

1) IDENTIFICATION

Request reference :	L-023	Date :	2022-12-13
Samples name :	CV PPSD BKG 26X0030 (2/-2) FRD	Project :	
Samples Identification:	50 samples	S/R Product :	NA
Measuring device :	Ruler	Characteristic :	Length
Appraiser :	Moisa Alexandru	Unit :	mm

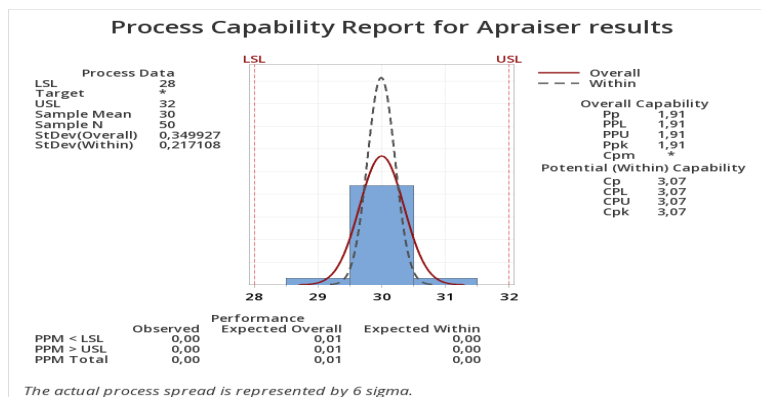
2) CONCLUSION

Criteria	Result	OK	NOK	M.A
Normality acceptance (Anderson-Darling graph)	Fail			Validated by:
Normality acceptance p-value (Ryan-Joiner p-value, if A-D failed)	0.1			
Cpk or Cmk > 1,67 Ppk > 1,33	Cpk 3.07; Ppk 1.91	OK		
<u>Comments :</u>				

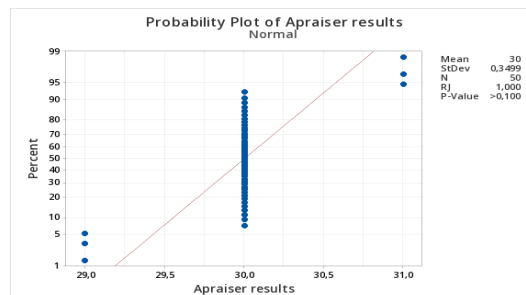
3) METHOD

- 50 parts are randomly picked up;
- Each sample is identified from 1 to 50.

4) MINITAB : Summary Report



5) MINITAB : If Ryan-Joiner normality test used, copy/paste the graph below :



6) APPRAISER RESULTS



Sample number	Appraiser results
1	30.00
2	30.00
3	30.00
4	30.00
5	31.00
6	30.00
7	30.00
8	30.00
9	30.00
10	31.00
11	30.00
12	30.00
13	30.00
14	30.00
15	30.00
16	30.00
17	31.00
18	30.00
19	30.00
20	30.00
21	30.00
22	30.00
23	30.00
24	30.00
25	29.00
26	30.00
27	30.00
28	30.00
29	30.00
30	30.00
31	29.00
32	30.00
33	30.00
34	30.00
35	30.00
36	30.00
37	30.00
38	29.00
39	30.00
40	30.00
41	30.00
42	30.00
43	30.00
44	30.00
45	30.00
46	30.00
47	30.00
48	30.00
49	30.00
50	30.00

Report date:

2022-12-13

Reported by :

M.A

Project :

Request reference

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