

Part Name <u>SLV ASY WIR CONN FEM</u>		Cust. Part Number <u>GU5T14A464CB000</u>	
Shown on Drawing No. <u>GU5T-14A464-CB</u>		Org. Part Number <u>7289-4602-30</u>	
Engineering Change Level <u>F11 / AELE-E-11784007-438</u>		Dated <u>22-06-2017</u>	
Additional Engineering Changes <u>N/A</u>		Dated <u>N/A</u>	
Safety and/or Government Regulation <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	Purchase Order No. <u>N/A</u>	Weight (kg) <u>0,0068</u>	
Checking Aid No. <u>N/A</u>	Checking Aid Engineering Change Level <u>N/A</u>	Dated <u>N/A</u>	
ORGANIZATION MANUFACTURING INFORMATION		CUSTOMER SUBMITTAL INFORMATION	
YAZAKI EUROPE LTD <u>323047696</u>		Nursan	
Organization Name & Supplier/Vendor Code		Buyer/Buyer Code	
Robert Bosch Strasse., 43		FORD	
Street Address			
Cologne	NRW	D-50769	Germany
City	Region	Postal Code	Country
MATERIALS REPORTING			
Has customer-required Substances of Concern information been reported?		<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> n/a	
Submitted by IMDS or other customer format:		IMDS	
		IMDS ID: 739044397 / 2	
Are polymeric parts identified with appropriate ISO marking codes?		<input type="checkbox"/> Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> n/a	
REASON FOR SUBMISSION (Check at least one)			
<input type="checkbox"/> Initial submission	<input type="checkbox"/> Change to Optional Construction or Material		
<input type="checkbox"/> Engineering Change(s)	<input type="checkbox"/> Supplier or Material Source Change		
<input type="checkbox"/> Tooling: Transfer, Replacement, Refurbishment, or additional	<input type="checkbox"/> Change in Part Processing		
<input type="checkbox"/> Correction of Discrepancy	<input type="checkbox"/> Parts produced at Additional Location		
<input type="checkbox"/> Tooling Inactive > than 1 year	<input checked="" type="checkbox"/> Other - please specify below		
Customer Request			
REQUESTED SUBMISSION LEVEL (Check one)			
<input type="checkbox"/> Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer.			
<input checked="" type="checkbox"/> Level 2 - Warrant with product samples and limited supporting data submitted to customer.			
<input type="checkbox"/> Level 3 - Warrant with product samples and complete supporting data submitted to customer.			
<input type="checkbox"/> Level 4 - Warrant and other requirements as defined by customer.			
<input type="checkbox"/> Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location.			
SUBMISSION RESULTS			
The results for <input checked="" type="checkbox"/> dimensional measurements <input checked="" type="checkbox"/> material and functional tests <input type="checkbox"/> appearance criteria <input type="checkbox"/> statistical process package			
These results meet all drawing and specification requirements: <input checked="" type="checkbox"/> Yes <input type="checkbox"/> NO (If "NO" - Explanation Required)			
Mold / Cavity / Production Process <u>Y-1 / assembly</u>			
DECLARATION			
I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of 1173 / 8 hours.			
I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below.			
EXPLANATION/COMMENTS:			
Is each Customer Tool properly tagged and numbered? <input type="checkbox"/> Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> n/a			
Organization Authorized Signature <u>Maine Cirqueira</u>		Date <u>20 June 2022</u>	
Print Name <u>Maine Cirqueira</u>	Phone No. <u>+351 256 246 764</u>	FAX No. _____	
Title <u>QE</u>	E-mail <u>maine.cirqueira@yazaki-europe.com</u>		
FOR CUSTOMER USE ONLY (IF APPLICABLE)			
PPAP Warrant Disposition: <input type="checkbox"/> Approved <input type="checkbox"/> Rejected <input type="checkbox"/> Other _____			
Customer Signature _____		Date _____	
Print Name _____		Customer Tracking No. (optional) _____	

Production Part Approval Dimensional Results

SUPPLIER/PROVEEDOR:	YCC
INSP. FACILITY/PLANTA DE INSP.:	YCC
ENG. LEVEL/NIVEL DE ING.:	F11
Nº. OF CAVITIES/No DE CAVIDAD:	8 OF 8
DRAWING/PLANO:	CUSTOMER FORD
DIE No./No. DE DADO-MOLDE:	Y-1

Partes Aprobadas de Producción

Resultados Dimensionales

YCC CONTROL NUMBER:	2109-5172
CUSTOMER PART No./No. PARTE DEL CLIENTE:	GU5T-14A464-CB-000
YAZAKI PART No./No. PARTE YAZAKI:	7289-4602-30
PART NAME/NOMBRE DE PARTE:	SLV ASY
WIR CONN FEM	

[illegible]

Notes/Notas:

AL

Review By/ Revisado Por: **J CORPUS**

Approved By /Aprobado Por: **E CARMONA**

32K1 ADD004

BILL OF MATERIAL INQUIRY

21/09/28
10:47:52

PARENT ITEM : 7289-4602-30 ECN : _____ F1:ECN INQUIRY
FUN : _____ 5P 1.2MM SEALED FEMALE SUB-ASS

LEVEL	SF	CHILD ITEM	T	O	DEP	LIN	QUANTITY REQUIRED	UOM	DATE EFFEC.	DATE DISC.
01		BOXCOR007	7	2	PUR	CMP	000.00093	EA	150706	000000
		CAJA 15"1/16X10"1/4 14"9/16								
01		LAB-PAP-001	7	2	PUR	CMP	000.00093	EA	150706	000000
		ETIQUETA PARA CAJA								
01		PAD-CHP-003	7	2	PUR	CMP	000.00926	EA	150706	000000
		SEPARADOR 14 X 10 IN								
01		PAR-CHP-006	7	2	PUR	CMP	000.00833	EA	150706	000000
		14 1/4X9 7/8X1 1/2 60C CHP PAR								
01		TAP-PLA-001	7	2	PUR	CMP	000.00139	KG	180820	000000
		SHUR TAPE 2"X100 M								
01		7137-3012-60	3	2	PUR	CMP	001.00000	EA	150706	000000
		5P 1.2MM INTERFACE SEAL								
01		7172-1063	3	3	F00	G03	001.00000	EA	150706	000000
		5P 1.2MM SEALED FEMALE TPA								

FUN = 'BLANK' DISPLAYS ACTIVE ITEM ONLY ALL: DISPLAY ALL ITEM
ROLL CMD3: END CMD7: WHERE USED INQUIRY

32K1 ADD004

BILL OF MATERIAL INQUIRY

21/09/28
10:47:52

PARENT ITEM : 7289-4602-30 ECN : _____ F1:ECN INQUIRY
FUN : _____ 5P 1.2MM SEALED FEMALE SUB-ASS

LEVEL	SF	CHILD ITEM	T	O	DEP	LIN	QUANTITY REQUIRED	UOM	DATE EFFEC.	DATE DISC.
02		BAG-PLA-008	7	2	PUR	CMP	000.00093	EA	150413	000000
		70X80 CM BOLSA DE PLASTICO NAT								
02		CONPLA002	7	2	PUR	CMP	000.00093	EA	150413	000000
		CONT PLAS NO 2 (48X38X20)CM								
02		85434013	4	2	PUR	CMP	000.00189	KG	150413	000000
		NY 66N ZYTEL 70G35HSL NC010 NA								
01		7172-1065-50	3	3	F00	G05	001.00000	EA	150706	000000
		5P 1.2MM SEALED FEMALE CPA								
02		BAG-PLA-003	7	2	PUR	CMP	000.09259	EA	150404	000000
		30X40 CM BOLSA DE PLASTICO NAT								
02		CONPLA000	7	2	PUR	CMP	000.09259	EA	150404	000000
		CONT PLAS NO 0 (38X24X10.4)CM								
02		854340131086	3	3	F00	CMP	000.00092	KG	150404	000000
		NY 66N ZYTEL 70G35HSL NC010 RE								

FUN = 'BLANK' DISPLAYS ACTIVE ITEM ONLY ALL: DISPLAY ALL ITEM
ROLL CMD3: END CMD7: WHERE USED INQUIRY

PARENT ITEM : 7289-4602-30

ECN : _____ F1:ECN INQUIRY

FUN : _____ 5P 1.2MM SEALED FEMALE SUB-ASS

LEVEL	SF	CHILD ITEM	T	O	DEP	LIN	QUANTITY REQUIRED	UOM	DATE EFFEC.	DATE DISC.
03		85434013	4	2	PUR	CMP	000.98000	KG	150227	000000
		NY 66N ZYTEL 70G35HSL NC010 NA								
03		87091086	4	2	PUR	CMP	000.02000	KG	150227	000000
		CNY12050 REDLITE RED								
01		7189-4599-30	3	3	F00	G05	001.00000	EA	150706	000000
		5P 1.2MM SEALED FEMALE HOUSING								
02		BAG-PLA-008	7	2	PUR	CMP	000.09259	EA	150404	000000
		70X80 CM BOLSA DE PLASTICO NAT								
02		CONPLA002	7	2	PUR	CMP	000.09259	EA	150404	000000
		CONT PLAS NO 2 (48X38X20)CM								
02		85434017	4	2	PUR	CMP	000.00656	KG	150404	000000
		NY 66N ZYTEL 70G35HSLRA4 BK267								

FUN = 'BLANK' DISPLAYS ACTIVE ITEM ONLY ALL: DISPLAY ALL ITEM

ROLL CMD3: END CMD7: WHERE USED INQUIRY



DuPont Washington Works
Certification Office
P.O. Box 1217
Washington, WV 26181-1217

August 31, 2021

AUTOCONECTORES DE CHIHUAHUA
ELCOM S. DE RL. DE C.V.
ISHIKAWA NO. 1400 PARQU
QUALITY ASSURANCE
PARQUE INDUSTRIAL SUPRA
Chihuahua - CHI 31137

DU PONT ORDER NO: 2501060770
CUSTOMER PO NO: K1210011992
DELIVERY DATE: 08/31/21
DELIVERY NO: 7802265892
FAX NUMBER:

THIS IS TO ADVISE THAT THE PRODUCT LISTED BELOW HAS BEEN CLASSIFIED STANDARD PRODUCT. TEST DATA ARE ATTACHED WHICH SHOW COMPLIANCE TO THE INDICATED SPECIFICATION.

QUALITY ASSURANCE MANAGER

<u>PRODUCT(S)</u>	<u>LOT(S)</u>	<u>QTY</u>		<u>SPECIFICATION(S)</u>
		<u>Kgs</u>	<u>Lbs</u>	
ZYTEL® 70G35HSL NC010 25 KG BAG CPN:85434013	N59UHEK101	25.00	55.10	DU PONT STD SPEC YAZAKI YPES-25-02-513
	N59ULH4101	75.00	165.30	
	N59VDJM101	200.00	440.80	
	N59VEKA101	1500.00	3306.00	
	N59VFKS101	2775.00	6116.10	

THIS PRODUCT CERTIFICATION IS **NON-TRANSFERABLE** AND IS VALID ONLY TO THE FIRST END-USER PURCHASING THIS PRODUCT DIRECTLY FROM DUPONT OR FROM A DUPONT-AUTHORIZED DISTRIBUTOR. PRODUCT AND/OR PRODUCT CERTIFICATION OBTAINED FROM AN UNAUTHORIZED SOURCE IS ASSUMED COUNTERFEIT, AND DUPONT MAKES NO WARRANTIES AND ASSUMES NO LIABILITY IN CONNECTION WITH THE USE OF PRODUCT OR PRODUCT CERTIFICATION OBTAINED FROM AN UNAUTHORIZED SOURCE. *Call 1-800-441-0575 for a list of authorized distributors in your area.* Copyright © 2019 DuPont . All Rights Reserved. No portion of this work may be reproduced in whole or in part by any electronic, mechanical or other means, including xerography, photocopy, or any information storage or retrieval system, or otherwise distributed without the express permission of DuPont.

<u>PRODUCT(S)</u>	<u>LOT(S)</u>	<u>QTY</u>	<u>SPECIFICATION(S)</u>
		Kgs	Lbs
	N59VFL8101	4425.00	9752.70

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DU PONT STANDARD SPECIFICATION

Product: ZYTEL® 70G35HSL NC010 25 KG BAG

TESTS	TEST METHOD	LIMITS		RESULTS
		MIN	MAX	
<u>LOT TEST</u>		<u>LOT NO: N59UHEK101</u>		
Ash Content %	ISO 3451/1	33.0	37.0	35.0
Melt Viscosity, Pa.s	ISO 11443	120	220	219
Water Content at Packout, %	ISO 15512		0.18	0.08
<u>PERIODIC TEST</u>		<u>LAST TEST DATE: December 2020</u>		
Deflection Temperature @1.80 MPa, °C	ISO 75-1&2			254
Density, g/cm3	ISO 1183/Method A			1.41
Notched Charpy Impact @ 23C, kj/m2	ISO 179/1eA			13.5
Temp of melting,2nd melt,10°C/min °C	ISO 11357			261
Tensile Modulus, Mpa	ISO 527-1&2			11300
Tensile Stress @ Break, 5mm/min, MPa	ISO 527			205

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DU PONT STANDARD SPECIFICATION

Product: ZYTEL® 70G35HSL NC010 25 KG BAG

TESTS	TEST METHOD	LIMITS		RESULTS
		MIN	MAX	
<u>LOT TEST</u>		<u>LOT NO: N59ULH4101</u>		
Ash Content %	ISO 3451/1	33.0	37.0	34.6
Melt Viscosity, Pa.s	ISO 11443	120	220	210
Water Content at Packout, %	ISO 15512		0.18	0.03
<u>PERIODIC TEST</u>		<u>LAST TEST DATE: December 2020</u>		
Deflection Temperature @1.80 MPa, °C	ISO 75-1&2			254
Density, g/cm3	ISO 1183/Method A			1.41
Notched Charpy Impact @ 23C, kj/m2	ISO 179/1eA			13.5
Temp of melting,2nd melt,10°C/min °C	ISO 11357			261
Tensile Modulus, Mpa	ISO 527-1&2			11300
Tensile Stress @ Break, 5mm/min, MPa	ISO 527			205

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DU PONT STANDARD SPECIFICATION

Product: ZYTEL® 70G35HSL NC010 25 KG BAG

TESTS	TEST METHOD	LIMITS		RESULTS
		MIN	MAX	
<u>LOT TEST</u>		<u>LOT NO: N59VDJM101</u>		
Ash Content %	ISO 3451/1	33.0	37.0	35.3
Melt Viscosity, Pa.s	ISO 11443	120	220	211
Water Content at Packout, %	ISO 15512		0.18	0.07
<u>PERIODIC TEST</u>		<u>LAST TEST DATE: December 2020</u>		
Deflection Temperature @1.80 MPa, °C	ISO 75-1&2			254
Density, g/cm3	ISO 1183/Method A			1.41
Notched Charpy Impact @ 23C, kj/m2	ISO 179/1eA			13.5
Temp of melting,2nd melt,10°C/min °C	ISO 11357			261
Tensile Modulus, Mpa	ISO 527-1&2			11300
Tensile Stress @ Break, 5mm/min, MPa	ISO 527			205

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DU PONT STANDARD SPECIFICATION

Product: ZYTEL® 70G35HSL NC010 25 KG BAG

TESTS	TEST METHOD	LIMITS		RESULTS
		MIN	MAX	
<u>LOT TEST</u>		<u>LOT NO: N59VEKA101</u>		
Ash Content %	ISO 3451/1	33.0	37.0	35.1
Melt Viscosity, Pa.s	ISO 11443	120	220	200
Water Content at Packout, %	ISO 15512		0.18	0.04
<u>PERIODIC TEST</u>		<u>LAST TEST DATE: December 2020</u>		
Deflection Temperature @1.80 MPa, °C	ISO 75-1&2			254
Density, g/cm3	ISO 1183/Method A			1.41
Notched Charpy Impact @ 23C, kj/m2	ISO 179/1eA			13.5
Temp of melting,2nd melt,10°C/min °C	ISO 11357			261
Tensile Modulus, Mpa	ISO 527-1&2			11300
Tensile Stress @ Break, 5mm/min, MPa	ISO 527			205

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DU PONT STANDARD SPECIFICATION

Product: ZYTEL® 70G35HSL NC010 25 KG BAG

TESTS	TEST METHOD	LIMITS		RESULTS
		MIN	MAX	
<u>LOT TEST</u>		<u>LOT NO: N59VFKS101</u>		
Ash Content %	ISO 3451/1	33.0	37.0	34.9
Melt Viscosity, Pa.s	ISO 11443	120	220	217
Water Content at Packout, %	ISO 15512		0.18	0.03
<u>PERIODIC TEST</u>		<u>LAST TEST DATE: December 2020</u>		
Deflection Temperature @1.80 MPa, °C	ISO 75-1&2			254
Density, g/cm3	ISO 1183/Method A			1.41
Notched Charpy Impact @ 23C, kj/m2	ISO 179/1eA			13.5
Temp of melting,2nd melt,10°C/min °C	ISO 11357			261
Tensile Modulus, Mpa	ISO 527-1&2			11300
Tensile Stress @ Break, 5mm/min, MPa	ISO 527			205

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DU PONT STANDARD SPECIFICATION

Product: ZYTEL® 70G35HSL NC010 25 KG BAG

TESTS	TEST METHOD	LIMITS		RESULTS
		MIN	MAX	
<u>LOT TEST</u>		<u>LOT NO: N59VFL8101</u>		
Ash Content %	ISO 3451/1	33.0	37.0	34.6
Melt Viscosity, Pa.s	ISO 11443	120	220	215
Water Content at Packout, %	ISO 15512		0.18	0.03
<u>PERIODIC TEST</u>		<u>LAST TEST DATE: December 2020</u>		
Deflection Temperature @1.80 MPa, °C	ISO 75-1&2			254
Density, g/cm3	ISO 1183/Method A			1.41
Notched Charpy Impact @ 23C, kj/m2	ISO 179/1eA			13.5
Temp of melting,2nd melt,10°C/min °C	ISO 11357			261
Tensile Modulus, Mpa	ISO 527-1&2			11300
Tensile Stress @ Break, 5mm/min, MPa	ISO 527			205

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**DU PONT COMPANY
CUSTOMER SPECIFICATION**

Product: ZYTEL® 70G35HSL NC010 25 KG BAG

Specification: YAZAKI YPES-25-02-513

TESTS	TEST METHOD	LIMITS		RESULTS
		MIN	MAX	
<u>LOT TEST</u>		<u>LOT NO: N59UHEK101</u>		
Ash Content %	ISO 3451/1	33.0	37.0	35.0
Melt Viscosity, Pa.s	ISO 11443	120	220	219 (01)
Water Content at Packout, %	ISO 15512		0.20	0.08
<u>PERIODIC TEST</u>		<u>LAST TEST DATE: December 2020</u>		
Deflection Temperature @1.80 MPa, °C	ISO 75-1&2	245		254
Density, g/cm3	ISO 1183/Method A	1.35	1.45	1.41
Notched Charpy Impact @ 23C, kj/m2	ISO 179/1eA	9.0		13.5
Temp of melting,2nd melt,10°C/min °C	ISO 11357	250	265	261
Tensile Modulus, Mpa	ISO 527-1&2	9000		11300
Tensile Stress @ Break, 5mm/min, MPa	ISO 527	180		205

(01) PERFORMED AT 280 DEGREES C WITH A SHEAR RATE OF 1000/SE C AND A DWELL TIME OF 300 SEC. USING AN ORIFICE WITH AN L/D RATIO OF 20:1 AND AN ENTRANCE ANGLE OF 120 DEGREES. RESULTS ARE CORRECTED TO A MOISTURE CONTENT OF 0.13%.

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**DU PONT COMPANY
CUSTOMER SPECIFICATION**

Product: ZYTEL® 70G35HSL NC010 25 KG BAG

Specification: YAZAKI YPES-25-02-513

TESTS	TEST METHOD	LIMITS		RESULTS
		MIN	MAX	
<u>LOT TEST</u>				<u>LOT NO: N59ULH4101</u>
Ash Content %	ISO 3451/1	33.0	37.0	34.6
Melt Viscosity, Pa.s	ISO 11443	120	220	210 (01)
Water Content at Packout, %	ISO 15512		0.20	0.03
<u>PERIODIC TEST</u>				<u>LAST TEST DATE: December 2020</u>
Deflection Temperature @1.80 MPa, °C	ISO 75-1&2	245		254
Density, g/cm3	ISO 1183/Method A	1.35	1.45	1.41
Notched Charpy Impact @ 23C, kj/m2	ISO 179/1eA	9.0		13.5
Temp of melting,2nd melt,10°C/min °C	ISO 11357	250	265	261
Tensile Modulus, Mpa	ISO 527-1&2	9000		11300
Tensile Stress @ Break, 5mm/min, MPa	ISO 527	180		205

(01) PERFORMED AT 280 DEGREES C WITH A SHEAR RATE OF 1000/SE C AND A DWELL TIME OF 300 SEC. USING AN ORIFICE WITH AN L/D RATIO OF 20:1 AND AN ENTRANCE ANGLE OF 120 DEGREES. RESULTS ARE CORRECTED TO A MOISTURE CONTENT OF 0.13%.

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**DU PONT COMPANY
CUSTOMER SPECIFICATION**

Product: ZYTEL® 70G35HSL NC010 25 KG BAG

Specification: YAZAKI YPES-25-02-513

TESTS	TEST METHOD	LIMITS		RESULTS
		MIN	MAX	
<u>LOT TEST</u>		<u>LOT NO: N59VDJM101</u>		
Ash Content %	ISO 3451/1	33.0	37.0	35.3
Melt Viscosity, Pa.s	ISO 11443	120	220	211 (01)
Water Content at Packout, %	ISO 15512		0.20	0.07
<u>PERIODIC TEST</u>		<u>LAST TEST DATE: December 2020</u>		
Deflection Temperature @1.80 MPa, °C	ISO 75-1&2	245		254
Density, g/cm3	ISO 1183/Method A	1.35	1.45	1.41
Notched Charpy Impact @ 23C, kj/m2	ISO 179/1eA	9.0		13.5
Temp of melting,2nd melt,10°C/min °C	ISO 11357	250	265	261
Tensile Modulus, Mpa	ISO 527-1&2	9000		11300
Tensile Stress @ Break, 5mm/min, MPa	ISO 527	180		205

(01) PERFORMED AT 280 DEGREES C WITH A SHEAR RATE OF 1000/SE C AND A DWELL TIME OF 300 SEC. USING AN ORIFICE WITH AN L/D RATIO OF 20:1 AND AN ENTRANCE ANGLE OF 120 DEGREES. RESULTS ARE CORRECTED TO A MOISTURE CONTENT OF 0.13%.

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**DU PONT COMPANY
CUSTOMER SPECIFICATION**

Product: ZYTEL® 70G35HSL NC010 25 KG BAG

Specification: YAZAKI YPES-25-02-513

TESTS	TEST METHOD	LIMITS		RESULTS
		MIN	MAX	
<u>LOT TEST</u>		<u>LOT NO: N59VEKA101</u>		
Ash Content %	ISO 3451/1	33.0	37.0	35.1
Melt Viscosity, Pa.s	ISO 11443	120	220	200 (01)
Water Content at Packout, %	ISO 15512		0.20	0.04
<u>PERIODIC TEST</u>		<u>LAST TEST DATE: December 2020</u>		
Deflection Temperature @1.80 MPa, °C	ISO 75-1&2	245		254
Density, g/cm3	ISO 1183/Method A	1.35	1.45	1.41
Notched Charpy Impact @ 23C, kj/m2	ISO 179/1eA	9.0		13.5
Temp of melting,2nd melt,10°C/min °C	ISO 11357	250	265	261
Tensile Modulus, Mpa	ISO 527-1&2	9000		11300
Tensile Stress @ Break, 5mm/min, MPa	ISO 527	180		205

(01) PERFORMED AT 280 DEGREES C WITH A SHEAR RATE OF 1000/SE C AND A DWELL TIME OF 300 SEC. USING AN ORIFICE WITH AN L/D RATIO OF 20:1 AND AN ENTRANCE ANGLE OF 120 DEGREES. RESULTS ARE CORRECTED TO A MOISTURE CONTENT OF 0.13%.

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**DU PONT COMPANY
CUSTOMER SPECIFICATION**

Product: ZYTEL® 70G35HSL NC010 25 KG BAG

Specification: YAZAKI YPES-25-02-513

TESTS	TEST METHOD	LIMITS		RESULTS
		MIN	MAX	
<u>LOT TEST</u>		<u>LOT NO: N59VFKS101</u>		
Ash Content %	ISO 3451/1	33.0	37.0	34.9
Melt Viscosity, Pa.s	ISO 11443	120	220	217 (01)
Water Content at Packout, %	ISO 15512		0.20	0.03
<u>PERIODIC TEST</u>		<u>LAST TEST DATE: December 2020</u>		
Deflection Temperature @1.80 MPa, °C	ISO 75-1&2	245		254
Density, g/cm3	ISO 1183/Method A	1.35	1.45	1.41
Notched Charpy Impact @ 23C, kj/m2	ISO 179/1eA	9.0		13.5
Temp of melting,2nd melt,10°C/min °C	ISO 11357	250	265	261
Tensile Modulus, Mpa	ISO 527-1&2	9000		11300
Tensile Stress @ Break, 5mm/min, MPa	ISO 527	180		205

(01) PERFORMED AT 280 DEGREES C WITH A SHEAR RATE OF 1000/SE C AND A DWELL TIME OF 300 SEC. USING AN ORIFICE WITH AN L/D RATIO OF 20:1 AND AN ENTRANCE ANGLE OF 120 DEGREES. RESULTS ARE CORRECTED TO A MOISTURE CONTENT OF 0.13%.

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**DU PONT COMPANY
CUSTOMER SPECIFICATION**

Product: ZYTEL® 70G35HSL NC010 25 KG BAG

Specification: YAZAKI YPES-25-02-513

TESTS	TEST METHOD	LIMITS		RESULTS
		MIN	MAX	
<u>LOT TEST</u>				<u>LOT NO: N59VFL8101</u>
Ash Content %	ISO 3451/1	33.0	37.0	34.6
Melt Viscosity, Pa.s	ISO 11443	120	220	215 (01)
Water Content at Packout, %	ISO 15512		0.20	0.03
<u>PERIODIC TEST</u>				<u>LAST TEST DATE: December 2020</u>
Deflection Temperature @1.80 MPa, °C	ISO 75-1&2	245		254
Density, g/cm3	ISO 1183/Method A	1.35	1.45	1.41
Notched Charpy Impact @ 23C, kj/m2	ISO 179/1eA	9.0		13.5
Temp of melting,2nd melt,10°C/min °C	ISO 11357	250	265	261
Tensile Modulus, Mpa	ISO 527-1&2	9000		11300
Tensile Stress @ Break, 5mm/min, MPa	ISO 527	180		205

(01) PERFORMED AT 280 DEGREES C WITH A SHEAR RATE OF 1000/SE C AND A DWELL TIME OF 300 SEC. USING AN ORIFICE WITH AN L/D RATIO OF 20:1 AND AN ENTRANCE ANGLE OF 120 DEGREES. RESULTS ARE CORRECTED TO A MOISTURE CONTENT OF 0.13%.

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Avient Colorants USA LLC
926 Elliot Road
Albion, MI, 49224



ELCOM INC
20 BUTTERFIELD TRAIL BLVD
EL PASO TX 79906-5246

C e r t i f i c a t e o f A n a l y s i s

Date: 09/16/2021
Page: 1 / 1

Your order from 08/16/2021

Order No. : K1210012131
Material No. : 87091086

Delivery no./Pos. : 52931065 / 900001
Order : 15210685
Material : REEDLITE RED NY
Old Material No. : CNY12050
Material-no. : AB3UFF
Batch No. : USPC052276
Quantity : 45.360 KG

On the batch, of which the consignment is a part, the following values were determined.

Inspection characteristic/-method	Specification	Result
COLOR - VISUAL		
CONTAMINATION - VISUAL		
PELLET COUNT		64 Pel./g
PELLET LENGTH		0.090 IN
PELLET DIAMETER		0.100 IN
Let Down Ratio (%)		2

This report does not require a signature.



DuPont Washington Works
Certification Office
P.O. Box 1217
Washington, WV 26181-1217

September 03, 2021

AUTOCONECTORES DE CHIHUAHUA
ELCOM S. DE RL. DE C.V.
ISHIKAWA NO. 1400 PARQU
QUALITY ASSURANCE
PARQUE INDUSTRIAL SUPRA
Chihuahua - CHI 31137

DU PONT ORDER NO: 2501095640
CUSTOMER PO NO: K1210012316
DELIVERY DATE: 09/04/21
DELIVERY NO: 7802282771
FAX NUMBER:

THIS IS TO ADVISE THAT THE PRODUCT LISTED BELOW HAS BEEN CLASSIFIED STANDARD PRODUCT. TEST DATA
ARE ATTACHED WHICH SHOW COMPLIANCE TO THE INDICATED SPECIFICATION.

QUALITY ASSURANCE MANAGER

<u>PRODUCT(S)</u>	<u>LOT(S)</u>	<u>QTY</u>		<u>SPECIFICATION(S)</u>
		<u>Kgs</u>	<u>Lbs</u>	
ZYTEL® ZYT70G35HSLRA4 BK267 25 KG BAG CPN:85434017	N89VF7I201	3000.00	6612.00	DU PONT STD SPEC
	N89VF8D301	10000.00	22040.00	
	N89VG9N301	3000.00	6612.00	
	N89VHA1301	2000.00	4408.00	

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DU PONT STANDARD SPECIFICATION

Product: ZYTEL® ZYT70G35HSLRA4 BK267 25 KG BAG

TESTS	TEST METHOD	LIMITS		RESULTS
		MIN	MAX	
<i>LOT TEST</i>		<u>LOT NO: N89VF7I201</u>		
Ash Content %	ISO 3451/1	33	37	35
Melt Viscosity, Pa.s	ISO 11443	90	190	125
Water Content at Packout, %	ISO 15512		0.18	0.09

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DU PONT STANDARD SPECIFICATION

Product: ZYTEL® ZYT70G35HSLRA4 BK267 25 KG BAG

TESTS	TEST METHOD	LIMITS		RESULTS
		MIN	MAX	
<u>LOT TEST</u>		<u>LOT NO: N89VF8D301</u>		
Ash Content %	ISO 3451/1	33	37	35
Melt Viscosity, Pa.s	ISO 11443	90	190	141
Water Content at Packout, %	ISO 15512		0.18	0.10

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DU PONT STANDARD SPECIFICATION

Product: ZYTEL® ZYT70G35HSLRA4 BK267 25 KG BAG

TESTS	TEST METHOD	LIMITS		RESULTS
		MIN	MAX	
<u>LOT TEST</u>		<u>LOT NO: N89VG9N301</u>		
Ash Content %	ISO 3451/1	33	37	35
Melt Viscosity, Pa.s	ISO 11443	90	190	135
Water Content at Packout, %	ISO 15512		0.18	0.08

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DU PONT STANDARD SPECIFICATION

Product: ZYTEL® ZYT70G35HSLRA4 BK267 25 KG BAG

TESTS	TEST METHOD	LIMITS		RESULTS
		MIN	MAX	
<i>LOT TEST</i>		<u>LOT NO: N89VHA1301</u>		
Ash Content %	ISO 3451/1	33	37	35
Melt Viscosity, Pa.s	ISO 11443	90	190	142
Water Content at Packout, %	ISO 15512		0.18	0.08

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