		ASTM D256
GLASS CONTENT	%	29.4	28.0	32.0	ASTM D5630
MVR 250°C @2.16KG	CC/10'	8.0	6.0	9.7	ISO 1133
TENSILE MODULUS	MPa	9456.00	8154.0	10885.0	ISO 527
TENSILE STRENGTH @BREAK	MPa	136.000	95.0	145.0	ISO 527

#### **Certificate of Analysis**

**Certificate Type:** 

Insp. certificate "3.1" EN

10204

USA

Date printed: JAN/16/2019



WESTERN DIVERSIFIED PLASTICS 53150 NORTH MAIN STREET Michigan 49071 MATTAWAN Shipped from details:

SABIC INNOVATIVE PLASTICS US LLC

1 LEXAN LN

47620-0000

MT. VERNON

USA

CHARPY NOTCH 23°C kJ/m2 11.7200 10.1 ISO 179

The results in bold/italics are audit tests, latest done on 03/01/2018.

General Note: This document is computer generated and does not require a signature Contact information can be found on www.SABIC.com.

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\*\*\* End \*\*\*



#### SCOPE OF ACCREDITATION TO ISO/IEC 17025:2005

# SABIC INNOVATIVE PLASTICS MT VERNON, LLC $^1$ MC & AT

1 Lexan Lane, Building 1 Mount Vernon, IN 47620 Kim Bailey Phone: (812) 831-5213

#### MECHANICAL

Valid To: July 31, 2019 Certificate Number: 0956.01

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory at the location listed above as well as the one (1) satellite laboratory location listed below to perform the following tests on plastics:

<b>Test Method(s):</b>	Test Name:
ASTM D256; ISO 180	Pendulum Impact Resistance (Notched Izod)
ASTM D618	Conditioning of Plastic Specimens
ASTM D638; ISO 527-1, 2	Tensile Properties
ASTM D648; ISO 75-1, 2	Deflection Temperature Under Flexural Load
ASTM D790; ISO 178	Flexural Properties
ASTM D792; ISO 1183-1 (Method A)	Density and Specific Gravity (Relative Density) by Displacement
ASTM D1238; ISO 1133	Flow Rates of Thermoplastics by Extrusion Plastometer
ASTM D1525; ISO 306	Vicat Softening Temperature
ASTM D3418; ISO 11357-1, 2, 3	Transition Temperatures of Polymers by Thermal Analysis
ASTM D3763	High-Speed Puncture Properties
ASTM D5630 (Procedure B)	Ash Content
ASTM E168	Practice for General Techniques of Infrared Quantitative Analysis
(A2LA Cert. No. 0956.01) 08/28/2017	Page 1 of 2

#### <u>Test Method(s):</u> <u>Test Name:</u>

ASTM E831; ISO 11359-1, 2 Linear Thermal Expansion by TMA

ISO 179-1 Charpy Impact

ISO 3795 Flammability

ISO 11358-1 Thermogravimetry (TG) of Polymers

#### SABIC INNOVATIVE PLASTICS LLC

Ultem QA Lab 1 Lexan Lane, Building 62 Mount Vernon, IN 47620-9367

Kim Bailey Phone: (812) 831-4714

<u>Test Method(s):</u> <u>Test Name:</u>

ASTM D256 Pendulum Impact Resistance (Notched Izod)

ASTM D618 Conditioning of Plastic Specimens

ASTM D638 Tensile Properties

ASTM D648 Deflection Temperature Under Flexural Load

ASTM D790 Flexural Properties

ASTM D792 Density and Specific Gravity (Relative Density) by

Displacement

ASTM D1238 Flow Rates of Thermoplastics by Extrusion

Plastometer

ASTM D5630 (Procedure B) Ash Content

Page 2 of 2

<sup>&</sup>lt;sup>1</sup>This accreditation covers testing performed at the main laboratory listed above, and the following satellite laboratory listed below:



# Accredited Laboratory

A2LA has accredited

# SABIC INNOVATIVE PLASTICS MT VERNON, LLC

Mount Vernon, IN

for technical competence in the field of

# Mechanical Testing

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2005

General requirements for the competence of testing and calibration laboratories. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system

(refer to joint ISO-ILAC-IAF Communiqué dated 8 January 2009).

SEAL NEW ACCREDITATION OF SEAL NEW ACCREDITA

Presented this 28th day of August 2017.

President and CEO

For the Accreditation Council Certificate Number 0956.01

Valid to July 31, 2019

# bsi.



# Certificate of Registration

QUALITY MANAGEMENT SYSTEM - ISO 9001:2015

This is to certify that:

SABIC Innovative Plastics US LLC 3531 Port and Harbor Drive

Bay St. Louis Mississippi 39520 USA

Holds Certificate No:

FM 94182

and operates a Quality Management System which complies with the requirements of ISO 9001:2015 for the following scope:

The manufacture and distribution of engineered thermoplastic resins, including ABS resins, San copolymers, cycoloy, polypropylene compounds, and Stamax® and other similar product families.

For and on behalf of BSI:

Carlos Pitanga, SVP, System Certification and Compliance

Original Registration Date: 2005-05-17 Latest Revision Date: 2018-04-18 Effective Date: 2017-05-16 Expiry Date: 2020-05-15

Page: 1 of 1

bsi.





...making excellence a habit."









Print Rev.: A2

MATERIAL: SELF LUBRICATED SILICONE
ORIGINAL PROPERTIES, ASTM D2240-91, D412-92
HARDNESS, SHORE A = 13-22
TENSILE STRENGTH, DIE-C, MPo = 2.0 MIN.
ELONGATION, X = 500 MIN.
TEAR STRENGTH, DIE-C, KN/m = 3.0 MIN.
HEAT AGING, ASTM D-573-88, 188h @ 150°C
HARDNESS CHANGE, pts. = -5 TO +10
TENSILE STRENGTH CHANGE, X = -30 MAX.
ELONGATION CHANGE, X = -30 MAX.
COMPRESSION SET, ASTM D-375-89, METHOD B, 70h & 150°C
SET, X = 25 MAX.
FLUID RESISTANCE, ASTM D-471-95, 70h @ 150°C ASTM #1 OIL
HARDNESS CHANGE, pts. = 0 TO -12
TENSILE STRENGTH CHANGE, X = -30 MAX.
ELONGATION CHANGE, X = -30 MAX.
ELONGATION CHANGE, X = -30 MAX.
VOLUME CHANGE, X = -30 MAX.

		VOLUME CHANGE	ANGE, % = -30 MAX. , % = 0 TO +15	· · · ·		
DaimlerChrysler Ford General Motors	DART NUMBER	COLOR: RED				
SUPPLIER FOREST CITY TECHNOLOGIES	PART NUMBER	3512-51-002				
NAME OF LABORATORY	PART NAME	3312-31-002				
FOREST CITY TECHNOLOGIES	I AIXI IVAIVIL	Grommet - 34 Way	v Male Hybird			
MATERIAL SPECIFICATION	FCMS 848		,a.o , o a			NOT
Test Print Callout	SPEC MIN.	SPEC MAX.	TEST RESULTS	UOM	OK	ОК
DUROMETER	13	22	18	points		
ASTM-D2240, SHORE A						
TENOU E	2		3	MD		
TENSILE ASTM-D412	2		3	MPa		
AGTIVI-D412						
JLTIMATE ELONGATION				+		
ASTM-D412, DIE C	500		916	%		
	300		910	/0		
TEAR STRENGTH	3		10.5	KN/m		
DIE C						
HEAT AGED						
ASTM D 537-04(15) 70HRS. @ 302°F						
ASTM D-573-88, 168h @ 150°C <b>TENSILE</b>	-30		0.5	%		
ELONGATION			3.0	%		
HARDNESS		10	1	/ <sub>%</sub>		
HARDNESS	-3	10	1	/0		
COMPRESSION SET	0	25	19.0	%		
ASTM-D395, 70 hrs @ 150°C		-				1
FLUID RESISTANCE						
ASTM D 471-16, 70HRS @ 302°F in IRM 901 oil						
ASTM D-471-95, 70HRS @ 150°C ASTM #1 Oil HARDNESS	-12		-3	points		1
TENSILE			-9.7	%		
ELONGATION			-7.2	/ <sub>%</sub>		
CHANGE IN VOLUME	0	15	4.8	%		
COLOR	<u> </u>	10	7.0	/0		
	DI	ĒD	Pass			
			1 033			1
UBRICANT BLEED	Evident Within		Pass			
	24 Hours					
IMDS # 393572567	Signature	NA 11LE	to.		Date	
IIVIDS # 33337 2307	7	uex vvo		7/	24/20	18
	In a second	Nick Wilson Ougli	ity Engineer			

Reported by/Tilte:

Nick Wilson, Quality Engineer



#### CERTIFICATE OF APPROVAL

This is to Certify that the Quality Management System of:

# Forest City Technologies, Inc. 299 Clay Street Wellington, OH 44090

(Page 1 of 2; see Appendix)

has been assessed and approved by Smithers Quality Assessments, Inc., to the following quality management system standards and requirements:

# ISO 9001:2015 without Design

The Quality Management System is Applicable to: The manufacture of sealing devices and molded products and the application of sealants, coatings tapes and related services to both such as sorting/packing, and delivery for the fastener, automotive, infant care and other industries

Approval Certificate Number: 97.127.1 Original Approval: May 7, 1997

Current Certificate: April 24, 2018

Certificate Expires: April 23, 2021



The use of the accreditation mark indicates accreditation in respect of those activities covered by the above certificate number.

on behalf of SQA - J. Michael Hochschwender, CEO

The approval is subject to the company maintaining its system to the required standards which will be monitored by Smithers Quality Assessments, Inc., 121 S. Main St. Suite 300, Akron, Ohio 44308, USA



# APPENDIX A TO THE CERTIFICATE OF REGISTRATION NO. 97.127.1



Page 2 of 2

#### SMITHERS QUALITY ASSESSMENTS, INC.

Forest City Technologies, Inc. 299 Clay Street Wellington, OH 44090

is certified by Smithers Quality Assessments, Inc. with regard to ISO 9001:2015 without design

In addition to the corporate office in Wellington, OH, the following sites have been assessed and found to be in compliance with the applicable requirements of ISO 9001:2015 without design utilizing a multi-site sampling approach.

Locations:
232 Maple Street
Wellington, OH 44090
Scope of services for this site: Manufacturing

Forest City Technologies 892 Southbrook Drive Rockford, IL 61102 Scope of services for this site: Manufacturing

Forest City Technologies 401 Magyar Street Wellington, OH 44090 Scope of services for this site: Manufacturing

Forest City Technologies 22069 Fairgrounds Roads Wellington, OH 44090 Scope of services for this site: Manufacturing

Forest City Technologies - Novathane 228 TWP RD 931 Nova, OH 44859 Scope of service for theis site: Manufacturing

This appendix applies only to those sites listed above. As other sites are assessed and approved, or as sites already approved are removed from active services, this appendix will be amended to show the current status. Sites not listed on this appendix shall not be viewed as approved.





Total Quality. Assured.



This is to certify that the management system of:

# Western Diversified Plastics, LLC

53150 North Main Street, Mattawan, MI, 49071, USA

has been registered by Intertek as conforming to the requirements of:

IATF 16949:2016

The management system is applicable to:

Design and Manufacture of Plastic Components and Assemblies

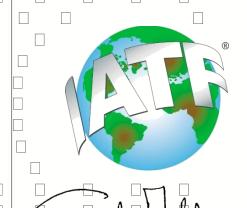
Permissible exclusions include: None

IATF Certificate Number 0312892

**Certificate Number:** 2007-0124

Certificate Issue Date: 28 June 2018

Certificate Expiry Date: 27 June 2021





President, Business Assurance

Intertek 4700 Broadmoor, Suite200 Kentwood MI 49512, USA







# APPENDIX TO CERTIFICATE OF REGISTRATION

This is to certify that the quality management system of:

# Western Diversified Plastics, LLC

53150 North Main Street, Mattawan, MI, 49071, USA

has been registered by Intertek as conforming to the requirements of:

IATF 16949:2016

**Including the Following Support Functions:** 

53196 N. Main Street, Mattawan, MI, 49071, USA After-Sales, Calibration, Contract Review, Laboratory, Process Design, Product Design, Sales IATF Certificate Number 0312892

Certificate Number: 2007-0124

**Certificate Issue Date:** 

28 June 2018

**Certificate Expiry Date:** 

27 June 2021



Calin Moldovean

President, Business Assurance

Intertek – 4700 Broadmoor, Suite200 Kentwood MI 49512, USA







# **CERTIFICATE**OF REGISTRATION

This is to certify that the management system of:

# Western Diversified Plastics, LLC

53150 North Main Street, Mattawan, MI, 49071, USA

has been registered by Intertek as conforming to the requirements of:

ISO 9001:2015

The management system is applicable to:

Design and Manufacture of Plastic Components and Assemblies

**Certificate Number:** 

06-058e-01

**Initial Certification Date:** 

02 June 2006

**Date of Certification Decision:** 

28 June 2018

**Issuing Date:** 

28 June 2018

Valid Until:

27 June 2021



Calin Moldovean

President Business Assurance

Intertek Testing Services NA, Inc. dba Intertek 900 Chelmsford Street, Lowell, MA, USA







### INTERNAL TEST LAB SCOPE

Field of Test	Products or Items Tested	Specified Tests or Properties Measured	Specification, Standard, or Method Used	Equipment / Range
Mechanical	Electrical and Mechanical Components	Force - Tension & Compression	ES-5L1T-14A067-AA ES-GU5T-14A067-AB Ford Connector SDS SAE/USCAR-2 WDP PS-001	Instron 3342 5 to 500N Instron 3366 5 to10KN
Mechanical	Electrical and Mechanical Components	Torque	ES-5L1T-14A067-AA ES-GU5T-14A067-AB Ford Connector SDS WDP PS-001	Jetco ED-2501 Stanley E23lb-16 Stanley E33LA18-46 .5 to 46 Nm
Mechanical	Electrical and Mechanical Components	Environmental Exposure – Temperature, Humidity Salt Fog Dust	ES-5L1T-14A067-AA ES-GU5T-14A067-AB Ford Connector SDS SAE/USCAR-2, 20, 21 CETP 00.00L/E-412 WDP PS-001	Humboldt H30135E Thermotron SM-32& 4 Thermotron SE-600 Singleton SCCH 22 ESPEC EDC-27 Control Co 4040 Fluke 54 T/C Monitor -40C to 500C
Mechanical	Electrical and Mechanical Components	Environmental Exposure - Vibration – Sine, Random, Sine on Random, & Transient	ES-5L1T-14A067-AA ES-GU5T-14A067-AB Ford Connector SDS SAE/USCAR-2 SAE/USCAR-20 WDP PS-001	Thermotron DSX-8000 Vib 5 to 3000 Hz, 8000 force lb 11ms 100g half sine shock 2.54 mps, 3" displacement Endevco 7251A Accel Dytran 3215 Accel ±500g max
Mechanical	Electrical and Mechanical Components	Environmental Exposure - Thermal Shock	ES-5L1T-14A067-AA ES-GU5T-14A067-AB Ford Connector SDS SAE/USCAR-2, 20, 21 WDP PS-001	Thermotron ATS-320 Fluke 54 T/C Meter -60C to 175C
Mechanical	Electrical and Mechanical Components	Sealing Integrity	ES-5L1T-14A067-AA ES-GU5T-14A067-AB Ford Connector SDS SAE/USCAR-2	Weiss DUGY2-015 ±15psi Fluke PV 350 transducer 29.9 in Hg to 350 psi ESPEC ETH-37 Water Test Chamber Up to 1500 psi - 4 gpm DURA 3000 psig gage Control Co 1042 Stopwatch - 1/100 <sup>th</sup> sec

Distribution List:	Quality Director, Test Lab Manager, Test Lab Technicians, Quality Engineering, Program						
	Managers, Manufacturing Engineer						
TLI002 Internal Te	est Lab Scope	Page 1 of 2	Revision Date 5/22/18				
Printed Copies are for Reference Only							



Field of Test	Products or Items Tested	Specified Tests or Properties Measured	Specification, Standard, or Method Used	<b>Equipment / Range</b>
Temperature	Electrical Components	Thermal Imaging	ES-5L1T-14A067-AA ES-GU5T-14A067-AB WDP PS-001	FLIR T620 Up to 500°C
Sound	Mechanical Components	Sound Level Audible noise	Ford Connector SDS SAE/USCAR-2	Extech 407768 dB A&C scale to 140dB
AC Electrical	Electrical and Mechanical Components	Dielectric	ES-5L1T-14A067-AA ES-GU5T-14A067-AB WDP PS-001	Vitrek V63 100V to 5KV AC
Dimensional	Electrical and Mechanical Components	Distance / Length Height/Width	ES-5L1T-14A067-AA ES-GU5T-14A067-AB Ford Connector SDS SAE/USCAR-2 SAE/USCAR-20	Mitutoyo 0- 6" Caliper GEI SS 1000mm ruler
DC Electrical	Electrical and Mechanical Components	Insulation Resistance Dielectric Resistance	ES-5L1T-14A067-AA ES-GU5T-14A067-AB Ford Connector SDS SAE/USCAR-2 WDP PS-001	Vitrek V63 IR from 1 to 10Gohm Dielectric 100V to 6KV DC
DC Electrical	Electrical and Mechanical Components	Amperage	ES-5L1T-14A067-AA ES-GU5T-14A067-AB Ford Connector SDS SAE/USCAR-2, 20, 21 WDP PS-001	Fluke 87, 287, 289 Extech 380941, 380947 .01 micro to 400A DC
DC Electrical	Electrical and Mechanical Components	Voltage	ES-5L1T-14A067-AA ES-GU5T-14A067-AB Ford Connector SDS SAE/USCAR-2, 20, 21 WDP PS-001	Fluke 87, 287, 289 HP 44701A Rigol DS1104Z 1 micro to 1000 Volts DC
DC Electrical	Electrical and Mechanical Components	Resistance	ES-5L1T-14A067-AA ES-GU5T-14A067-AB Ford Connector SDS SAE/USCAR-2, 20, 21 WDP PS-001	Keithley 580 10micro to 200Kohm
Mechanical / DC Electrical	Electrical and Mechanical Components	Combined Environment Durability/Life Test	Various as Listed Above	Various as Listed Above

- **1.1** WDP test lab performs testing relative to the internal scope using the Test Request, DVP&R, and the Test Specification.
- **1.2** Capabilities may include tests related to the test technologies listed which utilize equipment and properties listed.
- **1.3** Any required conditions, or deviations, are communicated to the customer as identified in the DVP&R and/or Test data sheet.

Distribution List:	Quality Director, Test Lab Manager, Test Lab Technicians, Quality Engineering, Program						
	Managers, Manufacturing Engineer						
TLI002 Internal Te	est Lab Scope	Page 2 of 2	Revision Date 5/22/18				
Printed Copies are for Reference Only							