

1) IDENTIFICATION

Request reference :	1017834/69000	Date :	17-01-2024
Samples name :	SCROLL PVC RG 16X0095 (2/-2)	Project :	Extrusion_SCROLL
Samples Identification:	NA	S/R Product :	NA
Measuring device :	COMP 2	Characteristic :	Epaisseur: 0,50± 0,1
Appraiser :	Elaisaouali.M	Unit :	mm

2) CONCLUSION

Criteria	Result	OK	NOK	Validated by: E.M
Normality acceptance (Anderson-Darling graph)	Pass			
Normality acceptance p-value (Ryan-Joiner p-value, if A-D failed)				
Cpk or Cmk > 1,67 Ppk > 1,33	1,88	OK		

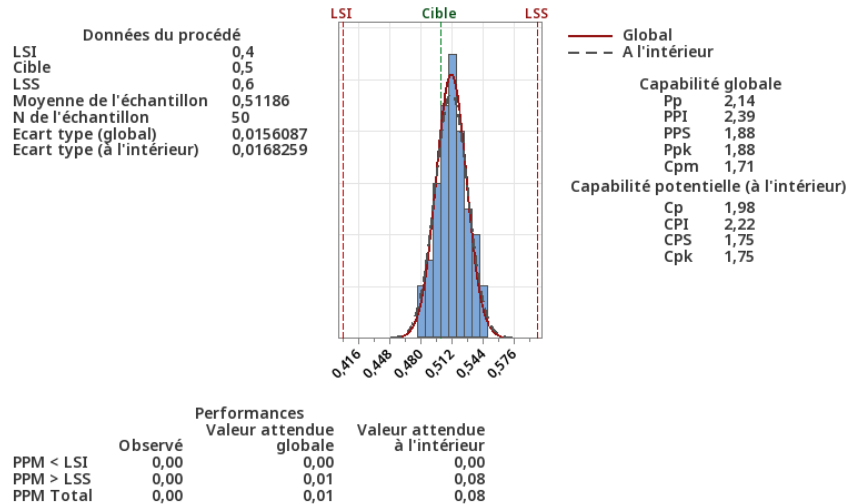
Comments :

3) METHOD

- 50 parts are randomly picked up;
- Each sample is identified from 1 to 50.

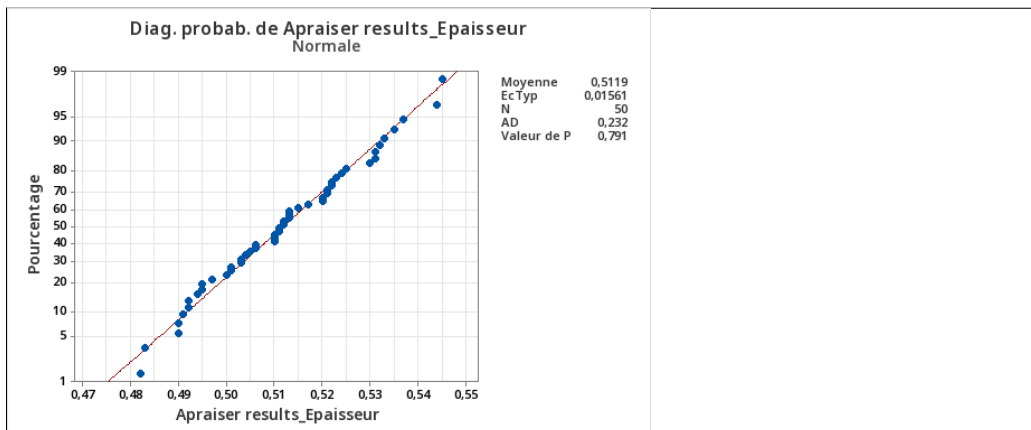
4) MINITAB : Summary Report

Rapport de capacité du procédé pour Apraiser results_Epaisseur



La répartition réelle du procédé est représentée par 6 sigma.

5) MINITAB : If Ryan-Joiner normality test used, copy/paste the graph below :



6) APPRAISER RESULTS



Sample number	Appraiser results_Epaisseur
1	0,501
2	0,495
3	0,533
4	0,483
5	0,520
6	0,506
7	0,522
8	0,510
9	0,525
10	0,492
11	0,503
12	0,531
13	0,490
14	0,490
15	0,544
16	0,500
17	0,537
18	0,530
19	0,512
20	0,515
21	0,506
22	0,491
23	0,495
24	0,521
25	0,504
26	0,512
27	0,523
28	0,494
29	0,521
30	0,531
31	0,497
32	0,505
33	0,532
34	0,520
35	0,513
36	0,501
37	0,511
38	0,510
39	0,524
40	0,503
41	0,522
42	0,513
43	0,510
44	0,545
45	0,535
46	0,511
47	0,482
48	0,492
49	0,513
50	0,517

Report date:

2024-01-17

Reported by :

E.M

Project :

Extrusion_SCROLL

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