

Part Name <u>GROM WIR</u>		Cust. Part Number <u>1X4T-14603-AA</u>	
Shown on Drawing No. <u>1X4T-14603-AA</u>		Org. Part Number <u>7158-3003-90</u>	
Engineering Change Level <u>A4, UEE1-E-11142462-000</u>		Dated <u>00-10-09</u>	
Additional Engineering Changes <u>N/A</u>		Dated <u>N/A</u>	
Safety and/or Government Regulation ☐ Yes ☒ No		Purchase Order No. <u>N/A</u>	Weight (kg) <u>0,0001</u>
Checking Aid No. <u>N/A</u>	Checking Aid Engineering Change Level <u>N/A</u>	Dated <u>N/A</u>	
ORGANIZATION MANUFACTURING INFORMATION		CUSTOMER SUBMITTAL INFORMATION	
YAZAKI EUROPE LTD <u>323047696</u>		<u>Nursan</u>	
Organization Name & Supplier/Vendor Code			
Robert Bosch Strasse., 43			
Street Address		Buyer/Buyer Code	
Cologne	NRW	D-50769	Germany
City	Region	Postal Code	Country
		<u>Ford</u>	
MATERIALS REPORTING			
Has customer-required Substances of Concern information been reported?		☒ Yes ☐ No ☐ n/a	
Submitted by IMDS or other customer format:		<u>IMDS: 1290086713 / 1</u>	
Are polymeric parts identified with appropriate ISO marking codes?		☐ Yes ☐ No ☒ n/a	
REASON FOR SUBMISSION (Check at least one)			
☐ Initial submission		☐ Change to Optional Construction or Material	
☐ Engineering Change(s)		☐ Supplier or Material Source Change	
☐ Tooling: Transfer, Replacement, Refurbishment, or additional		☐ Change in Part Processing	
☐ Correction of Discrepancy		☐ Parts produced at Additional Location	
☐ Tooling Inactive > than 1 year		☒ Other - please specify below	
		<u>Customer Request</u>	
REQUESTED SUBMISSION LEVEL (Check one)			
☐ Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer.			
☒ Level 2 - Warrant with product samples and limited supporting data submitted to customer.			
☐ Level 3 - Warrant with product samples and complete supporting data submitted to customer.			
☐ Level 4 - Warrant and other requirements as defined by customer.			
☐ Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location.			
SUBMISSION RESULTS			
The results for ☒ dimensional measurements ☒ material and functional tests ☐ appearance criteria ☐ statistical process package			
These results meet all drawing and specification requirements: ☒ Yes ☐ NO (If "NO" - Explanation Required)			
Mold / Cavity / Production Process <u>TA-4 / 800 cavities</u>			
<u>TA-5 / 800 cavities</u>			
DECLARATION			
I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of see above / 8 hours.			
I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below.			
EXPLANATION/COMMENTS: _____			
Is each Customer Tool properly tagged and numbered? ☐ Yes ☐ No ☒ n/a			
Organization Authorized Signature <u>Cristina Ferreira</u>		Date <u>15/01/2024</u>	
Print Name <u>Cristina Ferreira</u>	Phone No. _____	FAX No. _____	
Title <u>QE</u>	E-mail <u>tdc@yazaki-europe.com</u>		
FOR CUSTOMER USE ONLY (IF APPLICABLE)			
PPAP Warrant Disposition: ☐ Approved ☐ Rejected ☐ Other _____			
Customer Signature _____		Date _____	
Print Name _____	Customer Tracking No. (optional) _____		

Production Part Approval Dimensional Test Results

DAIMLERCHRYSLER  

ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-4) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						1	2	3	4	5		
						6	7	8	9	10		
						11	12	13	14	15		
						16	17	18	19	20		
						21	22	23	24	25		
						26	27	28	29	30		
1	Ø 3.40	0.30	-0.30	3-Jan-24	800	3.48	3.47	3.48	3.48	3.48	OK	
	Ø 3.40	0.30	-0.30			3.46	3.46	3.48	3.48	3.46	OK	
	Ø 3.40	0.30	-0.30			3.47	3.46	3.46	3.48	3.47	OK	
	Ø 3.40	0.30	-0.30			3.47	3.47	3.47	3.47	3.46	OK	
	Ø 3.40	0.30	-0.30			3.48	3.48	3.46	3.47	3.48	OK	
	Ø 3.40	0.30	-0.30			3.46	3.48	3.47	3.48	3.47	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.94	1.94	1.94	1.96	1.95	OK	
	2.00	0.30	-0.30			1.96	1.95	1.95	1.96	1.96	OK	
	2.00	0.30	-0.30			1.94	1.96	1.94	1.95	1.96	OK	
	2.00	0.30	-0.30			1.94	1.96	1.95	1.95	1.95	OK	
	2.00	0.30	-0.30			1.96	1.95	1.94	1.94	1.95	OK	
	2.00	0.30	-0.30			1.94	1.94	1.95	1.96	1.94	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.68	5.68	5.69	5.70	5.68	OK	
	5.70	0.30	-0.30			5.70	5.69	5.70	5.70	5.69	OK	
	5.70	0.30	-0.30			5.70	5.68	5.68	5.68	5.68	OK	
	5.70	0.30	-0.30			5.69	5.70	5.69	5.70	5.69	OK	
	5.70	0.30	-0.30			5.68	5.69	5.70	5.68	5.68	OK	
	5.70	0.30	-0.30			5.69	5.70	5.68	5.69	5.69	OK	
4	☆ Ø 4.90	0.30	-0.30	3-Jan-24	800	4.97	4.96	4.96	4.98	4.97	OK	
	☆ Ø 4.90	0.30	-0.30			4.97	4.97	4.97	4.97	4.96	OK	
	☆ Ø 4.90	0.30	-0.30			4.98	4.98	4.96	4.97	4.98	OK	
	☆ Ø 4.90	0.30	-0.30			4.96	4.98	4.97	4.98	4.97	OK	
	☆ Ø 4.90	0.30	-0.30			4.97	4.97	4.96	4.97	4.97	OK	
	☆ Ø 4.90	0.30	-0.30			4.98	4.96	4.97	4.98	4.96	OK	
5	(8.50)	Reference		3-Jan-24	800	8.47	8.50	8.51	8.51	8.47	N/A	
	(8.50)	Reference				8.50	8.47	8.50	8.50	8.50	N/A	
	(8.50)	Reference				8.51	8.48	8.47	8.48	8.49	N/A	
	(8.50)	Reference				8.48	8.51	8.50	8.50	8.47	N/A	
	(8.50)	Reference				8.51	8.50	8.47	8.51	8.51	N/A	
	(8.50)	Reference				8.48	8.51	8.50	8.47	8.50	N/A	
6	Ø 0.90	0.10	-0.20	3-Jan-24	800	0.89	0.86	0.89	0.86	0.87	OK	
	Ø 0.90	0.10	-0.20			0.90	0.87	0.87	0.89	0.90	OK	
	Ø 0.90	0.10	-0.20			0.86	0.89	0.88	0.90	0.88	OK	
	Ø 0.90	0.10	-0.20			0.87	0.89	0.87	0.89	0.90	OK	
	Ø 0.90	0.10	-0.20			0.89	0.90	0.88	0.86	0.89	OK	
	Ø 0.90	0.10	-0.20			0.90	0.90	0.87	0.90	0.88	OK	

Blanket statements of conformance are unacceptable for any test results.

SIGNATURE	TITLE	DATE
	Section manager	4-Jan-2024

Production Part Approval Dimensional Test Results

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DAIMLERCHRYSLER



ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-4) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						31	32	33	34	35		
						36	37	38	39	40		
						41	42	43	44	45		
						46	47	48	49	50		
						51	52	53	54	55		
						56	57	58	59	60		
						61	62	63	64	65		
1	∅ 3.40	0.30	-0.30	3-Jan-24	800	3.47	3.47	3.46	3.47	3.47	OK	
	∅ 3.40	0.30	-0.30			3.48	3.46	3.47	3.48	3.46	OK	
	∅ 3.40	0.30	-0.30			3.46	3.47	3.48	3.48	3.47	OK	
	∅ 3.40	0.30	-0.30			3.47	3.46	3.46	3.46	3.46	OK	
	∅ 3.40	0.30	-0.30			3.46	3.48	3.47	3.46	3.47	OK	
	∅ 3.40	0.30	-0.30			3.47	3.47	3.48	3.47	3.46	OK	
	∅ 3.40	0.30	-0.30			3.46	3.48	3.46	3.46	3.47	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.96	1.95	1.96	1.96	1.95	OK	
	2.00	0.30	-0.30			1.96	1.94	1.94	1.94	1.94	OK	
	2.00	0.30	-0.30			1.95	1.96	1.95	1.96	1.95	OK	
	2.00	0.30	-0.30			1.94	1.95	1.96	1.94	1.94	OK	
	2.00	0.30	-0.30			1.95	1.96	1.94	1.95	1.95	OK	
	2.00	0.30	-0.30			1.96	1.96	1.96	1.94	1.96	OK	
	2.00	0.30	-0.30			1.95	1.95	1.96	1.94	1.94	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.69	5.70	5.69	5.68	5.69	OK	
	5.70	0.30	-0.30			5.70	5.70	5.70	5.70	5.68	OK	
	5.70	0.30	-0.30			5.68	5.68	5.68	5.70	5.69	OK	
	5.70	0.30	-0.30			5.70	5.69	5.69	5.70	5.70	OK	
	5.70	0.30	-0.30			5.68	5.70	5.68	5.69	5.70	OK	
	5.70	0.30	-0.30			5.68	5.70	5.69	5.69	5.69	OK	
	5.70	0.30	-0.30			5.70	5.69	5.68	5.68	5.69	OK	
4	☆ ∅ 4.90	0.30	-0.30	3-Jan-24	800	4.96	4.97	4.98	4.98	4.97	OK	
	☆ ∅ 4.90	0.30	-0.30			4.97	4.96	4.96	4.96	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.96	4.98	4.97	4.96	4.97	OK	
	☆ ∅ 4.90	0.30	-0.30			4.97	4.97	4.98	4.97	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.96	4.98	4.96	4.96	4.97	OK	
	☆ ∅ 4.90	0.30	-0.30			4.96	4.98	4.98	4.98	4.98	OK	
	☆ ∅ 4.90	0.30	-0.30			4.97	4.97	4.98	4.97	4.98	OK	
5	(8.50)	Reference		3-Jan-24	800	8.49	8.49	8.47	8.51	8.50	N/A	
	(8.50)	Reference				8.47	8.50	8.48	8.50	8.48	N/A	
	(8.50)	Reference				8.48	8.47	8.48	8.49	8.49	N/A	
	(8.50)	Reference				8.49	8.51	8.51	8.48	8.51	N/A	
	(8.50)	Reference				8.50	8.50	8.48	8.49	8.48	N/A	
	(8.50)	Reference				8.51	8.51	8.47	8.48	8.50	N/A	
	(8.50)	Reference				8.47	8.47	8.51	8.49	8.48	N/A	
6	∅ 0.90	0.10	-0.20	3-Jan-24	800	0.86	0.88	0.89	0.88	0.88	OK	
	∅ 0.90	0.10	-0.20			0.89	0.89	0.89	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.90	0.89	0.88	0.88	0.88	OK	
	∅ 0.90	0.10	-0.20			0.89	0.88	0.86	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.86	0.89	0.87	0.88	0.88	OK	
	∅ 0.90	0.10	-0.20			0.87	0.89	0.89	0.90	0.90	OK	
	∅ 0.90	0.10	-0.20			0.90	0.88	0.89	0.89	0.89	OK	

Production Part Approval Dimensional Test Results

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ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-4) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						66	67	68	69	70		
						71	72	73	74	75		
						76	77	78	79	80		
						81	82	83	84	85		
						86	87	88	89	90		
						91	92	93	94	95		
						96	97	98	99	100		
1	∅ 3.40	0.30	-0.30	3-Jan-24	800	3.46	3.48	3.48	3.48	3.48	OK	
	∅ 3.40	0.30	-0.30			3.47	3.47	3.48	3.47	3.48	OK	
	∅ 3.40	0.30	-0.30			3.48	3.48	3.48	3.46	3.48	OK	
	∅ 3.40	0.30	-0.30			3.46	3.47	3.47	3.48	3.48	OK	
	∅ 3.40	0.30	-0.30			3.47	3.46	3.46	3.47	3.47	OK	
	∅ 3.40	0.30	-0.30			3.46	3.48	3.48	3.46	3.48	OK	
	∅ 3.40	0.30	-0.30			3.47	3.48	3.48	3.46	3.46	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.94	1.96	1.96	1.96	1.94	OK	
	2.00	0.30	-0.30			1.95	1.95	1.95	1.95	1.95	OK	
	2.00	0.30	-0.30			1.96	1.94	1.94	1.94	1.95	OK	
	2.00	0.30	-0.30			1.95	1.96	1.96	1.95	1.96	OK	
	2.00	0.30	-0.30			1.94	1.96	1.96	1.96	1.94	OK	
	2.00	0.30	-0.30			1.96	1.96	1.96	1.96	1.95	OK	
	2.00	0.30	-0.30			1.95	1.96	1.94	1.94	1.96	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.68	5.70	5.70	5.70	5.68	OK	
	5.70	0.30	-0.30			5.69	5.69	5.69	5.69	5.69	OK	
	5.70	0.30	-0.30			5.70	5.68	5.68	5.68	5.69	OK	
	5.70	0.30	-0.30			5.69	5.70	5.70	5.69	5.70	OK	
	5.70	0.30	-0.30			5.68	5.70	5.70	5.70	5.68	OK	
	5.70	0.30	-0.30			5.70	5.70	5.70	5.70	5.69	OK	
	5.70	0.30	-0.30			5.69	5.70	5.68	5.68	5.70	OK	
4	☆ ∅ 4.90	0.30	-0.30	3-Jan-24	800	4.98	4.98	4.98	4.96	4.98	OK	
	☆ ∅ 4.90	0.30	-0.30			4.96	4.97	4.97	4.98	4.98	OK	
	☆ ∅ 4.90	0.30	-0.30			4.97	4.96	4.96	4.97	4.97	OK	
	☆ ∅ 4.90	0.30	-0.30			4.96	4.98	4.98	4.96	4.98	OK	
	☆ ∅ 4.90	0.30	-0.30			4.97	4.98	4.98	4.96	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.98	4.98	4.97	4.97	OK	
	☆ ∅ 4.90	0.30	-0.30			4.96	4.98	4.96	4.98	4.98	OK	
5	(8.50)	Reference		3-Jan-24	800	8.49	8.48	8.48	8.51	8.48	N/A	
	(8.50)	Reference				8.50	8.47	8.51	8.50	8.49	N/A	
	(8.50)	Reference				8.47	8.49	8.51	8.49	8.47	N/A	
	(8.50)	Reference				8.50	8.48	8.50	8.51	8.50	N/A	
	(8.50)	Reference				8.51	8.51	8.48	8.48	8.48	N/A	
	(8.50)	Reference				8.50	8.50	8.47	8.48	8.49	N/A	
	(8.50)	Reference				8.49	8.51	8.48	8.49	8.48	N/A	
6	∅ 0.90	0.10	-0.20	3-Jan-24	800	0.89	0.90	0.90	0.90	0.89	OK	
	∅ 0.90	0.10	-0.20			0.86	0.87	0.87	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.89	0.89	0.89	0.87	0.86	OK	
	∅ 0.90	0.10	-0.20			0.90	0.89	0.86	0.88	0.87	OK	
	∅ 0.90	0.10	-0.20			0.90	0.90	0.89	0.88	0.88	OK	
	∅ 0.90	0.10	-0.20			0.87	0.89	0.87	0.89	0.86	OK	
	∅ 0.90	0.10	-0.20			0.89	0.86	0.87	0.88	0.88	OK	

Production Part Approval Dimensional Test Results

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ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-4) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						101	102	103	104	105		
						106	107	108	109	110		
						111	112	113	114	115		
						116	117	118	119	120		
						121	122	123	124	125		
						126	127	128	129	130		
						131	132	133	134	135		
1	∅ 3.40	0.30	-0.30	3-Jan-24	800	3.48	3.48	3.48	3.47	3.47	OK	
	∅ 3.40	0.30	-0.30			3.46	3.48	3.46	3.48	3.48	OK	
	∅ 3.40	0.30	-0.30			3.47	3.48	3.46	3.48	3.47	OK	
	∅ 3.40	0.30	-0.30			3.46	3.47	3.47	3.47	3.48	OK	
	∅ 3.40	0.30	-0.30			3.47	3.46	3.48	3.46	3.48	OK	
	∅ 3.40	0.30	-0.30			3.47	3.48	3.48	3.46	3.46	OK	
	∅ 3.40	0.30	-0.30			3.46	3.46	3.47	3.47	3.46	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.94	1.96	1.94	1.95	1.95	OK	
	2.00	0.30	-0.30			1.95	1.95	1.95	1.96	1.96	OK	
	2.00	0.30	-0.30			1.96	1.94	1.96	1.95	1.96	OK	
	2.00	0.30	-0.30			1.94	1.96	1.96	1.94	1.94	OK	
	2.00	0.30	-0.30			1.95	1.94	1.95	1.95	1.94	OK	
	2.00	0.30	-0.30			1.96	1.96	1.96	1.94	1.95	OK	
	2.00	0.30	-0.30			1.94	1.95	1.95	1.96	1.96	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.68	5.70	5.68	5.69	5.69	OK	
	5.70	0.30	-0.30			5.69	5.69	5.69	5.70	5.70	OK	
	5.70	0.30	-0.30			5.70	5.68	5.70	5.69	5.70	OK	
	5.70	0.30	-0.30			5.68	5.70	5.70	5.68	5.68	OK	
	5.70	0.30	-0.30			5.69	5.68	5.69	5.69	5.68	OK	
	5.70	0.30	-0.30			5.70	5.70	5.70	5.68	5.69	OK	
	5.70	0.30	-0.30			5.68	5.69	5.69	5.70	5.70	OK	
4	☆∅ 4.90	0.30	-0.30	3-Jan-24	800	4.97	4.98	4.96	4.98	4.97	OK	
	☆∅ 4.90	0.30	-0.30			4.96	4.97	4.97	4.97	4.98	OK	
	☆∅ 4.90	0.30	-0.30			4.97	4.96	4.98	4.96	4.98	OK	
	☆∅ 4.90	0.30	-0.30			4.97	4.98	4.98	4.96	4.96	OK	
	☆∅ 4.90	0.30	-0.30			4.96	4.96	4.97	4.97	4.96	OK	
	☆∅ 4.90	0.30	-0.30			4.97	4.98	4.98	4.96	4.97	OK	
	☆∅ 4.90	0.30	-0.30			4.98	4.97	4.97	4.98	4.98	OK	
5	(8.50)	Reference		3-Jan-24	800	8.51	8.51	8.51	8.49	8.51	N/A	
	(8.50)	Reference				8.50	8.47	8.48	8.50	8.48	N/A	
	(8.50)	Reference				8.47	8.47	8.51	8.49	8.49	N/A	
	(8.50)	Reference				8.51	8.50	8.47	8.50	8.51	N/A	
	(8.50)	Reference				8.49	8.51	8.50	8.51	8.50	N/A	
	(8.50)	Reference				8.48	8.49	8.47	8.48	8.47	N/A	
	(8.50)	Reference				8.50	8.48	8.48	8.49	8.47	N/A	
6	∅ 0.90	0.10	-0.20	3-Jan-24	800	0.86	0.87	0.89	0.90	0.89	OK	
	∅ 0.90	0.10	-0.20			0.86	0.89	0.90	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.87	0.90	0.88	0.88	0.86	OK	
	∅ 0.90	0.10	-0.20			0.88	0.89	0.89	0.87	0.88	OK	
	∅ 0.90	0.10	-0.20			0.90	0.88	0.88	0.89	0.90	OK	
	∅ 0.90	0.10	-0.20			0.90	0.89	0.89	0.90	0.88	OK	
	∅ 0.90	0.10	-0.20			0.89	0.87	0.88	0.87	0.87	OK	

Production Part Approval Dimensional Test Results

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DAIMLERCHRYSLER



ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-4) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						136	137	138	139	140		
						141	142	143	144	145		
						146	147	148	149	150		
						151	152	153	154	155		
						156	157	158	159	160		
						161	162	163	164	165		
						166	167	168	169	170		
1	Ø 3.40	0.30	-0.30	3-Jan-24	800	3.47	3.48	3.48	3.46	3.47	OK	
	Ø 3.40	0.30	-0.30			3.48	3.47	3.47	3.48	3.48	OK	
	Ø 3.40	0.30	-0.30			3.47	3.48	3.48	3.48	3.47	OK	
	Ø 3.40	0.30	-0.30			3.48	3.47	3.47	3.46	3.46	OK	
	Ø 3.40	0.30	-0.30			3.46	3.46	3.48	3.46	3.46	OK	
	Ø 3.40	0.30	-0.30			3.47	3.47	3.46	3.48	3.48	OK	
	Ø 3.40	0.30	-0.30			3.46	3.48	3.48	3.46	3.47	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.95	1.96	1.96	1.96	1.95	OK	
	2.00	0.30	-0.30			1.96	1.95	1.95	1.94	1.94	OK	
	2.00	0.30	-0.30			1.94	1.94	1.96	1.95	1.94	OK	
	2.00	0.30	-0.30			1.95	1.95	1.94	1.96	1.96	OK	
	2.00	0.30	-0.30			1.94	1.96	1.96	1.96	1.95	OK	
	2.00	0.30	-0.30			1.94	1.94	1.95	1.94	1.95	OK	
	2.00	0.30	-0.30			1.95	1.94	1.96	1.95	1.94	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.69	5.70	5.70	5.70	5.69	OK	
	5.70	0.30	-0.30			5.70	5.69	5.69	5.68	5.68	OK	
	5.70	0.30	-0.30			5.68	5.68	5.70	5.69	5.68	OK	
	5.70	0.30	-0.30			5.69	5.69	5.68	5.70	5.70	OK	
	5.70	0.30	-0.30			5.68	5.70	5.70	5.70	5.69	OK	
	5.70	0.30	-0.30			5.68	5.68	5.69	5.68	5.69	OK	
	5.70	0.30	-0.30			5.69	5.68	5.70	5.69	5.68	OK	
4	☆ Ø 4.90	0.30	-0.30	3-Jan-24	800	4.97	4.98	4.98	4.98	4.97	OK	
	☆ Ø 4.90	0.30	-0.30			4.98	4.97	4.97	4.96	4.96	OK	
	☆ Ø 4.90	0.30	-0.30			4.96	4.96	4.98	4.96	4.96	OK	
	☆ Ø 4.90	0.30	-0.30			4.97	4.97	4.96	4.98	4.98	OK	
	☆ Ø 4.90	0.30	-0.30			4.96	4.98	4.98	4.96	4.97	OK	
	☆ Ø 4.90	0.30	-0.30			4.96	4.96	4.97	4.97	4.97	OK	
	☆ Ø 4.90	0.30	-0.30			4.97	4.96	4.98	4.97	4.96	OK	
5	(8.50)	Reference		3-Jan-24	800	8.51	8.50	8.51	8.48	8.49	N/A	
	(8.50)	Reference				8.49	8.51	8.50	8.50	8.50	N/A	
	(8.50)	Reference				8.51	8.50	8.49	8.51	8.49	N/A	
	(8.50)	Reference				8.50	8.49	8.47	8.48	8.48	N/A	
	(8.50)	Reference				8.51	8.48	8.50	8.48	8.51	N/A	
	(8.50)	Reference				8.49	8.47	8.51	8.51	8.50	N/A	
	(8.50)	Reference				8.48	8.50	8.50	8.49	8.50	N/A	
6	Ø 0.90	0.10	-0.20	3-Jan-24	800	0.88	0.88	0.87	0.90	0.89	OK	
	Ø 0.90	0.10	-0.20			0.87	0.90	0.89	0.88	0.88	OK	
	Ø 0.90	0.10	-0.20			0.86	0.87	0.88	0.88	0.88	OK	
	Ø 0.90	0.10	-0.20			0.86	0.87	0.89	0.87	0.87	OK	
	Ø 0.90	0.10	-0.20			0.87	0.90	0.86	0.88	0.86	OK	
	Ø 0.90	0.10	-0.20			0.90	0.87	0.89	0.89	0.91	OK	
	Ø 0.90	0.10	-0.20			0.89	0.89	0.87	0.89	0.89	OK	

Production Part Approval Dimensional Test Results

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ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-4) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						171	172	173	174	175		
						176	177	178	179	180		
						181	182	183	184	185		
						186	187	188	189	190		
						191	192	193	194	195		
						196	197	198	199	200		
						201	202	203	204	205		
1	∅ 3.40	0.30	-0.30	3-Jan-24	800	3.46	3.46	3.47	3.47	3.47	OK	
	∅ 3.40	0.30	-0.30			3.47	3.46	3.48	3.47	3.46	OK	
	∅ 3.40	0.30	-0.30			3.46	3.47	3.48	3.46	3.48	OK	
	∅ 3.40	0.30	-0.30			3.48	3.46	3.48	3.48	3.46	OK	
	∅ 3.40	0.30	-0.30			3.48	3.48	3.46	3.46	3.48	OK	
	∅ 3.40	0.30	-0.30			3.46	3.46	3.48	3.46	3.46	OK	
	∅ 3.40	0.30	-0.30			3.47	3.47	3.48	3.48	3.46	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.94	1.95	1.96	1.94	1.96	OK	
	2.00	0.30	-0.30			1.95	1.94	1.96	1.95	1.94	OK	
	2.00	0.30	-0.30			1.94	1.96	1.94	1.94	1.96	OK	
	2.00	0.30	-0.30			1.95	1.94	1.96	1.96	1.94	OK	
	2.00	0.30	-0.30			1.96	1.95	1.96	1.95	1.94	OK	
	2.00	0.30	-0.30			1.94	1.94	1.95	1.96	1.95	OK	
	2.00	0.30	-0.30			1.96	1.96	1.96	1.96	1.96	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.68	5.69	5.70	5.68	5.70	OK	
	5.70	0.30	-0.30			5.69	5.68	5.70	5.69	5.68	OK	
	5.70	0.30	-0.30			5.68	5.70	5.68	5.68	5.70	OK	
	5.70	0.30	-0.30			5.69	5.68	5.70	5.70	5.68	OK	
	5.70	0.30	-0.30			5.70	5.69	5.70	5.69	5.68	OK	
	5.70	0.30	-0.30			5.68	5.68	5.69	5.70	5.69	OK	
	5.70	0.30	-0.30			5.70	5.70	5.70	5.70	5.70	OK	
4	☆ ∅ 4.90	0.30	-0.30	3-Jan-24	800	4.96	4.97	4.98	4.96	4.98	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.96	4.98	4.98	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.98	4.96	4.96	4.98	OK	
	☆ ∅ 4.90	0.30	-0.30			4.96	4.96	4.98	4.96	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.97	4.97	4.98	4.98	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.96	4.96	4.97	4.97	4.97	OK	
	☆ ∅ 4.90	0.30	-0.30			4.97	4.98	4.98	4.98	4.98	OK	
5	(8.50)	Reference		3-Jan-24	800	8.51	8.51	8.47	8.49	8.49	N/A	
	(8.50)	Reference				8.47	8.47	8.51	8.48	8.51	N/A	
	(8.50)	Reference				8.47	8.47	8.49	8.49	8.48	N/A	
	(8.50)	Reference				8.50	8.49	8.50	8.50	8.51	N/A	
	(8.50)	Reference				8.51	8.50	8.47	8.50	8.48	N/A	
	(8.50)	Reference				8.49	8.50	8.50	8.48	8.50	N/A	
	(8.50)	Reference				8.51	8.47	8.48	8.50	8.50	N/A	
6	∅ 0.90	0.10	-0.20	3-Jan-24	800	0.88	0.87	0.87	0.88	0.86	OK	
	∅ 0.90	0.10	-0.20			0.89	0.89	0.90	0.89	0.89	OK	
	∅ 0.90	0.10	-0.20			0.89	0.89	0.87	0.89	0.86	OK	
	∅ 0.90	0.10	-0.20			0.86	0.90	0.90	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.87	0.90	0.89	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.86	0.89	0.87	0.89	0.90	OK	
	∅ 0.90	0.10	-0.20			0.87	0.90	0.89	0.88	0.89	OK	

Production Part Approval Dimensional Test Results

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ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-4) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						206	207	208	209	210		
						211	212	213	214	215		
						216	217	218	219	220		
						221	222	223	224	225		
						226	227	228	229	230		
						231	232	233	234	235		
						236	237	238	239	240		
1	∅ 3.40	0.30	-0.30	3-Jan-24	800	3.46	3.46	3.47	3.47	3.47	OK	
	∅ 3.40	0.30	-0.30			3.47	3.48	3.48	3.48	3.48	OK	
	∅ 3.40	0.30	-0.30			3.48	3.48	3.46	3.48	3.48	OK	
	∅ 3.40	0.30	-0.30			3.47	3.47	3.46	3.46	3.46	OK	
	∅ 3.40	0.30	-0.30			3.46	3.48	3.48	3.46	3.46	OK	
	∅ 3.40	0.30	-0.30			3.46	3.48	3.46	3.48	3.48	OK	
	∅ 3.40	0.30	-0.30			3.46	3.48	3.48	3.47	3.48	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.95	1.96	1.94	1.96	1.96	OK	
	2.00	0.30	-0.30			1.96	1.95	1.94	1.96	1.95	OK	
	2.00	0.30	-0.30			1.95	1.96	1.96	1.96	1.96	OK	
	2.00	0.30	-0.30			1.94	1.96	1.94	1.95	1.95	OK	
	2.00	0.30	-0.30			1.94	1.96	1.96	1.94	1.96	OK	
	2.00	0.30	-0.30			1.95	1.95	1.94	1.96	1.95	OK	
	2.00	0.30	-0.30			1.96	1.96	1.96	1.95	1.95	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.69	5.70	5.68	5.70	5.70	OK	
	5.70	0.30	-0.30			5.70	5.69	5.68	5.70	5.69	OK	
	5.70	0.30	-0.30			5.69	5.70	5.70	5.70	5.70	OK	
	5.70	0.30	-0.30			5.68	5.70	5.68	5.69	5.69	OK	
	5.70	0.30	-0.30			5.68	5.70	5.70	5.68	5.70	OK	
	5.70	0.30	-0.30			5.69	5.69	5.68	5.70	5.69	OK	
	5.70	0.30	-0.30			5.70	5.70	5.70	5.69	5.69	OK	
4	☆∅ 4.90	0.30	-0.30	3-Jan-24	800	4.98	4.98	4.96	4.98	4.98	OK	
	☆∅ 4.90	0.30	-0.30			4.97	4.97	4.96	4.96	4.96	OK	
	☆∅ 4.90	0.30	-0.30			4.96	4.98	4.98	4.96	4.96	OK	
	☆∅ 4.90	0.30	-0.30			4.96	4.98	4.96	4.98	4.98	OK	
	☆∅ 4.90	0.30	-0.30			4.96	4.98	4.98	4.97	4.98	OK	
	☆∅ 4.90	0.30	-0.30			4.97	4.97	4.96	4.97	4.97	OK	
	☆∅ 4.90	0.30	-0.30			4.98	4.98	4.98	4.98	4.97	OK	
5	(8.50)	Reference		3-Jan-24	800	8.51	8.48	8.49	8.49	8.47	N/A	
	(8.50)	Reference				8.50	8.51	8.51	8.50	8.49	N/A	
	(8.50)	Reference				8.47	8.51	8.50	8.50	8.48	N/A	
	(8.50)	Reference				8.50	8.47	8.50	8.48	8.48	N/A	
	(8.50)	Reference				8.48	8.49	8.47	8.48	8.51	N/A	
	(8.50)	Reference				8.47	8.50	8.51	8.50	8.51	N/A	
	(8.50)	Reference				8.48	8.51	8.47	8.50	8.49	N/A	
6	∅ 0.90	0.10	-0.20	3-Jan-24	800	0.90	0.86	0.90	0.88	0.90	OK	
	∅ 0.90	0.10	-0.20			0.89	0.86	0.90	0.89	0.88	OK	
	∅ 0.90	0.10	-0.20			0.86	0.88	0.86	0.89	0.90	OK	
	∅ 0.90	0.10	-0.20			0.87	0.90	0.87	0.89	0.86	OK	
	∅ 0.90	0.10	-0.20			0.90	0.88	0.88	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.89	0.88	0.86	0.87	0.90	OK	
	∅ 0.90	0.10	-0.20			0.90	0.90	0.89	0.89	0.89	OK	

Production Part Approval Dimensional Test Results

CONFIDENTIAL
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DAIMLERCHRYSLER



ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-4) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						241	242	243	244	245		
						246	247	248	249	250		
						251	252	253	254	255		
						256	257	258	259	260		
						261	262	263	264	265		
						266	267	268	269	270		
						271	272	273	274	275		
1	∅ 3.40	0.30	-0.30	3-Jan-24	800	3.47	3.47	3.46	3.47	3.47	OK	
	∅ 3.40	0.30	-0.30			3.48	3.48	3.48	3.48	3.47	OK	
	∅ 3.40	0.30	-0.30			3.46	3.47	3.47	3.48	3.46	OK	
	∅ 3.40	0.30	-0.30			3.47	3.48	3.46	3.48	3.47	OK	
	∅ 3.40	0.30	-0.30			3.48	3.47	3.47	3.46	3.46	OK	
	∅ 3.40	0.30	-0.30			3.48	3.47	3.47	3.47	3.48	OK	
	∅ 3.40	0.30	-0.30			3.47	3.48	3.48	3.48	3.48	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.94	1.95	1.95	1.96	1.94	OK	
	2.00	0.30	-0.30			1.95	1.96	1.94	1.96	1.95	OK	
	2.00	0.30	-0.30			1.96	1.95	1.95	1.94	1.94	OK	
	2.00	0.30	-0.30			1.96	1.95	1.95	1.95	1.96	OK	
	2.00	0.30	-0.30			1.95	1.96	1.96	1.96	1.96	OK	
	2.00	0.30	-0.30			1.94	1.94	1.96	1.94	1.96	OK	
	2.00	0.30	-0.30			1.95	1.96	1.96	1.95	1.95	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.68	5.69	5.69	5.70	5.68	OK	
	5.70	0.30	-0.30			5.69	5.70	5.68	5.70	5.69	OK	
	5.70	0.30	-0.30			5.70	5.69	5.69	5.68	5.68	OK	
	5.70	0.30	-0.30			5.70	5.69	5.69	5.69	5.70	OK	
	5.70	0.30	-0.30			5.69	5.70	5.70	5.70	5.70	OK	
	5.70	0.30	-0.30			5.68	5.68	5.70	5.68	5.70	OK	
	5.70	0.30	-0.30			5.69	5.70	5.70	5.69	5.69	OK	
4	☆∅ 4.90	0.30	-0.30	3-Jan-24	800	4.96	4.97	4.97	4.98	4.96	OK	
	☆∅ 4.90	0.30	-0.30			4.97	4.98	4.96	4.98	4.97	OK	
	☆∅ 4.90	0.30	-0.30			4.98	4.97	4.97	4.96	4.96	OK	
	☆∅ 4.90	0.30	-0.30			4.98	4.97	4.97	4.97	4.98	OK	
	☆∅ 4.90	0.30	-0.30			4.97	4.98	4.98	4.98	4.98	OK	
	☆∅ 4.90	0.30	-0.30			4.96	4.96	4.98	4.96	4.98	OK	
	☆∅ 4.90	0.30	-0.30			4.97	4.98	4.98	4.97	4.97	OK	
5	(8.50)	Reference		3-Jan-24	800	8.49	8.50	8.47	8.51	8.51	N/A	
	(8.50)	Reference				8.50	8.48	8.49	8.49	8.49	N/A	
	(8.50)	Reference				8.51	8.51	8.47	8.47	8.51	N/A	
	(8.50)	Reference				8.47	8.47	8.48	8.48	8.47	N/A	
	(8.50)	Reference				8.51	8.48	8.51	8.48	8.48	N/A	
	(8.50)	Reference				8.50	8.49	8.47	8.48	8.51	N/A	
	(8.50)	Reference				8.51	8.49	8.49	8.50	8.49	N/A	
6	∅ 0.90	0.10	-0.20	3-Jan-24	800	0.86	0.89	0.89	0.88	0.86	OK	
	∅ 0.90	0.10	-0.20			0.88	0.87	0.90	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.90	0.88	0.89	0.87	0.88	OK	
	∅ 0.90	0.10	-0.20			0.88	0.86	0.90	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.90	0.87	0.89	0.89	0.88	OK	
	∅ 0.90	0.10	-0.20			0.88	0.90	0.86	0.87	0.89	OK	
	∅ 0.90	0.10	-0.20			0.87	0.89	0.87	0.86	0.89	OK	

Production Part Approval Dimensional Test Results

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DAIMLERCHRYSLER



ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-4) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						276	277	278	279	280		
						281	282	283	284	285		
						286	287	288	289	290		
						291	292	293	294	295		
						296	297	298	299	300		
						301	302	303	304	305		
						306	307	308	309	310		
1	∅ 3.40	0.30	-0.30	3-Jan-24	800	3.46	3.46	3.48	3.46	3.48	OK	
	∅ 3.40	0.30	-0.30			3.47	3.48	3.48	3.47	3.47	OK	
	∅ 3.40	0.30	-0.30			3.46	3.46	3.47	3.46	3.46	OK	
	∅ 3.40	0.30	-0.30			3.47	3.46	3.48	3.46	3.47	OK	
	∅ 3.40	0.30	-0.30			3.46	3.47	3.47	3.46	3.46	OK	
	∅ 3.40	0.30	-0.30			3.47	3.46	3.46	3.48	3.47	OK	
	∅ 3.40	0.30	-0.30			3.48	3.48	3.47	3.46	3.48	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.94	1.94	1.95	1.94	1.94	OK	
	2.00	0.30	-0.30			1.95	1.94	1.96	1.94	1.95	OK	
	2.00	0.30	-0.30			1.94	1.95	1.95	1.94	1.94	OK	
	2.00	0.30	-0.30			1.95	1.94	1.94	1.96	1.94	OK	
	2.00	0.30	-0.30			1.96	1.96	1.95	1.94	1.96	OK	
	2.00	0.30	-0.30			1.96	1.96	1.94	1.96	1.96	OK	
	2.00	0.30	-0.30			1.94	1.94	1.96	1.94	1.94	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.68	5.68	5.69	5.68	5.68	OK	
	5.70	0.30	-0.30			5.69	5.68	5.70	5.68	5.69	OK	
	5.70	0.30	-0.30			5.68	5.69	5.69	5.68	5.68	OK	
	5.70	0.30	-0.30			5.69	5.68	5.68	5.70	5.68	OK	
	5.70	0.30	-0.30			5.70	5.70	5.69	5.68	5.70	OK	
	5.70	0.30	-0.30			5.70	5.70	5.68	5.70	5.70	OK	
	5.70	0.30	-0.30			5.68	5.68	5.70	5.68	5.68	OK	
4	☆ ∅ 4.90	0.30	-0.30	3-Jan-24	800	4.96	4.96	4.97	4.96	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.97	4.96	4.98	4.96	4.97	OK	
	☆ ∅ 4.90	0.30	-0.30			4.96	4.97	4.97	4.96	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.97	4.96	4.96	4.98	4.97	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.98	4.97	4.96	4.98	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.98	4.96	4.98	4.98	OK	
	☆ ∅ 4.90	0.30	-0.30			4.96	4.96	4.98	4.96	4.96	OK	
5	(8.50)	Reference		3-Jan-24	800	8.49	8.48	8.48	8.50	8.50	N/A	
	(8.50)	Reference				8.47	8.50	8.50	8.47	8.48	N/A	
	(8.50)	Reference				8.51	8.50	8.48	8.50	8.48	N/A	
	(8.50)	Reference				8.51	8.49	8.47	8.51	8.49	N/A	
	(8.50)	Reference				8.47	8.51	8.50	8.48	8.47	N/A	
	(8.50)	Reference				8.51	8.50	8.47	8.50	8.50	N/A	
	(8.50)	Reference				8.48	8.50	8.51	8.50	8.50	N/A	
6	∅ 0.90	0.10	-0.20	3-Jan-24	800	0.86	0.87	0.89	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.86	0.86	0.87	0.90	0.88	OK	
	∅ 0.90	0.10	-0.20			0.89	0.89	0.88	0.90	0.90	OK	
	∅ 0.90	0.10	-0.20			0.90	0.88	0.89	0.89	0.87	OK	
	∅ 0.90	0.10	-0.20			0.88	0.89	0.87	0.86	0.86	OK	
	∅ 0.90	0.10	-0.20			0.90	0.89	0.89	0.89	0.86	OK	
	∅ 0.90	0.10	-0.20			0.89	0.89	0.88	0.90	0.89	OK	

Production Part Approval Dimensional Test Results

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ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-4) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						311	312	313	314	315		
						316	317	318	319	320		
						321	322	323	324	325		
						326	327	328	329	330		
						331	332	333	334	335		
						336	337	338	339	340		
						341	342	343	344	345		
1	∅ 3.40	0.30	-0.30	3-Jan-24	800	3.48	3.48	3.46	3.48	3.48	OK	
	∅ 3.40	0.30	-0.30			3.46	3.46	3.48	3.46	3.46	OK	
	∅ 3.40	0.30	-0.30			3.47	3.46	3.46	3.47	3.47	OK	
	∅ 3.40	0.30	-0.30			3.48	3.48	3.47	3.48	3.48	OK	
	∅ 3.40	0.30	-0.30			3.47	3.47	3.48	3.46	3.46	OK	
	∅ 3.40	0.30	-0.30			3.46	3.48	3.46	3.47	3.47	OK	
	∅ 3.40	0.30	-0.30			3.48	3.47	3.48	3.48	3.48	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.95	1.94	1.94	1.95	1.95	OK	
	2.00	0.30	-0.30			1.96	1.96	1.95	1.96	1.96	OK	
	2.00	0.30	-0.30			1.95	1.95	1.96	1.94	1.94	OK	
	2.00	0.30	-0.30			1.94	1.96	1.94	1.95	1.95	OK	
	2.00	0.30	-0.30			1.96	1.95	1.96	1.96	1.96	OK	
	2.00	0.30	-0.30			1.96	1.94	1.95	1.96	1.96	OK	
	2.00	0.30	-0.30			1.95	1.95	1.96	1.95	1.94	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.69	5.68	5.68	5.69	5.69	OK	
	5.70	0.30	-0.30			5.70	5.70	5.69	5.70	5.70	OK	
	5.70	0.30	-0.30			5.69	5.69	5.70	5.68	5.68	OK	
	5.70	0.30	-0.30			5.68	5.70	5.68	5.69	5.69	OK	
	5.70	0.30	-0.30			5.70	5.69	5.70	5.70	5.70	OK	
	5.70	0.30	-0.30			5.70	5.68	5.69	5.70	5.70	OK	
	5.70	0.30	-0.30			5.69	5.69	5.70	5.69	5.68	OK	
4	☆∅ 4.90	0.30	-0.30	3-Jan-24	800	4.97	4.96	4.96	4.97	4.97	OK	
	☆∅ 4.90	0.30	-0.30			4.98	4.98	4.97	4.98	4.98	OK	
	☆∅ 4.90	0.30	-0.30			4.97	4.97	4.98	4.96	4.96	OK	
	☆∅ 4.90	0.30	-0.30			4.96	4.98	4.96	4.97	4.97	OK	
	☆∅ 4.90	0.30	-0.30			4.98	4.97	4.98	4.98	4.98	OK	
	☆∅ 4.90	0.30	-0.30			4.98	4.96	4.97	4.98	4.98	OK	
	☆∅ 4.90	0.30	-0.30			4.97	4.97	4.98	4.97	4.96	OK	
5	(8.50)	Reference		3-Jan-24	800	8.48	8.49	8.51	8.49	8.47	N/A	
	(8.50)	Reference				8.51	8.48	8.50	8.51	8.48	N/A	
	(8.50)	Reference				8.47	8.51	8.50	8.51	8.51	N/A	
	(8.50)	Reference				8.51	8.50	8.47	8.48	8.47	N/A	
	(8.50)	Reference				8.48	8.47	8.48	8.47	8.48	N/A	
	(8.50)	Reference				8.47	8.51	8.50	8.51	8.49	N/A	
	(8.50)	Reference				8.51	8.50	8.47	8.50	8.47	N/A	
6	∅ 0.90	0.10	-0.20	3-Jan-24	800	0.86	0.87	0.89	0.88	0.87	OK	
	∅ 0.90	0.10	-0.20			0.90	0.89	0.87	0.87	0.86	OK	
	∅ 0.90	0.10	-0.20			0.88	0.88	0.89	0.90	0.88	OK	
	∅ 0.90	0.10	-0.20			0.86	0.90	0.88	0.89	0.90	OK	
	∅ 0.90	0.10	-0.20			0.90	0.89	0.88	0.89	0.87	OK	
	∅ 0.90	0.10	-0.20			0.89	0.87	0.89	0.87	0.86	OK	
	∅ 0.90	0.10	-0.20			0.88	0.86	0.87	0.88	0.88	OK	

Production Part Approval Dimensional Test Results

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ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-4) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						346	347	348	349	350		
						351	352	353	354	355		
						356	357	358	359	360		
						361	362	363	364	365		
						366	367	368	369	370		
						371	372	373	374	375		
						376	377	378	379	380		
1	Ø 3.40	0.30	-0.30	3-Jan-24	800	3.48	3.46	3.47	3.48	3.48	OK	
	Ø 3.40	0.30	-0.30			3.47	3.47	3.48	3.47	3.46	OK	
	Ø 3.40	0.30	-0.30			3.46	3.48	3.46	3.46	3.47	OK	
	Ø 3.40	0.30	-0.30			3.47	3.47	3.48	3.48	3.47	OK	
	Ø 3.40	0.30	-0.30			3.46	3.47	3.47	3.48	3.47	OK	
	Ø 3.40	0.30	-0.30			3.47	3.48	3.47	3.48	3.46	OK	
	Ø 3.40	0.30	-0.30			3.48	3.46	3.48	3.46	3.48	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.95	1.94	1.94	1.95	1.95	OK	
	2.00	0.30	-0.30			1.96	1.96	1.95	1.96	1.96	OK	
	2.00	0.30	-0.30			1.95	1.95	1.96	1.94	1.94	OK	
	2.00	0.30	-0.30			1.94	1.96	1.94	1.95	1.95	OK	
	2.00	0.30	-0.30			1.96	1.95	1.96	1.96	1.96	OK	
	2.00	0.30	-0.30			1.96	1.94	1.95	1.96	1.96	OK	
	2.00	0.30	-0.30			1.95	1.95	1.96	1.95	1.94	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.68	5.70	5.68	5.68	5.69	OK	
	5.70	0.30	-0.30			5.69	5.69	5.70	5.70	5.69	OK	
	5.70	0.30	-0.30			5.68	5.69	5.69	5.70	5.69	OK	
	5.70	0.30	-0.30			5.69	5.70	5.69	5.70	5.68	OK	
	5.70	0.30	-0.30			5.70	5.68	5.70	5.68	5.70	OK	
	5.70	0.30	-0.30			5.68	5.68	5.68	5.69	5.69	OK	
	5.70	0.30	-0.30			5.69	5.70	5.69	5.70	5.70	OK	
4	☆ Ø 4.90	0.30	-0.30	3-Jan-24	800	4.96	4.98	4.96	4.96	4.97	OK	
	☆ Ø 4.90	0.30	-0.30			4.97	4.97	4.98	4.98	4.97	OK	
	☆ Ø 4.90	0.30	-0.30			4.96	4.97	4.97	4.98	4.97	OK	
	☆ Ø 4.90	0.30	-0.30			4.97	4.98	4.97	4.98	4.96	OK	
	☆ Ø 4.90	0.30	-0.30			4.98	4.96	4.98	4.96	4.98	OK	
	☆ Ø 4.90	0.30	-0.30			4.96	4.96	4.96	4.97	4.97	OK	
	☆ Ø 4.90	0.30	-0.30			4.97	4.98	4.97	4.98	4.98	OK	
5	(8.50)	Reference		3-Jan-24	800	8.47	8.49	8.51	8.48	8.47	N/A	
	(8.50)	Reference				8.47	8.47	8.51	8.48	8.48	N/A	
	(8.50)	Reference				8.48	8.51	8.49	8.51	8.51	N/A	
	(8.50)	Reference				8.51	8.50	8.47	8.51	8.50	N/A	
	(8.50)	Reference				8.51	8.50	8.51	8.49	8.51	N/A	
	(8.50)	Reference				8.50	8.51	8.51	8.50	8.50	N/A	
	(8.50)	Reference				8.48	8.47	8.49	8.48	8.49	N/A	
6	Ø 0.90	0.10	-0.20	3-Jan-24	800	0.87	0.88	0.87	0.90	0.88	OK	
	Ø 0.90	0.10	-0.20			0.90	0.88	0.87	0.88	0.87	OK	
	Ø 0.90	0.10	-0.20			0.87	0.89	0.89	0.89	0.89	OK	
	Ø 0.90	0.10	-0.20			0.89	0.88	0.88	0.88	0.88	OK	
	Ø 0.90	0.10	-0.20			0.86	0.86	0.90	0.87	0.87	OK	
	Ø 0.90	0.10	-0.20			0.87	0.87	0.89	0.87	0.87	OK	
	Ø 0.90	0.10	-0.20			0.90	0.86	0.90	0.87	0.87	OK	

Production Part Approval Dimensional Test Results

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DAIMLERCHRYSLER



ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-4) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						381	382	383	384	385		
						386	387	388	389	390		
						391	392	393	394	395		
						396	397	398	399	400		
						401	402	403	404	405		
						406	407	408	409	410		
						411	412	413	414	415		
1	Ø 3.40	0.30	-0.30	3-Jan-24	800	3.46	3.46	3.46	3.47	3.47	OK	
	Ø 3.40	0.30	-0.30			3.47	3.48	3.47	3.48	3.48	OK	
	Ø 3.40	0.30	-0.30			3.46	3.47	3.46	3.48	3.47	OK	
	Ø 3.40	0.30	-0.30			3.47	3.46	3.46	3.47	3.46	OK	
	Ø 3.40	0.30	-0.30			3.46	3.48	3.48	3.48	3.48	OK	
	Ø 3.40	0.30	-0.30			3.48	3.47	3.47	3.47	3.47	OK	
	Ø 3.40	0.30	-0.30			3.48	3.48	3.48	3.46	3.46	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.94	1.96	1.94	1.94	1.95	OK	
	2.00	0.30	-0.30			1.95	1.95	1.96	1.96	1.95	OK	
	2.00	0.30	-0.30			1.94	1.95	1.95	1.96	1.95	OK	
	2.00	0.30	-0.30			1.95	1.96	1.95	1.96	1.94	OK	
	2.00	0.30	-0.30			1.96	1.94	1.96	1.94	1.96	OK	
	2.00	0.30	-0.30			1.94	1.94	1.94	1.95	1.95	OK	
	2.00	0.30	-0.30			1.95	1.96	1.95	1.96	1.96	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.68	5.69	5.68	5.70	5.69	OK	
	5.70	0.30	-0.30			5.69	5.68	5.68	5.69	5.68	OK	
	5.70	0.30	-0.30			5.68	5.70	5.70	5.70	5.70	OK	
	5.70	0.30	-0.30			5.70	5.69	5.69	5.69	5.69	OK	
	5.70	0.30	-0.30			5.70	5.70	5.70	5.68	5.68	OK	
	5.70	0.30	-0.30			5.68	5.68	5.70	5.68	5.68	OK	
	5.70	0.30	-0.30			5.70	5.69	5.68	5.68	5.68	OK	
4	☆ Ø 4.90	0.30	-0.30	3-Jan-24	800	4.96	4.97	4.96	4.98	4.97	OK	
	☆ Ø 4.90	0.30	-0.30			4.97	4.96	4.96	4.97	4.96	OK	
	☆ Ø 4.90	0.30	-0.30			4.96	4.98	4.98	4.98	4.98	OK	
	☆ Ø 4.90	0.30	-0.30			4.98	4.97	4.97	4.97	4.97	OK	
	☆ Ø 4.90	0.30	-0.30			4.98	4.98	4.98	4.96	4.96	OK	
	☆ Ø 4.90	0.30	-0.30			4.96	4.96	4.98	4.96	4.96	OK	
	☆ Ø 4.90	0.30	-0.30			4.98	4.97	4.96	4.96	4.96	OK	
5	(8.50)	Reference		3-Jan-24	800	8.47	8.51	8.47	8.49	8.48	N/A	
	(8.50)	Reference				8.48	8.51	8.50	8.50	8.51	N/A	
	(8.50)	Reference				8.51	8.47	8.50	8.51	8.48	N/A	
	(8.50)	Reference				8.48	8.50	8.49	8.48	8.48	N/A	
	(8.50)	Reference				8.51	8.51	8.50	8.50	8.47	N/A	
	(8.50)	Reference				8.50	8.50	8.47	8.49	8.50	N/A	
	(8.50)	Reference				8.49	8.50	8.51	8.48	8.48	N/A	
6	Ø 0.90	0.10	-0.20	3-Jan-24	800	0.87	0.89	0.86	0.88	0.88	OK	
	Ø 0.90	0.10	-0.20			0.89	0.88	0.89	0.88	0.86	OK	
	Ø 0.90	0.10	-0.20			0.89	0.89	0.90	0.88	0.88	OK	
	Ø 0.90	0.10	-0.20			0.90	0.88	0.87	0.89	0.89	OK	
	Ø 0.90	0.10	-0.20			0.86	0.87	0.87	0.88	0.89	OK	
	Ø 0.90	0.10	-0.20			0.87	0.88	0.89	0.89	0.89	OK	
	Ø 0.90	0.10	-0.20			0.86	0.89	0.88	0.88	0.90	OK	

Production Part Approval Dimensional Test Results

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DAIMLERCHRYSLER



ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-4) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						416	417	418	419	420		
						421	422	423	424	425		
						426	427	428	429	430		
						431	432	433	434	435		
						436	437	438	439	440		
						441	442	443	444	445		
						446	447	448	449	450		
1	∅ 3.40	0.30	-0.30	3-Jan-24	800	3.46	3.46	3.48	3.46	3.46	OK	
	∅ 3.40	0.30	-0.30			3.48	3.47	3.46	3.46	3.46	OK	
	∅ 3.40	0.30	-0.30			3.46	3.48	3.47	3.47	3.47	OK	
	∅ 3.40	0.30	-0.30			3.47	3.47	3.48	3.47	3.46	OK	
	∅ 3.40	0.30	-0.30			3.46	3.48	3.46	3.47	3.47	OK	
	∅ 3.40	0.30	-0.30			3.47	3.47	3.47	3.48	3.48	OK	
	∅ 3.40	0.30	-0.30			3.46	3.46	3.46	3.47	3.48	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.94	1.95	1.94	1.96	1.95	OK	
	2.00	0.30	-0.30			1.95	1.94	1.94	1.95	1.94	OK	
	2.00	0.30	-0.30			1.94	1.96	1.96	1.96	1.96	OK	
	2.00	0.30	-0.30			1.96	1.95	1.95	1.95	1.95	OK	
	2.00	0.30	-0.30			1.96	1.96	1.96	1.94	1.94	OK	
	2.00	0.30	-0.30			1.94	1.94	1.96	1.94	1.94	OK	
	2.00	0.30	-0.30			1.96	1.95	1.94	1.94	1.94	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.68	5.70	5.69	5.69	5.69	OK	
	5.70	0.30	-0.30			5.69	5.69	5.70	5.69	5.68	OK	
	5.70	0.30	-0.30			5.68	5.70	5.68	5.69	5.69	OK	
	5.70	0.30	-0.30			5.69	5.69	5.69	5.70	5.70	OK	
	5.70	0.30	-0.30			5.68	5.68	5.68	5.69	5.70	OK	
	5.70	0.30	-0.30			5.68	5.69	5.70	5.70	5.70	OK	
	5.70	0.30	-0.30			5.69	5.70	5.69	5.69	5.69	OK	
4	☆∅ 4.90	0.30	-0.30	3-Jan-24	800	4.96	4.98	4.97	4.97	4.97	OK	
	☆∅ 4.90	0.30	-0.30			4.97	4.97	4.98	4.97	4.96	OK	
	☆∅ 4.90	0.30	-0.30			4.96	4.98	4.96	4.97	4.97	OK	
	☆∅ 4.90	0.30	-0.30			4.97	4.97	4.97	4.98	4.98	OK	
	☆∅ 4.90	0.30	-0.30			4.96	4.96	4.96	4.97	4.98	OK	
	☆∅ 4.90	0.30	-0.30			4.96	4.97	4.98	4.98	4.98	OK	
	☆∅ 4.90	0.30	-0.30			4.97	4.98	4.97	4.97	4.97	OK	
5	(8.50)	Reference		3-Jan-24	800	8.51	8.47	8.48	8.48	8.48	N/A	
	(8.50)	Reference				8.50	8.47	8.51	8.49	8.51	N/A	
	(8.50)	Reference				8.49	8.50	8.50	8.49	8.47	N/A	
	(8.50)	Reference				8.51	8.47	8.48	8.49	8.50	N/A	
	(8.50)	Reference				8.48	8.48	8.48	8.50	8.51	N/A	
	(8.50)	Reference				8.51	8.51	8.49	8.49	8.50	N/A	
	(8.50)	Reference				8.49	8.47	8.50	8.50	8.51	N/A	
6	∅ 0.90	0.10	-0.20	3-Jan-24	800	0.86	0.87	0.88	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.90	0.86	0.86	0.88	0.89	OK	
	∅ 0.90	0.10	-0.20			0.89	0.87	0.87	0.88	0.88	OK	
	∅ 0.90	0.10	-0.20			0.88	0.86	0.88	0.89	0.89	OK	
	∅ 0.90	0.10	-0.20			0.90	0.87	0.89	0.90	0.88	OK	
	∅ 0.90	0.10	-0.20			0.89	0.90	0.89	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.90	0.87	0.87	0.88	0.88	OK	

Production Part Approval Dimensional Test Results

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DAIMLERCHRYSLER  

ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-4) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						451	452	453	454	455		
						456	457	458	459	460		
						461	462	463	464	465		
						466	467	468	469	470		
						471	472	473	474	475		
						476	477	478	479	480		
						481	482	483	484	485		
1	Ø 3.40	0.30	-0.30	3-Jan-24	800	3.46	3.47	3.48	3.48	3.48	OK	
	Ø 3.40	0.30	-0.30			3.47	3.48	3.47	3.47	3.47	OK	
	Ø 3.40	0.30	-0.30			3.46	3.46	3.47	3.46	3.46	OK	
	Ø 3.40	0.30	-0.30			3.47	3.48	3.48	3.47	3.48	OK	
	Ø 3.40	0.30	-0.30			3.48	3.46	3.46	3.47	3.47	OK	
	Ø 3.40	0.30	-0.30			3.48	3.47	3.47	3.48	3.48	OK	
	Ø 3.40	0.30	-0.30			3.47	3.46	3.48	3.48	3.47	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.94	1.96	1.95	1.95	1.95	OK	
	2.00	0.30	-0.30			1.95	1.95	1.96	1.95	1.94	OK	
	2.00	0.30	-0.30			1.94	1.96	1.94	1.95	1.95	OK	
	2.00	0.30	-0.30			1.95	1.95	1.95	1.96	1.96	OK	
	2.00	0.30	-0.30			1.94	1.94	1.94	1.95	1.96	OK	
	2.00	0.30	-0.30			1.94	1.95	1.96	1.96	1.96	OK	
	2.00	0.30	-0.30			1.95	1.96	1.95	1.95	1.95	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.68	5.68	5.69	5.68	5.68	OK	
	5.70	0.30	-0.30			5.69	5.70	5.70	5.69	5.70	OK	
	5.70	0.30	-0.30			5.70	5.68	5.68	5.69	5.69	OK	
	5.70	0.30	-0.30			5.70	5.69	5.69	5.70	5.70	OK	
	5.70	0.30	-0.30			5.69	5.68	5.70	5.70	5.69	OK	
	5.70	0.30	-0.30			5.70	5.69	5.70	5.68	5.68	OK	
	5.70	0.30	-0.30			5.70	5.68	5.68	5.69	5.69	OK	
4	☆ Ø 4.90	0.30	-0.30	3-Jan-24	800	4.96	4.96	4.97	4.96	4.96	OK	
	☆ Ø 4.90	0.30	-0.30			4.97	4.98	4.98	4.97	4.98	OK	
	☆ Ø 4.90	0.30	-0.30			4.98	4.96	4.96	4.97	4.97	OK	
	☆ Ø 4.90	0.30	-0.30			4.98	4.97	4.97	4.98	4.98	OK	
	☆ Ø 4.90	0.30	-0.30			4.97	4.96	4.98	4.98	4.97	OK	
	☆ Ø 4.90	0.30	-0.30			4.98	4.97	4.98	4.96	4.96	OK	
	☆ Ø 4.90	0.30	-0.30			4.98	4.96	4.96	4.97	4.97	OK	
5	(8.50)	Reference		3-Jan-24	800	8.51	8.50	8.51	8.50	8.51	N/A	
	(8.50)	Reference				8.48	8.51	8.50	8.50	8.50	N/A	
	(8.50)	Reference				8.48	8.51	8.48	8.48	8.49	N/A	
	(8.50)	Reference				8.50	8.47	8.51	8.48	8.47	N/A	
	(8.50)	Reference				8.51	8.47	8.48	8.49	8.51	N/A	
	(8.50)	Reference				8.47	8.47	8.50	8.51	8.49	N/A	
	(8.50)	Reference				8.51	8.50	8.49	8.48	8.51	N/A	
6	Ø 0.90	0.10	-0.20	3-Jan-24	800	0.86	0.90	0.87	0.88	0.90	OK	
	Ø 0.90	0.10	-0.20			0.90	0.88	0.87	0.90	0.89	OK	
	Ø 0.90	0.10	-0.20			0.87	0.87	0.86	0.90	0.87	OK	
	Ø 0.90	0.10	-0.20			0.90	0.88	0.87	0.88	0.88	OK	
	Ø 0.90	0.10	-0.20			0.88	0.89	0.89	0.88	0.88	OK	
	Ø 0.90	0.10	-0.20			0.89	0.87	0.87	0.87	0.87	OK	
	Ø 0.90	0.10	-0.20			0.86	0.88	0.87	0.87	0.87	OK	

Production Part Approval Dimensional Test Results

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DAIMLERCHRYSLER



ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-4) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						486	487	488	489	490		
						491	492	493	494	495		
						496	497	498	499	500		
						501	502	503	504	505		
						506	507	508	509	510		
						511	512	513	514	515		
						516	517	518	519	520		
1	∅ 3.40	0.30	-0.30	3-Jan-24	800	3.48	3.47	3.48	3.46	3.46	OK	
	∅ 3.40	0.30	-0.30			3.48	3.46	3.46	3.47	3.47	OK	
	∅ 3.40	0.30	-0.30			3.47	3.48	3.46	3.47	3.46	OK	
	∅ 3.40	0.30	-0.30			3.48	3.47	3.46	3.48	3.48	OK	
	∅ 3.40	0.30	-0.30			3.46	3.46	3.46	3.48	3.46	OK	
	∅ 3.40	0.30	-0.30			3.46	3.47	3.46	3.47	3.47	OK	
	∅ 3.40	0.30	-0.30			3.48	3.48	3.48	3.47	3.47	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.94	1.94	1.95	1.94	1.94	OK	
	2.00	0.30	-0.30			1.95	1.96	1.96	1.95	1.96	OK	
	2.00	0.30	-0.30			1.96	1.94	1.94	1.95	1.95	OK	
	2.00	0.30	-0.30			1.96	1.95	1.95	1.96	1.96	OK	
	2.00	0.30	-0.30			1.95	1.94	1.96	1.96	1.95	OK	
	2.00	0.30	-0.30			1.96	1.95	1.96	1.94	1.94	OK	
	2.00	0.30	-0.30			1.96	1.94	1.94	1.95	1.95	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.69	5.70	5.68	5.69	5.68	OK	
	5.70	0.30	-0.30			5.70	5.69	5.68	5.70	5.70	OK	
	5.70	0.30	-0.30			5.68	5.68	5.68	5.70	5.68	OK	
	5.70	0.30	-0.30			5.68	5.69	5.68	5.69	5.69	OK	
	5.70	0.30	-0.30			5.70	5.70	5.70	5.69	5.69	OK	
	5.70	0.30	-0.30			5.70	5.68	5.68	5.68	5.68	OK	
	5.70	0.30	-0.30			5.69	5.69	5.68	5.68	5.68	OK	
4	☆ ∅ 4.90	0.30	-0.30	3-Jan-24	800	4.97	4.98	4.96	4.97	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.97	4.96	4.98	4.98	OK	
	☆ ∅ 4.90	0.30	-0.30			4.96	4.96	4.96	4.98	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.96	4.97	4.96	4.97	4.97	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.98	4.98	4.97	4.97	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.96	4.96	4.96	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.97	4.97	4.96	4.96	4.96	OK	
5	(8.50)	Reference		3-Jan-24	800	8.49	8.48	8.51	8.49	8.50	N/A	
	(8.50)	Reference				8.51	8.50	8.47	8.49	8.49	N/A	
	(8.50)	Reference				8.47	8.47	8.48	8.51	8.47	N/A	
	(8.50)	Reference				8.49	8.47	8.48	8.51	8.47	N/A	
	(8.50)	Reference				8.51	8.50	8.48	8.48	8.51	N/A	
	(8.50)	Reference				8.51	8.50	8.47	8.47	8.50	N/A	
	(8.50)	Reference				8.49	8.47	8.48	8.51	8.49	N/A	
6	∅ 0.90	0.10	-0.20	3-Jan-24	800	0.86	0.87	0.89	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.89	0.90	0.87	0.88	0.88	OK	
	∅ 0.90	0.10	-0.20			0.90	0.90	0.88	0.89	0.89	OK	
	∅ 0.90	0.10	-0.20			0.89	0.87	0.89	0.89	0.89	OK	
	∅ 0.90	0.10	-0.20			0.88	0.88	0.86	0.89	0.87	OK	
	∅ 0.90	0.10	-0.20			0.90	0.88	0.87	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.89	0.86	0.87	0.88	0.88	OK	

Production Part Approval Dimensional Test Results

CONFIDENTIAL
社外秘

DAIMLERCHRYSLER



ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-4) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						521	522	523	524	525		
						526	527	528	529	530		
						531	532	533	534	535		
						536	537	538	539	540		
						541	542	543	544	545		
						546	547	548	549	550		
						551	552	553	554	555		
1	∅ 3.40	0.30	-0.30	3-Jan-24	800	3.48	3.46	3.46	3.46	3.46	OK	
	∅ 3.40	0.30	-0.30			3.47	3.47	3.46	3.46	3.46	OK	
	∅ 3.40	0.30	-0.30			3.46	3.46	3.48	3.46	3.46	OK	
	∅ 3.40	0.30	-0.30			3.48	3.48	3.46	3.47	3.47	OK	
	∅ 3.40	0.30	-0.30			3.48	3.47	3.47	3.48	3.48	OK	
	∅ 3.40	0.30	-0.30			3.48	3.46	3.48	3.48	3.48	OK	
	∅ 3.40	0.30	-0.30			3.47	3.47	3.46	3.48	3.46	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.95	1.96	1.94	1.95	1.94	OK	
	2.00	0.30	-0.30			1.96	1.95	1.94	1.96	1.96	OK	
	2.00	0.30	-0.30			1.94	1.94	1.94	1.96	1.94	OK	
	2.00	0.30	-0.30			1.94	1.95	1.94	1.95	1.95	OK	
	2.00	0.30	-0.30			1.96	1.96	1.96	1.95	1.95	OK	
	2.00	0.30	-0.30			1.96	1.94	1.94	1.94	1.94	OK	
	2.00	0.30	-0.30			1.95	1.95	1.94	1.94	1.94	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.68	5.68	5.70	5.68	5.68	OK	
	5.70	0.30	-0.30			5.70	5.70	5.68	5.69	5.69	OK	
	5.70	0.30	-0.30			5.70	5.69	5.69	5.70	5.70	OK	
	5.70	0.30	-0.30			5.70	5.68	5.70	5.70	5.70	OK	
	5.70	0.30	-0.30			5.69	5.70	5.68	5.70	5.68	OK	
	5.70	0.30	-0.30			5.70	5.70	5.68	5.68	5.68	OK	
	5.70	0.30	-0.30			5.69	5.69	5.69	5.69	5.69	OK	
4	☆ ∅ 4.90	0.30	-0.30	3-Jan-24	800	4.96	4.96	4.98	4.96	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.98	4.96	4.97	4.97	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.97	4.97	4.98	4.98	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.96	4.98	4.98	4.98	OK	
	☆ ∅ 4.90	0.30	-0.30			4.97	4.97	4.96	4.98	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.97	4.96	4.96	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.97	4.98	4.97	4.97	4.97	OK	
5	(8.50)	Reference		3-Jan-24	800	8.48	8.51	8.47	8.51	8.48	N/A	
	(8.50)	Reference				8.50	8.50	8.49	8.50	8.47	N/A	
	(8.50)	Reference				8.47	8.49	8.49	8.49	8.50	N/A	
	(8.50)	Reference				8.51	8.51	8.48	8.50	8.51	N/A	
	(8.50)	Reference				8.50	8.47	8.47	8.50	8.47	N/A	
	(8.50)	Reference				8.50	8.49	8.47	8.50	8.49	N/A	
	(8.50)	Reference				8.49	8.48	8.51	8.48	8.48	N/A	
6	∅ 0.90	0.10	-0.20	3-Jan-24	800	0.88	0.87	0.89	0.87	0.86	OK	
	∅ 0.90	0.10	-0.20			0.87	0.88	0.89	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.89	0.89	0.86	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.90	0.87	0.89	0.88	0.88	OK	
	∅ 0.90	0.10	-0.20			0.87	0.90	0.89	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.88	0.89	0.87	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.90	0.89	0.87	0.88	0.87	OK	

Production Part Approval Dimensional Test Results

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ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-4) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						556	557	558	559	560		
						561	562	563	564	565		
						566	567	568	569	570		
						571	572	573	574	575		
						576	577	578	579	580		
						581	582	583	584	585		
						586	587	588	589	590		
1	Ø 3.40	0.30	-0.30	3-Jan-24	800	3.48	3.47	3.46	3.46	3.46	OK	
	Ø 3.40	0.30	-0.30			3.47	3.48	3.47	3.47	3.47	OK	
	Ø 3.40	0.30	-0.30			3.46	3.46	3.48	3.46	3.46	OK	
	Ø 3.40	0.30	-0.30			3.48	3.47	3.48	3.46	3.47	OK	
	Ø 3.40	0.30	-0.30			3.46	3.48	3.48	3.46	3.46	OK	
	Ø 3.40	0.30	-0.30			3.47	3.46	3.48	3.47	3.47	OK	
	Ø 3.40	0.30	-0.30			3.46	3.48	3.47	3.46	3.46	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.94	1.94	1.96	1.94	1.94	OK	
	2.00	0.30	-0.30			1.96	1.96	1.94	1.95	1.95	OK	
	2.00	0.30	-0.30			1.96	1.95	1.95	1.96	1.96	OK	
	2.00	0.30	-0.30			1.96	1.94	1.96	1.96	1.96	OK	
	2.00	0.30	-0.30			1.95	1.96	1.94	1.96	1.94	OK	
	2.00	0.30	-0.30			1.96	1.96	1.94	1.94	1.94	OK	
	2.00	0.30	-0.30			1.95	1.95	1.95	1.95	1.95	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.68	5.68	5.70	5.68	5.68	OK	
	5.70	0.30	-0.30			5.70	5.69	5.70	5.68	5.69	OK	
	5.70	0.30	-0.30			5.68	5.70	5.70	5.68	5.68	OK	
	5.70	0.30	-0.30			5.69	5.68	5.70	5.69	5.69	OK	
	5.70	0.30	-0.30			5.68	5.70	5.69	5.68	5.68	OK	
	5.70	0.30	-0.30			5.69	5.70	5.68	5.68	5.69	OK	
	5.70	0.30	-0.30			5.68	5.70	5.68	5.69	5.68	OK	
4	☆ Ø 4.90	0.30	-0.30	3-Jan-24	800	4.96	4.96	4.98	4.96	4.96	OK	
	☆ Ø 4.90	0.30	-0.30			4.98	4.97	4.98	4.96	4.97	OK	
	☆ Ø 4.90	0.30	-0.30			4.96	4.98	4.98	4.96	4.96	OK	
	☆ Ø 4.90	0.30	-0.30			4.97	4.96	4.98	4.97	4.97	OK	
	☆ Ø 4.90	0.30	-0.30			4.96	4.98	4.97	4.96	4.96	OK	
	☆ Ø 4.90	0.30	-0.30			4.97	4.98	4.96	4.96	4.97	OK	
	☆ Ø 4.90	0.30	-0.30			4.96	4.98	4.96	4.97	4.96	OK	
5	(8.50)	Reference		3-Jan-24	800	8.47	8.47	8.48	8.49	8.50	N/A	
	(8.50)	Reference				8.47	8.50	8.51	8.48	8.51	N/A	
	(8.50)	Reference				8.49	8.47	8.50	8.48	8.47	N/A	
	(8.50)	Reference				8.47	8.50	8.51	8.48	8.48	N/A	
	(8.50)	Reference				8.51	8.47	8.47	8.49	8.51	N/A	
	(8.50)	Reference				8.50	8.51	8.50	8.48	8.48	N/A	
	(8.50)	Reference				8.49	8.50	8.47	8.48	8.50	N/A	
6	Ø 0.90	0.10	-0.20	3-Jan-24	800	0.86	0.90	0.87	0.87	0.89	OK	
	Ø 0.90	0.10	-0.20			0.90	0.87	0.89	0.87	0.88	OK	
	Ø 0.90	0.10	-0.20			0.87	0.89	0.86	0.89	0.87	OK	
	Ø 0.90	0.10	-0.20			0.89	0.88	0.89	0.87	0.87	OK	
	Ø 0.90	0.10	-0.20			0.90	0.86	0.88	0.89	0.90	OK	
	Ø 0.90	0.10	-0.20			0.89	0.89	0.88	0.86	0.87	OK	
	Ø 0.90	0.10	-0.20			0.89	0.88	0.89	0.89	0.86	OK	

Production Part Approval Dimensional Test Results

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ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-4) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						591	592	593	594	595		
						596	597	598	599	600		
						601	602	603	604	605		
						606	607	608	609	610		
						611	612	613	614	615		
						616	617	618	619	620		
						621	622	623	624	625		
1	∅ 3.40	0.30	-0.30	3-Jan-24	800	3.47	3.48	3.46	3.46	3.47	OK	
	∅ 3.40	0.30	-0.30			3.46	3.48	3.46	3.47	3.46	OK	
	∅ 3.40	0.30	-0.30			3.48	3.47	3.46	3.46	3.48	OK	
	∅ 3.40	0.30	-0.30			3.47	3.46	3.48	3.46	3.47	OK	
	∅ 3.40	0.30	-0.30			3.46	3.48	3.47	3.48	3.46	OK	
	∅ 3.40	0.30	-0.30			3.48	3.47	3.48	3.46	3.46	OK	
	∅ 3.40	0.30	-0.30			3.48	3.48	3.47	3.48	3.48	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.94	1.94	1.96	1.94	1.94	OK	
	2.00	0.30	-0.30			1.96	1.95	1.96	1.94	1.95	OK	
	2.00	0.30	-0.30			1.94	1.96	1.96	1.94	1.94	OK	
	2.00	0.30	-0.30			1.95	1.94	1.96	1.95	1.95	OK	
	2.00	0.30	-0.30			1.94	1.96	1.95	1.94	1.94	OK	
	2.00	0.30	-0.30			1.95	1.96	1.94	1.94	1.95	OK	
	2.00	0.30	-0.30			1.94	1.96	1.94	1.95	1.94	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.70	5.69	5.68	5.68	5.70	OK	
	5.70	0.30	-0.30			5.69	5.68	5.70	5.68	5.69	OK	
	5.70	0.30	-0.30			5.68	5.70	5.69	5.70	5.68	OK	
	5.70	0.30	-0.30			5.70	5.69	5.70	5.68	5.68	OK	
	5.70	0.30	-0.30			5.70	5.70	5.69	5.70	5.70	OK	
	5.70	0.30	-0.30			5.70	5.70	5.69	5.70	5.68	OK	
	5.70	0.30	-0.30			5.68	5.69	5.70	5.70	5.70	OK	
4	☆ ∅ 4.90	0.30	-0.30	3-Jan-24	800	4.98	4.97	4.96	4.96	4.98	OK	
	☆ ∅ 4.90	0.30	-0.30			4.97	4.96	4.98	4.96	4.97	OK	
	☆ ∅ 4.90	0.30	-0.30			4.96	4.98	4.97	4.98	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.97	4.98	4.96	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.98	4.97	4.98	4.98	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.98	4.97	4.98	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.96	4.97	4.98	4.98	4.98	OK	
5	(8.50)	Reference		3-Jan-24	800	8.47	8.48	8.48	8.49	8.49	N/A	
	(8.50)	Reference				8.48	8.51	8.48	8.48	8.50	N/A	
	(8.50)	Reference				8.50	8.48	8.50	8.48	8.51	N/A	
	(8.50)	Reference				8.49	8.47	8.47	8.50	8.47	N/A	
	(8.50)	Reference				8.51	8.47	8.50	8.48	8.48	N/A	
	(8.50)	Reference				8.50	8.51	8.49	8.50	8.48	N/A	
	(8.50)	Reference				8.47	8.48	8.49	8.47	8.49	N/A	
6	∅ 0.90	0.10	-0.20	3-Jan-24	800	0.90	0.88	0.87	0.89	0.89	OK	
	∅ 0.90	0.10	-0.20			0.89	0.89	0.88	0.90	0.89	OK	
	∅ 0.90	0.10	-0.20			0.90	0.86	0.87	0.89	0.88	OK	
	∅ 0.90	0.10	-0.20			0.90	0.89	0.88	0.87	0.88	OK	
	∅ 0.90	0.10	-0.20			0.89	0.88	0.89	0.86	0.86	OK	
	∅ 0.90	0.10	-0.20			0.90	0.88	0.88	0.89	0.87	OK	
	∅ 0.90	0.10	-0.20			0.90	0.88	0.87	0.89	0.88	OK	

Production Part Approval Dimensional Test Results

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ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-4) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						626	627	628	629	630		
						631	632	633	634	635		
						636	637	638	639	640		
						641	642	643	644	645		
						646	647	648	649	650		
						651	652	653	654	655		
						656	657	658	659	660		
1	∅ 3.40	0.30	-0.30	3-Jan-24	800	3.48	3.48	3.47	3.48	3.46	OK	
	∅ 3.40	0.30	-0.30			3.46	3.47	3.48	3.48	3.48	OK	
	∅ 3.40	0.30	-0.30			3.47	3.47	3.46	3.47	3.48	OK	
	∅ 3.40	0.30	-0.30			3.48	3.48	3.47	3.48	3.48	OK	
	∅ 3.40	0.30	-0.30			3.47	3.47	3.46	3.48	3.46	OK	
	∅ 3.40	0.30	-0.30			3.46	3.48	3.47	3.48	3.47	OK	
	∅ 3.40	0.30	-0.30			3.48	3.47	3.48	3.48	3.46	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.96	1.95	1.94	1.94	1.96	OK	
	2.00	0.30	-0.30			1.95	1.94	1.96	1.94	1.95	OK	
	2.00	0.30	-0.30			1.94	1.96	1.95	1.96	1.94	OK	
	2.00	0.30	-0.30			1.96	1.95	1.96	1.94	1.94	OK	
	2.00	0.30	-0.30			1.96	1.96	1.95	1.96	1.96	OK	
	2.00	0.30	-0.30			1.96	1.96	1.95	1.96	1.94	OK	
	2.00	0.30	-0.30			1.94	1.95	1.96	1.96	1.96	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.70	5.70	5.69	5.70	5.70	OK	
	5.70	0.30	-0.30			5.69	5.69	5.68	5.70	5.68	OK	
	5.70	0.30	-0.30			5.70	5.70	5.69	5.70	5.69	OK	
	5.70	0.30	-0.30			5.68	5.69	5.70	5.70	5.68	OK	
	5.70	0.30	-0.30			5.70	5.70	5.68	5.69	5.69	OK	
	5.70	0.30	-0.30			5.69	5.70	5.70	5.68	5.68	OK	
	5.70	0.30	-0.30			5.68	5.69	5.69	5.70	5.68	OK	
4	☆ ∅ 4.90	0.30	-0.30	3-Jan-24	800	4.97	4.97	4.96	4.97	4.98	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.98	4.97	4.98	4.98	OK	
	☆ ∅ 4.90	0.30	-0.30			4.97	4.97	4.96	4.98	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.96	4.98	4.97	4.98	4.97	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.97	4.98	4.98	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.97	4.97	4.97	4.97	OK	
	☆ ∅ 4.90	0.30	-0.30			4.96	4.97	4.96	4.98	4.96	OK	
5	(8.50)	Reference		3-Jan-24	800	8.51	8.51	8.50	8.50	8.50	N/A	
	(8.50)	Reference				8.48	8.51	8.51	8.50	8.47	N/A	
	(8.50)	Reference				8.50	8.50	8.50	8.51	8.50	N/A	
	(8.50)	Reference				8.51	8.47	8.50	8.50	8.48	N/A	
	(8.50)	Reference				8.47	8.50	8.49	8.48	8.47	N/A	
	(8.50)	Reference				8.49	8.50	8.50	8.48	8.47	N/A	
	(8.50)	Reference				8.51	8.47	8.51	8.50	8.51	N/A	
6	∅ 0.90	0.10	-0.20	3-Jan-24	800	0.89	0.86	0.89	0.89	0.89	OK	
	∅ 0.90	0.10	-0.20			0.90	0.87	0.86	0.87	0.88	OK	
	∅ 0.90	0.10	-0.20			0.87	0.90	0.89	0.89	0.86	OK	
	∅ 0.90	0.10	-0.20			0.90	0.89	0.86	0.90	0.90	OK	
	∅ 0.90	0.10	-0.20			0.87	0.90	0.89	0.86	0.89	OK	
	∅ 0.90	0.10	-0.20			0.88	0.88	0.86	0.90	0.89	OK	
	∅ 0.90	0.10	-0.20			0.86	0.89	0.87	0.89	0.87	OK	

Production Part Approval Dimensional Test Results

CONFIDENTIAL
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DAIMLERCHRYSLER



ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-4) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						661	662	663	664	665		
						666	667	668	669	670		
						671	672	673	674	675		
						676	677	678	679	680		
						681	682	683	684	685		
						686	687	688	689	690		
						691	692	693	694	695		
1	Ø 3.40	0.30	-0.30	3-Jan-24	800	3.47	3.48	3.47	3.46	3.47	OK	
	Ø 3.40	0.30	-0.30			3.48	3.48	3.48	3.48	3.46	OK	
	Ø 3.40	0.30	-0.30			3.46	3.46	3.46	3.48	3.47	OK	
	Ø 3.40	0.30	-0.30			3.48	3.47	3.47	3.48	3.48	OK	
	Ø 3.40	0.30	-0.30			3.46	3.48	3.46	3.47	3.48	OK	
	Ø 3.40	0.30	-0.30			3.46	3.48	3.47	3.47	3.47	OK	
	Ø 3.40	0.30	-0.30			3.48	3.47	3.46	3.46	3.47	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.95	1.95	1.94	1.95	1.96	OK	
	2.00	0.30	-0.30			1.96	1.96	1.95	1.96	1.96	OK	
	2.00	0.30	-0.30			1.95	1.95	1.94	1.96	1.94	OK	
	2.00	0.30	-0.30			1.96	1.96	1.95	1.96	1.95	OK	
	2.00	0.30	-0.30			1.94	1.95	1.96	1.96	1.94	OK	
	2.00	0.30	-0.30			1.96	1.96	1.94	1.95	1.95	OK	
	2.00	0.30	-0.30			1.95	1.96	1.96	1.94	1.94	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.68	5.68	5.70	5.70	5.68	OK	
	5.70	0.30	-0.30			5.69	5.68	5.68	5.70	5.69	OK	
	5.70	0.30	-0.30			5.69	5.69	5.69	5.69	5.68	OK	
	5.70	0.30	-0.30			5.70	5.70	5.68	5.69	5.70	OK	
	5.70	0.30	-0.30			5.68	5.70	5.69	5.70	5.69	OK	
	5.70	0.30	-0.30			5.69	5.69	5.68	5.69	5.69	OK	
	5.70	0.30	-0.30			5.70	5.68	5.69	5.70	5.68	OK	
4	☆ Ø 4.90	0.30	-0.30	3-Jan-24	800	4.96	4.96	4.96	4.98	4.97	OK	
	☆ Ø 4.90	0.30	-0.30			4.98	4.97	4.97	4.98	4.98	OK	
	☆ Ø 4.90	0.30	-0.30			4.96	4.98	4.96	4.97	4.98	OK	
	☆ Ø 4.90	0.30	-0.30			4.96	4.98	4.97	4.97	4.97	OK	
	☆ Ø 4.90	0.30	-0.30			4.98	4.97	4.96	4.96	4.97	OK	
	☆ Ø 4.90	0.30	-0.30			4.96	4.96	4.97	4.98	4.96	OK	
	☆ Ø 4.90	0.30	-0.30			4.98	4.97	4.98	4.98	4.97	OK	
5	(8.50)	Reference		3-Jan-24	800	8.48	8.50	8.48	8.50	8.51	N/A	
	(8.50)	Reference				8.50	8.51	8.49	8.47	8.50	N/A	
	(8.50)	Reference				8.51	8.51	8.48	8.51	8.49	N/A	
	(8.50)	Reference				8.48	8.48	8.49	8.50	8.48	N/A	
	(8.50)	Reference				8.47	8.49	8.50	8.49	8.49	N/A	
	(8.50)	Reference				8.50	8.50	8.50	8.48	8.48	N/A	
	(8.50)	Reference				8.51	8.50	8.49	8.49	8.49	N/A	
6	Ø 0.90	0.10	-0.20	3-Jan-24	800	0.87	0.86	0.87	0.88	0.88	OK	
	Ø 0.90	0.10	-0.20			0.88	0.90	0.90	0.87	0.90	OK	
	Ø 0.90	0.10	-0.20			0.89	0.89	0.87	0.88	0.87	OK	
	Ø 0.90	0.10	-0.20			0.90	0.90	0.86	0.87	0.89	OK	
	Ø 0.90	0.10	-0.20			0.86	0.86	0.90	0.88	0.87	OK	
	Ø 0.90	0.10	-0.20			0.88	0.87	0.87	0.90	0.87	OK	
	Ø 0.90	0.10	-0.20			0.89	0.86	0.90	0.89	0.88	OK	

Production Part Approval Dimensional Test Results

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DAIMLERCHRYSLER



ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-4) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						696	697	698	699	700		
						701	702	703	704	705		
						706	707	708	709	710		
						711	712	713	714	715		
						716	717	718	719	720		
						721	722	723	724	725		
						726	727	728	729	730		
1	∅ 3.40	0.30	-0.30	3-Jan-24	800	3.46	3.46	3.47	3.48	3.46	OK	
	∅ 3.40	0.30	-0.30			3.48	3.47	3.48	3.48	3.47	OK	
	∅ 3.40	0.30	-0.30			3.48	3.46	3.46	3.46	3.46	OK	
	∅ 3.40	0.30	-0.30			3.47	3.48	3.47	3.48	3.47	OK	
	∅ 3.40	0.30	-0.30			3.46	3.47	3.48	3.46	3.46	OK	
	∅ 3.40	0.30	-0.30			3.47	3.48	3.46	3.47	3.47	OK	
	∅ 3.40	0.30	-0.30			3.48	3.48	3.48	3.46	3.48	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.96	1.95	1.96	1.96	1.96	OK	
	2.00	0.30	-0.30			1.94	1.94	1.96	1.96	1.94	OK	
	2.00	0.30	-0.30			1.95	1.94	1.94	1.96	1.95	OK	
	2.00	0.30	-0.30			1.95	1.95	1.95	1.95	1.94	OK	
	2.00	0.30	-0.30			1.96	1.96	1.94	1.95	1.96	OK	
	2.00	0.30	-0.30			1.94	1.96	1.95	1.96	1.95	OK	
	2.00	0.30	-0.30			1.95	1.95	1.94	1.95	1.95	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.68	5.69	5.70	5.70	5.69	OK	
	5.70	0.30	-0.30			5.69	5.68	5.68	5.68	5.68	OK	
	5.70	0.30	-0.30			5.68	5.70	5.69	5.68	5.69	OK	
	5.70	0.30	-0.30			5.69	5.69	5.70	5.69	5.68	OK	
	5.70	0.30	-0.30			5.68	5.70	5.68	5.68	5.69	OK	
	5.70	0.30	-0.30			5.68	5.70	5.70	5.70	5.70	OK	
	5.70	0.30	-0.30			5.69	5.69	5.70	5.69	5.70	OK	
4	☆ ∅ 4.90	0.30	-0.30	3-Jan-24	800	4.97	4.98	4.97	4.98	4.97	OK	
	☆ ∅ 4.90	0.30	-0.30			4.96	4.97	4.98	4.96	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.97	4.98	4.96	4.97	4.97	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.98	4.98	4.96	4.98	OK	
	☆ ∅ 4.90	0.30	-0.30			4.97	4.97	4.98	4.96	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.96	4.98	4.98	4.98	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.97	4.97	4.97	4.97	4.97	OK	
5	(8.50)	Reference		3-Jan-24	800	8.48	8.50	8.50	8.51	8.51	N/A	
	(8.50)	Reference				8.51	8.49	8.50	8.50	8.50	N/A	
	(8.50)	Reference				8.49	8.50	8.50	8.49	8.47	N/A	
	(8.50)	Reference				8.50	8.51	8.51	8.51	8.50	N/A	
	(8.50)	Reference				8.47	8.48	8.48	8.48	8.48	N/A	
	(8.50)	Reference				8.50	8.50	8.50	8.48	8.47	N/A	
	(8.50)	Reference				8.51	8.50	8.47	8.49	8.48	N/A	
6	∅ 0.90	0.10	-0.20	3-Jan-24	800	0.89	0.87	0.89	0.90	0.89	OK	
	∅ 0.90	0.10	-0.20			0.90	0.90	0.87	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.89	0.89	0.86	0.87	0.88	OK	
	∅ 0.90	0.10	-0.20			0.88	0.90	0.87	0.88	0.87	OK	
	∅ 0.90	0.10	-0.20			0.90	0.90	0.90	0.88	0.90	OK	
	∅ 0.90	0.10	-0.20			0.89	0.86	0.87	0.89	0.87	OK	
	∅ 0.90	0.10	-0.20			0.86	0.86	0.90	0.88	0.88	OK	

Production Part Approval Dimensional Test Results

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ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-4) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						731	732	733	734	735		
						736	737	738	739	740		
						741	742	743	744	745		
						746	747	748	749	750		
						751	752	753	754	755		
						756	757	758	759	760		
						761	762	763	764	765		
1	∅ 3.40	0.30	-0.30	3-Jan-24	800	3.46	3.48	3.48	3.48	3.46	OK	
	∅ 3.40	0.30	-0.30			3.47	3.47	3.47	3.47	3.47	OK	
	∅ 3.40	0.30	-0.30			3.48	3.46	3.46	3.46	3.47	OK	
	∅ 3.40	0.30	-0.30			3.47	3.48	3.48	3.47	3.48	OK	
	∅ 3.40	0.30	-0.30			3.46	3.48	3.48	3.48	3.46	OK	
	∅ 3.40	0.30	-0.30			3.48	3.48	3.48	3.48	3.47	OK	
	∅ 3.40	0.30	-0.30			3.47	3.48	3.46	3.46	3.48	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.96	1.94	1.95	1.96	1.94	OK	
	2.00	0.30	-0.30			1.94	1.95	1.96	1.96	1.95	OK	
	2.00	0.30	-0.30			1.95	1.94	1.94	1.94	1.94	OK	
	2.00	0.30	-0.30			1.94	1.96	1.95	1.94	1.95	OK	
	2.00	0.30	-0.30			1.95	1.95	1.96	1.95	1.94	OK	
	2.00	0.30	-0.30			1.94	1.96	1.94	1.94	1.95	OK	
	2.00	0.30	-0.30			1.94	1.96	1.96	1.96	1.96	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.70	5.70	5.70	5.68	5.70	OK	
	5.70	0.30	-0.30			5.68	5.69	5.69	5.70	5.70	OK	
	5.70	0.30	-0.30			5.69	5.68	5.68	5.69	5.69	OK	
	5.70	0.30	-0.30			5.68	5.70	5.70	5.68	5.70	OK	
	5.70	0.30	-0.30			5.69	5.70	5.70	5.68	5.68	OK	
	5.70	0.30	-0.30			5.70	5.70	5.70	5.69	5.69	OK	
	5.70	0.30	-0.30			5.68	5.70	5.68	5.70	5.70	OK	
4	☆∅ 4.90	0.30	-0.30	3-Jan-24	800	4.98	4.96	4.96	4.96	4.97	OK	
	☆∅ 4.90	0.30	-0.30			4.97	4.98	4.98	4.97	4.98	OK	
	☆∅ 4.90	0.30	-0.30			4.96	4.98	4.98	4.98	4.96	OK	
	☆∅ 4.90	0.30	-0.30			4.98	4.98	4.98	4.98	4.97	OK	
	☆∅ 4.90	0.30	-0.30			4.97	4.98	4.96	4.96	4.98	OK	
	☆∅ 4.90	0.30	-0.30			4.96	4.98	4.96	4.97	4.97	OK	
	☆∅ 4.90	0.30	-0.30			4.97	4.97	4.97	4.98	4.98	OK	
5	(8.50)	Reference		3-Jan-24	800	8.48	8.50	8.48	8.50	8.47	N/A	
	(8.50)	Reference				8.50	8.47	8.48	8.49	8.49	N/A	
	(8.50)	Reference				8.51	8.49	8.50	8.50	8.50	N/A	
	(8.50)	Reference				8.47	8.48	8.50	8.51	8.50	N/A	
	(8.50)	Reference				8.47	8.50	8.51	8.48	8.48	N/A	
	(8.50)	Reference				8.48	8.51	8.49	8.49	8.47	N/A	
	(8.50)	Reference				8.49	8.50	8.50	8.48	8.49	N/A	
6	∅ 0.90	0.10	-0.20	3-Jan-24	800	0.90	0.89	0.86	0.89	0.90	OK	
	∅ 0.90	0.10	-0.20			0.88	0.90	0.89	0.90	0.89	OK	
	∅ 0.90	0.10	-0.20			0.87	0.88	0.86	0.87	0.86	OK	
	∅ 0.90	0.10	-0.20			0.89	0.87	0.87	0.88	0.86	OK	
	∅ 0.90	0.10	-0.20			0.90	0.89	0.90	0.87	0.88	OK	
	∅ 0.90	0.10	-0.20			0.88	0.90	0.89	0.89	0.89	OK	
	∅ 0.90	0.10	-0.20			0.90	0.89	0.88	0.90	0.88	OK	

Production Part Approval Dimensional Test Results

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DAIMLERCHRYSLER



ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-4) PART NAME: GROM WIR DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
INSPECTION FACILITY: Polynet co.,Ltd.												
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						766	767	768	769	770		
						771	772	773	774	775		
						776	777	778	779	780		
						781	782	783	784	785		
						786	787	788	789	790		
						791	792	793	794	795		
						796	797	798	799	800		
1	∅ 3.40	0.30	-0.30	3-Jan-24	800	3.47	3.47	3.47	3.48	3.48	OK	
	∅ 3.40	0.30	-0.30			3.48	3.46	3.48	3.47	3.48	OK	
	∅ 3.40	0.30	-0.30			3.46	3.48	3.48	3.46	3.46	OK	
	∅ 3.40	0.30	-0.30			3.47	3.46	3.47	3.47	3.46	OK	
	∅ 3.40	0.30	-0.30			3.48	3.48	3.48	3.46	3.47	OK	
	∅ 3.40	0.30	-0.30			3.46	3.47	3.47	3.48	3.48	OK	
	∅ 3.40	0.30	-0.30			3.47	3.48	3.48	3.48	3.47	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.95	1.95	1.96	1.95	1.96	OK	
	2.00	0.30	-0.30			1.96	1.96	1.96	1.94	1.96	OK	
	2.00	0.30	-0.30			1.94	1.95	1.95	1.96	1.96	OK	
	2.00	0.30	-0.30			1.95	1.94	1.94	1.95	1.95	OK	
	2.00	0.30	-0.30			1.94	1.96	1.96	1.94	1.96	OK	
	2.00	0.30	-0.30			1.95	1.96	1.96	1.94	1.94	OK	
	2.00	0.30	-0.30			1.96	1.96	1.96	1.95	1.95	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.69	5.70	5.68	5.70	5.69	OK	
	5.70	0.30	-0.30			5.68	5.69	5.69	5.69	5.70	OK	
	5.70	0.30	-0.30			5.69	5.68	5.70	5.68	5.70	OK	
	5.70	0.30	-0.30			5.69	5.70	5.70	5.68	5.68	OK	
	5.70	0.30	-0.30			5.68	5.68	5.69	5.69	5.68	OK	
	5.70	0.30	-0.30			5.69	5.70	5.70	5.68	5.69	OK	
	5.70	0.30	-0.30			5.70	5.69	5.69	5.70	5.70	OK	
4	☆ ∅ 4.90	0.30	-0.30	3-Jan-24	800	4.96	4.97	4.97	4.98	4.98	OK	
	☆ ∅ 4.90	0.30	-0.30			4.97	4.98	4.98	4.98	4.97	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.97	4.97	4.96	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.96	4.96	4.98	4.97	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.97	4.97	4.96	4.98	4.98	OK	
	☆ ∅ 4.90	0.30	-0.30			4.96	4.98	4.98	4.98	4.97	OK	
	☆ ∅ 4.90	0.30	-0.30			4.96	4.96	4.97	4.96	4.97	OK	
5	(8.50)	Reference		3-Jan-24	800	8.51	8.50	8.50	8.51	8.49	N/A	
	(8.50)	Reference				8.50	8.48	8.49	8.48	8.48	N/A	
	(8.50)	Reference				8.47	8.48	8.50	8.48	8.48	N/A	
	(8.50)	Reference				8.49	8.49	8.48	8.51	8.50	N/A	
	(8.50)	Reference				8.48	8.51	8.50	8.49	8.49	N/A	
	(8.50)	Reference				8.47	8.48	8.49	8.49	8.49	N/A	
	(8.50)	Reference				8.47	8.48	8.50	8.48	8.48	N/A	
6	∅ 0.90	0.10	-0.20	3-Jan-24	800	0.88	0.89	0.89	0.87	0.89	OK	
	∅ 0.90	0.10	-0.20			0.90	0.86	0.87	0.89	0.89	OK	
	∅ 0.90	0.10	-0.20			0.90	0.87	0.88	0.88	0.86	OK	
	∅ 0.90	0.10	-0.20			0.89	0.90	0.90	0.89	0.88	OK	
	∅ 0.90	0.10	-0.20			0.86	0.90	0.89	0.89	0.87	OK	
	∅ 0.90	0.10	-0.20			0.89	0.86	0.89	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.87	0.88	0.86	0.87	0.90	OK	

Production Part Approval Performance Test Results

DAIMLERCHRYSLER  [illegible]

Blanket statements of conformance are unacceptable for any test results.

SIGNATURE

TITLE

DATE _____

Kannig

Section manager

4-Jan-2024

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Blanket statements of conformance are unacceptable for any test results.

<u>SIGNATURE</u>	<u>TITLE</u>	<u>DATE</u>
	Section manager	4-Jan-2024

Production Part Approval Dimensional Test Results

DAIMLERCHRYSLER  

ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-5) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						1	2	3	4	5		
						6	7	8	9	10		
						11	12	13	14	15		
						16	17	18	19	20		
						21	22	23	24	25		
						26	27	28	29	30		
1	Ø 3.40	0.30	-0.30	3-Jan-24	800	3.45	3.42	3.45	3.45	3.45	OK	
	Ø 3.40	0.30	-0.30			3.46	3.43	3.42	3.43	3.44	OK	
	Ø 3.40	0.30	-0.30			3.43	3.46	3.45	3.45	3.42	OK	
	Ø 3.40	0.30	-0.30			3.46	3.45	3.42	3.46	3.46	OK	
	Ø 3.40	0.30	-0.30			3.43	3.46	3.45	3.42	3.45	OK	
	Ø 3.40	0.30	-0.30			3.44	3.44	3.42	3.46	3.45	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.95	1.97	1.96	1.97	1.96	OK	
	2.00	0.30	-0.30			1.97	1.96	1.97	1.97	1.95	OK	
	2.00	0.30	-0.30			1.97	1.96	1.96	1.96	1.96	OK	
	2.00	0.30	-0.30			1.95	1.96	1.95	1.97	1.95	OK	
	2.00	0.30	-0.30			1.95	1.96	1.96	1.95	1.96	OK	
	2.00	0.30	-0.30			1.96	1.97	1.95	1.97	1.97	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.66	5.69	5.68	5.67	5.66	OK	
	5.70	0.30	-0.30			5.68	5.69	5.69	5.67	5.66	OK	
	5.70	0.30	-0.30			5.70	5.66	5.70	5.69	5.70	OK	
	5.70	0.30	-0.30			5.66	5.68	5.67	5.66	5.70	OK	
	5.70	0.30	-0.30			5.69	5.70	5.66	5.69	5.68	OK	
	5.70	0.30	-0.30			5.68	5.70	5.70	5.66	5.70	OK	
4	☆ Ø 4.90	0.30	-0.30	3-Jan-24	800	4.97	4.97	4.95	4.99	4.98	OK	
	☆ Ø 4.90	0.30	-0.30			4.95	4.98	4.96	4.98	4.96	OK	
	☆ Ø 4.90	0.30	-0.30			4.96	4.95	4.96	4.97	4.97	OK	
	☆ Ø 4.90	0.30	-0.30			4.97	4.99	4.99	4.96	4.99	OK	
	☆ Ø 4.90	0.30	-0.30			4.98	4.98	4.96	4.97	4.96	OK	
	☆ Ø 4.90	0.30	-0.30			4.99	4.99	4.95	4.96	4.98	OK	
5	(8.50)	Reference		3-Jan-24	800	8.51	8.50	8.51	8.51	8.51	N/A	
	(8.50)	Reference				8.49	8.49	8.51	8.51	8.49	N/A	
	(8.50)	Reference				8.50	8.49	8.49	8.51	8.50	N/A	
	(8.50)	Reference				8.50	8.50	8.50	8.50	8.49	N/A	
	(8.50)	Reference				8.51	8.51	8.49	8.50	8.51	N/A	
	(8.50)	Reference				8.49	8.51	8.50	8.51	8.50	N/A	
6	Ø 0.90	0.10	-0.20	3-Jan-24	800	0.87	0.87	0.85	0.86	0.87	OK	
	Ø 0.90	0.10	-0.20			0.85	0.87	0.86	0.87	0.86	OK	
	Ø 0.90	0.10	-0.20			0.86	0.86	0.85	0.86	0.86	OK	
	Ø 0.90	0.10	-0.20			0.87	0.85	0.86	0.87	0.85	OK	
	Ø 0.90	0.10	-0.20			0.85	0.86	0.87	0.87	0.86	OK	
	Ø 0.90	0.10	-0.20			0.86	0.85	0.85	0.85	0.85	OK	

Blanket statements of conformance are unacceptable for any test results.

SIGNATURE	TITLE	DATE
	Section manager	4-Jan-2024

Production Part Approval Dimensional Test Results

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DAIMLERCHRYSLER



ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-5) PART NAME: GROM WIR DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
INSPECTION FACILITY: Polynet co.,Ltd.												
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						31	32	33	34	35		
						36	37	38	39	40		
						41	42	43	44	45		
						46	47	48	49	50		
						51	52	53	54	55		
						56	57	58	59	60		
						61	62	63	64	65		
1	∅ 3.40	0.30	-0.30	3-Jan-24	800	3.42	3.45	3.43	3.45	3.43	OK	
	∅ 3.40	0.30	-0.30			3.43	3.42	3.43	3.44	3.44	OK	
	∅ 3.40	0.30	-0.30			3.44	3.46	3.46	3.43	3.46	OK	
	∅ 3.40	0.30	-0.30			3.45	3.45	3.43	3.44	3.43	OK	
	∅ 3.40	0.30	-0.30			3.46	3.46	3.42	3.43	3.45	OK	
	∅ 3.40	0.30	-0.30			3.42	3.42	3.46	3.44	3.43	OK	
	∅ 3.40	0.30	-0.30			3.44	3.43	3.43	3.46	3.43	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.97	1.96	1.97	1.95	1.95	OK	
	2.00	0.30	-0.30			1.97	1.97	1.96	1.97	1.97	OK	
	2.00	0.30	-0.30			1.97	1.97	1.96	1.97	1.95	OK	
	2.00	0.30	-0.30			1.95	1.96	1.97	1.97	1.97	OK	
	2.00	0.30	-0.30			1.96	1.96	1.95	1.96	1.97	OK	
	2.00	0.30	-0.30			1.97	1.97	1.96	1.97	1.97	OK	
	2.00	0.30	-0.30			1.96	1.96	1.95	1.97	1.95	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.66	5.69	5.70	5.70	5.66	OK	
	5.70	0.30	-0.30			5.69	5.66	5.69	5.69	5.69	OK	
	5.70	0.30	-0.30			5.70	5.67	5.66	5.67	5.68	OK	
	5.70	0.30	-0.30			5.67	5.70	5.69	5.69	5.66	OK	
	5.70	0.30	-0.30			5.70	5.69	5.66	5.70	5.70	OK	
	5.70	0.30	-0.30			5.67	5.70	5.69	5.66	5.69	OK	
	5.70	0.30	-0.30			5.68	5.68	5.66	5.70	5.69	OK	
4	☆ ∅ 4.90	0.30	-0.30	3-Jan-24	800	4.95	4.98	4.99	4.99	4.95	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.95	4.98	4.98	4.98	OK	
	☆ ∅ 4.90	0.30	-0.30			4.99	4.96	4.95	4.96	4.97	OK	
	☆ ∅ 4.90	0.30	-0.30			4.96	4.99	4.98	4.98	4.95	OK	
	☆ ∅ 4.90	0.30	-0.30			4.99	4.98	4.95	4.99	4.99	OK	
	☆ ∅ 4.90	0.30	-0.30			4.96	4.99	4.98	4.95	4.98	OK	
	☆ ∅ 4.90	0.30	-0.30			4.97	4.97	4.95	4.99	4.98	OK	
5	(8.50)	Reference		3-Jan-24	800	8.50	8.50	8.49	8.50	8.50	N/A	
	(8.50)	Reference				8.51	8.49	8.50	8.51	8.49	N/A	
	(8.50)	Reference				8.49	8.50	8.51	8.51	8.50	N/A	
	(8.50)	Reference				8.50	8.49	8.49	8.49	8.49	N/A	
	(8.50)	Reference				8.49	8.51	8.50	8.49	8.50	N/A	
	(8.50)	Reference				8.50	8.50	8.51	8.50	8.49	N/A	
	(8.50)	Reference				8.49	8.51	8.49	8.49	8.50	N/A	
6	∅ 0.90	0.10	-0.20	3-Jan-24	800	0.87	0.86	0.87	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.85	0.85	0.87	0.87	0.85	OK	
	∅ 0.90	0.10	-0.20			0.86	0.85	0.85	0.87	0.86	OK	
	∅ 0.90	0.10	-0.20			0.86	0.86	0.86	0.86	0.85	OK	
	∅ 0.90	0.10	-0.20			0.87	0.87	0.85	0.86	0.87	OK	
	∅ 0.90	0.10	-0.20			0.85	0.87	0.86	0.87	0.86	OK	
	∅ 0.90	0.10	-0.20			0.86	0.86	0.85	0.86	0.86	OK	

Production Part Approval Dimensional Test Results

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DAIMLERCHRYSLER  

ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-5) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						66	67	68	69	70		
						71	72	73	74	75		
						76	77	78	79	80		
						81	82	83	84	85		
						86	87	88	89	90		
						91	92	93	94	95		
						96	97	98	99	100		
1	∅ 3.40	0.30	-0.30	3-Jan-24	800	3.45	3.42	3.46	3.45	3.44	OK	
	∅ 3.40	0.30	-0.30			3.42	3.44	3.46	3.44	3.42	OK	
	∅ 3.40	0.30	-0.30			3.45	3.43	3.45	3.46	3.45	OK	
	∅ 3.40	0.30	-0.30			3.46	3.46	3.43	3.43	3.43	OK	
	∅ 3.40	0.30	-0.30			3.45	3.45	3.42	3.43	3.44	OK	
	∅ 3.40	0.30	-0.30			3.44	3.46	3.43	3.44	3.43	OK	
	∅ 3.40	0.30	-0.30			3.46	3.46	3.46	3.44	3.46	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.96	1.95	1.97	1.96	1.96	OK	
	2.00	0.30	-0.30			1.95	1.97	1.96	1.95	1.95	OK	
	2.00	0.30	-0.30			1.96	1.97	1.95	1.95	1.96	OK	
	2.00	0.30	-0.30			1.95	1.97	1.95	1.96	1.95	OK	
	2.00	0.30	-0.30			1.97	1.96	1.95	1.95	1.97	OK	
	2.00	0.30	-0.30			1.96	1.95	1.97	1.95	1.96	OK	
	2.00	0.30	-0.30			1.95	1.97	1.96	1.97	1.95	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.66	5.69	5.67	5.69	5.67	OK	
	5.70	0.30	-0.30			5.67	5.66	5.67	5.68	5.68	OK	
	5.70	0.30	-0.30			5.68	5.70	5.70	5.67	5.70	OK	
	5.70	0.30	-0.30			5.69	5.69	5.67	5.68	5.67	OK	
	5.70	0.30	-0.30			5.70	5.70	5.66	5.67	5.69	OK	
	5.70	0.30	-0.30			5.66	5.66	5.70	5.68	5.67	OK	
	5.70	0.30	-0.30			5.68	5.67	5.67	5.70	5.67	OK	
4	☆ ∅ 4.90	0.30	-0.30	3-Jan-24	800	4.97	4.96	4.96	4.99	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.95	4.99	4.98	4.97	OK	
	☆ ∅ 4.90	0.30	-0.30			4.95	4.97	4.99	4.97	4.95	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.96	4.98	4.99	4.98	OK	
	☆ ∅ 4.90	0.30	-0.30			4.99	4.99	4.96	4.96	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.98	4.95	4.96	4.97	OK	
	☆ ∅ 4.90	0.30	-0.30			4.97	4.99	4.96	4.97	4.96	OK	
5	(8.50)	Reference		3-Jan-24	800	8.49	8.51	8.51	8.51	8.51	N/A	
	(8.50)	Reference				8.50	8.50	8.51	8.50	8.51	N/A	
	(8.50)	Reference				8.51	8.51	8.51	8.49	8.51	N/A	
	(8.50)	Reference				8.49	8.50	8.50	8.51	8.51	N/A	
	(8.50)	Reference				8.50	8.49	8.49	8.50	8.50	N/A	
	(8.50)	Reference				8.49	8.51	8.51	8.49	8.51	N/A	
	(8.50)	Reference				8.50	8.51	8.51	8.49	8.49	N/A	
6	∅ 0.90	0.10	-0.20	3-Jan-24	800	0.87	0.85	0.86	0.87	0.85	OK	
	∅ 0.90	0.10	-0.20			0.85	0.86	0.87	0.87	0.86	OK	
	∅ 0.90	0.10	-0.20			0.86	0.85	0.85	0.85	0.85	OK	
	∅ 0.90	0.10	-0.20			0.85	0.87	0.86	0.85	0.86	OK	
	∅ 0.90	0.10	-0.20			0.86	0.86	0.87	0.86	0.85	OK	
	∅ 0.90	0.10	-0.20			0.85	0.87	0.85	0.85	0.86	OK	
	∅ 0.90	0.10	-0.20			0.85	0.87	0.87	0.87	0.87	OK	

Production Part Approval Dimensional Test Results

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DAIMLERCHRYSLER



ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-5) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						101	102	103	104	105		
						106	107	108	109	110		
						111	112	113	114	115		
						116	117	118	119	120		
						121	122	123	124	125		
						126	127	128	129	130		
						131	132	133	134	135		
1	∅ 3.40	0.30	-0.30	3-Jan-24	800	3.45	3.42	3.43	3.45	3.43	OK	
	∅ 3.40	0.30	-0.30			3.42	3.42	3.46	3.44	3.44	OK	
	∅ 3.40	0.30	-0.30			3.46	3.45	3.42	3.45	3.46	OK	
	∅ 3.40	0.30	-0.30			3.44	3.46	3.45	3.46	3.45	OK	
	∅ 3.40	0.30	-0.30			3.43	3.44	3.42	3.43	3.42	OK	
	∅ 3.40	0.30	-0.30			3.45	3.43	3.43	3.44	3.42	OK	
	∅ 3.40	0.30	-0.30			3.46	3.45	3.46	3.43	3.44	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.97	1.95	1.97	1.97	1.97	OK	
	2.00	0.30	-0.30			1.96	1.96	1.95	1.97	1.95	OK	
	2.00	0.30	-0.30			1.97	1.96	1.95	1.95	1.95	OK	
	2.00	0.30	-0.30			1.96	1.97	1.96	1.96	1.96	OK	
	2.00	0.30	-0.30			1.95	1.95	1.97	1.95	1.95	OK	
	2.00	0.30	-0.30			1.97	1.96	1.97	1.95	1.96	OK	
	2.00	0.30	-0.30			1.95	1.97	1.97	1.95	1.95	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.69	5.66	5.70	5.69	5.68	OK	
	5.70	0.30	-0.30			5.66	5.68	5.70	5.68	5.66	OK	
	5.70	0.30	-0.30			5.69	5.67	5.69	5.70	5.69	OK	
	5.70	0.30	-0.30			5.70	5.70	5.67	5.67	5.67	OK	
	5.70	0.30	-0.30			5.69	5.69	5.66	5.67	5.68	OK	
	5.70	0.30	-0.30			5.68	5.70	5.67	5.68	5.67	OK	
	5.70	0.30	-0.30			5.70	5.70	5.70	5.68	5.70	OK	
4	☆ ∅ 4.90	0.30	-0.30	3-Jan-24	800	4.99	4.99	4.99	4.97	4.99	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.95	4.96	4.98	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.95	4.95	4.99	4.97	4.97	OK	
	☆ ∅ 4.90	0.30	-0.30			4.99	4.98	4.95	4.98	4.99	OK	
	☆ ∅ 4.90	0.30	-0.30			4.97	4.99	4.98	4.99	4.98	OK	
	☆ ∅ 4.90	0.30	-0.30			4.96	4.97	4.95	4.96	4.95	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.96	4.96	4.97	4.95	OK	
5	(8.50)	Reference		3-Jan-24	800	8.50	8.51	8.49	8.51	8.50	N/A	
	(8.50)	Reference				8.51	8.50	8.50	8.49	8.49	N/A	
	(8.50)	Reference				8.51	8.50	8.50	8.50	8.51	N/A	
	(8.50)	Reference				8.50	8.51	8.51	8.51	8.51	N/A	
	(8.50)	Reference				8.49	8.49	8.51	8.49	8.51	N/A	
	(8.50)	Reference				8.50	8.51	8.51	8.50	8.50	N/A	
	(8.50)	Reference				8.49	8.49	8.50	8.49	8.49	N/A	
6	∅ 0.90	0.10	-0.20	3-Jan-24	800	0.86	0.86	0.87	0.86	0.87	OK	
	∅ 0.90	0.10	-0.20			0.87	0.87	0.87	0.85	0.87	OK	
	∅ 0.90	0.10	-0.20			0.85	0.86	0.86	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.86	0.85	0.85	0.86	0.86	OK	
	∅ 0.90	0.10	-0.20			0.85	0.87	0.87	0.85	0.87	OK	
	∅ 0.90	0.10	-0.20			0.86	0.87	0.87	0.85	0.85	OK	
	∅ 0.90	0.10	-0.20			0.87	0.87	0.87	0.86	0.86	OK	

Production Part Approval Dimensional Test Results

CONFIDENTIAL
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DAIMLERCHRYSLER



ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-5) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						136	137	138	139	140		
						141	142	143	144	145		
						146	147	148	149	150		
						151	152	153	154	155		
						156	157	158	159	160		
						161	162	163	164	165		
						166	167	168	169	170		
1	∅ 3.40	0.30	-0.30	3-Jan-24	800	3.44	3.46	3.45	3.45	3.45	OK	
	∅ 3.40	0.30	-0.30			3.46	3.45	3.44	3.46	3.44	OK	
	∅ 3.40	0.30	-0.30			3.45	3.44	3.42	3.43	3.43	OK	
	∅ 3.40	0.30	-0.30			3.46	3.43	3.45	3.43	3.46	OK	
	∅ 3.40	0.30	-0.30			3.44	3.42	3.46	3.46	3.45	OK	
	∅ 3.40	0.30	-0.30			3.43	3.45	3.45	3.44	3.45	OK	
	∅ 3.40	0.30	-0.30			3.46	3.46	3.42	3.44	3.44	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.95	1.96	1.95	1.96	1.96	OK	
	2.00	0.30	-0.30			1.97	1.97	1.97	1.96	1.96	OK	
	2.00	0.30	-0.30			1.97	1.95	1.95	1.95	1.95	OK	
	2.00	0.30	-0.30			1.96	1.96	1.95	1.95	1.95	OK	
	2.00	0.30	-0.30			1.95	1.95	1.97	1.95	1.95	OK	
	2.00	0.30	-0.30			1.97	1.97	1.95	1.96	1.96	OK	
	2.00	0.30	-0.30			1.97	1.96	1.96	1.97	1.97	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.69	5.66	5.67	5.69	5.67	OK	
	5.70	0.30	-0.30			5.66	5.66	5.70	5.68	5.68	OK	
	5.70	0.30	-0.30			5.70	5.69	5.66	5.69	5.70	OK	
	5.70	0.30	-0.30			5.68	5.70	5.69	5.70	5.69	OK	
	5.70	0.30	-0.30			5.67	5.68	5.66	5.67	5.66	OK	
	5.70	0.30	-0.30			5.69	5.67	5.67	5.68	5.66	OK	
	5.70	0.30	-0.30			5.70	5.69	5.70	5.67	5.68	OK	
4	☆∅ 4.90	0.30	-0.30	3-Jan-24	800	4.99	4.98	4.99	4.96	4.97	OK	
	☆∅ 4.90	0.30	-0.30			4.97	4.99	4.98	4.98	4.98	OK	
	☆∅ 4.90	0.30	-0.30			4.99	4.98	4.97	4.99	4.97	OK	
	☆∅ 4.90	0.30	-0.30			4.98	4.97	4.95	4.96	4.96	OK	
	☆∅ 4.90	0.30	-0.30			4.99	4.96	4.98	4.96	4.99	OK	
	☆∅ 4.90	0.30	-0.30			4.97	4.95	4.99	4.99	4.98	OK	
	☆∅ 4.90	0.30	-0.30			4.96	4.98	4.98	4.97	4.98	OK	
5	(8.50)	Reference		3-Jan-24	800	8.50	8.49	8.51	8.49	8.50	N/A	
	(8.50)	Reference				8.49	8.50	8.50	8.49	8.49	N/A	
	(8.50)	Reference				8.50	8.49	8.49	8.51	8.50	N/A	
	(8.50)	Reference				8.51	8.51	8.50	8.49	8.51	N/A	
	(8.50)	Reference				8.51	8.51	8.49	8.51	8.51	N/A	
	(8.50)	Reference				8.49	8.49	8.51	8.49	8.49	N/A	
	(8.50)	Reference				8.50	8.49	8.49	8.50	8.50	N/A	
6	∅ 0.90	0.10	-0.20	3-Jan-24	800	0.86	0.86	0.87	0.86	0.87	OK	
	∅ 0.90	0.10	-0.20			0.87	0.87	0.87	0.85	0.87	OK	
	∅ 0.90	0.10	-0.20			0.85	0.86	0.86	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.86	0.85	0.85	0.86	0.86	OK	
	∅ 0.90	0.10	-0.20			0.85	0.87	0.87	0.85	0.87	OK	
	∅ 0.90	0.10	-0.20			0.86	0.87	0.87	0.85	0.85	OK	
	∅ 0.90	0.10	-0.20			0.87	0.87	0.87	0.86	0.86	OK	

Production Part Approval Dimensional Test Results

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DAIMLERCHRYSLER



ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-5) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						171	172	173	174	175		
						176	177	178	179	180		
						181	182	183	184	185		
						186	187	188	189	190		
						191	192	193	194	195		
						196	197	198	199	200		
						201	202	203	204	205		
1	∅ 3.40	0.30	-0.30	3-Jan-24	800	3.42	3.42	3.46	3.43	3.46	OK	
	∅ 3.40	0.30	-0.30			3.42	3.42	3.44	3.44	3.43	OK	
	∅ 3.40	0.30	-0.30			3.45	3.44	3.45	3.45	3.46	OK	
	∅ 3.40	0.30	-0.30			3.46	3.45	3.42	3.45	3.43	OK	
	∅ 3.40	0.30	-0.30			3.44	3.45	3.45	3.43	3.45	OK	
	∅ 3.40	0.30	-0.30			3.46	3.42	3.43	3.45	3.45	OK	
	∅ 3.40	0.30	-0.30			3.46	3.43	3.44	3.44	3.42	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.97	1.96	1.96	1.97	1.97	OK	
	2.00	0.30	-0.30			1.96	1.95	1.97	1.97	1.96	OK	
	2.00	0.30	-0.30			1.97	1.96	1.97	1.95	1.95	OK	
	2.00	0.30	-0.30			1.97	1.95	1.95	1.96	1.96	OK	
	2.00	0.30	-0.30			1.96	1.97	1.95	1.96	1.95	OK	
	2.00	0.30	-0.30			1.97	1.96	1.95	1.97	1.97	OK	
	2.00	0.30	-0.30			1.95	1.95	1.95	1.97	1.95	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.68	5.70	5.69	5.69	5.69	OK	
	5.70	0.30	-0.30			5.70	5.69	5.68	5.70	5.68	OK	
	5.70	0.30	-0.30			5.69	5.68	5.66	5.67	5.67	OK	
	5.70	0.30	-0.30			5.70	5.67	5.69	5.67	5.70	OK	
	5.70	0.30	-0.30			5.68	5.66	5.70	5.70	5.69	OK	
	5.70	0.30	-0.30			5.67	5.69	5.69	5.68	5.69	OK	
	5.70	0.30	-0.30			5.70	5.70	5.66	5.68	5.68	OK	
4	☆ ∅ 4.90	0.30	-0.30	3-Jan-24	800	4.99	4.99	4.95	4.97	4.97	OK	
	☆ ∅ 4.90	0.30	-0.30			4.95	4.95	4.99	4.96	4.99	OK	
	☆ ∅ 4.90	0.30	-0.30			4.95	4.95	4.97	4.97	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.97	4.98	4.98	4.99	OK	
	☆ ∅ 4.90	0.30	-0.30			4.99	4.98	4.95	4.98	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.97	4.98	4.98	4.96	4.98	OK	
	☆ ∅ 4.90	0.30	-0.30			4.99	4.95	4.96	4.98	4.98	OK	
5	(8.50)	Reference		3-Jan-24	800	8.51	8.51	8.50	8.51	8.51	N/A	
	(8.50)	Reference				8.50	8.50	8.51	8.49	8.49	N/A	
	(8.50)	Reference				8.49	8.51	8.49	8.50	8.50	N/A	
	(8.50)	Reference				8.51	8.50	8.51	8.51	8.51	N/A	
	(8.50)	Reference				8.51	8.49	8.50	8.51	8.51	N/A	
	(8.50)	Reference				8.50	8.50	8.51	8.50	8.49	N/A	
	(8.50)	Reference				8.49	8.51	8.49	8.49	8.50	N/A	
6	∅ 0.90	0.10	-0.20	3-Jan-24	800	0.85	0.87	0.85	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.86	0.87	0.85	0.87	0.86	OK	
	∅ 0.90	0.10	-0.20			0.85	0.86	0.86	0.86	0.87	OK	
	∅ 0.90	0.10	-0.20			0.86	0.85	0.87	0.85	0.87	OK	
	∅ 0.90	0.10	-0.20			0.86	0.87	0.87	0.85	0.85	OK	
	∅ 0.90	0.10	-0.20			0.85	0.85	0.86	0.86	0.85	OK	
	∅ 0.90	0.10	-0.20			0.86	0.87	0.87	0.85	0.86	OK	

Production Part Approval Dimensional Test Results

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DAIMLERCHRYSLER



ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-5) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						206	207	208	209	210		
						211	212	213	214	215		
						216	217	218	219	220		
						221	222	223	224	225		
						226	227	228	229	230		
						231	232	233	234	235		
						236	237	238	239	240		
1	Ø 3.40	0.30	-0.30	3-Jan-24	800	3.45	3.46	3.46	3.45	3.44	OK	
	Ø 3.40	0.30	-0.30			3.42	3.46	3.45	3.45	3.43	OK	
	Ø 3.40	0.30	-0.30			3.45	3.42	3.45	3.43	3.43	OK	
	Ø 3.40	0.30	-0.30			3.43	3.44	3.42	3.43	3.46	OK	
	Ø 3.40	0.30	-0.30			3.42	3.45	3.46	3.45	3.46	OK	
	Ø 3.40	0.30	-0.30			3.43	3.46	3.42	3.45	3.44	OK	
	Ø 3.40	0.30	-0.30			3.44	3.45	3.42	3.46	3.46	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.96	1.96	1.96	1.97	1.97	OK	
	2.00	0.30	-0.30			1.95	1.95	1.95	1.96	1.97	OK	
	2.00	0.30	-0.30			1.95	1.96	1.97	1.97	1.97	OK	
	2.00	0.30	-0.30			1.96	1.97	1.96	1.96	1.96	OK	
	2.00	0.30	-0.30			1.95	1.95	1.96	1.95	1.95	OK	
	2.00	0.30	-0.30			1.96	1.97	1.97	1.96	1.97	OK	
	2.00	0.30	-0.30			1.97	1.95	1.95	1.96	1.96	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.66	5.66	5.70	5.67	5.70	OK	
	5.70	0.30	-0.30			5.66	5.66	5.68	5.68	5.67	OK	
	5.70	0.30	-0.30			5.69	5.68	5.69	5.69	5.70	OK	
	5.70	0.30	-0.30			5.70	5.69	5.66	5.69	5.67	OK	
	5.70	0.30	-0.30			5.68	5.69	5.69	5.67	5.69	OK	
	5.70	0.30	-0.30			5.70	5.66	5.67	5.69	5.69	OK	
	5.70	0.30	-0.30			5.70	5.67	5.68	5.68	5.66	OK	
4	☆ Ø 4.90	0.30	-0.30	3-Jan-24	800	4.99	4.96	4.97	4.97	4.95	OK	
	☆ Ø 4.90	0.30	-0.30			4.98	4.99	4.99	4.98	4.97	OK	
	☆ Ø 4.90	0.30	-0.30			4.95	4.99	4.98	4.98	4.96	OK	
	☆ Ø 4.90	0.30	-0.30			4.98	4.95	4.98	4.96	4.96	OK	
	☆ Ø 4.90	0.30	-0.30			4.96	4.97	4.95	4.96	4.99	OK	
	☆ Ø 4.90	0.30	-0.30			4.95	4.98	4.99	4.98	4.99	OK	
	☆ Ø 4.90	0.30	-0.30			4.96	4.99	4.95	4.98	4.97	OK	
5	(8.50)	Reference		3-Jan-24	800	8.50	8.50	8.51	8.51	8.50	N/A	
	(8.50)	Reference				8.49	8.50	8.50	8.51	8.50	N/A	
	(8.50)	Reference				8.50	8.51	8.50	8.51	8.49	N/A	
	(8.50)	Reference				8.51	8.49	8.51	8.49	8.51	N/A	
	(8.50)	Reference				8.49	8.49	8.49	8.50	8.50	N/A	
	(8.50)	Reference				8.50	8.51	8.50	8.51	8.51	N/A	
	(8.50)	Reference				8.49	8.50	8.49	8.51	8.50	N/A	
6	Ø 0.90	0.10	-0.20	3-Jan-24	800	0.87	0.86	0.86	0.87	0.87	OK	
	Ø 0.90	0.10	-0.20			0.86	0.87	0.87	0.87	0.86	OK	
	Ø 0.90	0.10	-0.20			0.87	0.86	0.86	0.85	0.85	OK	
	Ø 0.90	0.10	-0.20			0.85	0.85	0.87	0.85	0.85	OK	
	Ø 0.90	0.10	-0.20			0.86	0.86	0.85	0.87	0.87	OK	
	Ø 0.90	0.10	-0.20			0.85	0.87	0.87	0.85	0.86	OK	
	Ø 0.90	0.10	-0.20			0.85	0.85	0.86	0.86	0.86	OK	

Production Part Approval Dimensional Test Results

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DAIMLERCHRYSLER  

ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-5) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						241	242	243	244	245		
						246	247	248	249	250		
						251	252	253	254	255		
						256	257	258	259	260		
						261	262	263	264	265		
						266	267	268	269	270		
						271	272	273	274	275		
1	∅ 3.40	0.30	-0.30	3-Jan-24	800	3.45	3.43	3.44	3.44	3.44	OK	
	∅ 3.40	0.30	-0.30			3.46	3.46	3.42	3.42	3.46	OK	
	∅ 3.40	0.30	-0.30			3.42	3.42	3.43	3.43	3.42	OK	
	∅ 3.40	0.30	-0.30			3.46	3.43	3.46	3.43	3.43	OK	
	∅ 3.40	0.30	-0.30			3.45	3.44	3.42	3.43	3.46	OK	
	∅ 3.40	0.30	-0.30			3.46	3.44	3.44	3.45	3.44	OK	
	∅ 3.40	0.30	-0.30			3.44	3.43	3.43	3.45	3.45	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.97	1.96	1.96	1.96	1.96	OK	
	2.00	0.30	-0.30			1.97	1.97	1.97	1.95	1.95	OK	
	2.00	0.30	-0.30			1.95	1.95	1.97	1.95	1.95	OK	
	2.00	0.30	-0.30			1.97	1.96	1.95	1.95	1.95	OK	
	2.00	0.30	-0.30			1.95	1.97	1.96	1.96	1.96	OK	
	2.00	0.30	-0.30			1.96	1.96	1.97	1.96	1.95	OK	
	2.00	0.30	-0.30			1.95	1.97	1.95	1.96	1.96	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.69	5.70	5.70	5.69	5.68	OK	
	5.70	0.30	-0.30			5.66	5.70	5.69	5.69	5.67	OK	
	5.70	0.30	-0.30			5.69	5.66	5.69	5.67	5.67	OK	
	5.70	0.30	-0.30			5.67	5.68	5.66	5.67	5.70	OK	
	5.70	0.30	-0.30			5.66	5.69	5.70	5.69	5.70	OK	
	5.70	0.30	-0.30			5.67	5.70	5.66	5.69	5.68	OK	
	5.70	0.30	-0.30			5.68	5.69	5.66	5.70	5.70	OK	
4	☆ ∅ 4.90	0.30	-0.30	3-Jan-24	800	4.97	4.98	4.95	4.99	4.99	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.96	4.97	4.97	4.97	OK	
	☆ ∅ 4.90	0.30	-0.30			4.99	4.99	4.95	4.95	4.99	OK	
	☆ ∅ 4.90	0.30	-0.30			4.95	4.95	4.96	4.96	4.95	OK	
	☆ ∅ 4.90	0.30	-0.30			4.99	4.96	4.99	4.96	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.97	4.95	4.96	4.99	OK	
	☆ ∅ 4.90	0.30	-0.30			4.99	4.97	4.97	4.98	4.97	OK	
5	(8.50)	Reference		3-Jan-24	800	8.50	8.49	8.49	8.50	8.49	N/A	
	(8.50)	Reference				8.49	8.51	8.51	8.51	8.51	N/A	
	(8.50)	Reference				8.51	8.50	8.50	8.50	8.50	N/A	
	(8.50)	Reference				8.51	8.51	8.51	8.49	8.49	N/A	
	(8.50)	Reference				8.49	8.49	8.51	8.49	8.49	N/A	
	(8.50)	Reference				8.51	8.50	8.49	8.49	8.49	N/A	
	(8.50)	Reference				8.49	8.51	8.50	8.50	8.50	N/A	
6	∅ 0.90	0.10	-0.20	3-Jan-24	800	0.86	0.85	0.87	0.86	0.85	OK	
	∅ 0.90	0.10	-0.20			0.85	0.86	0.87	0.85	0.87	OK	
	∅ 0.90	0.10	-0.20			0.87	0.85	0.87	0.87	0.85	OK	
	∅ 0.90	0.10	-0.20			0.87	0.87	0.85	0.85	0.87	OK	
	∅ 0.90	0.10	-0.20			0.85	0.85	0.87	0.85	0.85	OK	
	∅ 0.90	0.10	-0.20			0.86	0.86	0.87	0.87	0.85	OK	
	∅ 0.90	0.10	-0.20			0.85	0.85	0.86	0.86	0.86	OK	

Production Part Approval Dimensional Test Results

CONFIDENTIAL
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DAIMLERCHRYSLER



ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-5) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						276	277	278	279	280		
						281	282	283	284	285		
						286	287	288	289	290		
						291	292	293	294	295		
						296	297	298	299	300		
						301	302	303	304	305		
						306	307	308	309	310		
1	Ø 3.40	0.30	-0.30	3-Jan-24	800	3.42	3.45	3.45	3.42	3.43	OK	
	Ø 3.40	0.30	-0.30			3.46	3.45	3.43	3.45	3.43	OK	
	Ø 3.40	0.30	-0.30			3.46	3.44	3.42	3.46	3.44	OK	
	Ø 3.40	0.30	-0.30			3.42	3.46	3.45	3.43	3.42	OK	
	Ø 3.40	0.30	-0.30			3.46	3.45	3.42	3.45	3.45	OK	
	Ø 3.40	0.30	-0.30			3.43	3.45	3.46	3.45	3.45	OK	
	Ø 3.40	0.30	-0.30			3.43	3.44	3.46	3.44	3.42	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.96	1.97	1.96	1.97	1.95	OK	
	2.00	0.30	-0.30			1.97	1.95	1.97	1.95	1.97	OK	
	2.00	0.30	-0.30			1.95	1.95	1.95	1.96	1.96	OK	
	2.00	0.30	-0.30			1.96	1.97	1.96	1.97	1.97	OK	
	2.00	0.30	-0.30			1.95	1.96	1.95	1.97	1.96	OK	
	2.00	0.30	-0.30			1.96	1.95	1.95	1.96	1.95	OK	
	2.00	0.30	-0.30			1.95	1.97	1.97	1.97	1.97	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.69	5.67	5.68	5.68	5.68	OK	
	5.70	0.30	-0.30			5.70	5.70	5.66	5.66	5.70	OK	
	5.70	0.30	-0.30			5.66	5.66	5.67	5.67	5.66	OK	
	5.70	0.30	-0.30			5.70	5.67	5.70	5.67	5.67	OK	
	5.70	0.30	-0.30			5.69	5.68	5.66	5.67	5.70	OK	
	5.70	0.30	-0.30			5.70	5.68	5.68	5.69	5.68	OK	
	5.70	0.30	-0.30			5.68	5.67	5.67	5.69	5.69	OK	
4	☆ Ø 4.90	0.30	-0.30	3-Jan-24	800	4.97	4.96	4.96	4.98	4.98	OK	
	☆ Ø 4.90	0.30	-0.30			4.95	4.98	4.98	4.95	4.96	OK	
	☆ Ø 4.90	0.30	-0.30			4.99	4.98	4.96	4.98	4.96	OK	
	☆ Ø 4.90	0.30	-0.30			4.99	4.97	4.95	4.99	4.97	OK	
	☆ Ø 4.90	0.30	-0.30			4.95	4.99	4.98	4.96	4.95	OK	
	☆ Ø 4.90	0.30	-0.30			4.99	4.98	4.95	4.98	4.98	OK	
	☆ Ø 4.90	0.30	-0.30			4.96	4.98	4.99	4.98	4.98	OK	
5	(8.50)	Reference		3-Jan-24	800	8.50	8.50	8.51	8.50	8.49	N/A	
	(8.50)	Reference				8.49	8.51	8.49	8.50	8.50	N/A	
	(8.50)	Reference				8.50	8.50	8.50	8.51	8.51	N/A	
	(8.50)	Reference				8.49	8.49	8.49	8.50	8.51	N/A	
	(8.50)	Reference				8.49	8.50	8.51	8.51	8.51	N/A	
	(8.50)	Reference				8.50	8.51	8.50	8.50	8.50	N/A	
	(8.50)	Reference				8.49	8.49	8.50	8.49	8.49	N/A	
6	Ø 0.90	0.10	-0.20	3-Jan-24	800	0.86	0.87	0.87	0.87	0.87	OK	
	Ø 0.90	0.10	-0.20			0.87	0.87	0.85	0.87	0.87	OK	
	Ø 0.90	0.10	-0.20			0.86	0.86	0.85	0.85	0.85	OK	
	Ø 0.90	0.10	-0.20			0.85	0.87	0.87	0.85	0.85	OK	
	Ø 0.90	0.10	-0.20			0.85	0.87	0.85	0.87	0.87	OK	
	Ø 0.90	0.10	-0.20			0.85	0.87	0.87	0.86	0.87	OK	
	Ø 0.90	0.10	-0.20			0.86	0.86	0.85	0.86	0.86	OK	

Production Part Approval Dimensional Test Results

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DAIMLERCHRYSLER  

ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-5) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						311	312	313	314	315		
						316	317	318	319	320		
						321	322	323	324	325		
						326	327	328	329	330		
						331	332	333	334	335		
						336	337	338	339	340		
						341	342	343	344	345		
1	∅ 3.40	0.30	-0.30	3-Jan-24	800	3.46	3.43	3.45	3.46	3.43	OK	
	∅ 3.40	0.30	-0.30			3.42	3.46	3.45	3.46	3.46	OK	
	∅ 3.40	0.30	-0.30			3.46	3.45	3.42	3.43	3.42	OK	
	∅ 3.40	0.30	-0.30			3.43	3.42	3.43	3.42	3.43	OK	
	∅ 3.40	0.30	-0.30			3.42	3.46	3.45	3.46	3.44	OK	
	∅ 3.40	0.30	-0.30			3.46	3.45	3.42	3.45	3.42	OK	
	∅ 3.40	0.30	-0.30			3.42	3.44	3.46	3.43	3.42	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.95	1.97	1.95	1.96	1.96	OK	
	2.00	0.30	-0.30			1.97	1.96	1.97	1.97	1.97	OK	
	2.00	0.30	-0.30			1.97	1.95	1.96	1.97	1.97	OK	
	2.00	0.30	-0.30			1.96	1.96	1.97	1.96	1.95	OK	
	2.00	0.30	-0.30			1.95	1.97	1.95	1.95	1.96	OK	
	2.00	0.30	-0.30			1.96	1.96	1.97	1.97	1.96	OK	
	2.00	0.30	-0.30			1.95	1.96	1.96	1.97	1.96	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.66	5.69	5.69	5.66	5.67	OK	
	5.70	0.30	-0.30			5.70	5.69	5.67	5.69	5.67	OK	
	5.70	0.30	-0.30			5.70	5.68	5.66	5.70	5.68	OK	
	5.70	0.30	-0.30			5.66	5.70	5.69	5.67	5.66	OK	
	5.70	0.30	-0.30			5.70	5.69	5.66	5.69	5.69	OK	
	5.70	0.30	-0.30			5.67	5.69	5.70	5.69	5.69	OK	
	5.70	0.30	-0.30			5.67	5.68	5.70	5.68	5.66	OK	
4	☆∅ 4.90	0.30	-0.30	3-Jan-24	800	4.96	4.97	4.99	4.97	4.95	OK	
	☆∅ 4.90	0.30	-0.30			4.99	4.96	4.98	4.99	4.96	OK	
	☆∅ 4.90	0.30	-0.30			4.95	4.99	4.98	4.99	4.99	OK	
	☆∅ 4.90	0.30	-0.30			4.99	4.98	4.95	4.96	4.95	OK	
	☆∅ 4.90	0.30	-0.30			4.96	4.95	4.96	4.95	4.96	OK	
	☆∅ 4.90	0.30	-0.30			4.95	4.99	4.98	4.99	4.97	OK	
	☆∅ 4.90	0.30	-0.30			4.99	4.98	4.95	4.98	4.95	OK	
5	(8.50)	Reference		3-Jan-24	800	8.50	8.51	8.51	8.50	8.51	N/A	
	(8.50)	Reference				8.51	8.49	8.49	8.50	8.50	N/A	
	(8.50)	Reference				8.51	8.50	8.50	8.51	8.51	N/A	
	(8.50)	Reference				8.50	8.49	8.51	8.51	8.50	N/A	
	(8.50)	Reference				8.51	8.50	8.51	8.49	8.49	N/A	
	(8.50)	Reference				8.51	8.49	8.49	8.50	8.50	N/A	
	(8.50)	Reference				8.50	8.51	8.49	8.50	8.49	N/A	
6	∅ 0.90	0.10	-0.20	3-Jan-24	800	0.85	0.86	0.86	0.87	0.85	OK	
	∅ 0.90	0.10	-0.20			0.86	0.87	0.85	0.87	0.86	OK	
	∅ 0.90	0.10	-0.20			0.87	0.86	0.86	0.85	0.85	OK	
	∅ 0.90	0.10	-0.20			0.87	0.86	0.86	0.86	0.87	OK	
	∅ 0.90	0.10	-0.20			0.86	0.87	0.87	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.85	0.85	0.87	0.85	0.87	OK	
	∅ 0.90	0.10	-0.20			0.86	0.87	0.87	0.86	0.86	OK	

Production Part Approval Dimensional Test Results

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DAIMLERCHRYSLER



ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-5) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						346	347	348	349	350		
						351	352	353	354	355		
						356	357	358	359	360		
						361	362	363	364	365		
						366	367	368	369	370		
						371	372	373	374	375		
						376	377	378	379	380		
1	∅ 3.40	0.30	-0.30	3-Jan-24	800	3.42	3.42	3.46	3.43	3.43	OK	
	∅ 3.40	0.30	-0.30			3.43	3.46	3.44	3.46	3.46	OK	
	∅ 3.40	0.30	-0.30			3.46	3.45	3.42	3.46	3.45	OK	
	∅ 3.40	0.30	-0.30			3.46	3.45	3.46	3.44	3.46	OK	
	∅ 3.40	0.30	-0.30			3.45	3.46	3.46	3.45	3.45	OK	
	∅ 3.40	0.30	-0.30			3.43	3.42	3.44	3.43	3.44	OK	
	∅ 3.40	0.30	-0.30			3.42	3.46	3.42	3.44	3.43	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.96	1.95	1.95	1.97	1.96	OK	
	2.00	0.30	-0.30			1.97	1.97	1.96	1.95	1.97	OK	
	2.00	0.30	-0.30			1.97	1.97	1.95	1.97	1.97	OK	
	2.00	0.30	-0.30			1.95	1.95	1.97	1.95	1.95	OK	
	2.00	0.30	-0.30			1.96	1.95	1.95	1.96	1.96	OK	
	2.00	0.30	-0.30			1.97	1.97	1.96	1.97	1.97	OK	
	2.00	0.30	-0.30			1.96	1.96	1.97	1.95	1.95	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.66	5.69	5.69	5.66	5.67	OK	
	5.70	0.30	-0.30			5.70	5.69	5.67	5.69	5.67	OK	
	5.70	0.30	-0.30			5.70	5.68	5.66	5.70	5.68	OK	
	5.70	0.30	-0.30			5.66	5.70	5.69	5.67	5.66	OK	
	5.70	0.30	-0.30			5.70	5.69	5.66	5.69	5.69	OK	
	5.70	0.30	-0.30			5.67	5.69	5.70	5.69	5.69	OK	
	5.70	0.30	-0.30			5.67	5.68	5.70	5.68	5.66	OK	
4	☆∅ 4.90	0.30	-0.30	3-Jan-24	800	4.95	4.97	4.99	4.96	4.95	OK	
	☆∅ 4.90	0.30	-0.30			4.95	4.95	4.99	4.96	4.96	OK	
	☆∅ 4.90	0.30	-0.30			4.96	4.99	4.97	4.99	4.99	OK	
	☆∅ 4.90	0.30	-0.30			4.99	4.98	4.95	4.99	4.98	OK	
	☆∅ 4.90	0.30	-0.30			4.99	4.98	4.99	4.97	4.99	OK	
	☆∅ 4.90	0.30	-0.30			4.98	4.99	4.99	4.98	4.98	OK	
	☆∅ 4.90	0.30	-0.30			4.96	4.95	4.97	4.96	4.97	OK	
5	(8.50)	Reference		3-Jan-24	800	8.51	8.50	8.49	8.51	8.51	N/A	
	(8.50)	Reference				8.49	8.49	8.49	8.51	8.49	N/A	
	(8.50)	Reference				8.49	8.50	8.49	8.50	8.50	N/A	
	(8.50)	Reference				8.51	8.51	8.51	8.50	8.50	N/A	
	(8.50)	Reference				8.51	8.49	8.49	8.49	8.49	N/A	
	(8.50)	Reference				8.50	8.50	8.49	8.49	8.49	N/A	
	(8.50)	Reference				8.49	8.49	8.51	8.49	8.49	N/A	
6	∅ 0.90	0.10	-0.20	3-Jan-24	800	0.85	0.85	0.86	0.85	0.85	OK	
	∅ 0.90	0.10	-0.20			0.86	0.85	0.87	0.85	0.86	OK	
	∅ 0.90	0.10	-0.20			0.85	0.86	0.86	0.85	0.85	OK	
	∅ 0.90	0.10	-0.20			0.86	0.85	0.85	0.87	0.86	OK	
	∅ 0.90	0.10	-0.20			0.87	0.87	0.86	0.85	0.87	OK	
	∅ 0.90	0.10	-0.20			0.87	0.87	0.85	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.85	0.85	0.87	0.85	0.85	OK	

Production Part Approval Dimensional Test Results

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DAIMLERCHRYSLER  

ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-5) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						381	382	383	384	385		
						386	387	388	389	390		
						391	392	393	394	395		
						396	397	398	399	400		
						401	402	403	404	405		
						406	407	408	409	410		
						411	412	413	414	415		
1	∅ 3.40	0.30	-0.30	3-Jan-24	800	3.43	3.46	3.45	3.45	3.46	OK	
	∅ 3.40	0.30	-0.30			3.46	3.42	3.45	3.46	3.43	OK	
	∅ 3.40	0.30	-0.30			3.43	3.45	3.44	3.43	3.43	OK	
	∅ 3.40	0.30	-0.30			3.46	3.46	3.45	3.45	3.42	OK	
	∅ 3.40	0.30	-0.30			3.45	3.45	3.42	3.44	3.45	OK	
	∅ 3.40	0.30	-0.30			3.44	3.45	3.46	3.43	3.43	OK	
	∅ 3.40	0.30	-0.30			3.42	3.42	3.45	3.43	3.44	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.97	1.96	1.96	1.96	1.97	OK	
	2.00	0.30	-0.30			1.96	1.97	1.97	1.97	1.97	OK	
	2.00	0.30	-0.30			1.95	1.95	1.97	1.95	1.97	OK	
	2.00	0.30	-0.30			1.96	1.97	1.97	1.96	1.96	OK	
	2.00	0.30	-0.30			1.95	1.95	1.96	1.95	1.95	OK	
	2.00	0.30	-0.30			1.96	1.95	1.97	1.95	1.96	OK	
	2.00	0.30	-0.30			1.95	1.96	1.96	1.95	1.95	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.70	5.67	5.69	5.70	5.67	OK	
	5.70	0.30	-0.30			5.66	5.70	5.69	5.70	5.70	OK	
	5.70	0.30	-0.30			5.70	5.69	5.66	5.67	5.66	OK	
	5.70	0.30	-0.30			5.67	5.66	5.67	5.66	5.67	OK	
	5.70	0.30	-0.30			5.66	5.70	5.69	5.70	5.68	OK	
	5.70	0.30	-0.30			5.70	5.69	5.66	5.69	5.66	OK	
	5.70	0.30	-0.30			5.66	5.68	5.70	5.67	5.66	OK	
4	☆ ∅ 4.90	0.30	-0.30	3-Jan-24	800	4.95	4.99	4.95	4.97	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.96	4.99	4.98	4.98	4.99	OK	
	☆ ∅ 4.90	0.30	-0.30			4.99	4.95	4.98	4.99	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.96	4.98	4.97	4.96	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.99	4.99	4.98	4.98	4.95	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.98	4.95	4.97	4.98	OK	
	☆ ∅ 4.90	0.30	-0.30			4.97	4.98	4.99	4.96	4.96	OK	
5	(8.50)	Reference		3-Jan-24	800	8.51	8.50	8.50	8.51	8.51	N/A	
	(8.50)	Reference				8.51	8.49	8.51	8.51	8.51	N/A	
	(8.50)	Reference				8.50	8.50	8.49	8.51	8.49	N/A	
	(8.50)	Reference				8.51	8.50	8.49	8.49	8.49	N/A	
	(8.50)	Reference				8.50	8.51	8.50	8.50	8.50	N/A	
	(8.50)	Reference				8.49	8.49	8.51	8.49	8.49	N/A	
	(8.50)	Reference				8.51	8.50	8.51	8.49	8.50	N/A	
6	∅ 0.90	0.10	-0.20	3-Jan-24	800	0.86	0.85	0.85	0.86	0.86	OK	
	∅ 0.90	0.10	-0.20			0.87	0.87	0.86	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.86	0.86	0.87	0.85	0.85	OK	
	∅ 0.90	0.10	-0.20			0.85	0.87	0.85	0.86	0.86	OK	
	∅ 0.90	0.10	-0.20			0.87	0.86	0.87	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.87	0.85	0.86	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.86	0.86	0.87	0.86	0.85	OK	

Production Part Approval Dimensional Test Results

CONFIDENTIAL
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DAIMLERCHRYSLER



ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-5) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						416	417	418	419	420		
						421	422	423	424	425		
						426	427	428	429	430		
						431	432	433	434	435		
						436	437	438	439	440		
						441	442	443	444	445		
						446	447	448	449	450		
1	∅ 3.40	0.30	-0.30	3-Jan-24	800	3.46	3.42	3.43	3.43	3.43	OK	
	∅ 3.40	0.30	-0.30			3.45	3.42	3.46	3.44	3.46	OK	
	∅ 3.40	0.30	-0.30			3.44	3.45	3.45	3.44	3.42	OK	
	∅ 3.40	0.30	-0.30			3.46	3.42	3.43	3.44	3.45	OK	
	∅ 3.40	0.30	-0.30			3.43	3.43	3.43	3.45	3.46	OK	
	∅ 3.40	0.30	-0.30			3.46	3.46	3.44	3.44	3.45	OK	
	∅ 3.40	0.30	-0.30			3.44	3.42	3.45	3.45	3.46	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.95	1.97	1.95	1.97	1.97	OK	
	2.00	0.30	-0.30			1.95	1.97	1.97	1.96	1.97	OK	
	2.00	0.30	-0.30			1.96	1.96	1.95	1.96	1.96	OK	
	2.00	0.30	-0.30			1.97	1.97	1.97	1.97	1.96	OK	
	2.00	0.30	-0.30			1.95	1.96	1.96	1.97	1.95	OK	
	2.00	0.30	-0.30			1.96	1.97	1.95	1.97	1.96	OK	
	2.00	0.30	-0.30			1.97	1.96	1.96	1.95	1.95	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.66	5.66	5.70	5.67	5.67	OK	
	5.70	0.30	-0.30			5.67	5.70	5.68	5.70	5.70	OK	
	5.70	0.30	-0.30			5.70	5.69	5.66	5.70	5.69	OK	
	5.70	0.30	-0.30			5.70	5.69	5.70	5.68	5.70	OK	
	5.70	0.30	-0.30			5.69	5.70	5.70	5.69	5.69	OK	
	5.70	0.30	-0.30			5.67	5.66	5.68	5.67	5.68	OK	
	5.70	0.30	-0.30			5.66	5.70	5.66	5.68	5.67	OK	
4	☆∅ 4.90	0.30	-0.30	3-Jan-24	800	4.95	4.95	4.98	4.96	4.97	OK	
	☆∅ 4.90	0.30	-0.30			4.99	4.95	4.96	4.96	4.96	OK	
	☆∅ 4.90	0.30	-0.30			4.98	4.95	4.99	4.97	4.99	OK	
	☆∅ 4.90	0.30	-0.30			4.97	4.98	4.98	4.97	4.95	OK	
	☆∅ 4.90	0.30	-0.30			4.99	4.95	4.96	4.97	4.98	OK	
	☆∅ 4.90	0.30	-0.30			4.96	4.96	4.96	4.98	4.99	OK	
	☆∅ 4.90	0.30	-0.30			4.99	4.99	4.97	4.97	4.98	OK	
5	(8.50)	Reference		3-Jan-24	800	8.49	8.51	8.51	8.49	8.49	N/A	
	(8.50)	Reference				8.50	8.49	8.51	8.50	8.50	N/A	
	(8.50)	Reference				8.49	8.51	8.50	8.49	8.49	N/A	
	(8.50)	Reference				8.50	8.51	8.49	8.49	8.50	N/A	
	(8.50)	Reference				8.49	8.51	8.49	8.50	8.49	N/A	
	(8.50)	Reference				8.51	8.50	8.49	8.49	8.51	N/A	
	(8.50)	Reference				8.50	8.49	8.51	8.49	8.50	N/A	
6	∅ 0.90	0.10	-0.20	3-Jan-24	800	0.85	0.87	0.85	0.85	0.86	OK	
	∅ 0.90	0.10	-0.20			0.86	0.86	0.87	0.87	0.86	OK	
	∅ 0.90	0.10	-0.20			0.85	0.86	0.86	0.87	0.86	OK	
	∅ 0.90	0.10	-0.20			0.86	0.87	0.86	0.87	0.85	OK	
	∅ 0.90	0.10	-0.20			0.87	0.85	0.87	0.85	0.87	OK	
	∅ 0.90	0.10	-0.20			0.85	0.85	0.85	0.86	0.86	OK	
	∅ 0.90	0.10	-0.20			0.86	0.87	0.86	0.87	0.87	OK	

Production Part Approval Dimensional Test Results

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DAIMLERCHRYSLER  

ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-5) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						451	452	453	454	455		
						456	457	458	459	460		
						461	462	463	464	465		
						466	467	468	469	470		
						471	472	473	474	475		
						476	477	478	479	480		
						481	482	483	484	485		
1	∅ 3.40	0.30	-0.30	3-Jan-24	800	3.46	3.45	3.46	3.45	3.46	OK	
	∅ 3.40	0.30	-0.30			3.43	3.46	3.45	3.45	3.45	OK	
	∅ 3.40	0.30	-0.30			3.43	3.46	3.43	3.43	3.44	OK	
	∅ 3.40	0.30	-0.30			3.45	3.42	3.46	3.43	3.42	OK	
	∅ 3.40	0.30	-0.30			3.46	3.42	3.43	3.44	3.46	OK	
	∅ 3.40	0.30	-0.30			3.42	3.42	3.45	3.46	3.44	OK	
	∅ 3.40	0.30	-0.30			3.46	3.45	3.44	3.43	3.46	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.95	1.95	1.97	1.95	1.95	OK	
	2.00	0.30	-0.30			1.96	1.96	1.97	1.97	1.95	OK	
	2.00	0.30	-0.30			1.95	1.95	1.96	1.96	1.96	OK	
	2.00	0.30	-0.30			1.96	1.97	1.97	1.97	1.97	OK	
	2.00	0.30	-0.30			1.97	1.97	1.95	1.97	1.97	OK	
	2.00	0.30	-0.30			1.96	1.96	1.95	1.95	1.95	OK	
	2.00	0.30	-0.30			1.95	1.97	1.97	1.95	1.95	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.67	5.70	5.69	5.69	5.70	OK	
	5.70	0.30	-0.30			5.70	5.66	5.69	5.70	5.67	OK	
	5.70	0.30	-0.30			5.67	5.69	5.68	5.67	5.67	OK	
	5.70	0.30	-0.30			5.70	5.70	5.69	5.69	5.66	OK	
	5.70	0.30	-0.30			5.69	5.69	5.66	5.68	5.69	OK	
	5.70	0.30	-0.30			5.68	5.69	5.70	5.67	5.67	OK	
	5.70	0.30	-0.30			5.66	5.66	5.69	5.67	5.68	OK	
4	☆ ∅ 4.90	0.30	-0.30	3-Jan-24	800	4.97	4.95	4.98	4.98	4.99	OK	
	☆ ∅ 4.90	0.30	-0.30			4.99	4.98	4.99	4.98	4.99	OK	
	☆ ∅ 4.90	0.30	-0.30			4.96	4.99	4.98	4.98	4.98	OK	
	☆ ∅ 4.90	0.30	-0.30			4.96	4.99	4.96	4.96	4.97	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.95	4.99	4.96	4.95	OK	
	☆ ∅ 4.90	0.30	-0.30			4.99	4.95	4.96	4.97	4.99	OK	
	☆ ∅ 4.90	0.30	-0.30			4.95	4.95	4.98	4.99	4.97	OK	
5	(8.50)	Reference		3-Jan-24	800	8.49	8.51	8.50	8.51	8.49	N/A	
	(8.50)	Reference				8.51	8.50	8.51	8.49	8.49	N/A	
	(8.50)	Reference				8.51	8.51	8.50	8.51	8.51	N/A	
	(8.50)	Reference				8.51	8.51	8.50	8.51	8.49	N/A	
	(8.50)	Reference				8.49	8.50	8.51	8.51	8.51	N/A	
	(8.50)	Reference				8.50	8.50	8.49	8.50	8.51	N/A	
	(8.50)	Reference				8.51	8.51	8.50	8.51	8.51	N/A	
6	∅ 0.90	0.10	-0.20	3-Jan-24	800	0.85	0.86	0.85	0.87	0.86	OK	
	∅ 0.90	0.10	-0.20			0.86	0.85	0.85	0.86	0.85	OK	
	∅ 0.90	0.10	-0.20			0.85	0.87	0.87	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.87	0.86	0.86	0.86	0.86	OK	
	∅ 0.90	0.10	-0.20			0.87	0.87	0.87	0.85	0.85	OK	
	∅ 0.90	0.10	-0.20			0.85	0.85	0.87	0.85	0.85	OK	
	∅ 0.90	0.10	-0.20			0.87	0.86	0.85	0.85	0.85	OK	

Production Part Approval Dimensional Test Results

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ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-5) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						486	487	488	489	490		
						491	492	493	494	495		
						496	497	498	499	500		
						501	502	503	504	505		
						506	507	508	509	510		
						511	512	513	514	515		
						516	517	518	519	520		
1	∅ 3.40	0.30	-0.30	3-Jan-24	800	3.44	3.43	3.46	3.44	3.45	OK	
	∅ 3.40	0.30	-0.30			3.46	3.45	3.42	3.44	3.44	OK	
	∅ 3.40	0.30	-0.30			3.42	3.42	3.43	3.46	3.42	OK	
	∅ 3.40	0.30	-0.30			3.44	3.42	3.43	3.46	3.42	OK	
	∅ 3.40	0.30	-0.30			3.46	3.45	3.43	3.43	3.46	OK	
	∅ 3.40	0.30	-0.30			3.46	3.45	3.42	3.42	3.45	OK	
	∅ 3.40	0.30	-0.30			3.44	3.42	3.43	3.46	3.44	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.96	1.96	1.95	1.97	1.97	OK	
	2.00	0.30	-0.30			1.95	1.97	1.97	1.95	1.96	OK	
	2.00	0.30	-0.30			1.95	1.95	1.96	1.96	1.96	OK	
	2.00	0.30	-0.30			1.96	1.95	1.97	1.96	1.95	OK	
	2.00	0.30	-0.30			1.95	1.96	1.97	1.95	1.97	OK	
	2.00	0.30	-0.30			1.97	1.95	1.97	1.97	1.95	OK	
	2.00	0.30	-0.30			1.97	1.97	1.95	1.95	1.97	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.70	5.66	5.67	5.67	5.67	OK	
	5.70	0.30	-0.30			5.69	5.66	5.70	5.68	5.70	OK	
	5.70	0.30	-0.30			5.68	5.69	5.69	5.68	5.66	OK	
	5.70	0.30	-0.30			5.70	5.66	5.67	5.68	5.69	OK	
	5.70	0.30	-0.30			5.67	5.67	5.67	5.69	5.70	OK	
	5.70	0.30	-0.30			5.70	5.70	5.68	5.68	5.69	OK	
	5.70	0.30	-0.30			5.68	5.66	5.69	5.69	5.70	OK	
4	☆ ∅ 4.90	0.30	-0.30	3-Jan-24	800	4.99	4.98	4.97	4.96	4.99	OK	
	☆ ∅ 4.90	0.30	-0.30			4.97	4.96	4.99	4.97	4.98	OK	
	☆ ∅ 4.90	0.30	-0.30			4.99	4.98	4.95	4.97	4.97	OK	
	☆ ∅ 4.90	0.30	-0.30			4.95	4.95	4.96	4.99	4.95	OK	
	☆ ∅ 4.90	0.30	-0.30			4.97	4.95	4.96	4.99	4.95	OK	
	☆ ∅ 4.90	0.30	-0.30			4.99	4.98	4.96	4.96	4.99	OK	
	☆ ∅ 4.90	0.30	-0.30			4.99	4.98	4.95	4.95	4.98	OK	
5	(8.50)	Reference		3-Jan-24	800	8.50	8.50	8.49	8.51	8.49	N/A	
	(8.50)	Reference				8.49	8.51	8.50	8.51	8.50	N/A	
	(8.50)	Reference				8.51	8.50	8.51	8.51	8.49	N/A	
	(8.50)	Reference				8.51	8.50	8.50	8.50	8.50	N/A	
	(8.50)	Reference				8.49	8.50	8.49	8.51	8.49	N/A	
	(8.50)	Reference				8.49	8.50	8.50	8.49	8.50	N/A	
	(8.50)	Reference				8.50	8.51	8.49	8.51	8.51	N/A	
6	∅ 0.90	0.10	-0.20	3-Jan-24	800	0.85	0.87	0.86	0.86	0.86	OK	
	∅ 0.90	0.10	-0.20			0.86	0.86	0.87	0.86	0.85	OK	
	∅ 0.90	0.10	-0.20			0.85	0.87	0.85	0.86	0.86	OK	
	∅ 0.90	0.10	-0.20			0.86	0.86	0.86	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.85	0.85	0.85	0.86	0.87	OK	
	∅ 0.90	0.10	-0.20			0.85	0.86	0.87	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.86	0.87	0.86	0.86	0.86	OK	

Production Part Approval Dimensional Test Results

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ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-5) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						521	522	523	524	525		
						526	527	528	529	530		
						531	532	533	534	535		
						536	537	538	539	540		
						541	542	543	544	545		
						546	547	548	549	550		
						551	552	553	554	555		
1	∅ 3.40	0.30	-0.30	3-Jan-24	800	3.43	3.46	3.42	3.46	3.43	OK	
	∅ 3.40	0.30	-0.30			3.45	3.45	3.44	3.45	3.42	OK	
	∅ 3.40	0.30	-0.30			3.42	3.44	3.44	3.44	3.45	OK	
	∅ 3.40	0.30	-0.30			3.46	3.46	3.43	3.45	3.46	OK	
	∅ 3.40	0.30	-0.30			3.45	3.42	3.42	3.45	3.42	OK	
	∅ 3.40	0.30	-0.30			3.45	3.44	3.42	3.45	3.44	OK	
	∅ 3.40	0.30	-0.30			3.44	3.43	3.46	3.43	3.43	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.96	1.97	1.97	1.95	1.95	OK	
	2.00	0.30	-0.30			1.95	1.95	1.96	1.96	1.95	OK	
	2.00	0.30	-0.30			1.96	1.97	1.97	1.95	1.96	OK	
	2.00	0.30	-0.30			1.97	1.96	1.96	1.97	1.97	OK	
	2.00	0.30	-0.30			1.96	1.97	1.97	1.97	1.96	OK	
	2.00	0.30	-0.30			1.97	1.96	1.96	1.95	1.95	OK	
	2.00	0.30	-0.30			1.95	1.95	1.97	1.95	1.95	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.70	5.69	5.70	5.69	5.70	OK	
	5.70	0.30	-0.30			5.67	5.70	5.69	5.69	5.69	OK	
	5.70	0.30	-0.30			5.67	5.70	5.67	5.67	5.68	OK	
	5.70	0.30	-0.30			5.69	5.66	5.70	5.67	5.66	OK	
	5.70	0.30	-0.30			5.70	5.66	5.67	5.68	5.70	OK	
	5.70	0.30	-0.30			5.66	5.66	5.69	5.70	5.68	OK	
	5.70	0.30	-0.30			5.70	5.69	5.68	5.67	5.70	OK	
4	☆ ∅ 4.90	0.30	-0.30	3-Jan-24	800	4.97	4.95	4.96	4.99	4.97	OK	
	☆ ∅ 4.90	0.30	-0.30			4.96	4.99	4.95	4.99	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.98	4.97	4.98	4.95	OK	
	☆ ∅ 4.90	0.30	-0.30			4.95	4.97	4.97	4.97	4.98	OK	
	☆ ∅ 4.90	0.30	-0.30			4.99	4.99	4.96	4.98	4.99	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.95	4.95	4.98	4.95	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.97	4.95	4.98	4.97	OK	
5	(8.50)	Reference		3-Jan-24	800	8.50	8.51	8.50	8.51	8.51	N/A	
	(8.50)	Reference				8.49	8.50	8.49	8.51	8.50	N/A	
	(8.50)	Reference				8.50	8.49	8.49	8.50	8.49	N/A	
	(8.50)	Reference				8.49	8.51	8.51	8.51	8.51	N/A	
	(8.50)	Reference				8.51	8.50	8.50	8.50	8.50	N/A	
	(8.50)	Reference				8.51	8.51	8.51	8.49	8.49	N/A	
	(8.50)	Reference				8.49	8.49	8.51	8.49	8.49	N/A	
6	∅ 0.90	0.10	-0.20	3-Jan-24	800	0.86	0.87	0.87	0.86	0.87	OK	
	∅ 0.90	0.10	-0.20			0.87	0.85	0.85	0.86	0.86	OK	
	∅ 0.90	0.10	-0.20			0.87	0.86	0.86	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.86	0.85	0.87	0.87	0.86	OK	
	∅ 0.90	0.10	-0.20			0.87	0.86	0.87	0.85	0.85	OK	
	∅ 0.90	0.10	-0.20			0.87	0.85	0.85	0.86	0.86	OK	
	∅ 0.90	0.10	-0.20			0.86	0.87	0.85	0.86	0.85	OK	

Production Part Approval Dimensional Test Results

CONFIDENTIAL
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DAIMLERCHRYSLER



ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-5) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						556	557	558	559	560		
						561	562	563	564	565		
						566	567	568	569	570		
						571	572	573	574	575		
						576	577	578	579	580		
						581	582	583	584	585		
						586	587	588	589	590		
1	Ø 3.40	0.30	-0.30	3-Jan-24	800	3.42	3.42	3.43	3.44	3.45	OK	
	Ø 3.40	0.30	-0.30			3.42	3.45	3.46	3.43	3.46	OK	
	Ø 3.40	0.30	-0.30			3.44	3.42	3.45	3.43	3.42	OK	
	Ø 3.40	0.30	-0.30			3.42	3.45	3.46	3.43	3.43	OK	
	Ø 3.40	0.30	-0.30			3.46	3.42	3.42	3.44	3.46	OK	
	Ø 3.40	0.30	-0.30			3.45	3.46	3.45	3.43	3.43	OK	
	Ø 3.40	0.30	-0.30			3.44	3.45	3.42	3.43	3.45	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.95	1.97	1.97	1.95	1.97	OK	
	2.00	0.30	-0.30			1.96	1.97	1.97	1.95	1.95	OK	
	2.00	0.30	-0.30			1.97	1.97	1.97	1.96	1.96	OK	
	2.00	0.30	-0.30			1.95	1.97	1.95	1.97	1.97	OK	
	2.00	0.30	-0.30			1.96	1.97	1.95	1.97	1.96	OK	
	2.00	0.30	-0.30			1.95	1.96	1.96	1.96	1.97	OK	
	2.00	0.30	-0.30			1.96	1.95	1.97	1.95	1.97	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.68	5.67	5.70	5.68	5.69	OK	
	5.70	0.30	-0.30			5.70	5.69	5.66	5.68	5.68	OK	
	5.70	0.30	-0.30			5.66	5.66	5.67	5.70	5.66	OK	
	5.70	0.30	-0.30			5.68	5.66	5.67	5.70	5.66	OK	
	5.70	0.30	-0.30			5.70	5.69	5.67	5.67	5.70	OK	
	5.70	0.30	-0.30			5.70	5.69	5.66	5.66	5.69	OK	
	5.70	0.30	-0.30			5.68	5.66	5.67	5.70	5.68	OK	
4	☆ Ø 4.90	0.30	-0.30	3-Jan-24	800	4.97	4.95	4.96	4.99	4.97	OK	
	☆ Ø 4.90	0.30	-0.30			4.96	4.99	4.95	4.99	4.96	OK	
	☆ Ø 4.90	0.30	-0.30			4.98	4.98	4.97	4.98	4.95	OK	
	☆ Ø 4.90	0.30	-0.30			4.95	4.97	4.97	4.97	4.98	OK	
	☆ Ø 4.90	0.30	-0.30			4.99	4.99	4.96	4.98	4.99	OK	
	☆ Ø 4.90	0.30	-0.30			4.98	4.95	4.95	4.98	4.95	OK	
	☆ Ø 4.90	0.30	-0.30			4.98	4.97	4.95	4.98	4.97	OK	
5	(8.50)	Reference		3-Jan-24	800	8.50	8.50	8.51	8.50	8.49	N/A	
	(8.50)	Reference				8.49	8.51	8.49	8.50	8.50	N/A	
	(8.50)	Reference				8.50	8.50	8.50	8.51	8.51	N/A	
	(8.50)	Reference				8.49	8.49	8.49	8.50	8.51	N/A	
	(8.50)	Reference				8.49	8.50	8.51	8.51	8.51	N/A	
	(8.50)	Reference				8.50	8.51	8.50	8.50	8.50	N/A	
	(8.50)	Reference				8.49	8.49	8.50	8.49	8.49	N/A	
6	Ø 0.90	0.10	-0.20	3-Jan-24	800	0.85	0.85	0.85	0.87	0.85	OK	
	Ø 0.90	0.10	-0.20			0.85	0.86	0.85	0.86	0.86	OK	
	Ø 0.90	0.10	-0.20			0.87	0.87	0.87	0.86	0.86	OK	
	Ø 0.90	0.10	-0.20			0.87	0.85	0.85	0.85	0.85	OK	
	Ø 0.90	0.10	-0.20			0.86	0.86	0.85	0.85	0.85	OK	
	Ø 0.90	0.10	-0.20			0.85	0.85	0.87	0.85	0.85	OK	
	Ø 0.90	0.10	-0.20			0.87	0.87	0.85	0.86	0.86	OK	

Production Part Approval Dimensional Test Results

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DAIMLERCHRYSLER



ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-5) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						591	592	593	594	595		
						596	597	598	599	600		
						601	602	603	604	605		
						606	607	608	609	610		
						611	612	613	614	615		
						616	617	618	619	620		
						621	622	623	624	625		
1	∅ 3.40	0.30	-0.30	3-Jan-24	800	3.42	3.43	3.43	3.44	3.44	OK	
	∅ 3.40	0.30	-0.30			3.43	3.46	3.43	3.43	3.45	OK	
	∅ 3.40	0.30	-0.30			3.45	3.43	3.45	3.43	3.46	OK	
	∅ 3.40	0.30	-0.30			3.44	3.42	3.42	3.45	3.42	OK	
	∅ 3.40	0.30	-0.30			3.46	3.42	3.45	3.43	3.43	OK	
	∅ 3.40	0.30	-0.30			3.45	3.46	3.44	3.45	3.43	OK	
	∅ 3.40	0.30	-0.30			3.42	3.43	3.44	3.42	3.44	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.96	1.96	1.97	1.96	1.95	OK	
	2.00	0.30	-0.30			1.95	1.97	1.95	1.95	1.96	OK	
	2.00	0.30	-0.30			1.95	1.97	1.97	1.97	1.97	OK	
	2.00	0.30	-0.30			1.96	1.96	1.97	1.96	1.97	OK	
	2.00	0.30	-0.30			1.97	1.97	1.97	1.95	1.97	OK	
	2.00	0.30	-0.30			1.95	1.96	1.96	1.97	1.97	OK	
	2.00	0.30	-0.30			1.96	1.95	1.95	1.96	1.96	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.67	5.70	5.66	5.70	5.67	OK	
	5.70	0.30	-0.30			5.69	5.69	5.68	5.69	5.66	OK	
	5.70	0.30	-0.30			5.66	5.68	5.68	5.68	5.69	OK	
	5.70	0.30	-0.30			5.70	5.70	5.67	5.69	5.70	OK	
	5.70	0.30	-0.30			5.69	5.66	5.66	5.69	5.66	OK	
	5.70	0.30	-0.30			5.69	5.68	5.66	5.69	5.68	OK	
	5.70	0.30	-0.30			5.68	5.67	5.70	5.67	5.67	OK	
4	☆ ∅ 4.90	0.30	-0.30	3-Jan-24	800	4.97	4.96	4.99	4.96	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.95	4.95	4.96	4.97	4.98	OK	
	☆ ∅ 4.90	0.30	-0.30			4.95	4.98	4.99	4.96	4.99	OK	
	☆ ∅ 4.90	0.30	-0.30			4.97	4.95	4.98	4.96	4.95	OK	
	☆ ∅ 4.90	0.30	-0.30			4.95	4.98	4.99	4.96	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.99	4.95	4.95	4.97	4.99	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.99	4.98	4.96	4.96	OK	
5	(8.50)	Reference		3-Jan-24	800	8.50	8.50	8.51	8.50	8.49	N/A	
	(8.50)	Reference				8.49	8.51	8.49	8.50	8.50	N/A	
	(8.50)	Reference				8.50	8.50	8.50	8.51	8.51	N/A	
	(8.50)	Reference				8.49	8.49	8.49	8.50	8.51	N/A	
	(8.50)	Reference				8.49	8.50	8.51	8.51	8.51	N/A	
	(8.50)	Reference				8.50	8.51	8.50	8.50	8.50	N/A	
	(8.50)	Reference				8.49	8.49	8.50	8.49	8.49	N/A	
6	∅ 0.90	0.10	-0.20	3-Jan-24	800	0.87	0.86	0.86	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.87	0.85	0.87	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.86	0.86	0.85	0.87	0.85	OK	
	∅ 0.90	0.10	-0.20			0.87	0.86	0.85	0.85	0.85	OK	
	∅ 0.90	0.10	-0.20			0.86	0.87	0.86	0.86	0.86	OK	
	∅ 0.90	0.10	-0.20			0.85	0.85	0.87	0.85	0.85	OK	
	∅ 0.90	0.10	-0.20			0.87	0.86	0.87	0.85	0.86	OK	

Production Part Approval Dimensional Test Results

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ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-5) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						626	627	628	629	630		
						631	632	633	634	635		
						636	637	638	639	640		
						641	642	643	644	645		
						646	647	648	649	650		
						651	652	653	654	655		
						656	657	658	659	660		
1	∅ 3.40	0.30	-0.30	3-Jan-24	800	3.46	3.46	3.45	3.45	3.45	OK	
	∅ 3.40	0.30	-0.30			3.43	3.46	3.46	3.45	3.42	OK	
	∅ 3.40	0.30	-0.30			3.45	3.45	3.45	3.46	3.45	OK	
	∅ 3.40	0.30	-0.30			3.46	3.42	3.45	3.45	3.43	OK	
	∅ 3.40	0.30	-0.30			3.42	3.45	3.44	3.43	3.42	OK	
	∅ 3.40	0.30	-0.30			3.44	3.45	3.45	3.43	3.42	OK	
	∅ 3.40	0.30	-0.30			3.46	3.42	3.46	3.45	3.46	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.97	1.97	1.95	1.96	1.97	OK	
	2.00	0.30	-0.30			1.95	1.97	1.96	1.97	1.96	OK	
	2.00	0.30	-0.30			1.96	1.96	1.95	1.96	1.96	OK	
	2.00	0.30	-0.30			1.97	1.95	1.96	1.97	1.95	OK	
	2.00	0.30	-0.30			1.95	1.96	1.97	1.97	1.96	OK	
	2.00	0.30	-0.30			1.96	1.95	1.95	1.95	1.95	OK	
	2.00	0.30	-0.30			1.95	1.97	1.96	1.95	1.96	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.66	5.66	5.67	5.68	5.69	OK	
	5.70	0.30	-0.30			5.66	5.69	5.70	5.67	5.70	OK	
	5.70	0.30	-0.30			5.68	5.66	5.69	5.67	5.66	OK	
	5.70	0.30	-0.30			5.66	5.69	5.70	5.67	5.67	OK	
	5.70	0.30	-0.30			5.70	5.66	5.66	5.68	5.70	OK	
	5.70	0.30	-0.30			5.69	5.70	5.69	5.67	5.67	OK	
	5.70	0.30	-0.30			5.68	5.69	5.66	5.67	5.69	OK	
4	☆ ∅ 4.90	0.30	-0.30	3-Jan-24	800	4.97	4.98	4.95	4.96	4.98	OK	
	☆ ∅ 4.90	0.30	-0.30			4.95	4.96	4.96	4.97	4.97	OK	
	☆ ∅ 4.90	0.30	-0.30			4.96	4.99	4.96	4.96	4.98	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.96	4.98	4.96	4.99	OK	
	☆ ∅ 4.90	0.30	-0.30			4.97	4.95	4.95	4.98	4.95	OK	
	☆ ∅ 4.90	0.30	-0.30			4.99	4.95	4.98	4.96	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.99	4.97	4.98	4.96	OK	
5	(8.50)	Reference		3-Jan-24	800	8.51	8.50	8.50	8.51	8.51	N/A	
	(8.50)	Reference				8.50	8.49	8.51	8.51	8.50	N/A	
	(8.50)	Reference				8.51	8.50	8.51	8.49	8.49	N/A	
	(8.50)	Reference				8.51	8.49	8.49	8.50	8.50	N/A	
	(8.50)	Reference				8.50	8.51	8.49	8.50	8.49	N/A	
	(8.50)	Reference				8.51	8.50	8.49	8.51	8.51	N/A	
	(8.50)	Reference				8.49	8.49	8.49	8.51	8.49	N/A	
6	∅ 0.90	0.10	-0.20	3-Jan-24	800	0.85	0.87	0.87	0.85	0.85	OK	
	∅ 0.90	0.10	-0.20			0.86	0.85	0.87	0.86	0.86	OK	
	∅ 0.90	0.10	-0.20			0.85	0.87	0.86	0.85	0.85	OK	
	∅ 0.90	0.10	-0.20			0.86	0.87	0.85	0.85	0.86	OK	
	∅ 0.90	0.10	-0.20			0.85	0.87	0.85	0.86	0.85	OK	
	∅ 0.90	0.10	-0.20			0.87	0.86	0.85	0.85	0.87	OK	
	∅ 0.90	0.10	-0.20			0.86	0.85	0.87	0.85	0.86	OK	

Production Part Approval Dimensional Test Results

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ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-5) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						661	662	663	664	665		
						666	667	668	669	670		
						671	672	673	674	675		
						676	677	678	679	680		
						681	682	683	684	685		
						686	687	688	689	690		
						691	692	693	694	695		
1	Ø 3.40	0.30	-0.30	3-Jan-24	800	3.43	3.43	3.44	3.45	3.43	OK	
	Ø 3.40	0.30	-0.30			3.42	3.44	3.45	3.44	3.44	OK	
	Ø 3.40	0.30	-0.30			3.45	3.45	3.45	3.43	3.43	OK	
	Ø 3.40	0.30	-0.30			3.46	3.45	3.44	3.44	3.44	OK	
	Ø 3.40	0.30	-0.30			3.45	3.44	3.42	3.43	3.43	OK	
	Ø 3.40	0.30	-0.30			3.42	3.45	3.43	3.44	3.44	OK	
	Ø 3.40	0.30	-0.30			3.43	3.45	3.45	3.46	3.46	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.97	1.96	1.97	1.97	1.97	OK	
	2.00	0.30	-0.30			1.95	1.95	1.97	1.97	1.95	OK	
	2.00	0.30	-0.30			1.96	1.95	1.95	1.97	1.96	OK	
	2.00	0.30	-0.30			1.96	1.96	1.96	1.96	1.95	OK	
	2.00	0.30	-0.30			1.97	1.97	1.95	1.96	1.97	OK	
	2.00	0.30	-0.30			1.95	1.97	1.96	1.97	1.96	OK	
	2.00	0.30	-0.30			1.96	1.96	1.95	1.96	1.96	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.66	5.67	5.67	5.68	5.68	OK	
	5.70	0.30	-0.30			5.67	5.70	5.67	5.67	5.69	OK	
	5.70	0.30	-0.30			5.69	5.67	5.69	5.67	5.70	OK	
	5.70	0.30	-0.30			5.68	5.66	5.66	5.69	5.66	OK	
	5.70	0.30	-0.30			5.70	5.66	5.69	5.67	5.67	OK	
	5.70	0.30	-0.30			5.69	5.70	5.68	5.69	5.67	OK	
	5.70	0.30	-0.30			5.66	5.67	5.68	5.66	5.68	OK	
4	☆ Ø 4.90	0.30	-0.30	3-Jan-24	800	4.95	4.96	4.97	4.95	4.97	OK	
	☆ Ø 4.90	0.30	-0.30			4.99	4.99	4.98	4.98	4.98	OK	
	☆ Ø 4.90	0.30	-0.30			4.96	4.99	4.99	4.98	4.95	OK	
	☆ Ø 4.90	0.30	-0.30			4.98	4.98	4.98	4.99	4.98	OK	
	☆ Ø 4.90	0.30	-0.30			4.99	4.95	4.98	4.98	4.96	OK	
	☆ Ø 4.90	0.30	-0.30			4.95	4.98	4.97	4.96	4.95	OK	
	☆ Ø 4.90	0.30	-0.30			4.97	4.98	4.98	4.96	4.95	OK	
5	(8.50)	Reference		3-Jan-24	800	8.49	8.50	8.49	8.50	8.50	N/A	
	(8.50)	Reference				8.51	8.51	8.51	8.50	8.50	N/A	
	(8.50)	Reference				8.51	8.49	8.49	8.49	8.49	N/A	
	(8.50)	Reference				8.50	8.50	8.49	8.49	8.49	N/A	
	(8.50)	Reference				8.49	8.49	8.51	8.49	8.49	N/A	
	(8.50)	Reference				8.51	8.51	8.49	8.50	8.50	N/A	
	(8.50)	Reference				8.51	8.50	8.50	8.51	8.51	N/A	
6	Ø 0.90	0.10	-0.20	3-Jan-24	800	0.85	0.87	0.86	0.87	0.85	OK	
	Ø 0.90	0.10	-0.20			0.87	0.86	0.87	0.85	0.85	OK	
	Ø 0.90	0.10	-0.20			0.87	0.87	0.86	0.87	0.87	OK	
	Ø 0.90	0.10	-0.20			0.87	0.87	0.86	0.87	0.85	OK	
	Ø 0.90	0.10	-0.20			0.85	0.86	0.87	0.87	0.87	OK	
	Ø 0.90	0.10	-0.20			0.86	0.86	0.85	0.86	0.87	OK	
	Ø 0.90	0.10	-0.20			0.87	0.87	0.86	0.87	0.87	OK	

Production Part Approval Dimensional Test Results

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DAIMLERCHRYSLER



ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-5) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						696	697	698	699	700		
						701	702	703	704	705		
						706	707	708	709	710		
						711	712	713	714	715		
						716	717	718	719	720		
						721	722	723	724	725		
						726	727	728	729	730		
1	Ø 3.40	0.30	-0.30	3-Jan-24	800	3.46	3.44	3.45	3.45	3.45	OK	
	Ø 3.40	0.30	-0.30			3.44	3.45	3.45	3.44	3.42	OK	
	Ø 3.40	0.30	-0.30			3.45	3.46	3.46	3.46	3.45	OK	
	Ø 3.40	0.30	-0.30			3.42	3.43	3.43	3.43	3.43	OK	
	Ø 3.40	0.30	-0.30			3.45	3.45	3.45	3.43	3.42	OK	
	Ø 3.40	0.30	-0.30			3.46	3.45	3.42	3.44	3.43	OK	
	Ø 3.40	0.30	-0.30			3.46	3.46	3.45	3.44	3.44	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.97	1.97	1.97	1.95	1.97	OK	
	2.00	0.30	-0.30			1.95	1.96	1.96	1.97	1.97	OK	
	2.00	0.30	-0.30			1.96	1.95	1.95	1.96	1.96	OK	
	2.00	0.30	-0.30			1.95	1.97	1.97	1.95	1.97	OK	
	2.00	0.30	-0.30			1.96	1.97	1.97	1.95	1.95	OK	
	2.00	0.30	-0.30			1.97	1.97	1.97	1.96	1.96	OK	
	2.00	0.30	-0.30			1.95	1.97	1.95	1.97	1.97	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.70	5.70	5.69	5.69	5.69	OK	
	5.70	0.30	-0.30			5.67	5.70	5.70	5.69	5.66	OK	
	5.70	0.30	-0.30			5.69	5.69	5.69	5.70	5.69	OK	
	5.70	0.30	-0.30			5.70	5.66	5.69	5.69	5.67	OK	
	5.70	0.30	-0.30			5.66	5.69	5.68	5.67	5.66	OK	
	5.70	0.30	-0.30			5.68	5.69	5.69	5.67	5.66	OK	
	5.70	0.30	-0.30			5.70	5.66	5.70	5.69	5.70	OK	
4	☆ Ø 4.90	0.30	-0.30	3-Jan-24	800	4.95	4.95	4.98	4.99	4.97	OK	
	☆ Ø 4.90	0.30	-0.30			4.99	4.98	4.97	4.96	4.99	OK	
	☆ Ø 4.90	0.30	-0.30			4.97	4.96	4.99	4.97	4.98	OK	
	☆ Ø 4.90	0.30	-0.30			4.99	4.98	4.95	4.97	4.97	OK	
	☆ Ø 4.90	0.30	-0.30			4.95	4.95	4.96	4.99	4.95	OK	
	☆ Ø 4.90	0.30	-0.30			4.97	4.95	4.96	4.99	4.95	OK	
	☆ Ø 4.90	0.30	-0.30			4.99	4.98	4.96	4.96	4.99	OK	
5	(8.50)	Reference		3-Jan-24	800	8.50	8.50	8.49	8.51	8.49	N/A	
	(8.50)	Reference				8.51	8.50	8.49	8.49	8.49	N/A	
	(8.50)	Reference				8.50	8.51	8.50	8.50	8.50	N/A	
	(8.50)	Reference				8.49	8.49	8.51	8.49	8.49	N/A	
	(8.50)	Reference				8.51	8.50	8.51	8.49	8.50	N/A	
	(8.50)	Reference				8.49	8.51	8.51	8.49	8.49	N/A	
	(8.50)	Reference				8.50	8.49	8.51	8.50	8.50	N/A	
6	Ø 0.90	0.10	-0.20	3-Jan-24	800	0.87	0.87	0.86	0.87	0.87	OK	
	Ø 0.90	0.10	-0.20			0.86	0.86	0.85	0.87	0.85	OK	
	Ø 0.90	0.10	-0.20			0.85	0.87	0.86	0.87	0.86	OK	
	Ø 0.90	0.10	-0.20			0.87	0.86	0.87	0.87	0.85	OK	
	Ø 0.90	0.10	-0.20			0.87	0.86	0.86	0.86	0.86	OK	
	Ø 0.90	0.10	-0.20			0.85	0.86	0.85	0.87	0.85	OK	
	Ø 0.90	0.10	-0.20			0.85	0.86	0.86	0.85	0.86	OK	

Production Part Approval Dimensional Test Results

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ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-5) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						731	732	733	734	735		
						736	737	738	739	740		
						741	742	743	744	745		
						746	747	748	749	750		
						751	752	753	754	755		
						756	757	758	759	760		
						761	762	763	764	765		
1	∅ 3.40	0.30	-0.30	3-Jan-24	800	3.45	3.42	3.43	3.44	3.44	OK	
	∅ 3.40	0.30	-0.30			3.46	3.44	3.45	3.45	3.45	OK	
	∅ 3.40	0.30	-0.30			3.42	3.43	3.45	3.46	3.45	OK	
	∅ 3.40	0.30	-0.30			3.42	3.45	3.46	3.43	3.43	OK	
	∅ 3.40	0.30	-0.30			3.43	3.46	3.44	3.44	3.42	OK	
	∅ 3.40	0.30	-0.30			3.44	3.45	3.45	3.43	3.44	OK	
	∅ 3.40	0.30	-0.30			3.46	3.44	3.44	3.45	3.46	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.95	1.95	1.96	1.96	1.95	OK	
	2.00	0.30	-0.30			1.96	1.97	1.97	1.95	1.96	OK	
	2.00	0.30	-0.30			1.97	1.96	1.96	1.97	1.97	OK	
	2.00	0.30	-0.30			1.96	1.97	1.97	1.97	1.96	OK	
	2.00	0.30	-0.30			1.97	1.96	1.96	1.95	1.95	OK	
	2.00	0.30	-0.30			1.95	1.95	1.97	1.95	1.95	OK	
	2.00	0.30	-0.30			1.96	1.96	1.95	1.97	1.97	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.67	5.68	5.66	5.67	5.66	OK	
	5.70	0.30	-0.30			5.69	5.67	5.67	5.68	5.66	OK	
	5.70	0.30	-0.30			5.70	5.69	5.70	5.67	5.68	OK	
	5.70	0.30	-0.30			5.68	5.70	5.69	5.69	5.69	OK	
	5.70	0.30	-0.30			5.70	5.69	5.68	5.70	5.68	OK	
	5.70	0.30	-0.30			5.69	5.68	5.66	5.67	5.67	OK	
	5.70	0.30	-0.30			5.70	5.67	5.69	5.67	5.70	OK	
4	☆ ∅ 4.90	0.30	-0.30	3-Jan-24	800	4.98	4.98	4.97	4.98	4.95	OK	
	☆ ∅ 4.90	0.30	-0.30			4.95	4.97	4.97	4.97	4.98	OK	
	☆ ∅ 4.90	0.30	-0.30			4.99	4.99	4.96	4.98	4.99	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.95	4.95	4.98	4.95	OK	
	☆ ∅ 4.90	0.30	-0.30			4.98	4.97	4.95	4.98	4.97	OK	
	☆ ∅ 4.90	0.30	-0.30			4.97	4.96	4.99	4.96	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.95	4.95	4.96	4.97	4.98	OK	
5	(8.50)	Reference		3-Jan-24	800	8.49	8.51	8.50	8.49	8.49	N/A	
	(8.50)	Reference				8.50	8.51	8.49	8.49	8.50	N/A	
	(8.50)	Reference				8.49	8.51	8.49	8.50	8.49	N/A	
	(8.50)	Reference				8.51	8.50	8.49	8.49	8.51	N/A	
	(8.50)	Reference				8.50	8.49	8.51	8.49	8.50	N/A	
	(8.50)	Reference				8.49	8.51	8.50	8.51	8.49	N/A	
	(8.50)	Reference				8.51	8.50	8.51	8.49	8.49	N/A	
6	∅ 0.90	0.10	-0.20	3-Jan-24	800	0.85	0.87	0.86	0.85	0.86	OK	
	∅ 0.90	0.10	-0.20			0.86	0.86	0.87	0.86	0.85	OK	
	∅ 0.90	0.10	-0.20			0.85	0.87	0.85	0.85	0.86	OK	
	∅ 0.90	0.10	-0.20			0.85	0.87	0.87	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.86	0.86	0.87	0.86	0.87	OK	
	∅ 0.90	0.10	-0.20			0.87	0.87	0.87	0.85	0.87	OK	
	∅ 0.90	0.10	-0.20			0.85	0.86	0.86	0.87	0.87	OK	

Production Part Approval Dimensional Test Results

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ORGANIZATION: Polynet co.,Ltd. SUPPLIER / VENDOR CODE: TAP-C					PART NUMBER: 1X4T-14603-AA (7158-3003-90, TA-5) PART NAME: GROM WIR							
INSPECTION FACILITY: Polynet co.,Ltd.					DESIGN RECORD CHANGE LEVEL: A4, UEE1-E-11142462-000 ENGINEERING CHANGE DOCUMENTS: Design Record							
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS		TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)					OK	NOT OK
						766	767	768	769	770		
						771	772	773	774	775		
						776	777	778	779	780		
						781	782	783	784	785		
						786	787	788	789	790		
						791	792	793	794	795		
						796	797	798	799	800		
1	∅ 3.40	0.30	-0.30	3-Jan-24	800	3.46	3.45	3.45	3.46	3.44	OK	
	∅ 3.40	0.30	-0.30			3.45	3.43	3.44	3.43	3.43	OK	
	∅ 3.40	0.30	-0.30			3.42	3.43	3.45	3.43	3.43	OK	
	∅ 3.40	0.30	-0.30			3.44	3.44	3.43	3.46	3.45	OK	
	∅ 3.40	0.30	-0.30			3.43	3.46	3.45	3.44	3.44	OK	
	∅ 3.40	0.30	-0.30			3.42	3.43	3.44	3.44	3.44	OK	
	∅ 3.40	0.30	-0.30			3.42	3.43	3.45	3.43	3.43	OK	
2	2.00	0.30	-0.30	3-Jan-24	800	1.95	1.96	1.97	1.95	1.97	OK	
	2.00	0.30	-0.30			1.97	1.95	1.97	1.97	1.95	OK	
	2.00	0.30	-0.30			1.97	1.97	1.95	1.95	1.97	OK	
	2.00	0.30	-0.30			1.95	1.95	1.97	1.95	1.95	OK	
	2.00	0.30	-0.30			1.96	1.96	1.97	1.97	1.95	OK	
	2.00	0.30	-0.30			1.95	1.95	1.96	1.96	1.96	OK	
	2.00	0.30	-0.30			1.96	1.97	1.97	1.97	1.97	OK	
3	5.70	0.30	-0.30	3-Jan-24	800	5.67	5.69	5.69	5.68	5.69	OK	
	5.70	0.30	-0.30			5.70	5.70	5.66	5.68	5.68	OK	
	5.70	0.30	-0.30			5.66	5.66	5.70	5.67	5.70	OK	
	5.70	0.30	-0.30			5.66	5.66	5.68	5.68	5.67	OK	
	5.70	0.30	-0.30			5.69	5.68	5.69	5.69	5.70	OK	
	5.70	0.30	-0.30			5.70	5.69	5.66	5.69	5.67	OK	
	5.70	0.30	-0.30			5.68	5.69	5.69	5.67	5.69	OK	
4	☆ ∅ 4.90	0.30	-0.30	3-Jan-24	800	4.96	4.99	4.98	4.98	4.95	OK	
	☆ ∅ 4.90	0.30	-0.30			4.99	4.98	4.95	4.99	4.99	OK	
	☆ ∅ 4.90	0.30	-0.30			4.96	4.99	4.98	4.95	4.98	OK	
	☆ ∅ 4.90	0.30	-0.30			4.97	4.97	4.95	4.99	4.98	OK	
	☆ ∅ 4.90	0.30	-0.30			4.95	4.98	4.96	4.98	4.96	OK	
	☆ ∅ 4.90	0.30	-0.30			4.96	4.95	4.96	4.97	4.97	OK	
	☆ ∅ 4.90	0.30	-0.30			4.97	4.99	4.99	4.96	4.99	OK	
5	(8.50)	Reference		3-Jan-24	800	8.51	8.51	8.50	8.51	8.51	N/A	
	(8.50)	Reference				8.51	8.51	8.50	8.51	8.49	N/A	
	(8.50)	Reference				8.49	8.50	8.51	8.51	8.51	N/A	
	(8.50)	Reference				8.50	8.50	8.49	8.50	8.51	N/A	
	(8.50)	Reference				8.51	8.51	8.50	8.51	8.51	N/A	
	(8.50)	Reference				8.50	8.50	8.49	8.51	8.49	N/A	
	(8.50)	Reference				8.49	8.51	8.50	8.51	8.50	N/A	
6	∅ 0.90	0.10	-0.20	3-Jan-24	800	0.87	0.87	0.85	0.85	0.87	OK	
	∅ 0.90	0.10	-0.20			0.85	0.85	0.87	0.85	0.85	OK	
	∅ 0.90	0.10	-0.20			0.86	0.86	0.87	0.87	0.85	OK	
	∅ 0.90	0.10	-0.20			0.85	0.85	0.86	0.86	0.86	OK	
	∅ 0.90	0.10	-0.20			0.86	0.87	0.87	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.87	0.87	0.85	0.87	0.87	OK	
	∅ 0.90	0.10	-0.20			0.86	0.86	0.85	0.85	0.85	OK	

Production Part Approval Performance Test Results

DAIMLERCHRYSLER  [illegible]

Blanket statements of conformance are unacceptable for any test results.

SIGNATURE

TITLE

DATE

Kannig

Section manager

4-Jan-2024

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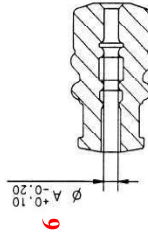
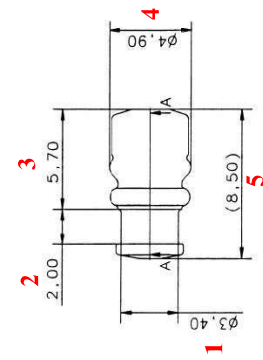
<u>SIGNATURE</u>	<u>TITLE</u>	<u>DATE</u>
	Section manager	4-Jan-2024

(C3) COMPONENT AND APPLICABLE COMPONENTS INFORMATION				APPLICABLE WIRE TYPE AND SIZE				REVISIONS			
ITEM DESCRIPTION	COLOUR/ PLATING	FORD COMP. PART #	YAZAKI COMP. PART #	MATERIAL / SPEC. #	ESB-MIL123-A AWG	WSB-MIL135-A AWG	WSK-MIL126-A mm ²	ORIGINATOR	CHECKER	ENGR APP	MATL APP
090-2 WIRE SEAL	BLUE	1X4T-14603-AA	7158-3003-90	SILICONE/WSS-M99P23-B	22, 20 (18)	20, 18 (16)	0.50, 0.75 (1.0)	RELEASED 1X4T-14603-AA UEE1-I-11014353-000 ()		991014	CAD: Y
090-2 WIRE SEAL	GREY	T.B.D.	7158-3004-10	SILICONE/WSS-M99P23-B				YAZAKI	GNOETHEN	DWOTTON2	YAZAKI
090-2 WIRE SEAL	BROWN	T.B.D.	7158-3005-80	SILICONE/WSS-M99P23-B			(1.5)	A1 ADDED SECTION A-A			
090-2 SEALED (F) TERMINAL	TIN	F77B-14474-A	7116-4025	COPPER ALLOY			0.35, 0.50	A2 ADDED DIMENSION TABLE			
090-2 SEALED (F) TERMINAL	TIN	157I-14474-H	7116-4026	COPPER ALLOY			0.75, 1.0	A3 ADDED APPLICABLE COMPONENTS TABLE			
090-2 SEALED (F) TERMINAL	TIN	XW4T-14474-F	7116-4027	COPPER ALLOY			1.5	UEE1-E-11142462-000 ()		001009	CAD: Y
090-2 SEALED (F) TERMINAL	GOLD	1X4T-14474-K	7116-4028-08	COPPER ALLOY			0.35, 0.5	YAZAKI	GNOETHEN	JSAMUEL2	YAZAKI

(A2)

PART NUMBER	ØA	WIRE OD
7158-3003-90	0.90	1.40 - 1.90
7158-3004-10		(1.90 - 2.20)
7158-3005-80		(2.20 - 2.40)

- NOTES
- THIS PART IS A BLACK BOX DESIGN.
 - GENERAL TOLERANCE: ± 0.3
 - PART MUST BE FREE OF FLASH AND IMPERFECTIONS THAT AFFECT FIT OR FUNCTION.
 - DIMENSIONS IN PARATHESIS ARE FOR REFERENCE.
 - THIS WIRE SEAL SHALL BE USED ONLY ON 090-2 TYPE CONNECTORS WITH 5.30mm CAVITY PITCH / 4.50mm CAVITY DIAMETER.



(A1) SECTION A-A

ISOMETRIC VIEW
(SCALE 1:1)

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REFERENCE	CPSC 18 01 07
PART MUST COMPLY WITH MATERIAL SPECIFICATION WSS-M99P9999-A1 TO HELP SAFEGUARD HEALTH, SAFETY AND THE ENVIRONMENT.	
DRAFTED IN ACCORDANCE WITH FORD ENGINEERING CAD AND DRAFTING STANDARDS CURRENT AT INITIAL RELEASE	3RD ANGLE PROJ DIMENSIONS ARE IN MILLIMETERS
CAD TYPE I-IDEAS	CAD LOC. METAPH
OPER. NO.	CAD FILE 1X4T-14603-A
UNIT mm	VER(7) IS MASTER
DESIGN YAZAKI	DRAWING 1X4T-14603-AA
CHECKED GN	TITLE GROM WIR
SCALE 5:1	DATE 991004
DIVISION Jaguar	PLANT WHITLEY
SHOWN	SHOWN

THE MASTER SOURCE OF INFORMATION FOR THIS DRAWING IS IN THE FORD COMPUTER DATABASE. CHANGES ARE NOT PERMITTED WITHOUT PRIOR CONSENT OF THE RELEVANT ENGINEERING CAD ACTIVITY.