PPAP ACTIVITIES CHECKLIST

B- Elements to be provided to the customer for each PPAP					LEVEL OF PPAP (SUBMISSION : crossed)					
		ок	NOK	NA	Level 1	Level 2	Level 3	Level 4	Level 5	
	1 Design records					X	X	*		
	a. Drawing					X	X	*		
	b. IMDS					X	X	*		
	Authorized engineering changes (if applicable = change on the product not yet documented on the design record)					х	X	*		
	3 Customer engineering approval (if required by the customer)						X	*		
	4 DFMEA (if Delfingen responsible for the design : document to be retained. Certificate of confidential data available to be provided)						х	*		
	5 Process Flow Diagram						X	*		
	6 PFMEA (Certificate of confidential data available to be provided	I)					X	*		
	7 Control Plan						X	*		
	8 MSA studies (from manufacturing plant)						X	*		
	9 Dimensional results					X	X	*		
	10 Records of Material / Performance tests					X	X	*		
	a. Material test results (from material department)					X	X	*		
	b. Performance test report compliant to technical specification (To be asked PS Tech Services - Please provide the drawing)					x	x	*		
	Capabilities studies (on Special characteristics from customer and $\bf 11$ internal IC)						X	*		
	12 Laboratory documentation					X	X	*		
	a. Internal laboratory (scope)					X	X	*		
	b. External laboratory (evidence of accredited scope)					X	X	*		
	Appearance Approval Report (if appearance required on design 13 records only)				x	X	X	*		
	Sample (from manufacturing plant production that will be provided to $\bf 14 \ \ the\ customer)$	0				х	X	*		
	15 Master sample (that will be retain as reference)			X				*		
	16 Checking aids (if required by the customer)							*		
	17 Customer Specifications Requirements (CSR) compliance check						X	X		
	18 Part Submission Warrant (PSW)				X	X	X	X		
Delfingen requirement	Using and implementation recommendations (from Engineering and available for all PS products)				X	X	X	X		
	20 PPAP tacite validation 30 days (available on QSE documentation)				X	X	X	X		
Level 4	* Submission upon customer request									
Level 5	Document can be reviewed at the manufaturing location									