



Automotive Industry Action Group

Acc. to AIAG PPAP 4th edition

PPAP (Production Part Approval Process) submission

Design
Drawing
Number:

Version:

Date:

Rosenberger part numbers:

Customer part numbers:

OEM part numbers:

PPA documents prepared by:

Date:



Automotive Industry Action Group

Acc. to AIAG PPAP 4th edition

PPAP (Production Part Approval Process) submission

Design
Drawing
Number:

Version:

Date:

1

Design record

PPA documents prepared by:

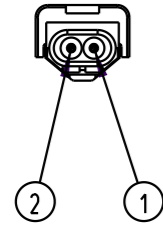
Date:

LANGENNEUTRAL / INDEPENDENT OF LENGTH

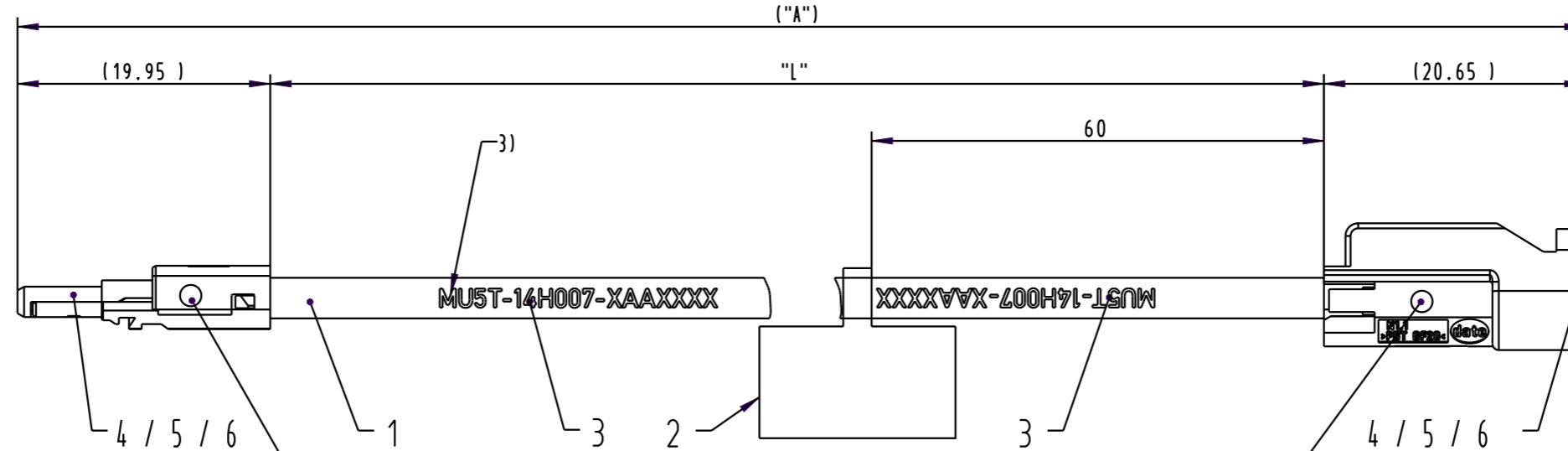
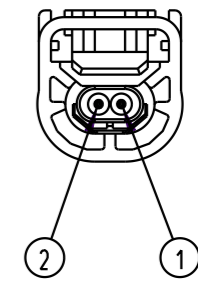
SHOWN VARIANT:
CODING Z

SHOWN VARIANT:
CODING Z

FACE VIEW (E7K10A-1AQ/51Z)



FACE VIEW (E7Z007-000-Z)



PIN	CIRCUIT	COLOR
1	ETHERNET LOW (-)	WH
2	ETHERNET HIGH (+)	GN

PIN	CIRCUIT	COLOR
1	ETHERNET LOW (-)	WH
2	ETHERNET HIGH (+)	GN

AREA FOR QUALITY INSPECTION MARKING

AREA FOR QUALITY INSPECTION MARKING

Tabelle 1/ table 1

SUPPLIER ASSEMBLY PART NUMBER	FORD ASSEMBLY PART NUMBER
LAQ-118-****-A-A_FORD	MUST-14H007-AAA
LAQ-118-****-A-E_FORD	RU5T-14H007-AA
LAQ-118-****-B-B_FORD	MUST-14H007-BAA
LAQ-118-****-B-E_FORD	RU5T-14H007-BA
LAQ-118-****-C-C_FORD	MUST-14H007-CAA
LAQ-118-****-D-D_FORD	MUST-14H007-DAA
LAQ-118-****-E-E_FORD	MUST-14H007-EAA
LAQ-118-****-E-F_FORD	MUST-14H007-FAA
LAQ-118-****-B-G_FORD	MUST-14H007-GAA
LAQ-118-****-D-H_FORD	MUST-14H007-HAA

- 1) Kabelzuschnittslänge = "L"+27.2 mm
cable cut length = "L"+27.2 mm
- 2) Temperaturbereich: -40 °C bis +105 °C
temperature range: -40 °C to +105 °C
- 3) Definition der Bedruckung: Platzhalter für Teilenummerndruck gem. Tabelle 1
Definition of printing: space-holder for part-number print acc. to table 1

MUST-14H007- X A A XXXX

Kodierung für Länge "L" in mm
coding for length "L" in mm

4) Nicht maßstäblich / not to scale

DRAWING/PART NO. MUST-14H007-AAA	REV D	SHT 2
CAD FILE MUST-14H007-AA-DWG-01/10	FORD MOTOR COMPANY	

8

7

6

5

4

3

2

1

LÄNGENNEUTRAL / INDEPENDENT OF LENGTH

SHOWN VARIANT:
CODING Z

SHOWN VARIANT:
CODING Z

("A")

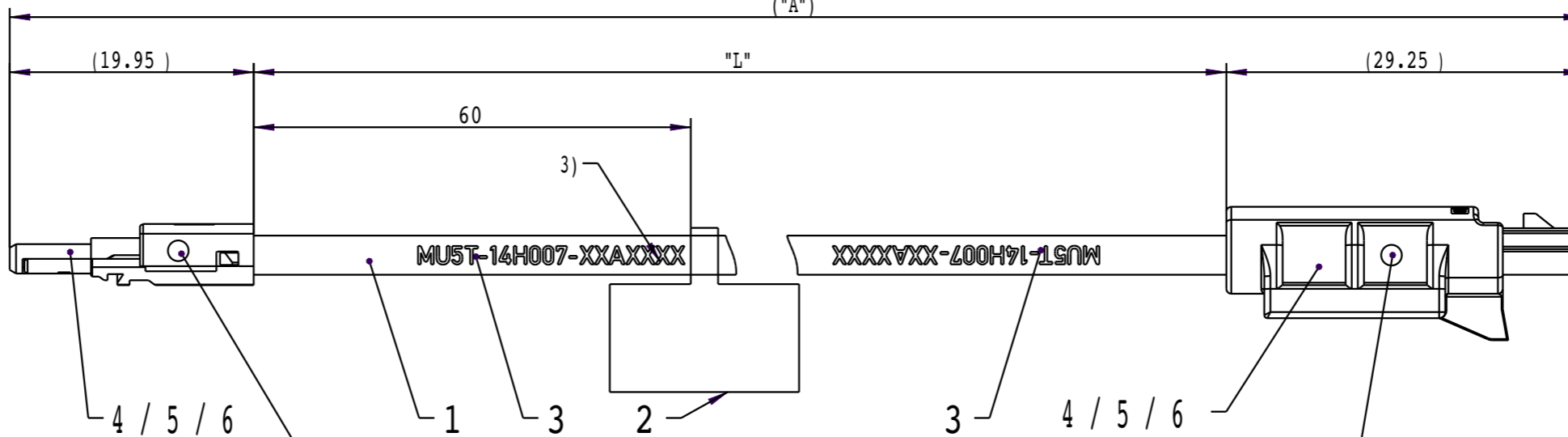
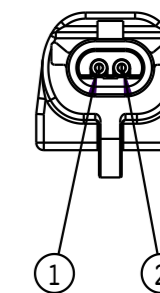
(19.95)

"L"

(29.25)

FACE VIEW (E7K10A-1AQ/51Z)

FACE VIEW (E7Z005-C00-Z)



AREA FOR QUALITY INSPECTION MARKING

AREA FOR QUALITY INSPECTION MARKING

PIN	CIRCUIT	COLOR
1	ETHERNET LOW (-)	WH
2	ETHERNET HIGH (+)	GN

PIN	CIRCUIT	COLOR
1	ETHERNET LOW (-)	WH
2	ETHERNET HIGH (+)	GN

Tabelle 1/ table 1


SUPPLIER ASSEMBLY PART NUMBER	FORD ASSEMBLY PART NUMBER
LAQ-119-****-A-A FORD	MU5T-14H007-ABA
LAQ-119-****-B-B FORD	MU5T-14H007-BBA
LAQ-119-****-C-C FORD	MU5T-14H007-CBA
LAQ-119-****-D-D FORD	MU5T-14H007-DBA
LAQ-119-****-E-E FORD	MU5T-14H007-EBA
LAQ-119-****-E-F FORD	MU5T-14H007-FBA
LAQ-119-****-B-G FORD	MU5T-14H007-GBA
LAQ-119-****-D-H FORD	MU5T-14H007-HBA

- 1) Kabelzuschnittslänge = "L"+32 mm
cable cut length = "L"+32 mm
- 2) Temperaturbereich: -40 °C bis +105 °C
temperature range: -40 °C to +105 °C.
- 3) Definition der Bedruckung: Platzhalter für Teilenummerndruck gemäß Tabelle 1
Definition of printing: space-holder for part-number print acc. to table 1

MU5T-14H007- X X A XXXX

Kodierung für Länge "L" in mm
coding for length "L" in mm

4) Nicht maßstäblich / not to scale

DRAWING/PART NO. MU5T-14H007-AAA		REV D	SHT 3
CAD FILE MU5T-14H007-AA-DWG-01/10		 FORD MOTOR COMPANY	

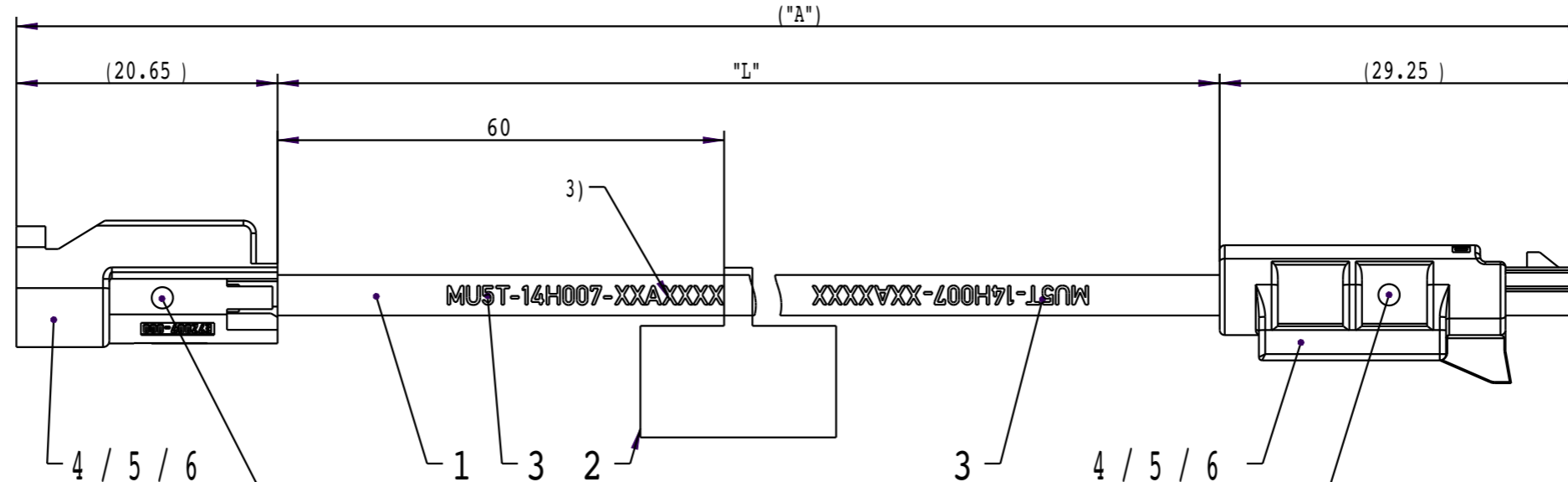
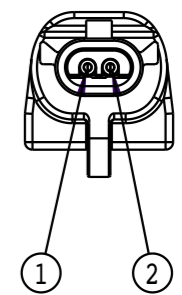
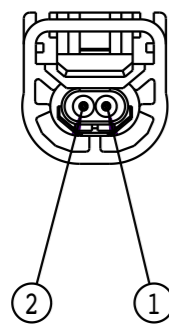
8 7 6 5 4 3 2 1

SHOWN VARIANT:
CODING Z

SHOWN VARIANT:
CODING Z

FACE VIEW (E7Z005-C00-Z)

FACE VIEW (E7Z007-000-Z)



AREA FOR QUALITY INSPECTION MARKING

AREA FOR QUALITY INSPECTION MARKING

PIN	CIRCUIT	COLOR
1	ETHERNET LOW (-)	WH
2	ETHERNET HIGH (+)	GN

PIN	CIRCUIT	COLOR
1	ETHERNET LOW (-)	WH
2	ETHERNET HIGH (+)	GN

Tabelle 1/ table 1


SUPPLIER ASSEMBLY PART NUMBER	FORD ASSEMBLY PART NUMBER
LAQ-112-****-A-A FORD	MU5T-14H007-ACA
LAQ-112-****-B-B FORD	MU5T-14H007-BCA
LAQ-112-****-C-C FORD	MU5T-14H007-CCA
LAQ-112-****-D-D FORD	MU5T-14H007-DCA
LAQ-112-****-E-E FORD	MU5T-14H007-ECA
LAQ-112-****-E-F FORD	MU5T-14H007-FCA
LAQ-112-****-B-G FORD	MU5T-14H007-GCA
LAQ-112-****-D-H FORD	MU5T-14H007-HCA

- 1) Kabelzuschnittslänge = "L"+32 mm
cable cut length = "L"+32 mm
- 2) Temperaturbereich: -40 °C bis +105 °C
temperature range: -40 °C to +105 °C.
- 3) Definition der Bedruckung: Platzhalter für Teilenummerndruck gemäß Tabelle 1
Definition of printing: space-holder for part-number print acc. to table 1

MU5T-14H007- X X A XXXX

↑ Kodierung für Länge "L" in mm
coding for length "L" in mm

4) Nicht maßstäblich / not to scale

DRAWING/PART NO. ▽ MU5T-14H007-AAA		REV D	SHT 4
CAD FILE MU5T-14H007-AA-DWG-01/10		 FORD MOTOR COMPANY	

8 7 6 5 4 3 2 1

8

7

6

5

4

3

2

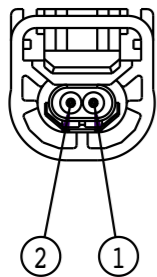
1

LÄNGENNEUTRAL / INDEPENDENT OF LENGTH

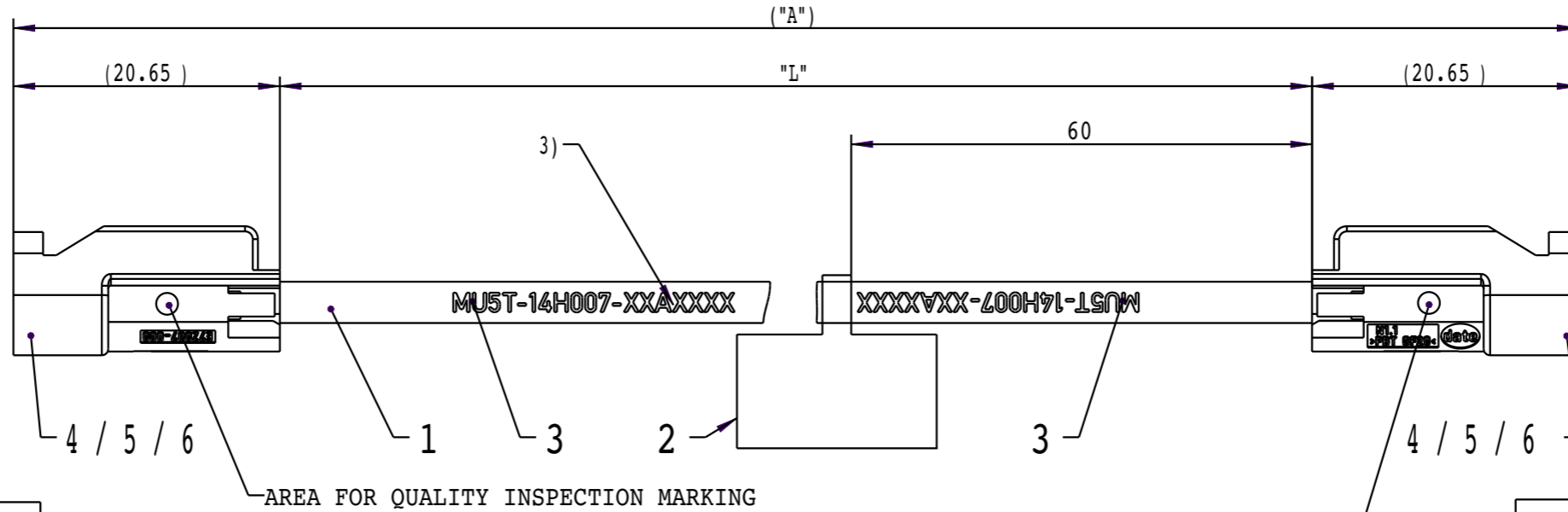
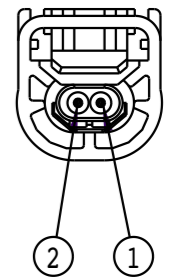
SHOWN VARIANT:
CODING Z

SHOWN VARIANT:
CODING Z

FACE VIEW (E7Z007-000-Z)



FACE VIEW (E7Z007-000-Z)



PIN	CIRCUIT	COLOR
1	ETHERNET LOW (-)	WH
2	ETHERNET HIGH (+)	GN

PIN	CIRCUIT	COLOR
1	ETHERNET LOW (-)	WH
2	ETHERNET HIGH (+)	GN

AREA FOR QUALITY INSPECTION MARKING

Tabelle 1/ table 1


SUPPLIER ASSEMBLY PART NUMBER	FORD ASSEMBLY PART NUMBER
LAQ-111-****-A-A FORD	MU5T-14H007-ADA
LAQ-111-****-B-B FORD	MU5T-14H007-BDA
LAQ-111-****-C-C FORD	MU5T-14H007-CDA
LAQ-111-****-D-D FORD	MU5T-14H007-DDA
LAQ-111-****-E-E FORD	MU5T-14H007-EDA
LAQ-111-****-F-F FORD	MU5T-14H007-FDA
LAQ-111-****-G-G FORD	MU5T-14H007-GDA
LAQ-111-****-H-H FORD	MU5T-14H007-HDA

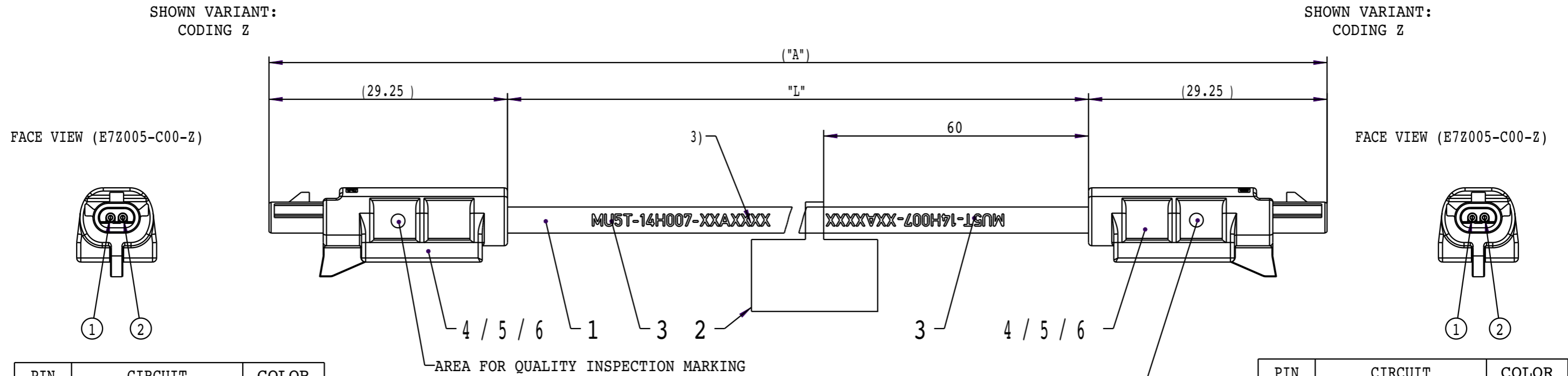
- 1) Kabelzuschnittslänge = "L"+28 mm
cable cut length = "L"+28 mm
- 2) Temperaturbereich: -40 °C bis +105 °C
temperature range: -40 °C to +105 °C.
- 3) Definition der Bedruckung: Platzhalter für Teilenummerndruck gemäß Tabelle 1
Definition of printing: space-holder for part-number print acc. to table 1

MU5T-14H007- X X A XXXX

Kodierung für Länge "L" in mm
coding for length "L" in mm

4) Nicht maßstäblich / not to scale

DRAWING/PART NO. MU5T-14H007-AAA		REV D	SHT 5
CAD FILE MU5T-14H007-AA-DWG-01/10		 FORD MOTOR COMPANY	



PIN	CIRCUIT	COLOR
1	ETHERNET LOW (-)	WH
2	ETHERNET HIGH (+)	GN

PIN	CIRCUIT	COLOR
1	ETHERNET LOW (-)	WH
2	ETHERNET HIGH (+)	GN

SUPPLIER ASSEMBLY PART NUMBER	FORD ASSEMBLY PART NUMBER
LAQ-113-****-A-A_FORD	MU5T-14H007-AEA
LAQ-113-****-B-B_FORD	MU5T-14H007-BEA
LAQ-113-****-C-C_FORD	MU5T-14H007-CEA
LAQ-113-****-D-D_FORD	MU5T-14H007-DEA
LAQ-113-****-E-E_FORD	MU5T-14H007-EEA
LAQ-113-****-E-F_FORD	MU5T-14H007-FEA
LAQ-113-****-B-G_FORD	MU5T-14H007-GEA
LAQ-113-****-D-H_FORD	MU5T-14H007-HEA

- 1) Kabelzuschnittslänge = "L"+38 mm
cable cut length = "L"+38 mm
- 2) Temperaturbereich: -40 °C bis +105 °C
temperature range: -40 °C to +105 °C.
- 3) Definition der Bedruckung: Platzhalter für Teilenummerndruck gemäß Tabelle 1
Definition of printing: space-holder for part-number print acc. to table 1

MU5T-14H007- X X A XXXX

↑ Kodierung für Länge "L" in mm
coding for length "L" in mm

4) Nicht maßstäblich / not to scale

DRAWING/PART NO. ▽ MU5T-14H007-AAA	REV D	SHT 6
CAD FILE MU5T-14H007-AA-DWG-01/10	FORD MOTOR COMPANY	



Automotive Industry Action Group

Acc. to AIAG PPAP 4th edition

PPAP (Production Part Approval Process) submission

Design
Drawing
Number:

Version:

Date:

18

Part submission warrant (PSW)

PPA documents prepared by:

Date:

Number: 101284

Part Submission Warrant

Part Name <u>Cable Assembly</u>		Cust. Part Number <u>MU5T-14H007-CAA2110</u>	
Shown on Drawing No. <u>MU5T-14H007-CAA2110</u>		Org. Part Number <u>90017141</u>	
Engineering Change Level <u>AELE E 14623064 016</u>		Dated <u>11.11.24</u>	
Additional Engineering Changes _____		Dated _____	
Safety and/or Government Regulation <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No		Purchase Order No. _____ Weight (Kg) <u>0.0274</u>	
Checking Aid No. _____		Checking Aid Engineering Change Level _____ Dated _____	
ORGANIZATION MANUFACTURING INFORMATION		CUSTOMER SUBMITTAL INFORMATION	
<u>Rosenberger Automotive Cabling KFT</u> <u>525424391</u>		<u>Nursan Kablo Donanimlari</u>	
Organization Name & Supplier (Vendor) Code		Customer Name/Division	
<u>Necso Telep 1</u>		<u>17388</u>	
Street Address		Buyer/Buyer Code	
<u>Jászberény</u>	<u>5100</u>	<u>Hungary</u>	Application
City	Region	Postal Code	Country
MATERIALS REPORTING			
Has Customer-required Substances of Concern information been reported? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> n/a			
Submitted by IMDS or other customer format: <u>1441308591 / 1</u>			
Are polymeric parts identified with appropriate ISO marking codes? <input type="checkbox"/> Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> n/a			
REASON FOR SUBMISSION			
<input checked="" type="checkbox"/> Initial Submission		<input type="checkbox"/> Change to Optional Construction or Material	
<input type="checkbox"/> Engineering Change(s)		<input type="checkbox"/> Sub-Supplier or Material Source Change	
<input type="checkbox"/> Tooling: Transfer, Replacement, Refurbishment, or additional		<input type="checkbox"/> Change in Part Processing	
<input type="checkbox"/> Correction of Discrepancy		<input type="checkbox"/> Parts Produced at Additional Location	
<input type="checkbox"/> Tooling Inactive > than 1 year		<input type="checkbox"/> Other - please specify _____	
REQUESTED SUBMISSION LEVEL (Check one)			
<input checked="" type="checkbox"/> Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer.			
<input type="checkbox"/> Level 2 - Warrant with product samples and limited supporting data submitted to customer.			
<input type="checkbox"/> Level 3 - Warrant with product samples and complete supporting data submitted to customer.			
<input type="checkbox"/> Level 4 - Warrant and other requirements as defined by customer.			
<input type="checkbox"/> Level 5 - Warrant with product samples and complete supporting data reviewed at supplier's manufacturing location.			
SUBMISSION RESULTS			
The result for <input type="checkbox"/> dimensional measurements <input type="checkbox"/> material and functional tests <input type="checkbox"/> appearance criteria <input checked="" type="checkbox"/> statistical process package			
These results meet all design and record requirements: <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No (If "No" - Explanation Required)			
Mold / Cavity / Production Process _____			
DECLARATION			
I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of ____/____ hours. I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below.			
EXPLANATION/COMMENTS: _____			
Is each Customer Tool properly tagged and numbered? <input type="checkbox"/> Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> n/a			
Organization Authorized Signature <u>Major Mónica</u>		Date <u>02.09.25</u>	
Print Name <u>Major, Monika</u>		Phone No. _____ Fax No. _____	
Title _____		E-mail <u>Monika.Major3@rosenberger.com</u>	
FOR CUSTOMER USE ONLY (IF APPLICABLE)			
Part Warrant Disposition: <input type="checkbox"/> Approved <input type="checkbox"/> Rejected <input type="checkbox"/> Other _____			
Customer Signature _____		Date _____	
Print Name _____		Customer Tracking Number (optional) _____	

March 2006 CFG-1001



Automotive Industry Action Group

Acc. to AIAG PPAP 4th edition

PPAP (Production Part Approval Process) submission

Design
Drawing
Number:

Version:

Date:

Miscellaneous

PPA documents prepared by:

Date: