

### 1) IDENTIFICATION

|                         |                                 |                  |            |
|-------------------------|---------------------------------|------------------|------------|
| Request reference :     | L-023                           | Date :           | 2022-12-13 |
| Samples name :          | CV PPSD BKGN 26X0040 (2/-2) FRD | Project :        |            |
| Samples Identification: | 50 samples                      | S/R Product :    | NA         |
| Measuring device :      | Ruler                           | Characteristic : | Length     |
| Appraiser :             | Moisa Alexandru                 | Unit :           | mm         |

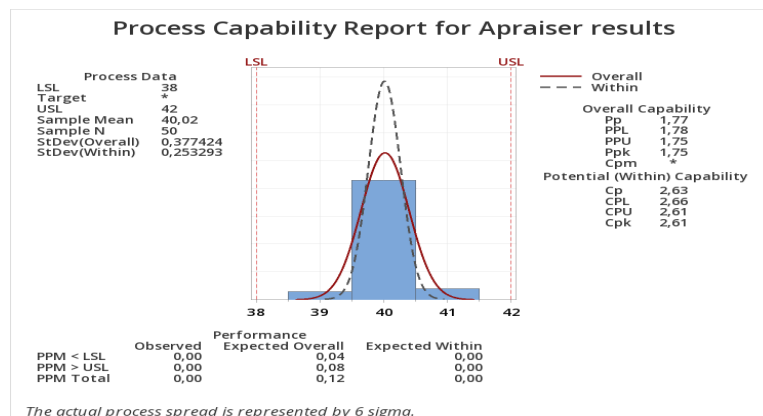
### 2) CONCLUSION

| Criteria                                                          | Result                | OK | NOK | M.A           |
|-------------------------------------------------------------------|-----------------------|----|-----|---------------|
| Normality acceptance (Anderson-Darling graph)                     | Fail                  |    |     | Validated by: |
| Normality acceptance p-value (Ryan-Joiner p-value, if A-D failed) | 0.1                   |    |     |               |
| Cpk or Cmk > 1,67<br>Ppk > 1,33                                   | Cpk 2.61;<br>Ppk 1.75 | OK |     |               |
| <b>Comments :</b>                                                 |                       |    |     |               |

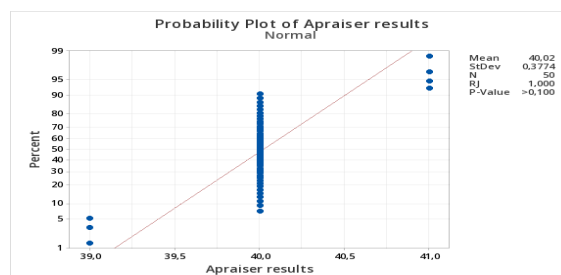
### 3) METHOD

- 50 parts are randomly picked up;
- Each sample is identified from 1 to 50.

### 4) MINITAB : Summary Report



### 5) MINITAB : If Ryan-Joiner normality test used, copy/paste the graph below :



6) APPRAISER RESULTS



| Sample number | Appraiser results |
|---------------|-------------------|
| 1             | 40.00             |
| 2             | 40.00             |
| 3             | 41.00             |
| 4             | 40.00             |
| 5             | 40.00             |
| 6             | 40.00             |
| 7             | 40.00             |
| 8             | 41.00             |
| 9             | 40.00             |
| 10            | 40.00             |
| 11            | 40.00             |
| 12            | 40.00             |
| 13            | 41.00             |
| 14            | 40.00             |
| 15            | 40.00             |
| 16            | 40.00             |
| 17            | 40.00             |
| 18            | 40.00             |
| 19            | 40.00             |
| 20            | 41.00             |
| 21            | 40.00             |
| 22            | 40.00             |
| 23            | 40.00             |
| 24            | 40.00             |
| 25            | 39.00             |
| 26            | 40.00             |
| 27            | 40.00             |
| 28            | 40.00             |
| 29            | 40.00             |
| 30            | 40.00             |
| 31            | 40.00             |
| 32            | 40.00             |
| 33            | 40.00             |
| 34            | 40.00             |
| 35            | 39.00             |
| 36            | 40.00             |
| 37            | 40.00             |
| 38            | 40.00             |
| 39            | 40.00             |
| 40            | 40.00             |
| 41            | 40.00             |
| 42            | 39.00             |
| 43            | 40.00             |
| 44            | 40.00             |
| 45            | 40.00             |
| 46            | 40.00             |
| 47            | 40.00             |
| 48            | 40.00             |
| 49            | 40.00             |
| 50            | 40.00             |

Report date:

2022-12-13

Reported by :

M.A

Project :

Request reference

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