

FEMALE TERMINAL GET 0.64mm, 0.2 STOCK SHEET

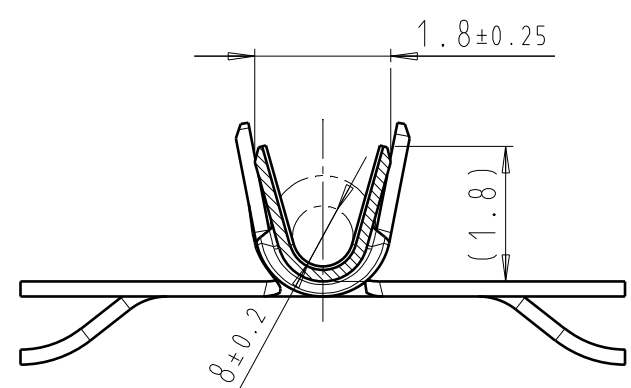
TERMINAL INFORMATION												
FORD PART NO.	SUPPLIER PART NO.	DESCRIPTION	TRC(S)	GREASED Y/N	BASE MATERIAL	PLATING MATERIAL	PLATING THICKNESS	COPPER WEIGHT	TOTAL WEIGHT	MATERIAL THICKNESS	MATERIAL HARDNESS	MAXIMUM AMBIENT TEMPERATURE
9UST-14474-NA	0-1564880-1	FEMALE UNSEALED TERMINAL GET 0.64mm 0.13mm <sup>2</sup> 0.64_MM_DS1_BLD_SO_F1_B491	B491	N	CuNi35i1Mg	TiN	1.0-3.0µm	0.21g	0.22g	0.2mm	180-220 HV	125°C
9UST-14474-LA	0-1719957-1	FEMALE UNSEALED TERMINAL GET 0.64mm 0.22-0.35mm <sup>2</sup> 0.64_MM_DS1_BLD_SO_F1_B491	B491	N	CuNi35i1Mg	TiN	1.0-3.0µm	0.22g	0.23g	0.2mm	180-220 HV	125°C
9UST-14474-MA	0-1719958-1	FEMALE UNSEALED TERMINAL GET 0.64mm 0.5-0.75mm <sup>2</sup> 0.64_MM_DS1_BLD_SO_F1_B491	B491	N	CuNi35i1Mg	TiN	1.0-3.0µm	0.23g	0.24g	0.2mm	180-220 HV	125°C
GUST-14474-EAA	0-1924782-2	FEMALE UNSEALED TERMINAL GET 1.20mm 1.0mm <sup>2</sup> 0.64_MM_DS1_BLD_SO_F1_B491	B491	N	CuNi35i1Mg	TiN	1.0-3.0µm	0.17g	0.18g	0.2mm	180-220 HV	125°C
GUST-14474-CA	0-1924879-2	FEMALE UNSEALED TERMINAL GET 1.20mm 0.5-0.75mm <sup>2</sup> 1.2_MM_TE_GET1_B864	B864	N	CuNi35i1Mg	SILVER	3.0-5.0µm	0.21g	0.22g	0.2mm	180-220 HV	125°C
GUST-14474-DA	0-1924782-3	FEMALE UNSEALED TERMINAL GET 1.20mm 1.0mm <sup>2</sup> 1.2_MM_TE_GET1_B864	B864	N	CuNi35i1Mg	SILVER	3.0-5.0µm	0.17g	0.18g	0.2mm	180-220 HV	125°C

TERMINAL CRIMP & GRIP REFERENCE TABLE									
FORD PART NO.	WIRE TYPE / SPECIFICATION (DESIGN INTENT)	WIRE SIZE (mm <sup>2</sup> )	STRIP LENGTH (mm)	CONDUCTOR CRIMP INFO (FORM F)		INSULATION CRIMP INFO (FORM WRAP)		APPLICABLE WIRE SEALS	NOTES
				C.C.W. (mm)	C.C.H. (mm) ±0.03	I.C.W. (mm)	I.C.H. (mm)		
9UST-14474-LA	ES-B933-1A348-AA: UAY	2x0.13mm <sup>2</sup>	3.5	1.27	0.74	1.93 MAX.	1.9 MAX.	N/A	114-18774 FOR 9UST-14474-LA
	WSK-M1L124-A, ES-AUST-1A348-AA (THIN WALL)	0.22mm <sup>2</sup>			0.74				
	N/A	AWG22			0.80				
	WSK-M1L124-A, ES-AUST-1A348-AA (THIN WALL)	0.35mm <sup>2</sup>			0.82				
9UST-14474-MA GUST-14474-CA	WSK-M1L124-A, ES-AUST-1A348-AA (THIN WALL)	0.5mm <sup>2</sup>	3.5	1.57	0.89	2.05 MAX.	2.1 MAX.	N/A	114-18774 FOR 9UST-14474-MA 114-13236 FOR GUST-14474-CA
	ESB-M1L120-A, WSB-M1L134-A1	AWG20			0.89				
	WSK-M1L124-A, ES-AUST-1A348-AA (THIN WALL)	0.75mm <sup>2</sup>			1.02				
	N/A	AWG18			1.01				
9UST-14474-NA	ES-AUST-1A348-AA (THIN WALL)	0.13mm <sup>2</sup>	3.5	1.07	0.62	1.57	1.57	N/A	114-18774 FOR 9UST-14474-NA
GUST-14474-DA GUST-14474-EAA	ES-AUST-1A348-AA (THIN WALL)	1.0mm <sup>2</sup>	4.2	1.73	1.12	2.05 MAX.	2.1 MAX.	N/A	114-13236 FOR GUST-14474-EAA 114-13236 FOR GUST-14474-DA

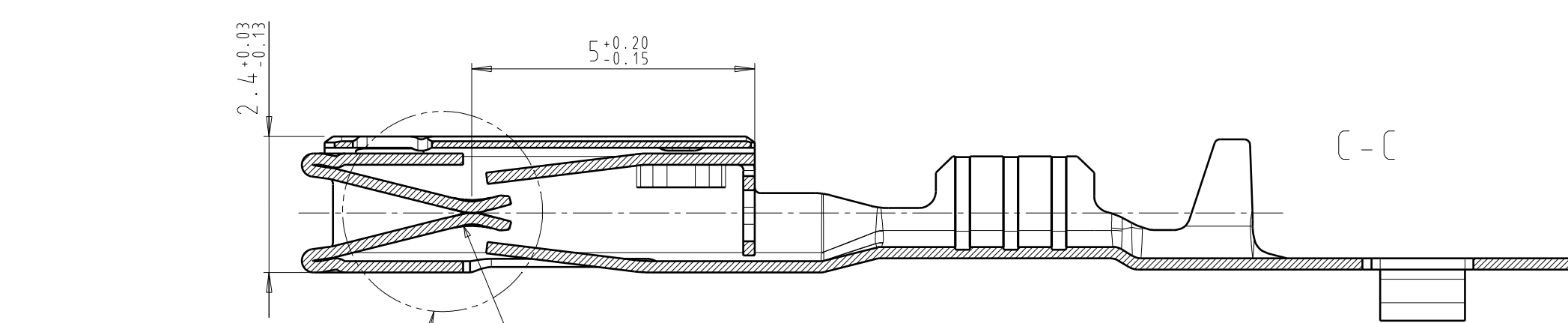
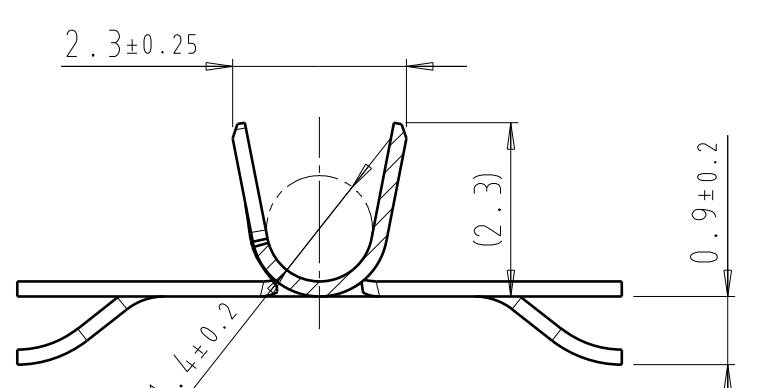
9UST-14474-LA

TE CONNECTIVITY PN. 0-1719957-1

A-A



B-B



OPTIMOL (UNDILUTED) LUBRICATION IN THIS AREA

SPRING BEAMS CAN BE OPEN

MAX 2

7.45±0.05

5.6±0.2

2.8±0.2

1.8±0.2

SUPPLIER LOGO

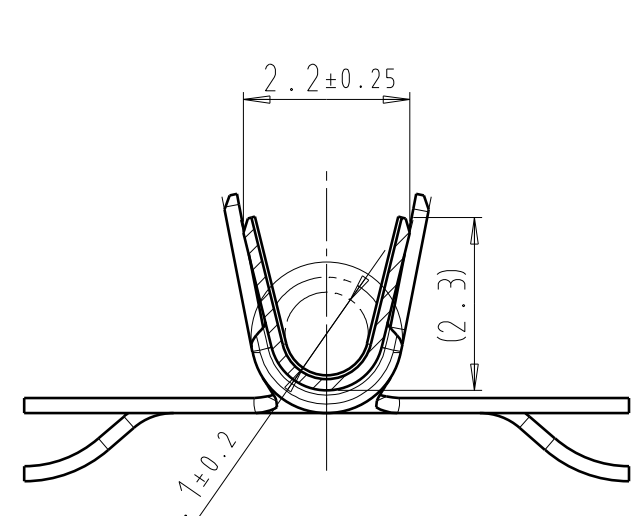
MARKING A FOR 0.22-0.35mm<sup>2</sup>

9UST-14474-MA

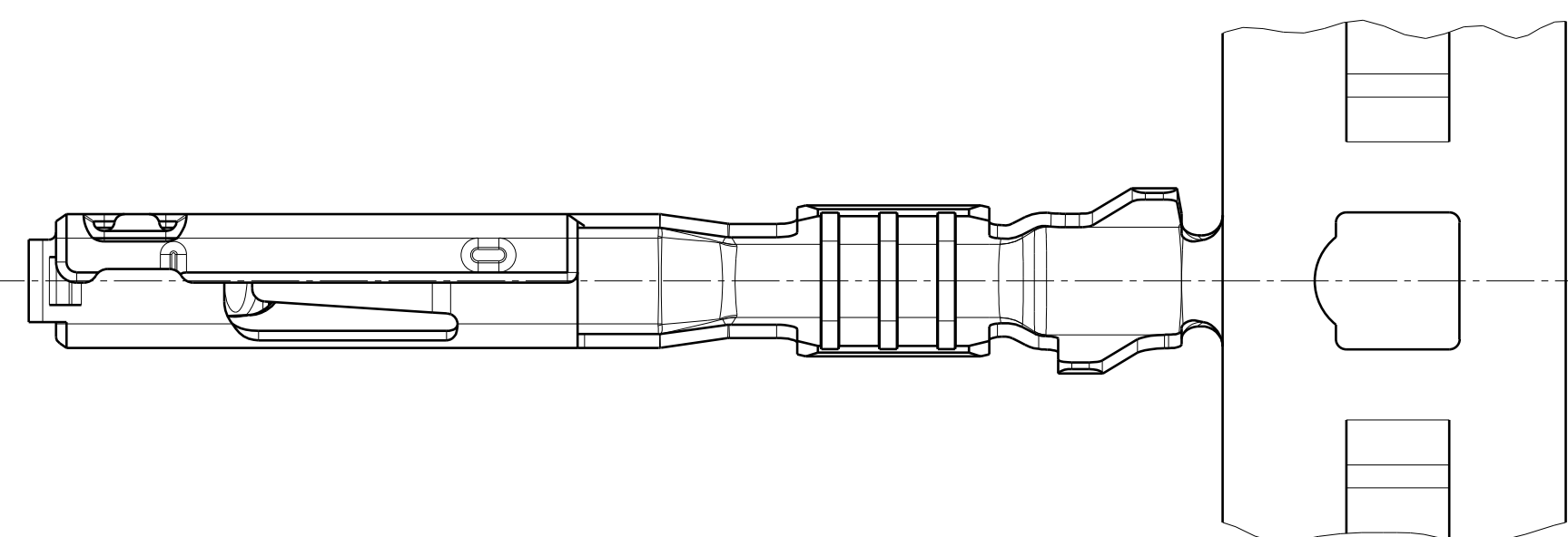
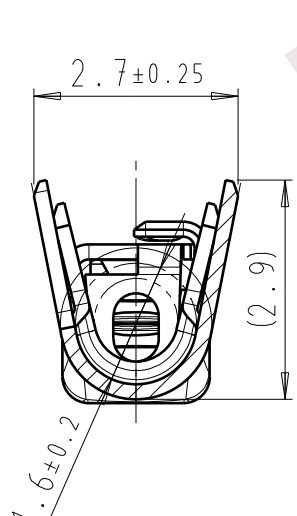
TE CONNECTIVITY PN. 0-1719958-1

ALL MISSING DIMENSION ARE SHOWN ON TE CONNECTIVITY PN. 0-1719957-1

A-A



B-B



SUPPLIER LOGO

OPTIMOL (UNDILUTED) LUBRICATION IN THIS AREA

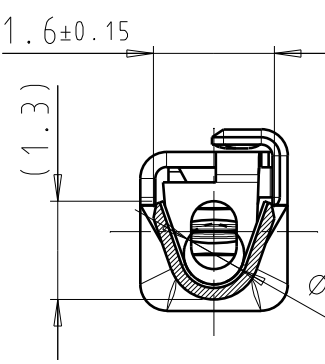
MARKING B FOR 0.5-0.75mm<sup>2</sup>

9UST-14474-NA

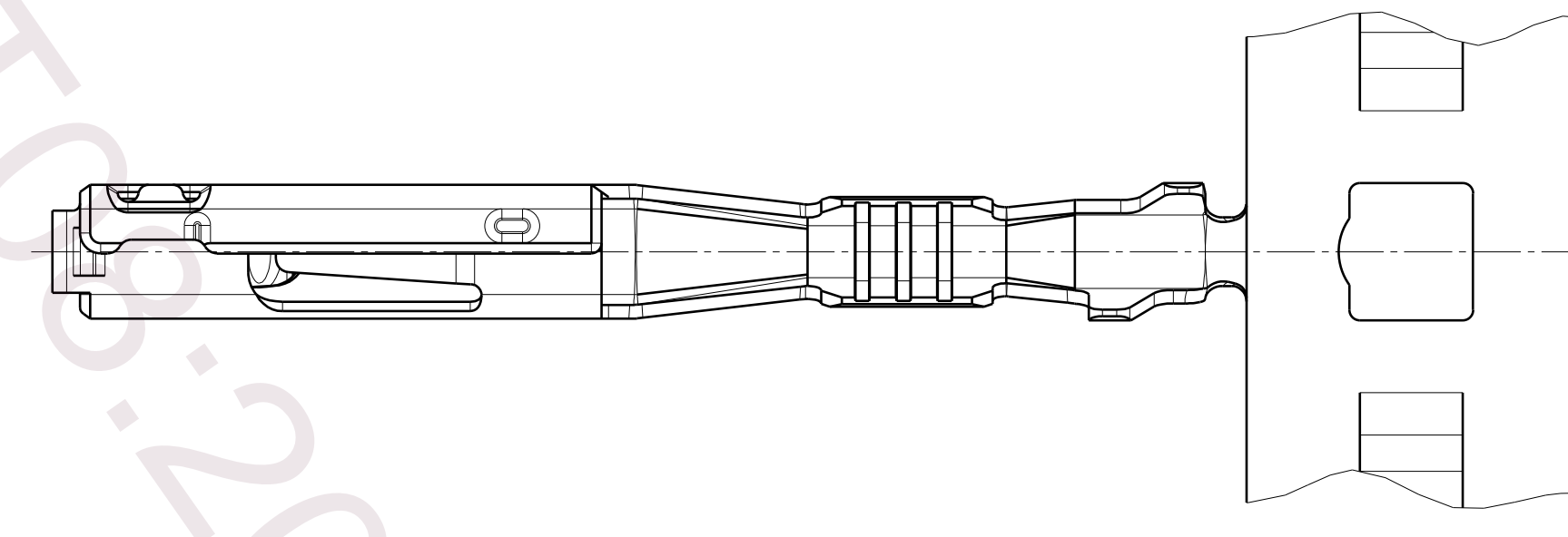
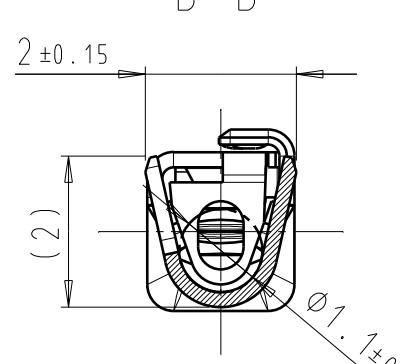
TE CONNECTIVITY PN. 0-1564880-1

ALL MISSING DIMENSION ARE SHOWN ON TE CONNECTIVITY PN. 0-1719957-1

A-A



B-B



SUPPLIER LOGO

OPTIMOL (UNDILUTED) LUBRICATION IN THIS AREA

MARKING C FOR 0.13mm<sup>2</sup>

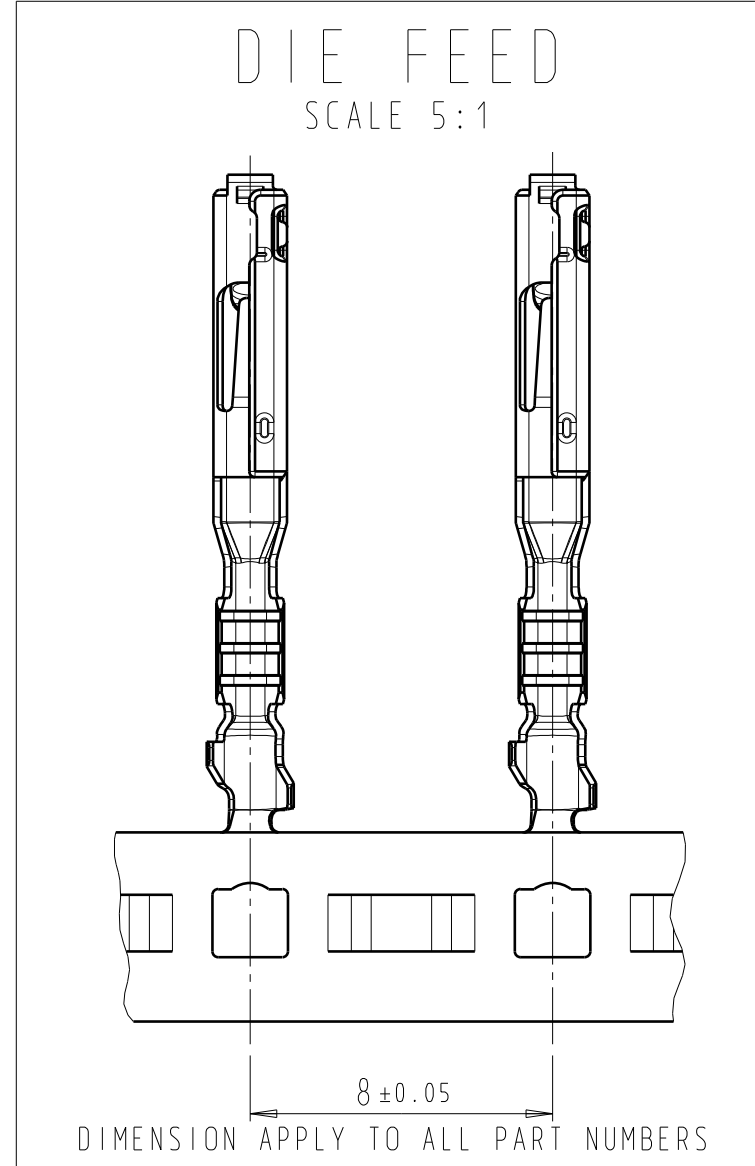
9UST-14474-LA

9UST-14474-MA

9UST-14474-NA

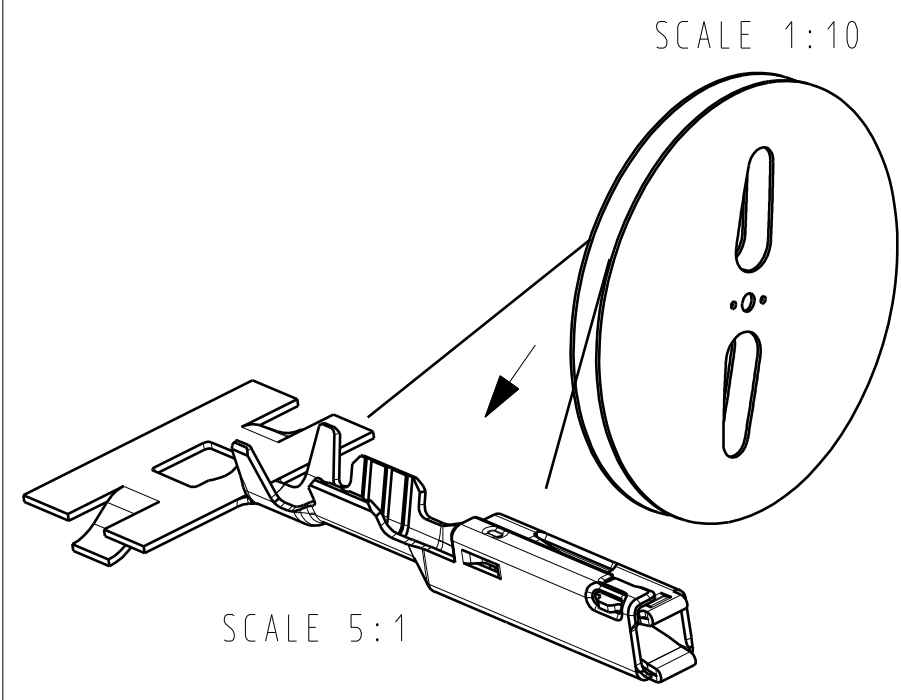
3D VIEWS

DIE FEED  
SCALE 5:1



REELING

SCALE 1:10



⑥

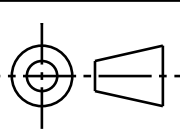
NOTES: UNLESS OTHERWISE SPECIFIED:

- N/A
- PARTS CONFORM TO THE USCAR-2 REV.4, dated MAY 2004  
PARTS CONFORM TO THE LATEST REVISION OF TE-CONNECTIVITY APPLICATION SPECIFICATIONS 114-18774, 114-13236 AND PRODUCT SPECIFICATION 108-94032
- MAXIMUM MATING FORCE FOR SINGLE TERMINAL ≤ 4 [N]
- MATING TERMINAL DRAWING PART NUMBER 1L2T-14421-AA

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STE  
connectivity

REFERENCE FEMALE TERMINAL GET 0.64mm  
PART MUST COMPLY WITH RESTRICTED SUBSTANCE MANAGEMENT STANDARD WSS-M99P9999-A1 TO SAFEGUARD HEALTH, SAFETY AND THE ENVIRONMENT  
DRAFTED IN ACCORDANCE WITH FORD MOTOR COMPANY ENGINEERING CAD AND DRAFTING STANDARDS VERSION 28.1



3RD ANGLE PROJ  
DIMENSIONS ARE IN MILLIMETERS

CAD TYPE CAD LOC. CAD FILE DTMC  
K-CATIAS TCe 9UST-14474-L-DWG-01 9 IS MASTER

OPER. NO. UNIT N/A  
DESIGN N/A  
TE DETAIL  
CHECKED TE SAFETY N/A

SCALE 10:1 DATE 20071204 DIVISION PLANT

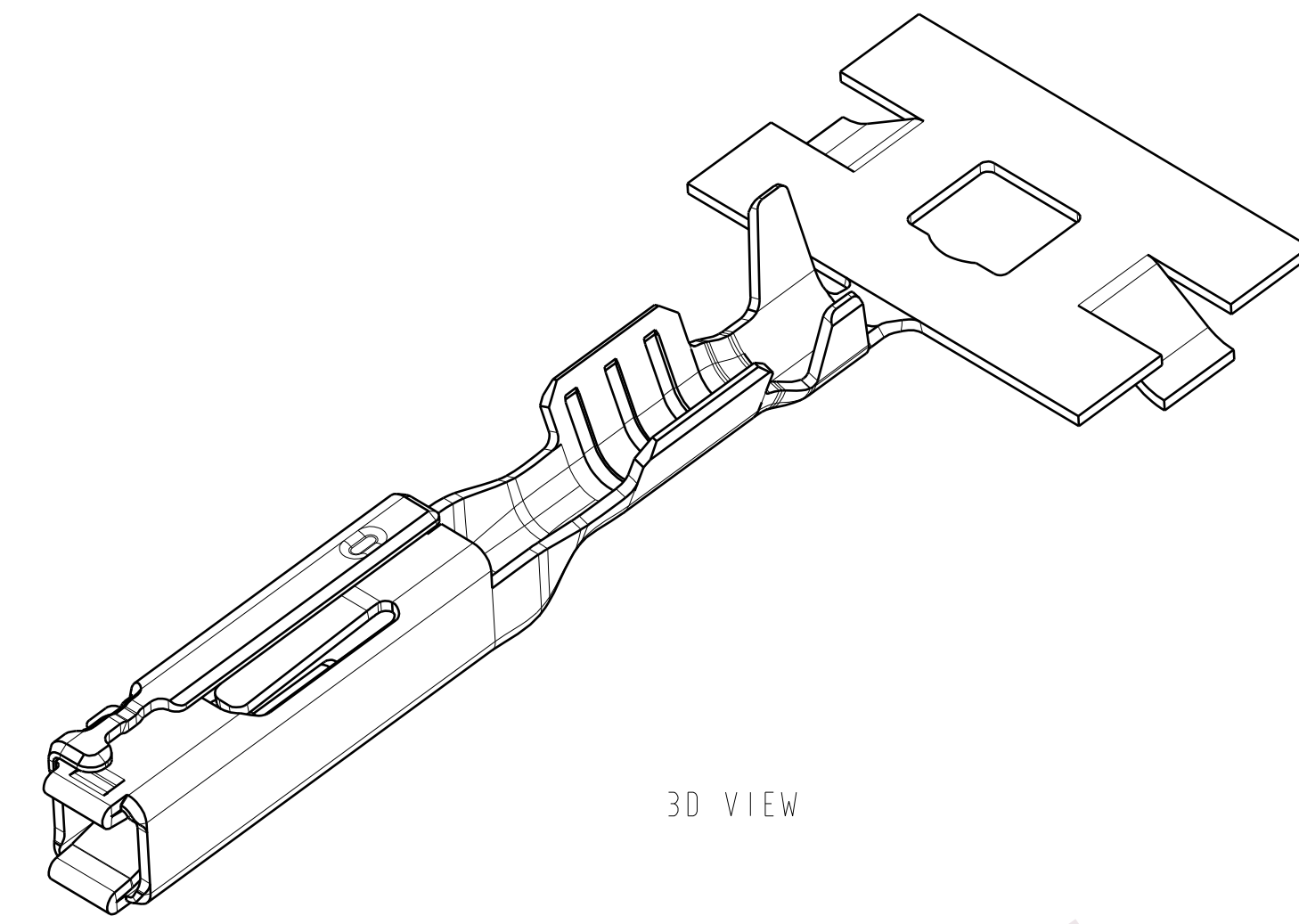
9UST-14474-EAA  
9UST-14474-DA  
9UST-14474-CA  
9UST-14474-NA  
9UST-14474-MA

FORD MOTOR COMPANY

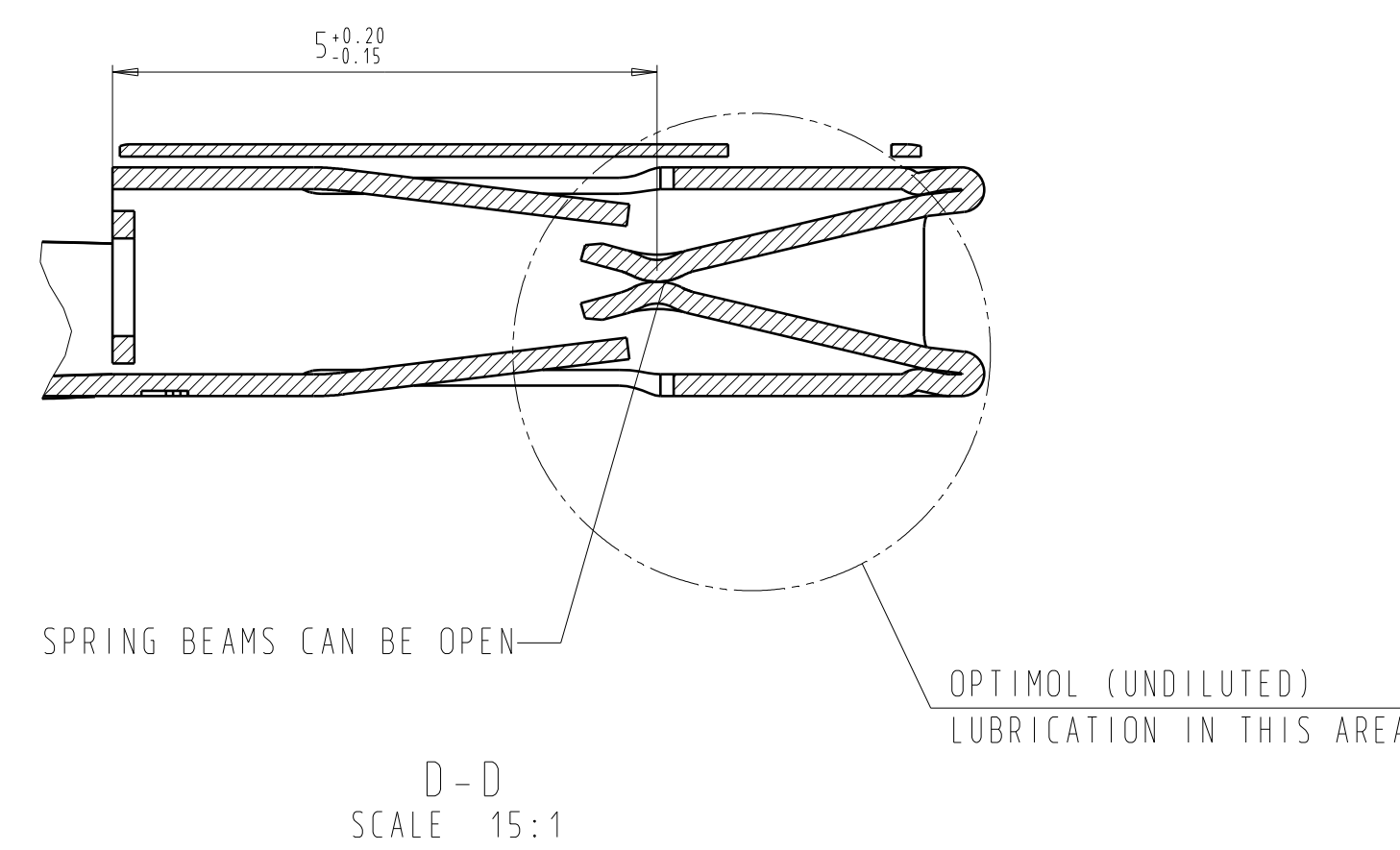
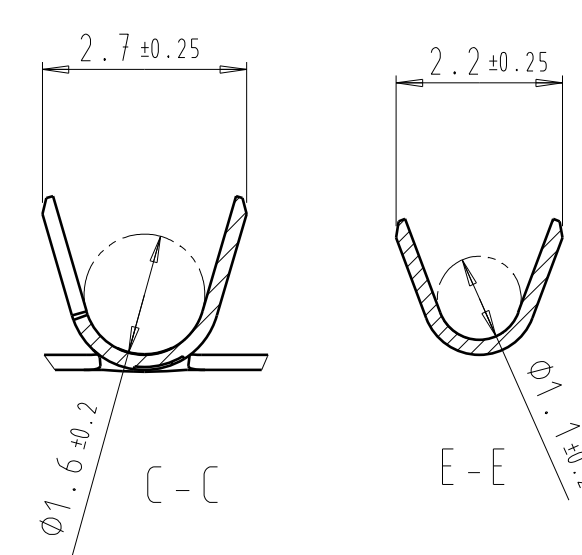
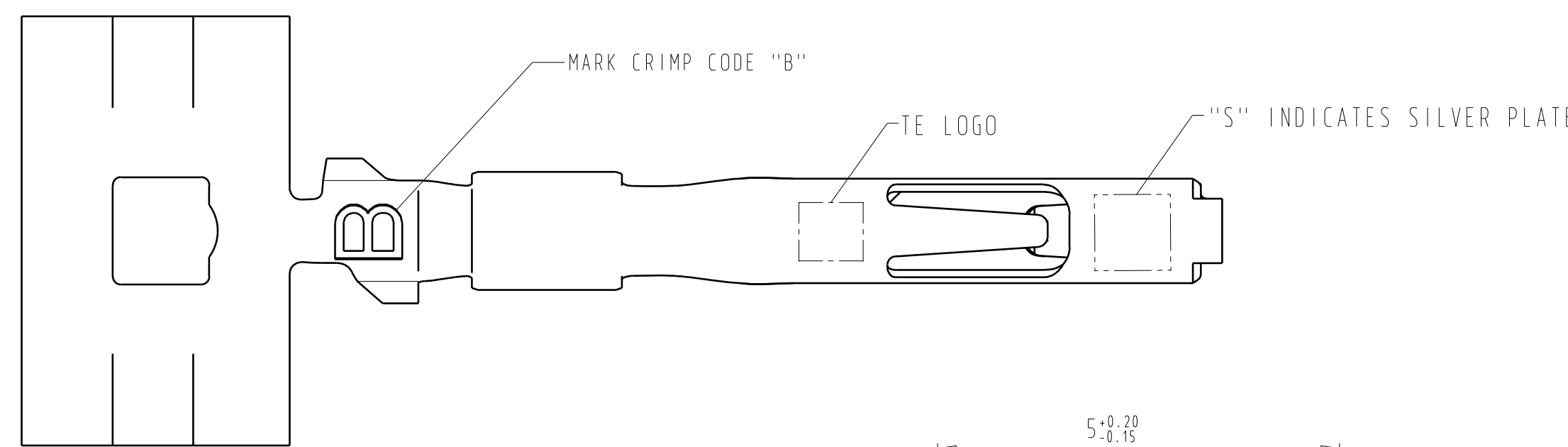
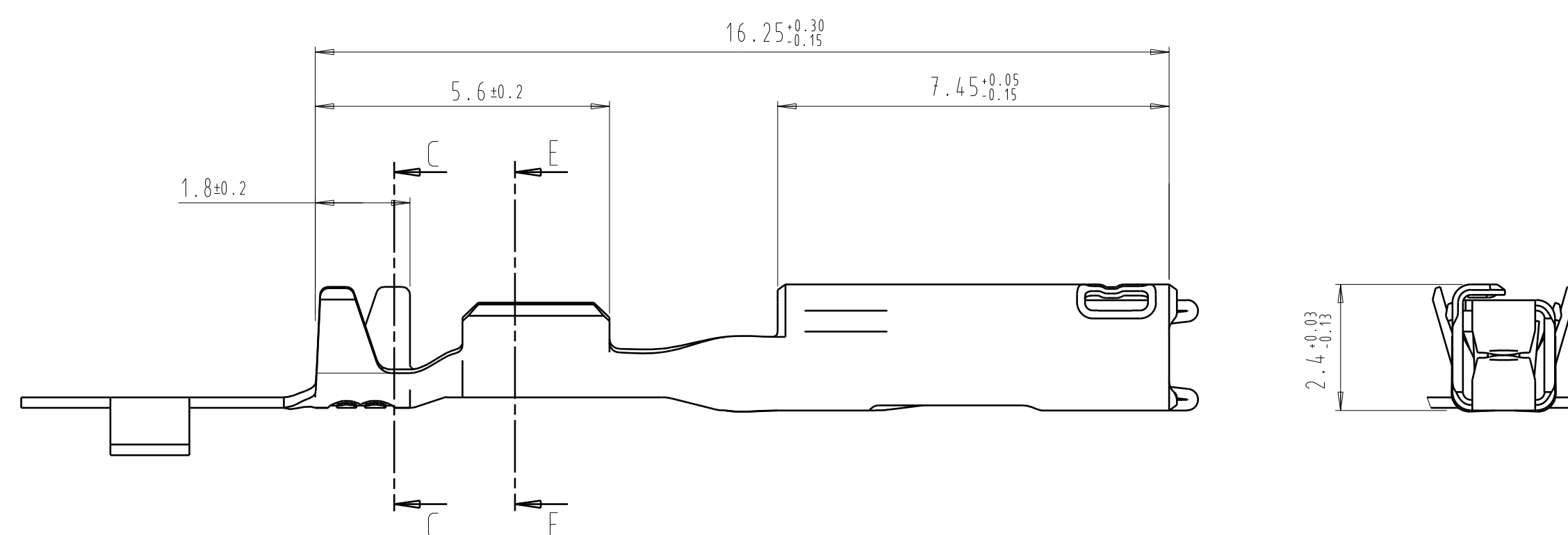
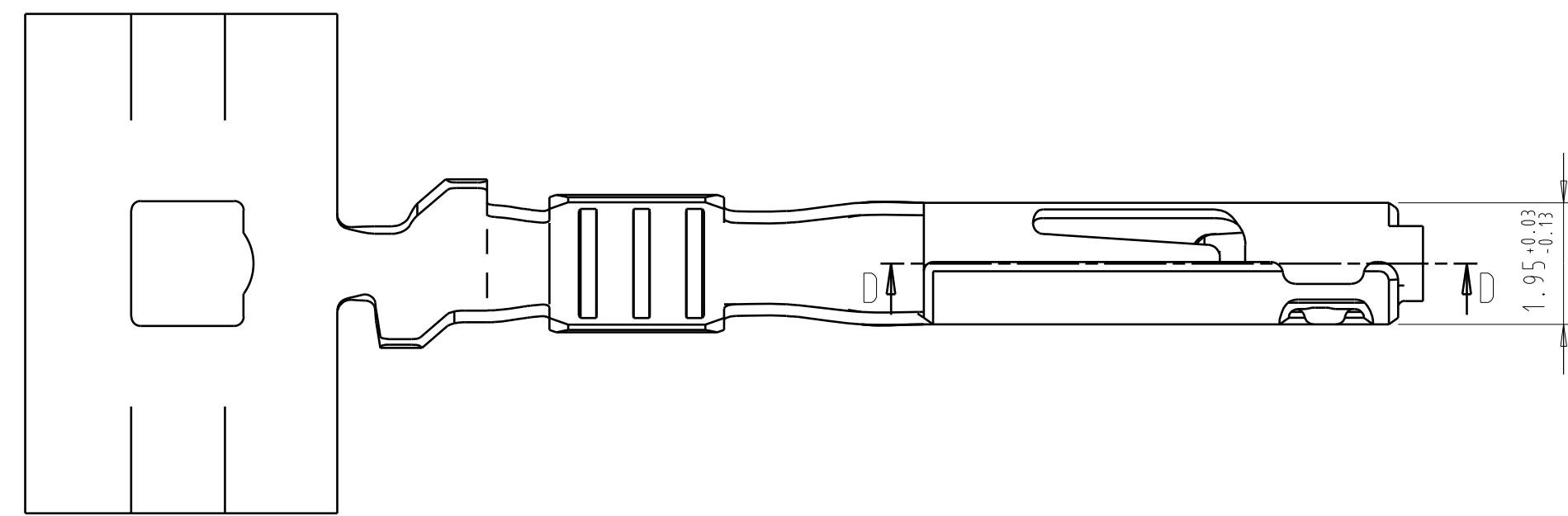
PRINTED COPIES ARE UNCONTROLLED



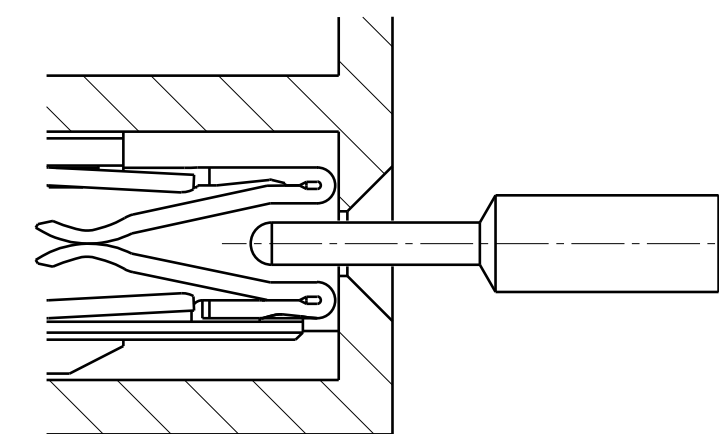
GUST-14474-CA  
TE CONNECTIVITY PN. 0-1924879-2



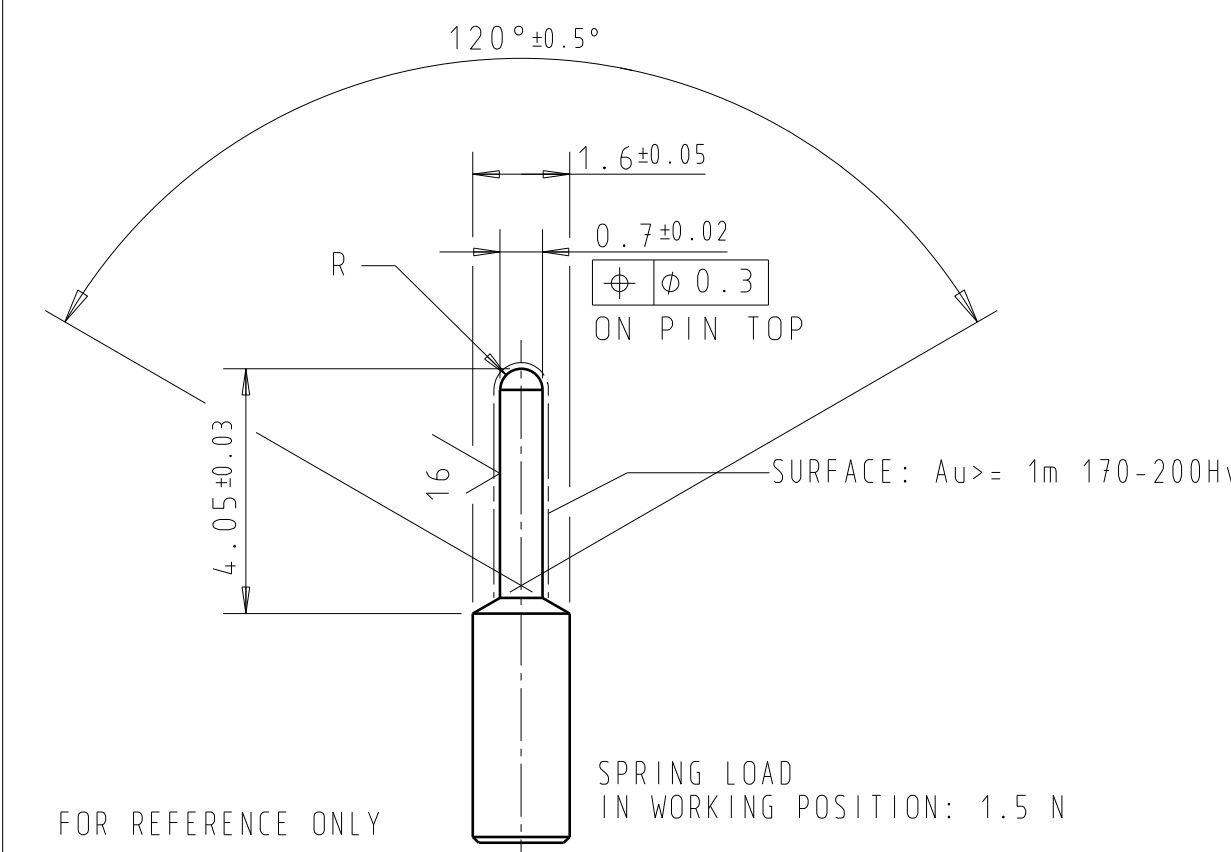
3D VIEW



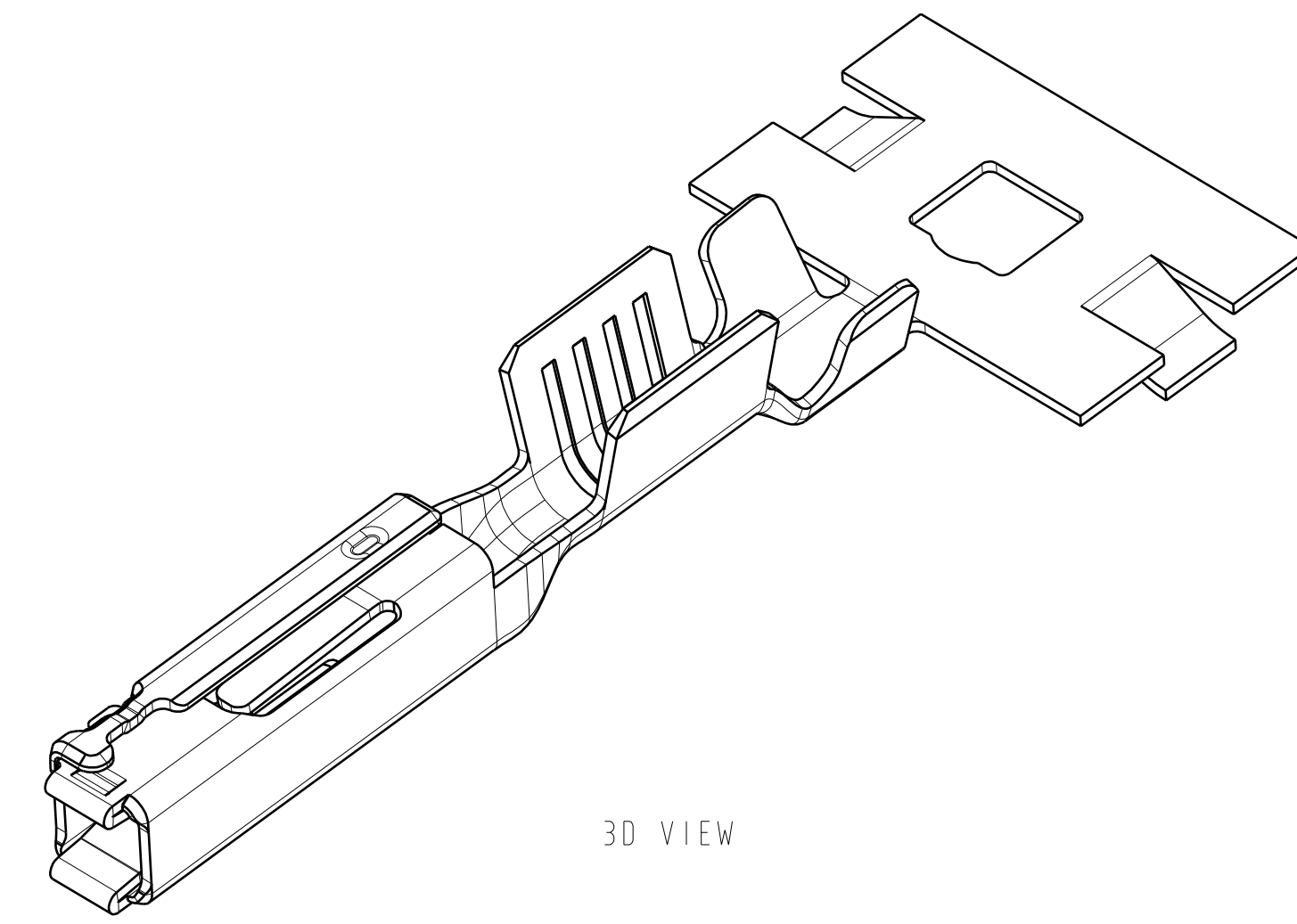
VIEW SHOWING ACCESS AREA FOR POGO PIN



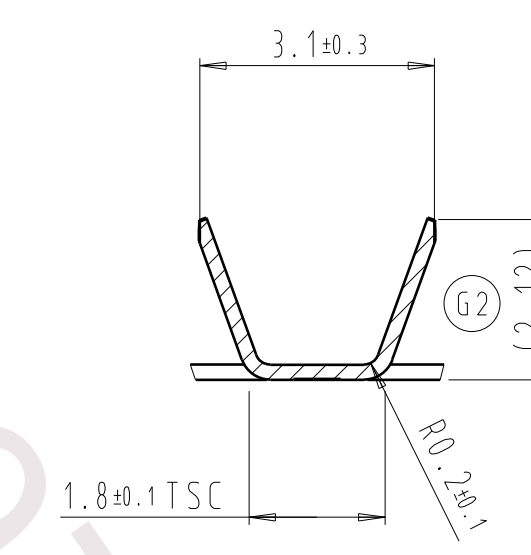
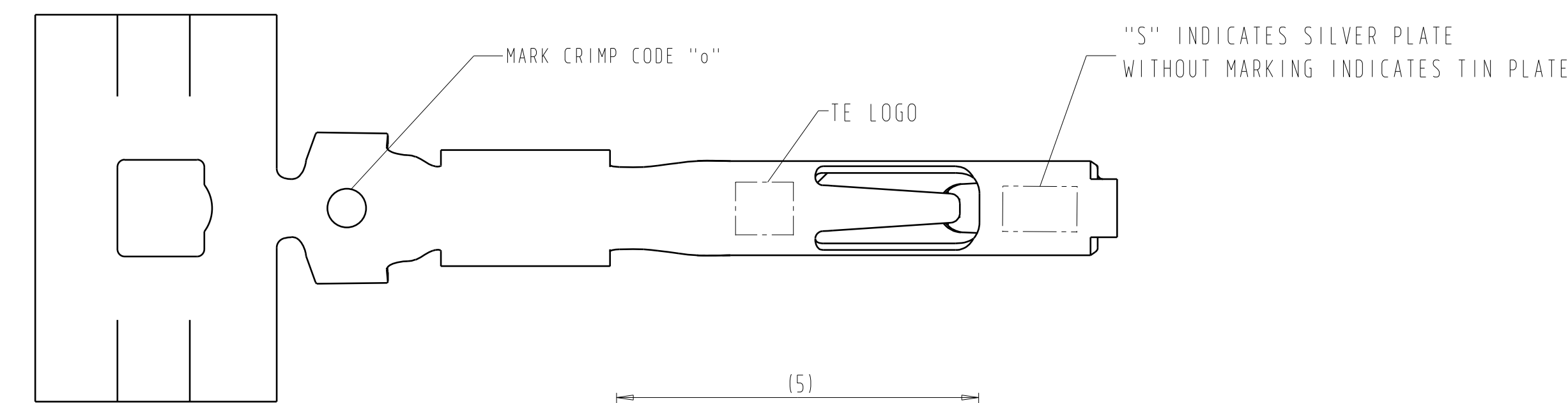
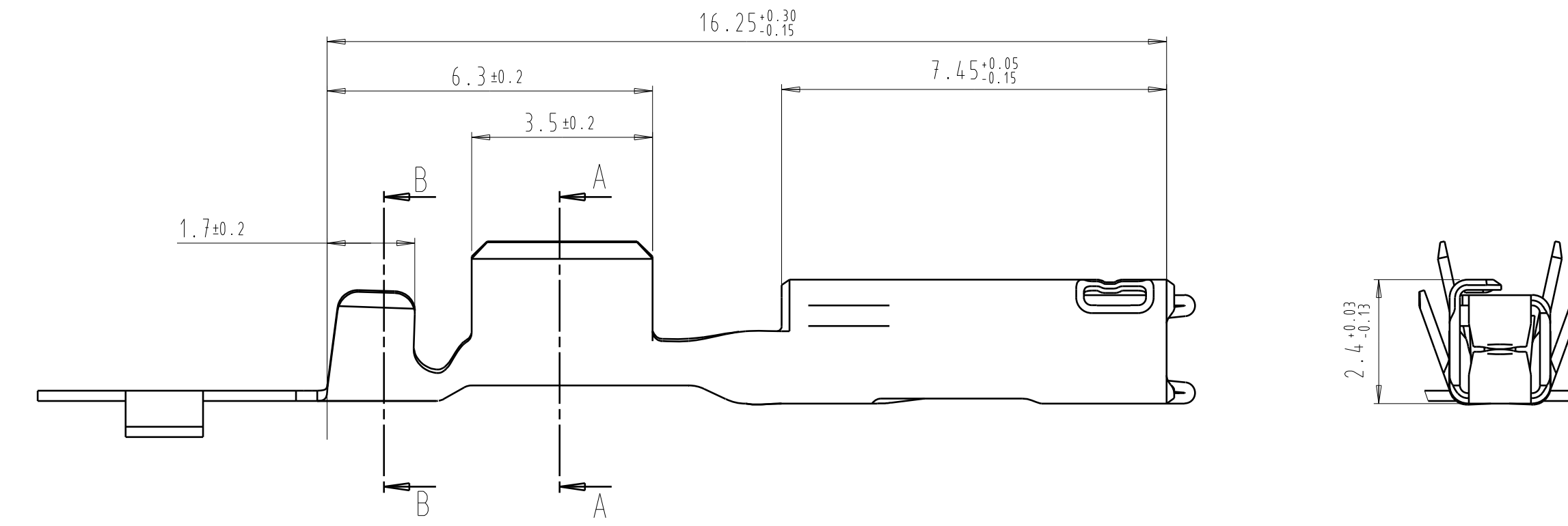
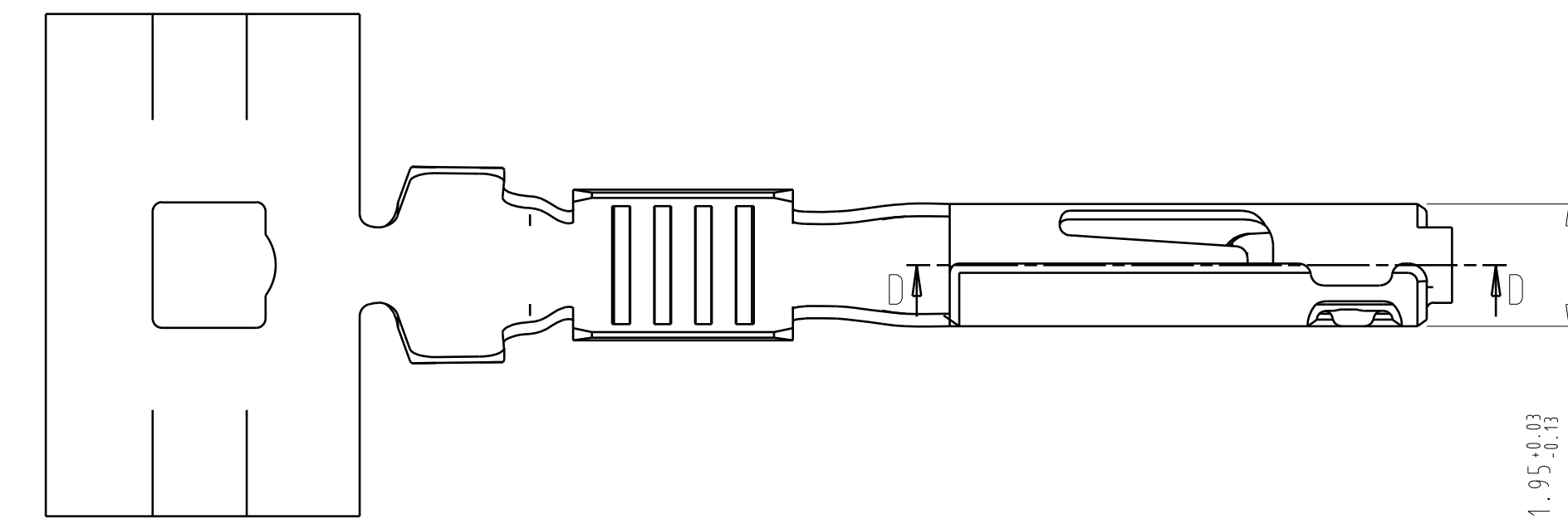
DIMENSIONS OF POGO PIN:



GUST-14474-DA AND GUST-14474-EAA  
TE CONNECTIVITY PN. 0-1924782-3 AND 0-1924782-2

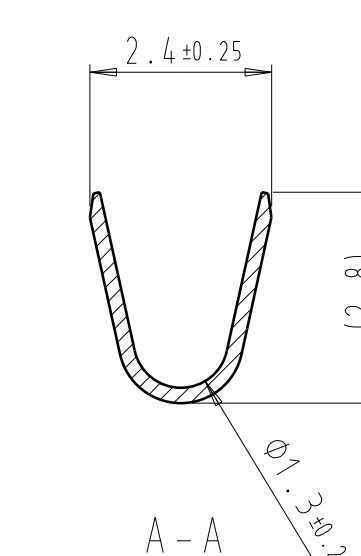


3D VIEW

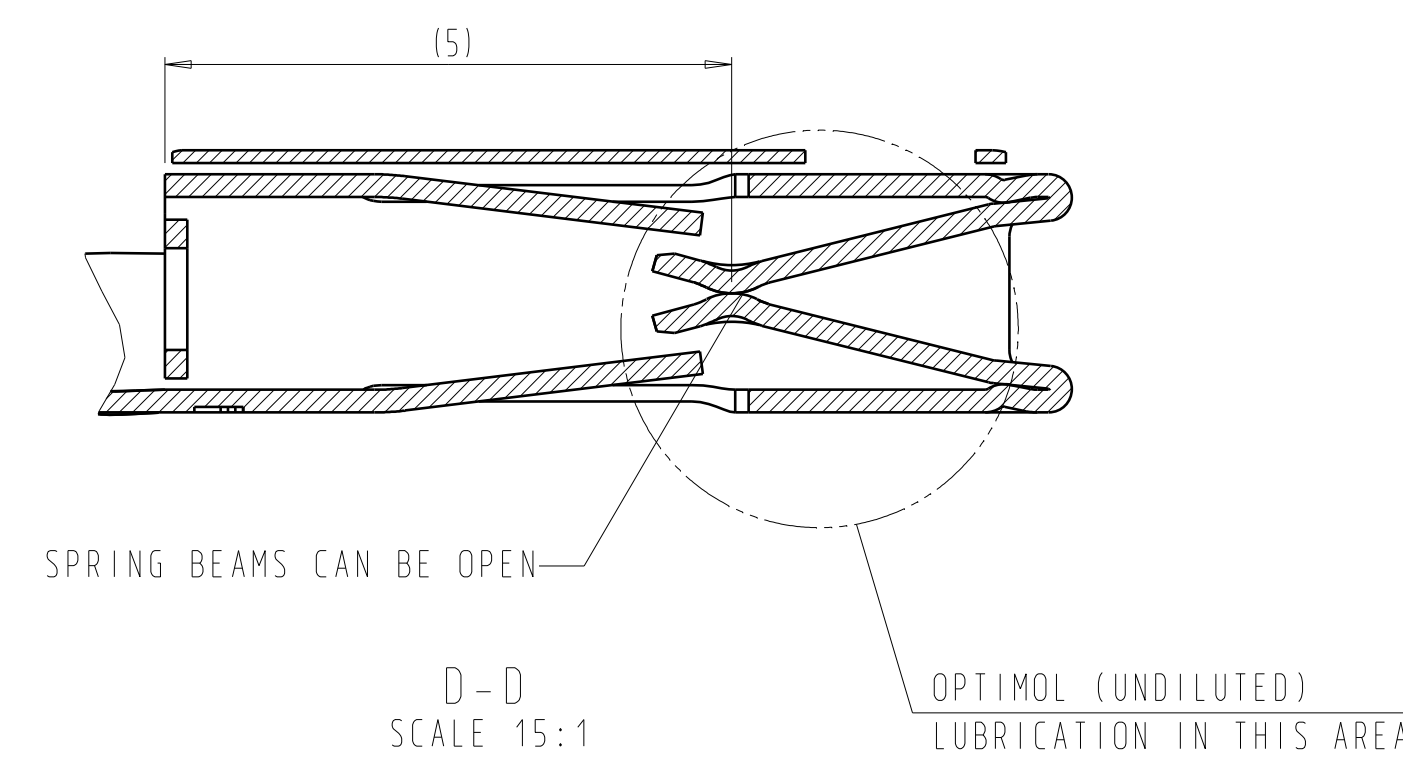


B-B

TERMINAL CRIMPED TO CABLE WITH OUTSIDE DIAMETER GREATER THAN 2.06mm IS NOT APPROVED FOR USE WITH STANDARD GET CIRCUIT CAVITY DESIGN.



A-A



## PTA LAB

LABEL	DESC	NOMINAL	UPPER	LOWER	FN	HM	ACTUAL	DEV>TOL
OUT DIE-1								
1		1.800	0.200	0.200	LX0	SCOP	1.818	
2		5.600	0.200	0.200	LX0	SCOP	5.693	
3		16.250	0.300	0.150	LX0	SCOP	16.433	
4		7.450	0.050	0.150	LX0	SCOP	7.420	
5		1.950	0.030	0.130	LY0	SCOP	1.908	
6		2.400	0.030	0.130	LY0	SCOP	2.315	
7		2.700	0.250	0.250	LX0	SCOP	2.752	
8		2.200	0.250	0.250	LX0	SCOP	2.167	
9	DIA	1.600	0.200	0.200	MAE	CALC	1.524	
10	DIA	1.100	0.200	0.200	MAE	CALC	1.127	
11		5.000	0.200	0.150	LX0	SCOP	5.069	

## Part Submission Warrant

111925 / 2019

Part Name	<u>GET FEMALE TERMINAL AG, SN, 16</u>		Cust. Part Number	<u>7196074206</u>	
Shown on Drawing No.	<u>C- 1924879</u>		Org. Part Number	<u>1924879-2</u>	
Engineering Change Level	<u>C</u>		Dated	<u>17.05.2016</u>	
Additional Engineering Changes	<u>N/A</u>		Dated	<u>N/A</u>	
Safety and/or Government Regulation	<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No	Purchase Order No.	<u>N/A</u>	Weight (kg) <u>0.000217</u>
Checking Aid Number	<u>N/A</u>	Checking Aid Engineering Change Level	<u>N/A</u>	Dated	<u>N/A</u>

## ORGANIZATION MANUFACTURING INFORMATION

## TE CONNECTIVITY

Supplier Name &amp; Supplier/Vendor Code

233 Burgess Road

Street Address

<u>Greensboro</u>	<u>NC</u>	<u>27409</u>	<u>US</u>
City	Region	Postal Code	Country

## MATERIALS REPORTING

Has customer-required Substances of Concern information been reported?

☒ Yes ☐ No ☐ N/A

Submitted by IMDS or other customer format:

168762775 / 7

Are polymeric parts identified with appropriate ISO marking codes?

☐ Yes ☐ No ☒ N/A

## REASON FOR SUBMISSION

- ☒ Initial submission
- ☐ Engineering Change(s)
- ☐ Tooling: Transfer, Replacement, Refurbishment, or additional
- ☐ Correction of Discrepancy
- ☐ Tooling Inactive > than 1 year

- ☐ Change to Optional Construction or Material
- ☐ Sub-Supplier or Material Source Change
- ☐ Change in Part Processing
- ☐ Parts produced at Additional Location
- ☐ Other - please specify

## REQUESTED SUBMISSION LEVEL (Check one)

- ☐ Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer.
- ☒ Level 2 - Warrant with product samples and limited supporting data submitted to customer.
- ☐ Level 3 - Warrant with product samples and complete supporting data submitted to customer.
- ☐ Level 4 - Warrant and other requirements as defined by customer.
- ☐ Level 5 - Warrant with product samples and complete supporting data reviewed at supplier's manufacturing location.

## SUBMISSION RESULTS

The results for ☒ dimensional measurements ☒ material and functional test ☐ appearance criteria ☐ statistical process packageThese results meet all design record requirements: ☒ YES ☐ NO (If "NO" - Explanation Required)

Mold / Cavity / Production Process

Stamping

## DECLARATION

I affirm that the samples represented by this warrant are representative of our parts, which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at a production rate of 1,578,240 / 24 hours

I also certify that the documented evidence of such compliance is on file and available for review. I have noted any deviation from the declaration below.

EXPLANATION/COMMENTS:

Is each Customer Tool properly tagged and numbered?

☒ Yes ☐ No ☐ N/A

Organization Authorized

Morovics

Date

02.12.2019

Signature Print Name

Iren Morovics

Phone No.

+49 6251-133-3974Fax No. N/ATitle Quality

E-mail

iren.morovics@te.comPart Warrant Disposition: ☒ Approved☐ Rejected ☐ Other

Customer Signature

Pui Daniel Damos


Date

18-08-2021

Print Name

Yazaki Europe Limited

Customer Tracking Number (optional)

Part Name	<u>GET FEMALE TERMINAL AG, SN, 16</u>			Cust. Part Number	<u>GU5T-14474-CA</u>		
Shown on Drawing No.	<u>9U5T-14474-LA</u>			Org. Part Number	<u>7196074206</u>		
Engineering Change Level	<u>AELE-E-12625180-342</u>			Dated	<u>17.05.2016</u>		
Additional Engineering Changes	<u>N/A</u>			Dated	<u>N/A</u>		
<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No							
Safety and/or Government Regulation				Purchase Order No.	<u>N/A</u>	Weight (kg)	<u>0.000217</u>
Checking Aid No.	<u>N/A</u>	Checking Aid Engineering Change Level			<u>N/A</u>	Dated	<u>N/A</u>
<b>ORGANIZATION MANUFACTURING INFORMATION</b>				<b>CUSTOMER SUBMITTAL INFORMATION</b>			
<b>YAZAKI KOTOZUKURI HUB TURKEY / 50437-50443</b>				<b>Nursan Kablo Donanımları San. ve Tic. A.Ş.</b>			
Organization Name & Supplier/Vendor Code				Customer Name / Division			
<b>Orhanli State Balaban Street</b>				<b>Nadiye Barutçu</b>			
Street Address				Buyer/Buyer Code			
<b>Istanbul</b>	<b>Tuzla</b>	<b>34956</b>	<b>Turkey</b>	<b>all models</b>			
City	Region	Postal Code	Country	Application			
<b>MATERIALS REPORTING</b>							
Has customer-required Substances of Concern information been reported?				<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> n/a			
Submitted by IMDS or other customer format:				<b>IMDS</b>			
				<b>IMDS ID: 1340569371 / 1</b>			
Are polymeric parts identified with appropriate ISO marking codes?				<input type="checkbox"/> Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> n/a			
<b>REASON FOR SUBMISSION (Check at least one)</b>							
<input checked="" type="checkbox"/> Initial submission				<input type="checkbox"/> Change to Optional Construction or Material			
<input type="checkbox"/> Engineering Change(s)				<input type="checkbox"/> Supplier or Material Source Change			
<input type="checkbox"/> Tooling: Transfer, Replacement, Refurbishment, or additional				<input type="checkbox"/> Change in Part Processing			
<input type="checkbox"/> Correction of Discrepancy				<input type="checkbox"/> Parts produced at Additional Location			
<input type="checkbox"/> Tooling Inactive > than 1 year				<input type="checkbox"/> Other - please specify below			
<b>REQUESTED SUBMISSION LEVEL (Check one)</b>							
<input type="checkbox"/> Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer.							
<input checked="" type="checkbox"/> Level 2 - Warrant with product samples and limited supporting data submitted to customer.							
<input type="checkbox"/> Level 3 - Warrant with product samples and complete supporting data submitted to customer.							
<input type="checkbox"/> Level 4 - Warrant and other requirements as defined by customer.							
<input type="checkbox"/> Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location.							
<b>SUBMISSION RESULTS</b>							
The results for <input checked="" type="checkbox"/> dimensional measurements <input checked="" type="checkbox"/> material and functional tests <input type="checkbox"/> appearance criteria <input type="checkbox"/> statistical process package							
These results meet all drawing and specification requirements: <input checked="" type="checkbox"/> Yes <input type="checkbox"/> NO (If "NO" - Explanation Required)							
Mold / Cavity / Production Process							
<u>Stamping</u>							
<b>DECLARATION</b>							
I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of <b>1,578,240 / 24 hours</b> .							
I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below.							
EXPLANATION/COMMENTS: <u>N/A</u>							
Is each Customer Tool properly tagged and numbered? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> n/a							
Organization Authorized Signature				Date <b>19 September 2024</b>			
							
Print Name <b>Tanju Salman</b>		Phone No. <b>+90 264 415 5102</b>		FAX No. <b>N/A</b>			
Title <b>SQA Department Leader</b>		E-mail <a href="mailto:tanju.salman@yazaki-europe.com">tanju.salman@yazaki-europe.com</a>					
FOR CUSTOMER USE ONLY (IF APPLICABLE)							
PPAP Warrant Disposition: <input type="checkbox"/> Approved <input type="checkbox"/> Rejected <input type="checkbox"/> Other							
Customer Signature				Date			
Print Name				Customer Tracking No. (optional)			