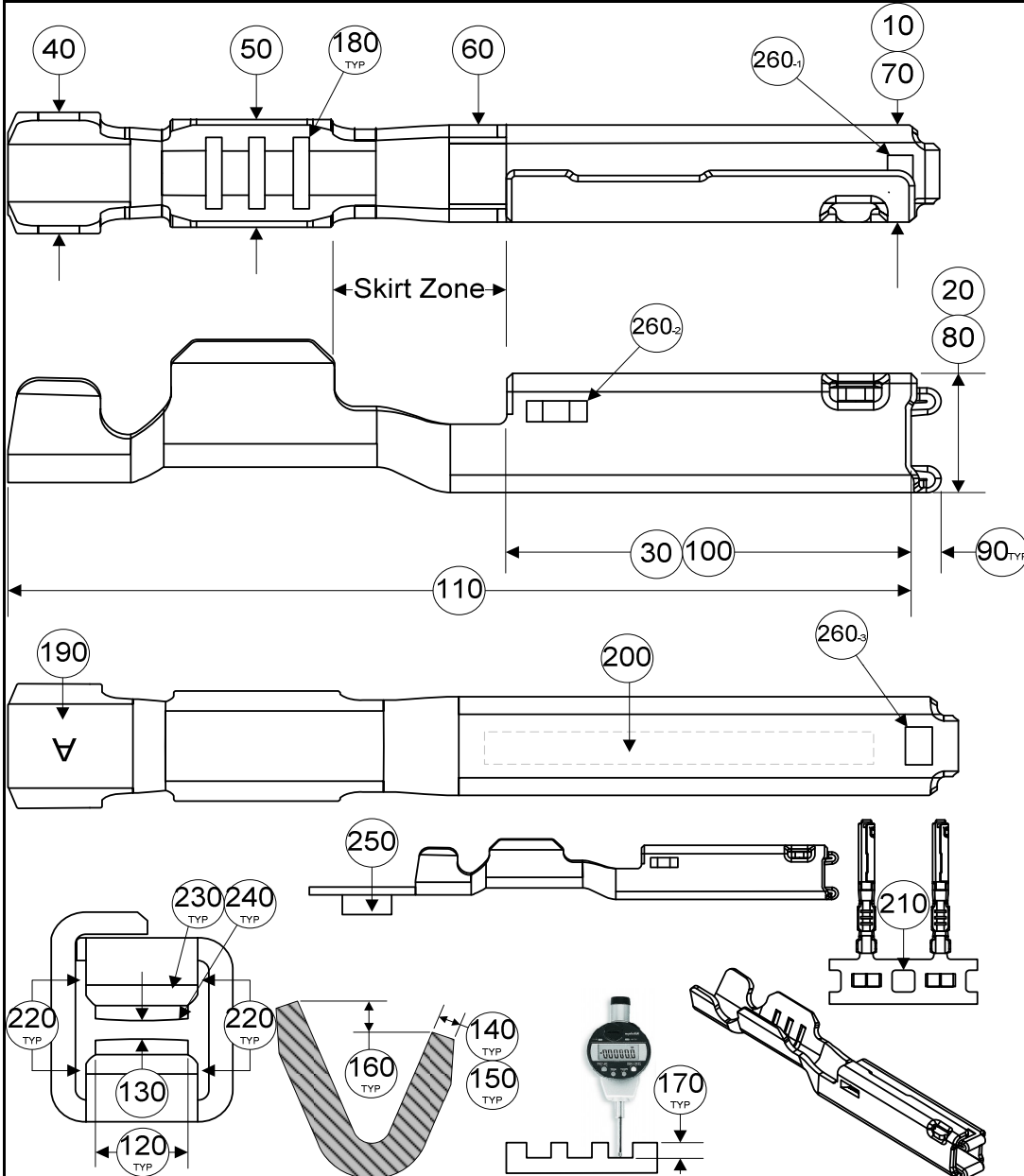


Stamping Inspection Standard		Lincoln-Upland
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Stamping Inspection Standard	Lincoln-Upland
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Part Name:
MX 64 GET REC Terminal

Engineering #
34230-0001

Revised:

Revision #	D
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Die#	D34230-1A
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Dwn. By: **Craig Cassel**

Date: **6/15/10**

#	CRIT	MVG	DEV	Characteristic	LSL	USL
10		G	GG	Box Width(G-2)		
20		G	GG	Box Height(G-3)		
30		G	GG	Box Length(G-1)		
40		M	C	Insulation Crimp Spread		
50		M	C	Conductor Crimp Spread		
60		M	C	Skirt Bulge		
70		M	C	Box Width		
80		M	C	Box Height		
90		M	MS	Contact Beam Stickout		
100		M	MS	Box Length		
110		M	MS	Overall Length		
120		M	MS	Contact Beam Width, 2 Places		
130		M	MS	Contact Gap		
140		M	MS	Insulation Crimp Coin Flats		
150		M	MS	Conductor Crimp Coin Flats		
160		M	DG	Crimp Roll		
170		V	DG	Serration Depth		
180		V	V	3 Bar Serrations Present		
190		V	V	Crimp Code Stamp "A"		
200		V	V	MX Stamp & Date Code		
210		V	V	Square Pilot Hole		
220		V	V	Gap MUST be Present Between Box ID & Contact Beams		
230		V	V	NO Slugmarks in the Contact Area		
240		V	V	NO Fracturing or Orange Peeling		
250		V	V	Carrier Bump DOWN		
260		V	V	Detents, 3 Places		
270		V	V	NO Slivers		
280		V	CB	Camber in a 36" Length		

QC	INITIAL & DATE	QC	INITIAL & DATE	QC	INITIAL & DATE	QC Tech.	INITIAL & DATE	Quality Engineer
Y. URBINA		D. BENDER		C. DAY		D. DRAGOO		
J.CLATT		Q. NGUYEN		N. NGUYEN		G. BELL		
J. GEHLE		M. HESTERWERTH		J. FOLKERTS				
B. MCFEE								