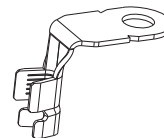


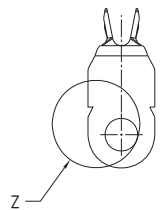
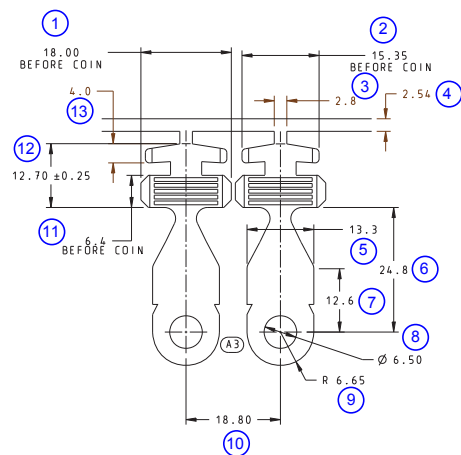
TERMINAL INFORMATION																
FORD PART NO.	SUPPLIER PART NO.	DESCRIPTION	GREASED Y/N	BASE MATERIAL	PLATING MATERIAL	PLATING THICKNESS	COPPER WEIGHT	TOTAL WEIGHT	MATERIAL THICKNESS	MATERIAL HARDNESS	MAX AMBIENT TEMPERATURE	CONDUCTOR MIN/MAX CSA SAE WIRE	INSULATION MIN/MAX OD SAE WIRE	MATING PARTS		
														FORD PART NO.	SUPPLIER PART NO.	DESCRIPTION
JU5T-14463-CBA	R8696	TRMNL-EYLT TYP	N	C110	TiN	0.001 MIN	4.40	4.41	1.02	H01	125℃	2.96/6.0	3.10/4.20	N/A	N/A	N/A

TERMINAL CRIMP & GRIP REFERENCE TABLE								
FORD PART NO.	WIRE TYPE/ SPECIFICATION (DESIGN INTENT)	WIRE SIZE	STRIP LENGTH (mm)	CONDUCTOR CRIMP INFO		INSULATION CRIMP INFO		NOTES
				C.C.W.(mm) (+/-0.10)	C.C.H.(mm) (+/-0.05)	I.C.W.(mm) (+/-0.10)	I.C.H.(mm) (+/-0.10)	
JUST-14463-CBA		10 GA	9.0	5.65	3.60	5.75	4.60	SEE NOTE 6
JUST-14463-CBA		12 GA	9.0	5.60	3.70	5.70	4.60	SEE NOTE 6
JUST-14463-CBA		4mm ²	9.0					SEE NOTE 7
JUST-14463-CBA		6mm ²	9.0					SEE NOTE 7

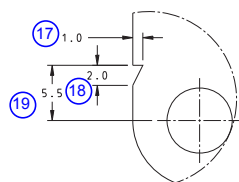
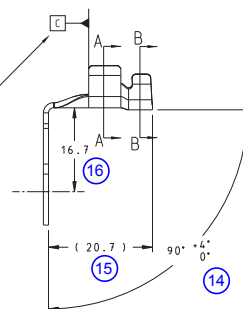
(A1)



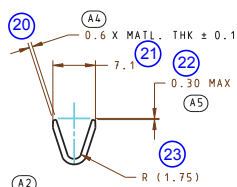
REV	DESCRIPTION	DATE	APP.
0	RELEASED FOR PRODUCTION	2-3-2017	ERIK
AS	CHANGED TO AGREE AS MANUFACTURED	4-19-2017	ERIK



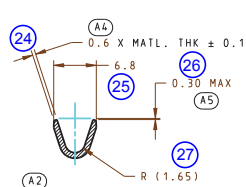
SAME AS [C]
ES-F6AB-14474-CA



VIEW Z
SCALE 4:1
(2 PLACES)



SECTION A



SECTION B

APPROVED
By KMD at 9:52 am, Jul 11, 2017

Royal Die & Stamping Co., Inc. 125 Mercedes Dr., Carol Stream, IL 60188 USA (630) 766-2685 FAX 0401			
SCALE: 2:1	MATERIAL: SEE CHART	DESIGNED: JSZALAY	DATE: 08-25-2016
CHECKED: TONY		REV: A5	DIE NO. TBD
CUSTOMER: ROYAL	TITLE: TRMNL-EYELET TYP		
	PART NUMBER: R8696		

GENERAL NOTES:

- PARTS CONFORM TO THE ELECTRICAL CONNECTION SYSTEM DESIGN SPECIFICATION (SDS) VER. 20 EL0176
- GRIP PER FORD TERMINAL WIRE GRIP SPEC: ES-F6AB-14474-CA (10/12 GRIP) EXCEPT WITH LINE SERRATIONS, EXCEPT FOR CARRIER STRIPS -PARTS COMPLY WITH ES-D8AB-1293-A
- N/A
- TOLERANCES UNLESS OTHERWISE SPECIFIED
X.X = 0.5
X.XX = 0.3
ANGLES = 3°
- 0.2mm MAX RADIUS PERMISSIBLE ON EDGES AND FILLETS SHOWN AS SHARP FOR STAMPING PART
- CRIMP VALUES ARE RECOMMENDATIONS. HARNESS SUPPLIER HAS CRIMP DEVELOPMENT RESPONSIBILITY
- HARNESS SUPPLIER HAS CRIMP DEVELOPMENT RESPONSIBILITY
- PARTS SUPPLIED LOOSE PIECE

REVISIONS			
ORIGINATOR	CHECKER	ENGR APP	MATL APP
RELEASED JU5T-14463-CBA			
AELE-E-11795249-582 20170209			
JSZALAY	TOUNLAP	THURST	
A1 UPDATED CHARTS			
A2 2X REMOVED DIMENSION			
A3 REVISED BLANK VIEW CARRIER STRIP			
A4 2X REVISED COIN DIMENSION			
A5 2X WAS 0.3 (DISCREPENCY MAX.)			
AELE-E-11795249-601 20170419			
JSZALAY	TOUNLAP	THURST	

APPROVED
By ALD at 11:52 am, May 24, 2017

REFERENCE EYELET TERMINAL (M6)			
PART MUST COMPLY WITH RESTRICTED SUBSTANCE MANAGEMENT STANDARD WSS-M99P9999-A1 TO SAFEGUARD HEALTH, SAFETY AND THE ENVIRONMENT			
DRAFTED IN ACCORDANCE WITH FORD MOTOR COMPANY ENGINEERING CAD AND DRAFTING STANDARDS VERSION 28.1		3RD ANGLE PROJ DIMENSIONS ARE IN MILLIMETERS	
CAD TYPE	CAD LOC.	CAD FILE	DIM
K-CATIAS	TCE	JU5T-14463-CB-DWG-01	IS MASTER
OPER. NO.	UNIT	DRAWING JUST-14463-CBA	
DESIGN JSZALAY	DETAIL JSZALAY	TITLE TRMNL-EYLT TYP	
CHECKED ADUNLAP	SAFETY	SHT 1 OF 1	
SCALE 2:1	DATE 20160825	DIVISION PLANT	
FORD MOTOR COMPANY			