

|                                                                                                                           |                               |                           |
|---------------------------------------------------------------------------------------------------------------------------|-------------------------------|---------------------------|
| <br><b>Engineered Plastic Components</b> | <b>Terminal 2M5T-14474-DB</b> | <b>Pg 1 of 1</b>          |
|                                                                                                                           | <b>Crimp Information</b>      | <b>Revision: 08-02-07</b> |

The information contained below is specific to crimp on terminal 2M5T-14474-DB used in housings 2M5A-13K370-FB & 6M5A-13K370-AA.

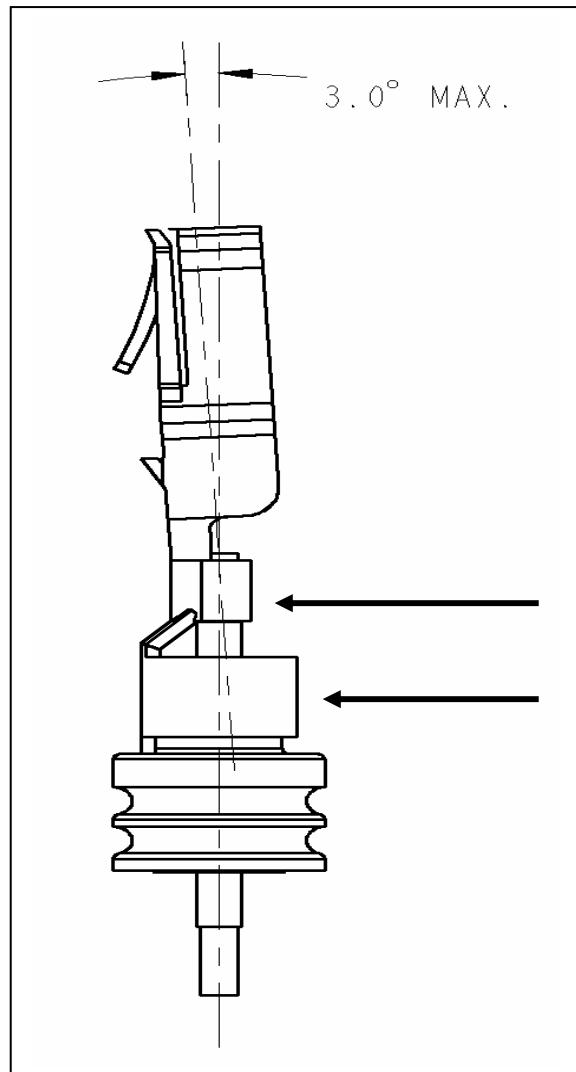
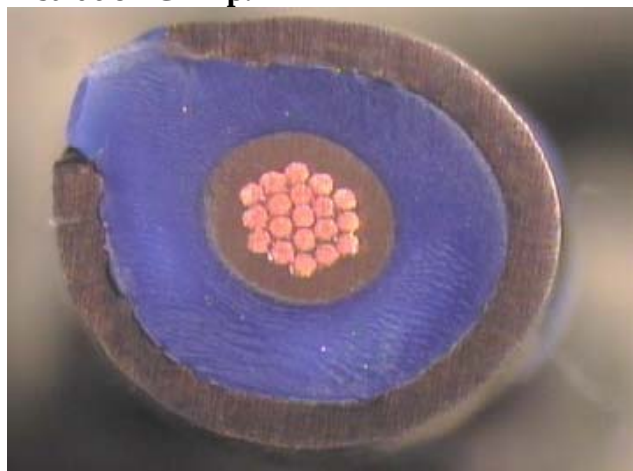
Dimensions shown are for guidance only. All users must confirm crimp retention by conduction of full capability study.

|                         | Wire size.          | 0.35mm          | 0.50mm          | 0.75mm          |
|-------------------------|---------------------|-----------------|-----------------|-----------------|
| <b>Conductor Crimp</b>  | C.H in MM           | 1.20 +/- 0.05mm | 1.25 +/- 0.05mm | 1.40 +/- 0.05mm |
|                         | C.W in MM           | 1.85 +/- 0.10mm | 1.90 +/- 0.10mm | 1.90 +/- 0.10mm |
| <b>Insulation Crimp</b> | C.H in MM           | 3.70 +/- 0.10mm | 3.65 +/- 0.10mm | 4.00 +/- 0.10mm |
|                         | C.W in MM           | 4.20 +/- 0.10mm | 4.15 +/- 0.10mm | 4.20 +/- 0.10mm |
| <b>Crimp retention</b>  | <b>Newtons. (N)</b> | 60N             | 80N             | 88N             |

### Conductor Crimp



### Insulation Crimp.



Reference specification. Ford ES-3F2T-14474-AB.  
Ford Print. 2M5A-14474-DB.