

Part Name <u>1.5mm FEMALE MAT SEAL CAVITY PLUG</u>		Cust. Part Number <u>LU5T-14A666-BPA</u>	
Shown on Drawing No. <u>LU5T-14A666-BPA</u>		Org. Part Number <u>7173-4534-40</u>	
Engineering Change Level <u>A5 / AELE-E-11784007-567</u>		Dated <u>15/01/2019</u>	
Additional Engineering Changes <u>N/A</u>		Dated <u>N/A</u>	
Safety and/or Government Regulation <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	Purchase Order No. <u>N/A</u>	Weight (kg) <u>0,0001</u>	
Checking Aid No. <u>N/A</u>	Checking Aid Engineering Change Level <u>N/A</u>	Dated <u>N/A</u>	
ORGANIZATION MANUFACTURING INFORMATION		CUSTOMER SUBMITTAL INFORMATION	
YAZAKI EUROPE LTD <u>323047696</u>		NURSAN	
Organization Name & Supplier/Vendor Code			
Richard-Byrd-Strasse 4-6a			
Street Address		Buyer/Buyer Code	
Cologne	NRW	D-50829	Germany
City	Region	Postal Code	Country
MATERIALS REPORTING			
Has customer-required Substances of Concern information been reported?		<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> n/a	
Submitted by IMDS or other customer format:		IMDS	
		IMDS ID: 1117709471 / 1	
Are polymeric parts identified with appropriate ISO marking codes?		<input type="checkbox"/> Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> n/a	
REASON FOR SUBMISSION (Check at least one)			
<input type="checkbox"/> Initial submission	<input type="checkbox"/> Change to Optional Construction or Material		
<input type="checkbox"/> Engineering Change(s)	<input type="checkbox"/> Supplier or Material Source Change		
<input type="checkbox"/> Tooling: Transfer, Replacement, Refurbishment, or additional	<input type="checkbox"/> Change in Part Processing		
<input type="checkbox"/> Correction of Discrepancy	<input type="checkbox"/> Parts produced at Additional Location		
<input type="checkbox"/> Tooling Inactive > than 1 year	<input checked="" type="checkbox"/> Other - please specify below		
		Customer Request	
REQUESTED SUBMISSION LEVEL (Check one)			
<input type="checkbox"/> Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer.			
<input checked="" type="checkbox"/> Level 2 - Warrant with product samples and limited supporting data submitted to customer.			
<input type="checkbox"/> Level 3 - Warrant with product samples and complete supporting data submitted to customer.			
<input type="checkbox"/> Level 4 - Warrant and other requirements as defined by customer.			
<input type="checkbox"/> Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location.			
SUBMISSION RESULTS			
The results for <input checked="" type="checkbox"/> dimensional measurements <input checked="" type="checkbox"/> material and functional tests		<input type="checkbox"/> appearance criteria <input type="checkbox"/> statistical process package	
These results meet all drawing and specification requirements: <input checked="" type="checkbox"/> Yes		<input type="checkbox"/> NO (If "NO" - Explanation Required)	
Mold / Cavity / Production Process <u>YA-1 / 8 OF 8 / MOLDING</u>			
DECLARATION			
I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of 15064 / 8 hours.			
I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below.			
EXPLANATION/COMMENTS: _____			
Is each Customer Tool properly tagged and numbered?		<input type="checkbox"/> Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> n/a	
Organization Authorized Signature <u>Prazeres Silva</u>		Date <u>10 November 2023</u>	
Print Name <u>Prazeres Silva</u>	Phone No. _____	FAX No. _____	
Title <u>QE</u>	E-mail <u>tdc@yazaki-europe.com</u>		
FOR CUSTOMER USE ONLY (IF APPLICABLE)			
PPAP Warrant Disposition: <input type="checkbox"/> Approved <input type="checkbox"/> Rejected <input type="checkbox"/> Other _____			
Customer Signature _____		Date _____	
Print Name _____	Customer Tracking No. (optional) _____		

SUPPLIER/PROVEEDOR:	YCC
INSP. FACILITY/PLANTA DE INSP.:	YCC
ENG.LEVEL/NIVEL DE ING.:	A5
Nº. OF CAVITIES/No DE CAVIDAD:	8 OF 8
DRAWING/PLANO:	CUSTOMER FORD
DIE No./No. DE DADO-MOLDE:	YA-1

YCC CONTROL NUMBER:	2301-4005
CUSTOMER PART No./No. PARTE DEL CLIENTE:	LUST-14A666-BPA
YAZAKI PART No./No. PARTE YAZAKI:	7173-4534-40
PART NAME/NOMBRE DE PARTE:	PLG WIR
	CONN

[illegible]

Notes/Notas:

AL

Review By/ Revisado Por: Cintia Gonzalez

Approved By /Aprobado Por: Carolina Vargas

[illegible]



PARENT ITEM : 7173-4534-40

ECN : F1:ECN INQUIRY

FUN : 1.5MM FEMALE MAT SEAL CAVITY P

LEVEL	SF	CHILD ITEM	T	O	DEP	LIN	QUANTITY REQUIRED	UOM	DATE EFFEC.	DATE DISC.
01		BAG-PLA-008	7	2	PUR	CMP	000.00005	EA	181025	000000
		70X80 CM BOLSA DE PLASTICO NAT								
01		BAGPLA013	7	2	PUR	CMP	000.00100	EA	181203	000000
		BOLSA PLASTICO 15X25 CM								
01		BOXCOR004	7	2	PUR	CMP	000.00025	EA	181203	000000
		14 11/16X10 1/4X7 3/4 1/2BX								
01		CON-PLA-001	7	2	PUR	CMP	000.00005	EA	181025	000000
		CON PLAS NO 1(48X38X10.4)CM								
01		LAB-PAP-001	7	2	PUR	CMP	000.00025	EA	181203	000000
		ETIQUETA PARA CAJA								
01		LAB-PAP-002	7	2	PUR	CMP	000.00100	EA	181203	000000
		PAPER LABEL								
01		PALW00001	7	2	PUR	CMP	000.00025	EA	190711	000000
		47X44X4X 1/2 IN SIZE B PALLET								

FUN = 'BLANK' DISPLAYS ACTIVE ITEM ONLY ALL: DISPLAY ALL ITEM

ROLL CMD3: END CMD7: WHERE USED INQUIRY

PARENT ITEM : 7173-4534-40

ECN : F1:ECN INQUIRY

FUN : 1.5MM FEMALE MAT SEAL CAVITY P

LEVEL	SF	CHILD ITEM	T	O	DEP	LIN	QUANTITY REQUIRED	UOM	DATE EFEC.	DATE DISC.
01		TAP-PLA-001	7	2	PUR	CMP	000.00050	KG	190619	000000
		SHUR TAPE 2"X100 M								
01		854300441058	3	3	F00	CMP	000.00161	KG	181025	000000
		PF PBT CRAS CE2560 NC010				GRAY				
02		85430044	4	2	PUR	CMP	000.98000	KG	150130	000000
		PF PBT CRAS CE2560 NC010				NATUR				
02		87091058	4	2	PUR	CMP	000.02000	KG	150130	000000
		NB72620047 GRAY PBT-G								

FUN = 'BLANK' DISPLAYS ACTIVE ITEM ONLY ALL: DISPLAY ALL ITEM

ROLL CMD3: END CMD7: WHERE USED INQUIRY



DuPont Washington Works
Certification Office
P.O. Box 1217
Washington, WV 26181-1217

May 24, 2023

AUTOCONECTORES DE CHIHUAHUA
ELCOM S. DE RL. DE C.V.
ISHIKAWA NO. 1400 PARQU
QUALITY ASSURANCE
PARQUE INDUSTRIAL SUPRA
Chihuahua - CHI 31137

DU PONT ORDER NO: 2501555972
CUSTOMER PO NO: K1230011209
DELIVERY DATE: 05/24/23
DELIVERY NO: 7900098705
FAX NUMBER:

THIS IS TO ADVISE THAT THE PRODUCT LISTED BELOW HAS BEEN CLASSIFIED STANDARD PRODUCT. TEST DATA
ARE ATTACHED WHICH SHOW COMPLIANCE TO THE INDICATED SPECIFICATION.

QUALITY ASSURANCE MANAGER

<u>PRODUCT(S)</u>	<u>LOT(S)</u>	<u>QTY</u>		<u>SPECIFICATION(S)</u>
		<u>Kgs</u>	<u>Lbs</u>	
ZYTEL® HTNHPALG2D DB003 25 KG BAG CPN:85799K02	NSDXDGL101	1000.00	2204.00	DU PONT STD SPEC YAZAKI YPES 25-02-284
ZYTEL® ZYT70G35HSLRA4 BK267 25 KG BAG CPN:85434017	N89XCSS101	2000.00	4408.00	DU PONT STD SPEC
ZYTEL® 70G35HSL NC010 25 KG BAG CPN:85434013	N59XD26102	1000.00	2204.00	DU PONT STD SPEC YAZAKI YPES-25-02-513

THIS PRODUCT CERTIFICATION IS NON-TRANSFERABLE AND IS VALID ONLY TO THE FIRST END-USER PURCHASING THIS PRODUCT DIRECTLY FROM DUPONT OR FROM A DUPONT-AUTHORIZED DISTRIBUTOR. PRODUCT AND/OR PRODUCT CERTIFICATION OBTAINED FROM AN UNAUTHORIZED SOURCE IS ASSUMED COUNTERFEIT, AND DUPONT MAKES NO WARRANTIES AND ASSUMES NO LIABILITY IN CONNECTION WITH THE USE OF PRODUCT OR PRODUCT CERTIFICATION OBTAINED FROM AN UNAUTHORIZED SOURCE. Call 1-800-441-0575 for a list of authorized distributors in your area. Copyright © 2019 DuPont . All Rights Reserved. No portion of this work may be reproduced in whole or in part by any electronic, mechanical or other means, including xerography, photocopy, or any information storage or retrieval system, or otherwise distributed without the express permission of DuPont.

<u>PRODUCT(S)</u>	<u>LOT(S)</u>	<u>QTY</u>		<u>SPECIFICATION(S)</u>
		<u>Kgs</u>	<u>Lbs</u>	
CRASTIN® HR5330HF NC010 25 KG BAG CPN:85434009	NSAXCY2301	1000.00	2204.00	DU PONT STD SPEC
CRASTIN® CE2560 NC010 25 KG BAG POLYESTER RESIN CPN:85430044..	NSAXCXZ202	1000.00	2204.00	DU PONT STD SPEC
	NSBWJER101	1000.00	2204.00	
CRASK602 NC010 25 KG PE BAG CPN:85430033	EUQWLRJ510	4000.00	8816.00	DU PONT STD SPEC
CRASK602 BK851 25 KG PE BAG CPN:85430034	EUQWHPE201	1000.00	2204.00	DU PONT STD SPEC
CRASTIN® CE2560 BK503 25 KG PE BAG POLYESTER RESIN CPN:85430045	EUTWLVN102	1000.00	2204.00	DU PONT STD SPEC

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DU PONT STANDARD SPECIFICATION

Product: ZYTEL® HTNHPALG2D DB003 25 KG BAG

TESTS	TEST METHOD	LIMITS		RESULTS
		MIN	MAX	
<u>LOT TEST</u>		<u>LOT NO: NSDXDGL101</u>		
Water Content at Packout, %	ISO 15512		0.18	0.06

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**DU PONT COMPANY
CUSTOMER SPECIFICATION**

Product: ZYTEL® HTNHPALG2D DB003 25 KG BAG

Specification: YAZAKI YPES 25-02-284

TESTS	TEST METHOD	LIMITS		RESULTS	
		MIN	MAX		
<u>LOT TEST</u>		<u>LOT NO: NSDXDGL101</u>			
Melt Viscosity, Pa.s	ISO 11443	100	170	132	(01)
Notched Izod Impact @ 23°C, kJ/m2	ISO 180	8.0		16.8	
Strain at Break, 50mm/min, %	ISO 527-1&2	10		18	
Tensile Stress @ Break, 50mm/min, MPa	ISO 527	54.0		62.4	
Water Content at Packout, %	ISO 15512		0.18	0.06	

(01) APPARENT MELT VISCOSITY DETERMINED USING A CAPILLARY DIE WITH AN INLET ANGLE OF 120.

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DU PONT STANDARD SPECIFICATION

Product: ZYTEL® ZYT70G35HSLRA4 BK267 25 KG BAG

TESTS	TEST METHOD	LIMITS		RESULTS
		MIN	MAX	
<u>LOT TEST</u>				<u>LOT NO: N89XCSS101</u>
Ash Content %	ISO 3451/1	33	37	35
Melt Viscosity, Pa.s	ISO 11443	90	190	106
Water Content at Packout, %	ISO 15512		0.18	0.06

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DU PONT STANDARD SPECIFICATION

Product: ZYTEL® 70G35HSL NC010 25 KG BAG

TESTS	TEST METHOD	LIMITS		RESULTS
		MIN	MAX	
<u>LOT TEST</u>		<u>LOT NO: N59XD26102</u>		
Ash Content %	ISO 3451/1	33.0	37.0	34.9
Melt Viscosity, Pa.s	ISO 11443	120	220	193
Water Content at Packout, %	ISO 15512		0.18	0.15
<u>PERIODIC TEST</u>		<u>LAST TEST DATE: December 2021</u>		
Deflection Temperature @1.80 MPa, °C	ISO 75-1&2			253
Density, g/cm3	ISO 1183/Method A			1.42
Notched Charpy Impact @ 23C, kj/m2	ISO 179/1eA			14.3
Temp of melting,2nd melt,10°C/min °C	ISO 11357			260
Tensile Modulus, Mpa	ISO 527-1&2			11900
Tensile Stress @ Break, 5mm/min, MPa	ISO 527			216

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DU PONT COMPANY
CUSTOMER SPECIFICATION

Product: ZYTEL® 70G35HSL NC010 25 KG BAG

Specification: YAZAKI YPES-25-02-513

TESTS	TEST METHOD	LIMITS		RESULTS
		MIN	MAX	
<u>LOT TEST</u>		<u>LOT NO: N59XD26102</u>		
Ash Content %	ISO 3451/1	33.0	37.0	34.9
Melt Viscosity, Pa.s	ISO 11443	120	220	193
Water Content at Packout, %	ISO 15512		0.20	0.15
<u>PERIODIC TEST</u>		<u>LAST TEST DATE: December 2021</u>		
Deflection Temperature @1.80 MPa, °C	ISO 75-1&2	245		253
Density, g/cm3	ISO 1183/Method A	1.35	1.45	1.42
Notched Charpy Impact @ 23C, kj/m2	ISO 179/1eA	9.0		14.3
Temp of melting,2nd melt,10°C/min °C	ISO 11357	250	265	260
Tensile Modulus, Mpa	ISO 527-1&2	9000		11900
Tensile Stress @ Break, 5mm/min, MPa	ISO 527	180		216

(01) PERFORMED AT 280 DEGREES C WITH A SHEAR RATE OF 1000/SE C AND A DWELL TIME OF 300 SEC. USING AN ORIFICE WITH AN L/D RATIO OF 20:1 AND AN ENTRANCE ANGLE OF 120 DEGREES. RESULTS ARE CORRECTED TO A MOISTURE CONTENT OF 0.13%.

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DU PONT STANDARD SPECIFICATION

Product: CRASTIN® HR5330HF NC010 25 KG BAG

TESTS	TEST METHOD	LIMITS		RESULTS
		MIN	MAX	
<u>LOT TEST</u>		<u>LOT NO: NSAXCY2301</u>		
Ash Content %	ISO 3451/1	28.0	32.0	29.3
Melt Viscosity, Pa.s	ISO 11443	150.00	250.00	187.75 (01)
Water Content at Packout, %	ISO 15512		0.10	0.01

(01) PERFORMED AT 250°C WITH A SHEAR RATE OF 1000/SEC AND A DWELL TIME OF 360 SECS USING AN ORIFICE WITH AN L/D RATIO OF 20:1 AND AN ENTRANCE ANGLE OF 120°

THIS PRODUCT CERTIFICATION IS **NON-TRANSFERABLE** AND IS VALID ONLY TO THE FIRST END-USER PURCHASING THIS PRODUCT DIRECTLY FROM DUPONT OR FROM A DUPONT-AUTHORIZED DISTRIBUTOR. PRODUCT AND/OR PRODUCT CERTIFICATION OBTAINED FROM AN UNAUTHORIZED SOURCE IS ASSUMED COUNTERFEIT, AND DUPONT MAKES NO WARRANTIES AND ASSUMES NO LIABILITY IN CONNECTION WITH THE USE OF PRODUCT OR PRODUCT CERTIFICATION OBTAINED FROM AN UNAUTHORIZED SOURCE. Call 1-800-441-0575 for a list of authorized distributors in your area. Copyright © 2019 DuPont . All Rights Reserved. No portion of this work may be reproduced in whole or in part by any electronic, mechanical or other means, including xerography, photocopy, or any information storage or retrieval system, or otherwise distributed without the express permission of DuPont.

DU PONT STANDARD SPECIFICATION

Product: CRASTIN® CE2560 NC010 25 KG BAG POLYESTER RESIN

TESTS	TEST METHOD	LIMITS		RESULTS
		MIN	MAX	
<u>LOT TEST</u>		<u>LOT NO: NSAXCXZ202</u>		
Ash Content %	ISO 3451/1	13.0	17.0	14.9
Melt Viscosity, Pa.s	ISO 11443	100	300	192 (01)
Water Content at Packout, %	ISO 15512		0.10	0.01

(01) PERFORMED AT 250°C WITH A SHEAR RATE OF 1000/SEC AND A DWELL TIME OF 360 SECS USING AN ORIFICE WITH AN L/D RATIO OF 20:1 AND AN ENTRANCE ANGLE OF 120°

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DU PONT STANDARD SPECIFICATION

Product: CRASTIN® CE2560 NC010 25 KG BAG POLYESTER RESIN

TESTS	TEST METHOD	LIMITS		RESULTS
		MIN	MAX	
<u>LOT TEST</u>		<u>LOT NO: NSBWJER101</u>		
Ash Content %	ISO 3451/1	13.0	17.0	14.7
Melt Viscosity, Pa.s	ISO 11443	100	300	187 (01)
Water Content at Packout, %	ISO 15512		0.10	0.02

(01) PERFORMED AT 250°C WITH A SHEAR RATE OF 1000/SEC AND A DWELL TIME OF 360 SECS USING AN ORIFICE WITH AN L/D RATIO OF 20:1 AND AN ENTRANCE ANGLE OF 120°

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DU PONT STANDARD SPECIFICATION

Product: CRASK602 NC010 25 KG PE BAG

TESTS	TEST METHOD	LIMITS		RESULTS
		MIN	MAX	
<u>LOT TEST</u>		<u>LOT NO: EUQWLRJ510</u>		
Ash Content %	ISO 3451/1	13.0	17.0	14.9
Melt Viscosity, Pa.s	ISO 11443	160	260	205 (01)
Water Content at Packout, %	ISO 15512		0.10	0.03
<u>PERIODIC TEST</u>		<u>LAST TEST DATE: December 2022</u>		
Deflection Temperature @1.80 MPa, °C	ISO 75-1&2			195
Density, g/cm3	ISO 1183/Method A			1.41
Notched Charpy Impact Strength @ 23C	ISO 179/1eA			7.1
Temp of melting,2nd melt,10°C/min °C	ISO 11357			225
Tensile Modulus, Mpa	ISO 527-1&2			5710
Tensile Stress @ Break, 5 Mm/Min	ISO 527-1&2			106
<u>HISTORICAL TEST</u>				
Flammability (Burn Rate 1 of 5), mm/min	ISO 3795			B/24.00
Flammability (Burn Rate 2 of 5), mm/min	ISO 3795			B/38.20
Flammability (Burn Rate 3 of 5), mm/min	ISO 3795			B/36.55
Flammability (Burn Rate 4 of 5), mm/min	ISO 3795			B/29.88
Flammability (Burn Rate 5 of 5), mm/min	ISO 3795			B/31.62
Flammability, mm/min	ISO 3795		100	B/32.05
Plaque Thickness, mm	ISO 3795			1.89

(01) PERFORMED AT 250°C WITH A SHEAR RATE OF 1000/SEC AND A DWELL TIME OF 360 SECS USING AN ORIFICE WITH AN L/D RATIO OF 20:1 AND AN ENTRANCE ANGLE OF 120°

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DU PONT STANDARD SPECIFICATION

Product: CRASK602 BK851 25 KG PE BAG

TESTS	TEST METHOD	LIMITS		RESULTS
		MIN	MAX	
<u>LOT TEST</u>		<u>LOT NO: EUQWHPE201</u>		
Ash Content %	ISO 3451/1	13.0	17.0	14.8
Melt Viscosity, Pa.s	ISO 11443	160	260	220
<u>PERIODIC TEST</u>		<u>LAST TEST DATE: December 2021</u>		
Deflection Temperature @1.80 MPa, °C	ISO 75-1&2			193
Density, g/cm3	ISO 1183/Method A			1.40
Notched Charpy Impact Strength @ 23C	ISO 179/1eA			5.4
Temp of melting,2nd melt,10°C/min °C	ISO 11357			224
Tensile Modulus, Mpa	ISO 527-1&2			5610
Tensile Stress @ Break, 5 Mm/Min	ISO 527-1&2			98
<u>HISTORICAL TEST</u>				
Flammability (Burn Rate 1 of 5), mm/min	ISO 3795			B/38.48
Flammability (Burn Rate 2 of 5), mm/min	ISO 3795			B/39.58
Flammability (Burn Rate 3 of 5), mm/min	ISO 3795			B/41.08
Flammability (Burn Rate 4 of 5), mm/min	ISO 3795			B/40.86
Flammability (Burn Rate 5 of 5), mm/min	ISO 3795			B/37.54
Flammability, mm/min	ISO 3795			B/39.51
Plaque Thickness, mm	ISO 3795			1.90

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DU PONT STANDARD SPECIFICATION

Product: CRASTIN® CE2560 BK503 25 KG PE BAG POLYESTER RESIN

TESTS	TEST METHOD	LIMITS		RESULTS
		MIN	MAX	
<u>LOT TEST</u>		<u>LOT NO: EUTWLVN102</u>		
Ash Content %	ISO 3451/1	13.0	17.0	15.5
Melt Viscosity, Pa.s	ISO 11443	120	220	176
Water Content at Packout, %	ISO 15512		0.10	0.03

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Avient Colorants USA LLC
4425 East Elwood Street Suite 104
Phoenix, AZ, 85040



ELCOM INC
20 BUTTERFIELD TRAIL BLVD
EL PASO TX 79906-5246

C e r t i f i c a t e o f A n a l y s i s

Date: 05/16/2023
Page: 1 / 1

Your order from 04/26/2023

Order No. : K1230011027
Material No. : 87091058
Delivery no./Pos. : 53543956 / 900001
Order : 15648648
Material : GYB877 PBT CRASTIN CE2533
Old Material No. : NB72620047
Material-no. : NB72620047
Batch No. : USPH040777
Quantity : 476.272 KG

On the batch, of which the consignment is a part, the following values were determined.

Inspection characteristic/-method	Specification	Result
COLOR - VISUAL		Pass
Da		0.02 CIELAB
Db		-0.89 CIELAB
DE	0.00 - 1.00	0.46 CMC
DL		0.13 CIELAB
BULK DENSITY		0.81 g/ml
Date of production		05/16/2023

The above particulars do not release the customer from the obligation to carry out an inspection of goods received.

This report does not require a signature.

Management System Certified according to ISO 9001, ISO 14001 and OHSAS 18001